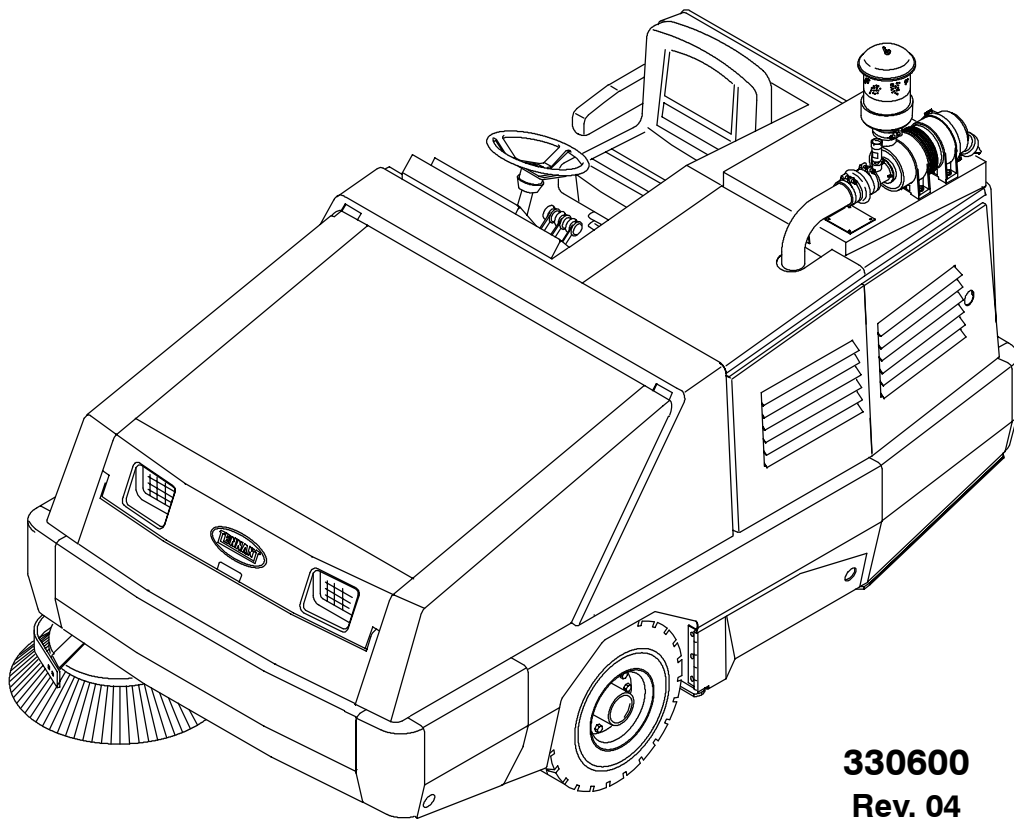




800D

Cummins Powered
(SPECIALS)
Parts Manual



330600
Rev. 04

CD-Rom Part No. 311301



This manual is furnished with each new TENNANT Model 800D Cummins powered machine.

This manual consists of the How To Use This Manual; Standard Parts; Options; Breakdowns; and Cross Reference sections.

MACHINE DATA

Please fill out at time of installation for future reference.

Machine Model Number - 800D

Machine Serial Number - _____

Machine Options - _____

TENNANT Representative/phone no. - _____

Customer ID Number - _____

Date of Installation - _____

Manual Number - 330600

Revision: 04

Published: 11-02

HOW TO USE THIS MANUAL

This section on *HOW TO USE THIS MANUAL* will tell you how to:

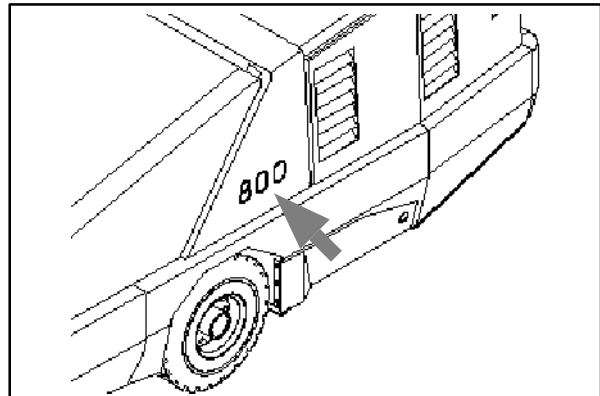
- Find important machine information for ordering correct repair parts.
- Find TENNANT part numbers.
- Order TENNANT parts and supplies.

IMPORTANT INFORMATION

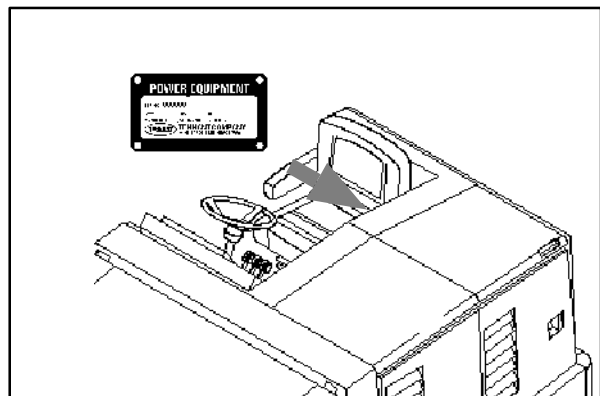
When placing an order for parts, the machine model and machine serial number are important. Refer to the *MACHINE DATA* box which is filled out during the installation of your machine. The *MACHINE DATA* box is located on the inside of the front cover of this manual.

MACHINE DATA	
Please fill in machine information for future reference.	
Machine Model Number	800D
Machine Serial Number	_____
Machine Options	_____
TENNANT Equipment Location	_____
Customer's Name	_____
Date of Purchase	_____
Machine Number	300 40
Operator ID	_____
Page Sheet	3-30

The model number of your machine is on the side of the machine.



The serial number of your machine is printed on the machine data plate located as shown.



HOW TO USE THIS MANUAL

FINDING A TENNANT PART NUMBER

This manual contains the following sections:

- HOW TO USE THIS MANUAL
- STANDARD PARTS
- OPTIONS
- BREAKDOWNS
- ENGINE BREAKDOWN
- CROSS REFERENCE

The STANDARD PARTS section lists repair parts for standard machines. They are grouped in this general order:

- General wear parts.
- Machine frame and related parts.
- Machine propelling system.
- Sweeping components.
- Electrical parts.

The OPTION section lists repair parts of options.

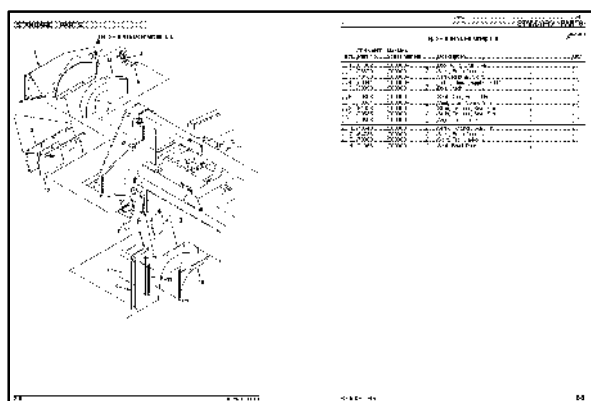
The BREAKDOWN section lists available repair parts of major components.

All sections in this manual consist of parts illustrations and corresponding parts lists.

The parts illustrations are numbered with **Ref** numbers which refer to corresponding parts lists.

The parts lists include a number of columns of information:

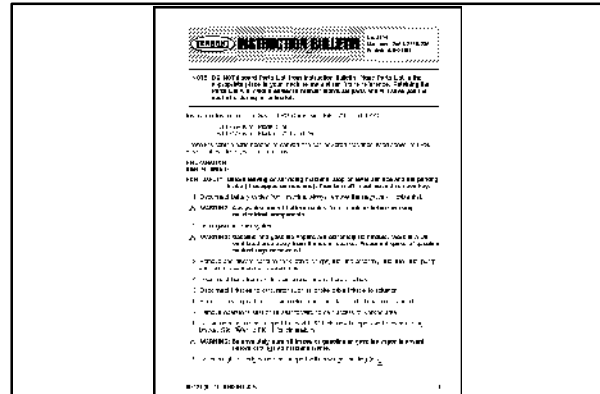
- **Ref** - column refers to the reference number on the parts illustration.
▽ - indicates the part is an assembly.
▲ - indicates the part is included in the assembly listed just before it.
- **TENNANT Part No.** - column lists the TENNANT part number for the part.
- **Serial Number** - column indicates the set of machines the part number is applicable to. Serial numbers change when the machine design has been modified. The most current design of the machine is shown in the main illustration, older designs are boxed in a corner of the illustration.
- **Description** - column is a brief description of the part.
- **Qty.** - column lists the quantity of that part used in that area of the machine.



TENNANT Machine					
Ref.	Part No.	Serial number	Description	Qty.	
▽ 1	59970	00C000	Realm Kit, Insr Panel	1	
▲ 2	59975	00C000	Realm Kit, Case	1	
▲ 3	59977	00C000	Realm Kit, Seal	1	
▲ 4	59974	00C000	Realm Kit, Air Panel	1	
▲ 5	59978	00C000	Realm Kit, Hourmeter	1	
▲ 6	59979	00C000	Realm Kit, Touch Panel	1	
▲ 7	59971	00C000	Realm Kit, Lamp, Backlighting (8)	2	
▲ 8	10632-5	00C000	Armmet, Rbr, 25id For .09Mat	1	
▲ 9	01909	00C000	Switch, Rocker, Ddt	1	
▲ 10	57807	00C000	Cover, Rocker Switch Seal	1	
▲ 11	07530	00C000	Switch Ignition	1	
▲ 12	07866	00C000	Per Set, Switch Kit	1	
▲ 13	2109	00C000	Realm Kit, Sun Shield	1	
▲ 14	56245	00C000	Panel, Cwr, Dash	1	
▲ 15	70637	00C000	Seal, Handle, Valve	1	

NOTE: If a service kit is installed on your machine, be sure to keep the **INSTRUCTION BULLETIN** which came with the kit. It contains repair parts numbers needed for ordering future parts.

NOTE: Fasteners used in this machine may be metric or non-metric. Take care when replacing hardware to replace with same thread size.



PLACING AN ORDER

Orders may be placed by phone, fax, or by mail. Phone orders may need written confirmation. Follow the steps below to insure prompt delivery:

1. Identify the model number of your machine.
2. Identify the serial number of your machine.
3. Find the part number of the part you need. Do not order by page number or reference number. If you are not able to find the part number, call your TARRANT representative for help or send the old part as a sample.
4. Determine the quantity of the part you need.
5. Provide the following company information:
 - Company name
 - Customer ID Number
 - Shipping address
 - Billing address
 - First and last name of person ordering parts
 - Telephone number
 - Purchase order number
6. Provide definitive shipping instructions.

HOW TO USE THIS MANUAL

Any claim for loss or damage to a shipment in transit should be filed promptly with the transportation company making the delivery. Shipments will be complete unless the packing list or order acknowledgement indicates items back ordered.

If parts received are suspected to be incorrect or defective, please contact the TENNANT representative from whom you ordered the part. They will give authorization for return and/or handle replacement shipments when required.

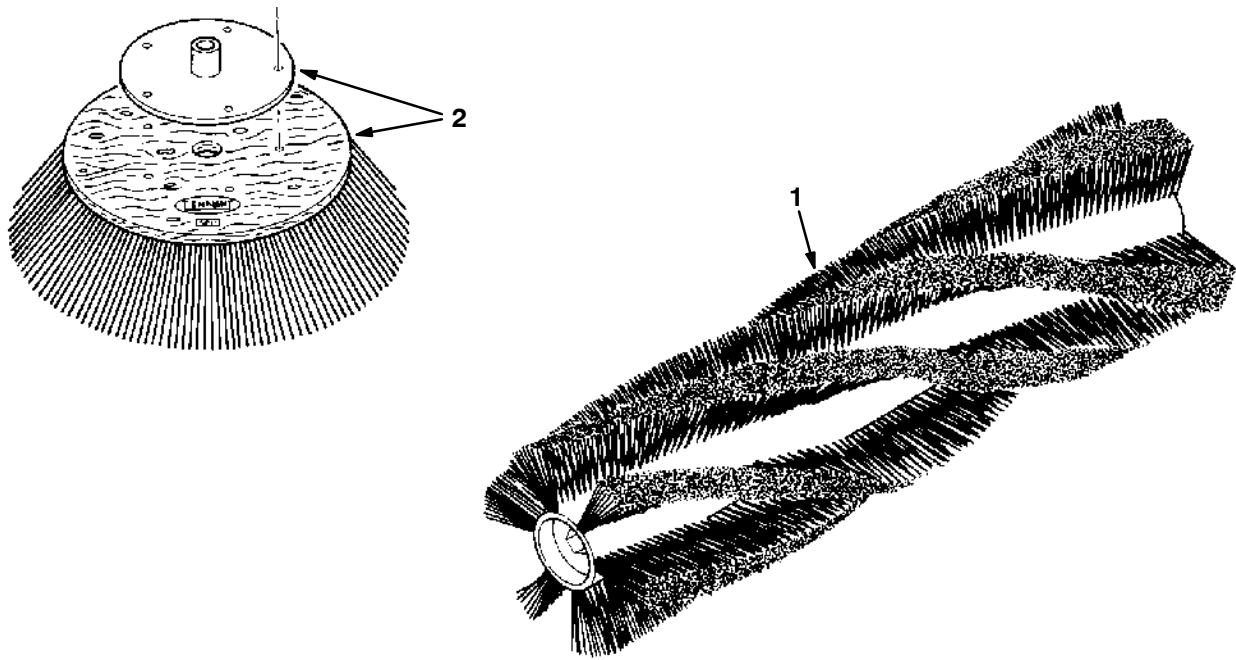
SECTION 2

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Fig. 1 - Recommended General Maintenance Items

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽	77632	(000000-	) Maintenance Kit, Skirts	1
▲	73870	(000000-	) Skirt, Brush Door	2
▲	64788	(000000-	) Skirt, Brush Door	2
▲	70453	(000000-	) Strip, Retainer, Skirt	2
▲	62955	(000000-	) Skirt, Seal, Main Brush	1
▲	62957	(000000-	) Channel, Retainer, Seal, Rear	1
▲	62954	(000000-	) Blade, Deflector	1
▲	62956	(000000-	) Strap, Retainer, Seal	1
▲	43500	(000000-	) Chain, Link#2/0, 7Links	1
▽	79032	(000000-	) Maintenance Kit, Skirts 800	1
▲	64919	(000000-	) Seal, Pan, Top	1
▲	64920	(000000-	) Channel, Retainer	1
▲	73654	(000000-	) Seal, Brush Comp, Side	2
▲	73888	(000000-	) Skirt, Front, Indoor	2
▲	769002	(000000-	) Element, Fltr, Oil, Engine	4
▲	310753	(000000-	) Filter, Fuel, Element	1
▲	375686	(000000-	) Element, Filter, Air	1
▲	375687	(000000-	) Element, Filter, Safety	1
▲	310653	(000000-	) Element, Filter, Air	1
▲	310654	(000000-	) Element, Filter, Safety	1
▲	34306	(000000-	) Breather, Hyd 40Mic No DS	1
▲	31613	(000000-	) Strainer-Hyd Suction 25-100-03	1
▲	65221	(000000-	) Element, Fltr, Oil	1
▲	65869-5	(000000-	) Fluid, Hyd Oil, SHP 15/40 5Gal	3

Fig. 2 - Replacement Brushes



04313 - 800

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	35326	(000000-)	Brush-Sweep Spl-50Lg - 8Dr-Poly	1
1	35324	(000000-)	Brush-Sweep Spl-50Lg-8Dr-P&W	1
1	35327	(000000-)	Brush-Sweep Spl-50Lg-8Dr-Wire	1
1	35325	(000000-)	Brush-Outsd Spl-50Lg - 8Dr-Poly	1
1	35336	(000000-)	Brush-Patrl Spl-50Lg - 4Qr-Nyl	1
1	35323	(000000-)	Brush-Sweep Spl-50Lg-24Sr-Nyl	1
▽	2 75011	(000000-)	Brush-Side Swp -26 D-Assy-Nyl	1
▲	51021N	(000000-)	Brush-Side Swp -26 D-Nyl	1
▲	51963	(000000-)	Adaptor Weldm., Side Brush 1.0B	1
▽	2 75010	(000000-)	Brush-Side Swp -26 D-Assy-Fltw	1
▲	51542	(000000-)	Brush-Side Swp -26 D-Fltw	1
▲	51963	(000000-)	Adaptor Weldm., Side Brush 1.0B	1
▽	2 70649	(000000-)	Brush-Side Swp -26 D-Assy-Poly	1
▲	70538	(000000-)	Brush-Side Swp -26 D-Poly	1
▲	51963	(000000-)	Adaptor Weldm., Side Brush 1.0B	1

Fig. 3 - Main Frame, Skirt and Seals Group

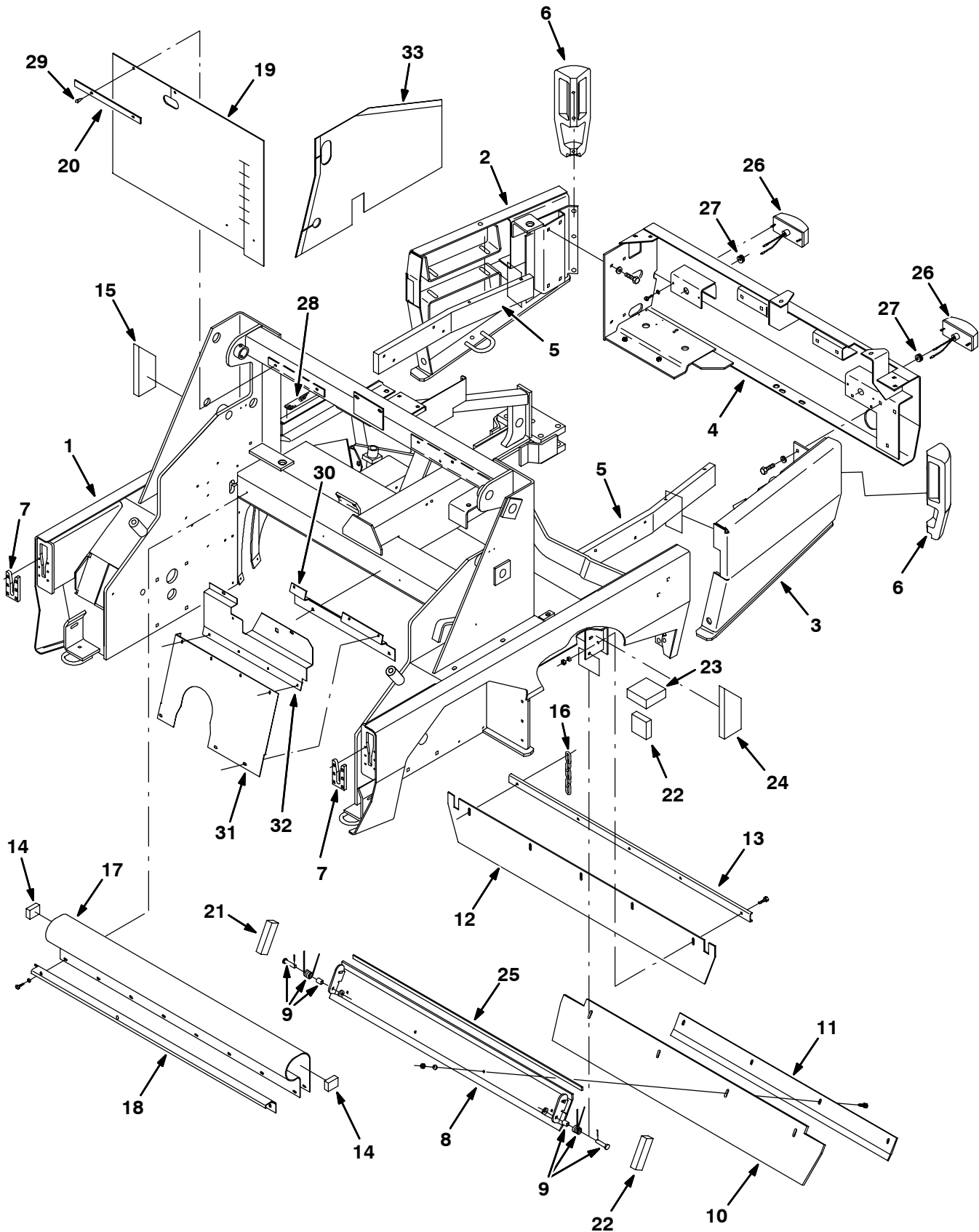


Fig. 3 - Main Frame, Skirt and Seals Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.	
1	77777	(000000-	) Frame	1	
2	77782	(000000-	) Panel Wldt, Rear, Rh	1	
3	77734	(000000-	) Panel Wldt, Rear, Lh	1	
4	79680	(000000-	) BumperWldt, Rear	1	
5	77593	(000000-	) Bar, Frame	2	
6	63544	(000000-	) Bumper, Corner, Mach	2	
7	63663	(000000-	) Plate, Guide, Bumper	2	
8	73645	(000000-	) Channel, Mounting	1	
9	69904	(000000-	) Spring, Recirculation	1	
10	62954	(000000-	) Blade, Deflector	1	
11	62956	(000000-	) Strap, Retainer, Seal	1	
12	62955	(000000-	) Skirt, Seal, Main Brush	1	
13	62957	(000000-	) Channel, Retainer, Seal,Rear	1	
14	82125	(000000-	) Seal Foam Rbr .75 1.5W 2.1L	2	
15	74066	(000000-	) Insulation, S/Foam	1	
16	43500	(000000-	) Chain,Link#2/0,7Links	1	
17	64919	(000000-	) Seal, Pan, Top	1	
18	64920	(000000-	) Channel, Retainer	1	
19	375684	(000000-	) Shield, Dust	1	
20	70843	(000000-	) Strip, Retainer, Shield, Rh	1	
21	74064	(000000-	) Insulation, S/Foam	2	
22	73863	(000000-	) Insulation, S/Foam 1.0X3.0X3.0	2	
23	73862	(000000-	) Insulation, S/Foam 1.5X4.0X4.0	2	
24	74067	(000000-	) Insulation, S/Foam	1	
25	79010	(000000-	) Seal	1	
▽	26	57941	(000000-	) Light Assy Stop/Red 12V- . A	2
▲		45780	(000000-	) Bulb, 12V .5A 4Cp #1157	1
	27	87515	(000000-	) Grommet,Rbr,0.50ld,For .25Matl	2
	28	86798	(000000-	) Pad, Tread	1
	29	21168	(000000-	) Clip, Pine-Tree .250h Plastic	3
	30	310634	(000000-	) Firewall Brkt, Lower	1
	31	310628	(000000-	) Firewall, Lower	1
	32	310627	(000000-	) Firewall, Upper	1
	33	375683	(000000-	) Flap, Rubber	1

Fig. 4 - Left Brush Door Group

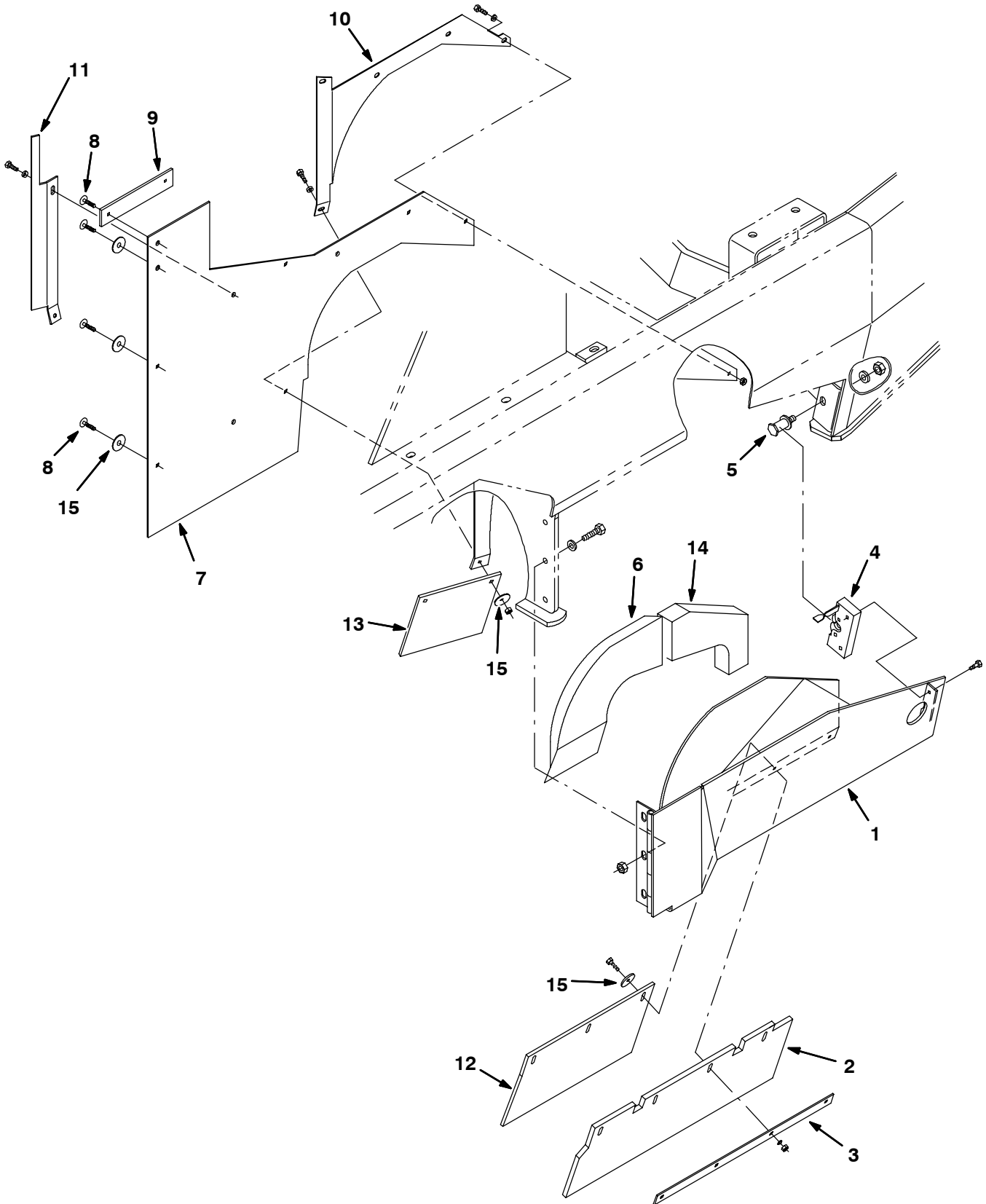


Fig. 4 - Left Brush Door Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	64801	(000000-	) Door Wldt, Brush, Lh	1
2	73870	(000000-	) Skirt, Brush Door	1
3	70453	(000000-	) Strip, Retainer, Skirt	1
4	58489	(000000-	) Latch, Hook (Supplier'S Rh)	1
5	58898	(000000-	) Bolt, Latch	1
6	70809	(000000-	) Seal, Door, Brush, Lh	1
7	73654	(000000-	) Seal, Brush Comp, Side	1
8	21168	(000000-	) Rivet, Plastic	5
9	21282	(000000-	) Strip, Retainer, Seal, Side	1
10	70597	(000000-	) Angle, Retainer, Seal	1
11	73648	(000000-	) Strip, Retainer, Seal, Lh	1
12	64788	(000000-	) Skirt, Brush Door	1
13	73888	(000000-	) Skirt, Front, Indoor	1
14	74062	(000000-	) Seal, Brush Door	1
15	41178	(000000-	) Fender Washer	6

Fig. 5 - Right Brush Door Group

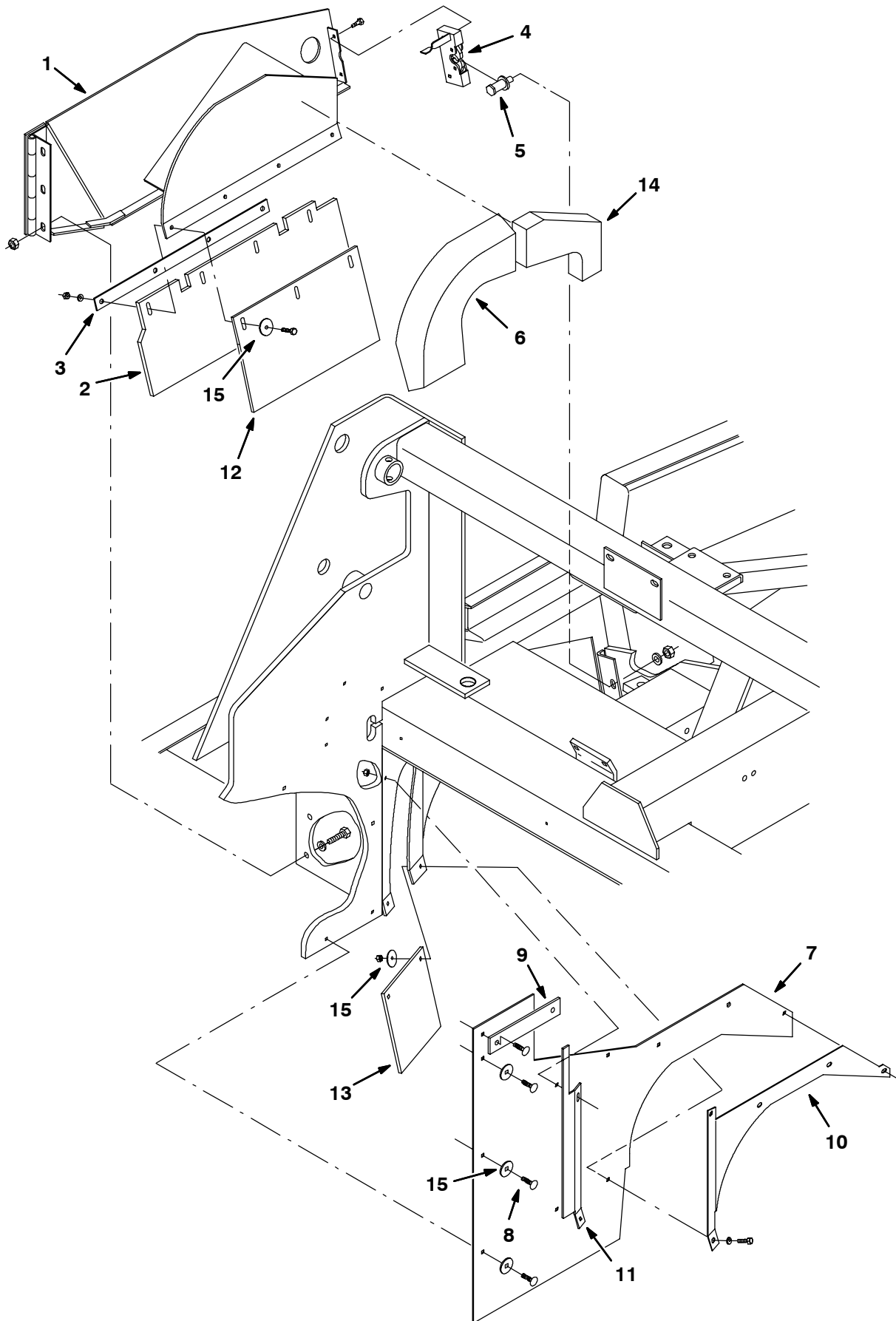


Fig. 5 - Right Brush Door Group

Ref.	Tenant Part No.	Machine Serial Number	Description	Qty.
1	64802	(000000-	) Door Wldt, Brush, Rh	1
2	73870	(000000-	) Skirt, Brush Door	1
3	70453	(000000-	) Strip, Retainer, Skirt	1
4	58844	(000000-	) Latch, Hook (Supplier's Lh)	1
5	58898	(000000-	) Bolt, Latch	1
6	70808	(000000-	) Seal, Door, Brush, Rh	1
7	73654	(000000-	) Seal, Brush Comp, Side	1
8	21168	(000000-	) Rivet, Plastic	5
9	21282	(000000-	) Strip, Retainer, Seal, Side	1
10	70598	(000000-	) Angle, Retainer, Seal	1
11	73649	(000000-	) Strip, Retainer, Seal, Rh	1
12	64788	(000000-	) Skirt, Brush Door	1
13	73888	(000000-	) Skirt, Front, Indoor	1
14	74063	(000000-	) Seal, Brush Door	1
15	41178	(000000-	) Fender Washer	6

Fig. 6 - Operator Station Group

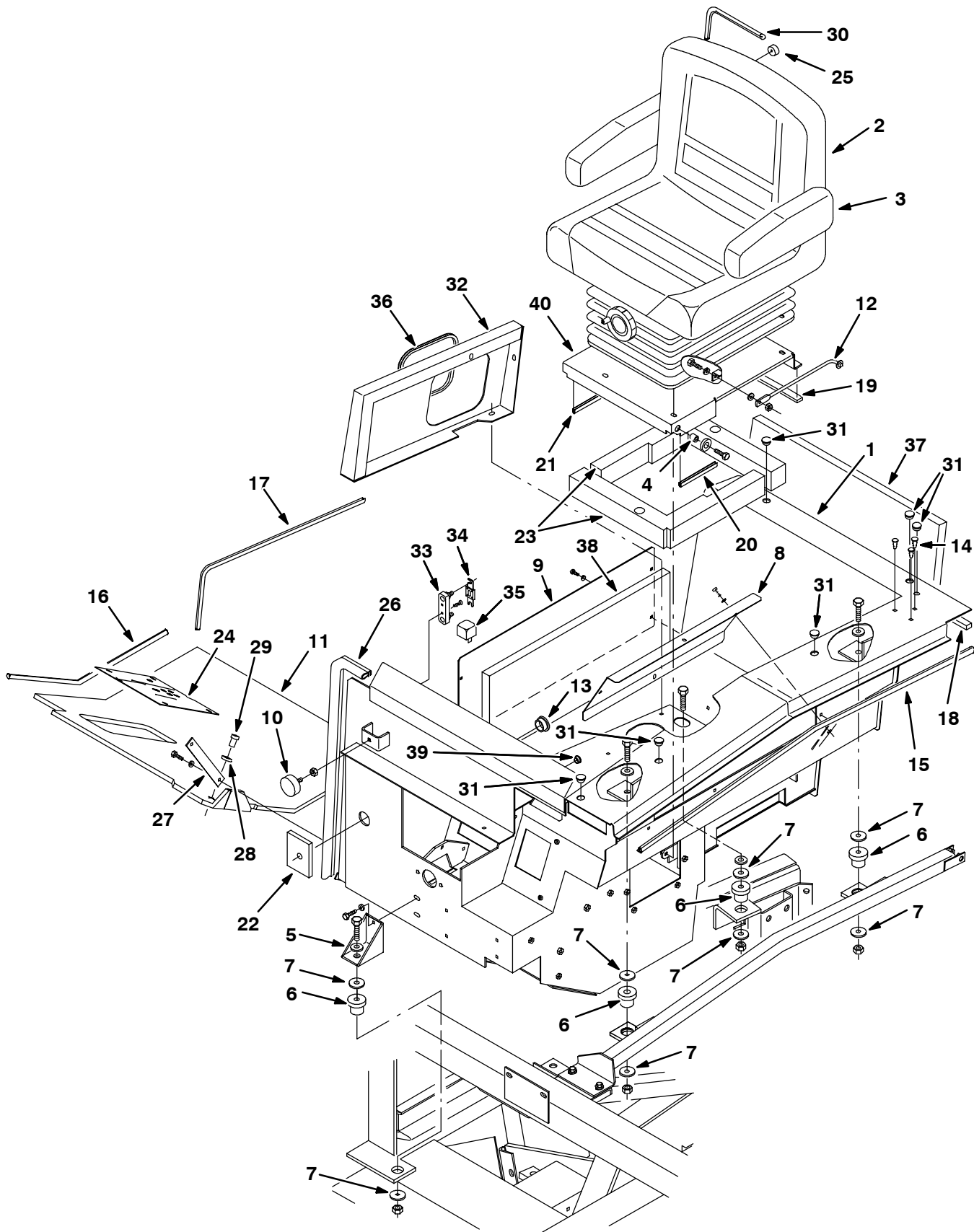


Fig. 6 - Operator Station Group

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
	1	380680	(000000-	) Panel Wldt w/label	1
▽	2	63294	(000000-	) Seat, Suspension	1
▲	3	311336	(000000-	) Armrest, Black	1
	4	40716	(000000-	) Sleeve, .385B .62D .62 Cd.Cad	2
	5	63751	(000000-	) Bracket, Oper Comp	1
	6	51176	(000000-	) Dampner, Engine	4
	7	04414	(000000-	) Washer, .531B 1.88D .12Hard Zn	8
	8	64884	(000000-	) Panel, Cover, Access	1
	9	375696	(000000-	) Panel, Engine Access	1
	10	70756	(000000-	) Bumper, Rubber	1
	11	76495	(000000-	) Tread, Floormat, Rubber	1
	12	54615	(000000-	) Rod, Seat	1
	13	76888	(000000-	) Plugbtn 1.25h .12 Max Blacknyl	1
	14	77399	(000000-	) Clip, Pine-tree .236h Plastic	3
	15	57820	(000000-	) Seal, 48.0 Lg.	1
	16	73903	(000000-	) Seal, Bulb, Sd-0504 24.50Lg	1
	17	73901	(000000-	) Seal, 7.00 Lg	1
	18	74081	(000000-	) Seal	1
	19	44777	(000000-	) Seal,Foam Rbr, .31 .75W 14.8L	1
	20	62595-3	(000000-	) Molding, Trim 11-14Ga 5.75	1
	21	62595-2	(000000-	) Molding, Trim 11-14Ga 15.75	1
	22	79028	(000000-	) Seal, Rod, Adjuster	1
▽		76494	(000000-	) Sealing Kit, Operator Comp	1
▲	23	76285	(000000-	) Insulation, S/Foam, Seat	2
▲	24	79116	(000000-	) Seal, Dust	1
	25	82921	(000000-	) Bumper, Rubber	1
	26	77340	(000000-	) Seal, Bulb, Sd-0504 28.00 Lg	1
	27	76492	(000000-	) Bar, Retainer	1
	28	41178	(000000-	) Washer-Flt .25 Fender Rltd.	1
	29	21246	(000000-	) Rivet, Plastic .325D X .787	1
	30	49282	(000000-	) Molding, Trim 16Ga&Thinnr 10.0	1
	31	75428	(000000-	) Plugbtn .75h .03-.12 Blacknyl	9
	32	380730	(000000-	) Panel, Fuel Inlet w/label	1
	33	86381	(000000-	) Block, Fuse	1
	34	87319	(000000-	) Fuse, 40 Amp	1
	35	380559	(000000-	) Relay, 12Vdc 70A Cont Spst	1
	36	380692	(000000-	) Trim	1
	37	23946	(000000-	) Insulation	1
	38	375698	(000000-	) Insulation	1
	39	33806	(000000-	) Plug	1
	40	70478	(000000-	) Panel, Support, Seat	1

Fig. 7 - Engine Cover and Lintel Group

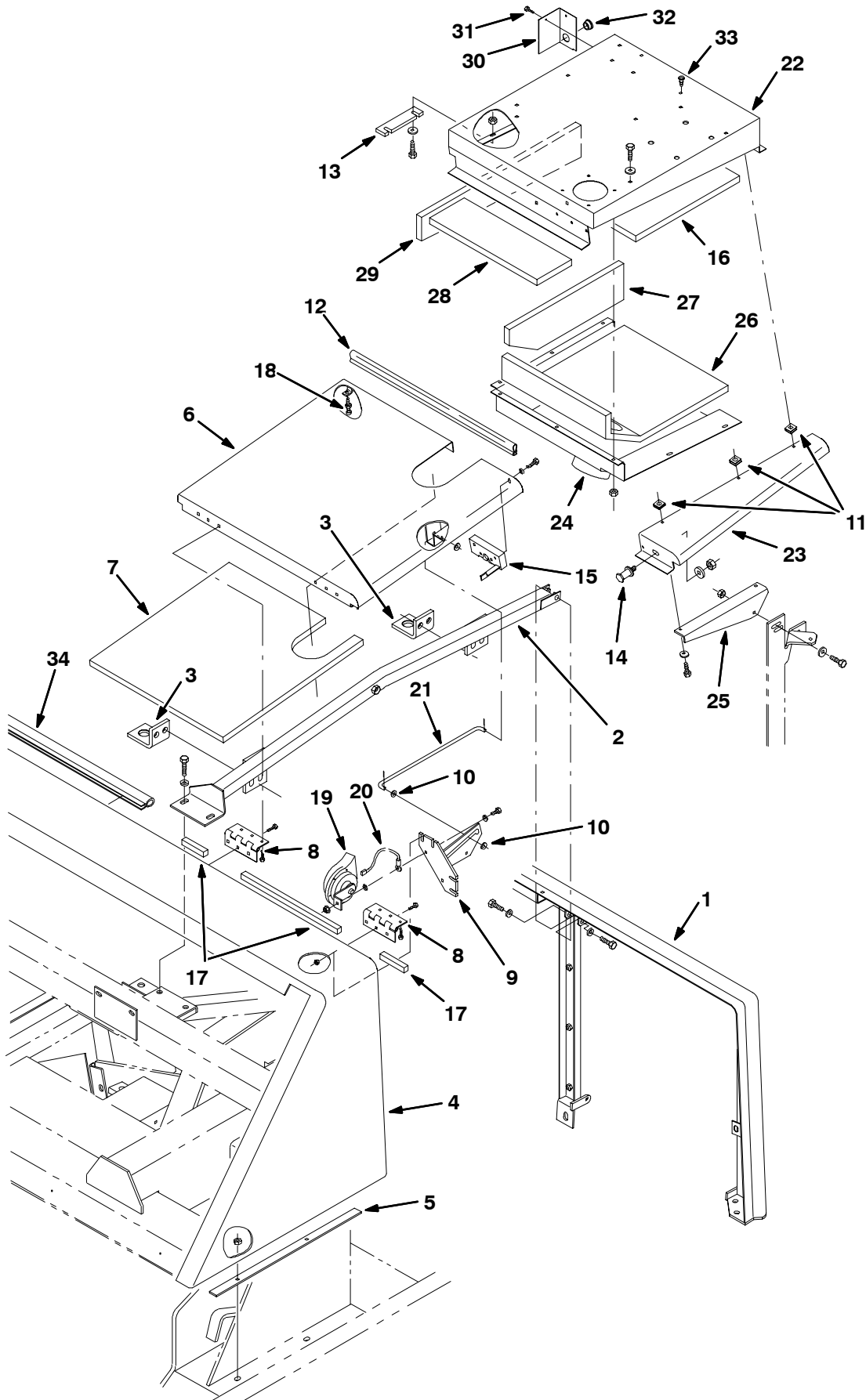


Fig. 7 - Engine Cover and Lintel Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	64312	(000000-	) Lintel, Rear	1
2	380533	(000000-	) Tube Wldt, Brace, Center	1
3	380532	(000000-	) Bracket, Brace Center	2
4	64278	(000000-	) Lintel, Main	1
5	64279	(000000-	) Strip, Spacer	2
6	310644	(000000-	) Cover Wldt, Engine	1
7	375690	(000000-	) Foam, Accustic	1
8	74040	(000000-	) Hinge	2
9	21131	(000000-	) Bracket Wldt, Gas Spring	1
10	43454	(000000-	) Washer, .344B .69D .06Nylon	2
11	12271	(000000-	) U-Nut Clip, M6	3
12	77778	(000000-	) Seal, Bulb, Sd-0504 19.75Lg	1
13	21230	(000000-	) Plate, Support, Cover Se	1
14	59192	(000000-	) Latch, Bolt	1
15	58844	(000000-	) Latch, Hook, Rh	1
16	375537	(000000-	) Insulation, S/Foam .5T 17.0X 15	1
17	53461-2	(000000-	) Seal,Foam Rbr, .62 .62W 24.5L	1
18	75128	(000000-	) Spindle, Adjustment	1
19	369704	(000000-	) Horn, 12 Volt	1
20	21643	(000000-	) Wire, Lead	1
21	75883	(000000-	) Rod, Support Cover	1
22	375536	(000000-	) Panel Wldt, Cover Engine	1
23	77711	(000000-	) Cover, Eng, Top	1
24	47958	(000000-	) Panel, Vacuum Duct	1
25	375513	(000000-	) Bracket, L 12.0L Hood Support	1
26	380761	(000000-	) Insulation, S/Foam, .8T 17.0X15	1
27	380762	(000000-	) Insulation, S/Foam, .8T 18.0X4.5	1
28	380763	(000000-	) Insulation, S/Foam, .8T 16.5X5	1
29	380764	(000000-	) Insulation, S/Foam, .8T 23.0X4X3	1
30	380760	(000000-	) Panel, Corner, Eng Cover	1
31	55845	(000000-	) Scr-Hxfmgm 5X0.8 16 pltd	1
32	82727	(000000-	) Plugbutton .88H .03-.12 Blacknyl	1
33	77399	(000000-	) Clip, Tree	11
34	55756	(000000-	) Seal	1

Fig. 8 - Engine Side Door Group

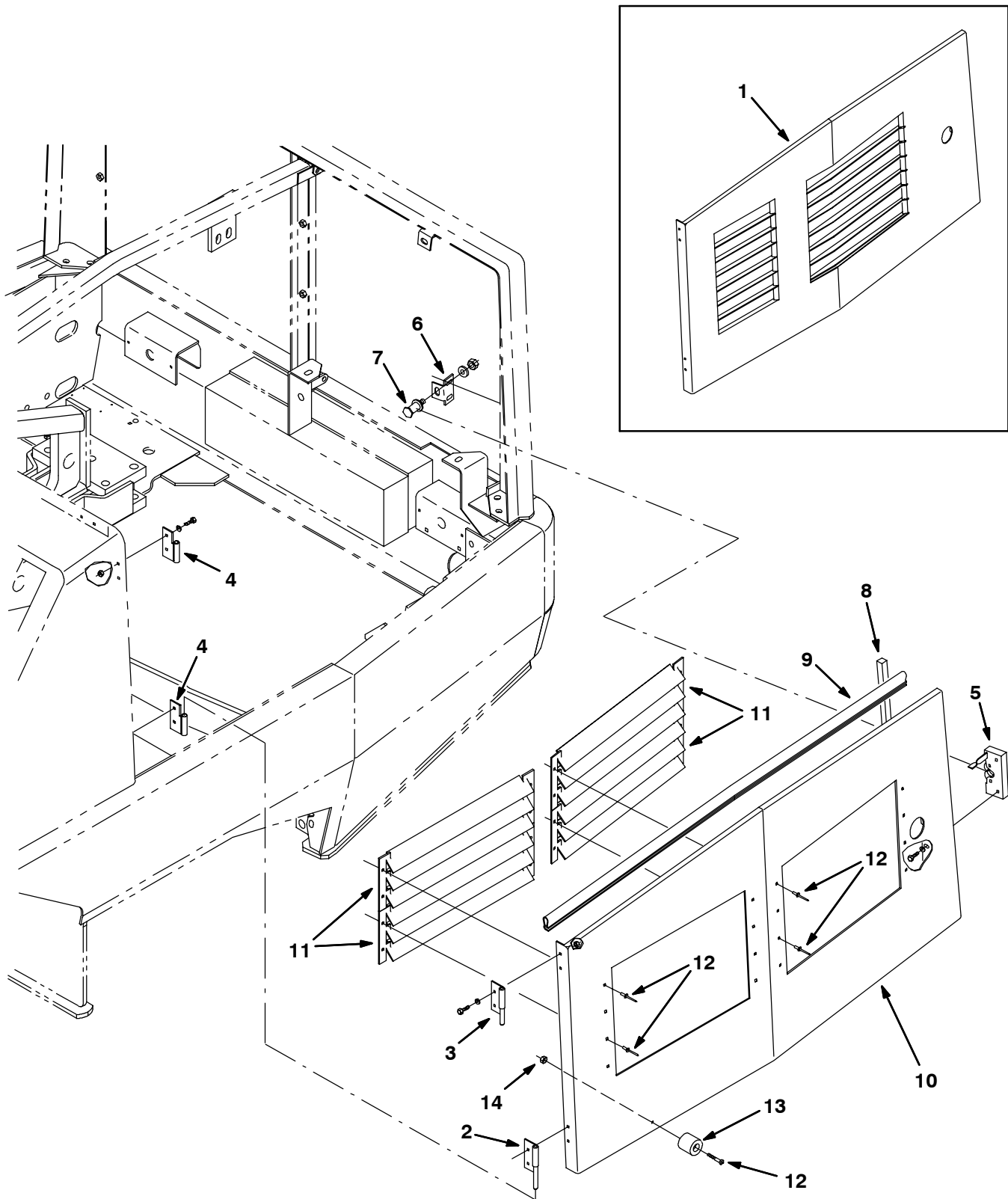


Fig. 8 - Engine Side Door Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	375695	(000000-	) Door Wldt, Engine	1
2	64543	(000000-	) Hinge, W/Pin	1
3	70628	(000000-	) Hinge, W/Pin	1
4	64545	(000000-	) Hinge	2
5	58489	(000000-	) Latch, Hook Rh	1
6	70407	(000000-	) Angle, Bolt, Latch	1
7	59192	(000000-	) Latch, Bolt	1
8	53461-2	(000000-	) Seal,Foam Rbr, .62 .62W 24.5L	1
9	57820	(000000-	) Seal, 48.0 Lg.	1
10	375693	(000000-	) Panel, Louver	4
11	06524	(000000-	) Rivet, Pop	16
12	09258	(004903-	) Screw, Pan, M 6 X 1.0 X 40, 4.8	1
13	44851	(004903-	) Bumper, Rbr, 1.5d 1.50 0.28h	1
14	08708	(004903-	) Nut, Hex, Lock, M06 X 1.0, NI	1

Fig. 9 - Hydraulic Cooler, Filter and Rear Door Group

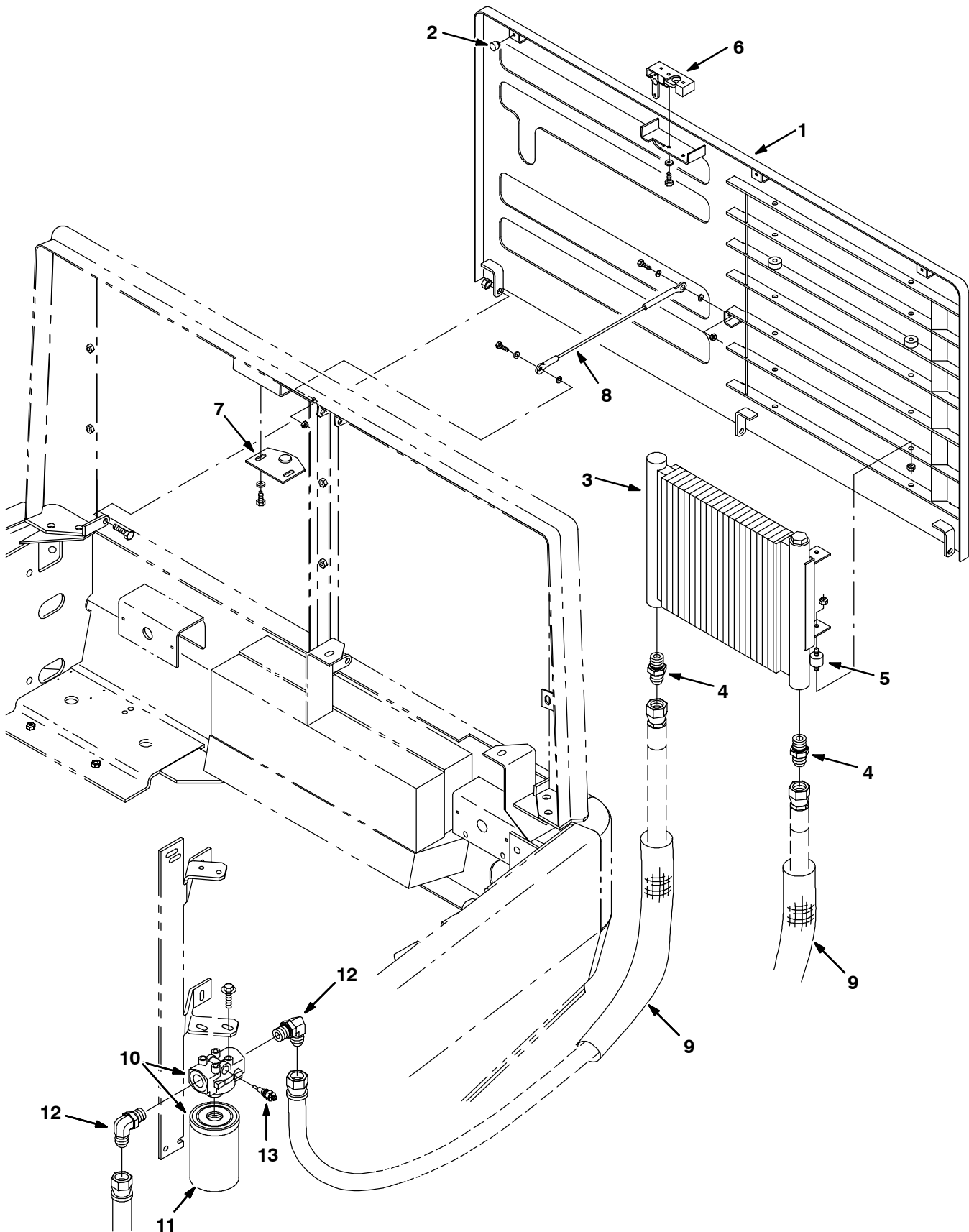


Fig. 9 - Hydraulic Cooler, Filter and Rear Door Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	48006	(000000-	) Door Wldt, Rear	1
2	51787	(000000-	) Bumper, Rubber	3
3	64419	(000000-	) Cooler-Hyd	1
4	42260	(000000-	) Ftg-Hyd Str Jm12/Om12	2
5	51322	(000000-	) Isolator-Vibration .31-18	4
6	59661	(000000-	) Latch	1
7	65252	(000000-	) Plate, Striker	1
8	36192	(000000-	) Lanyard Assy.	1
9	82830	(000000-	) Sleeve, Nyl 16.0 L	2
▽ 10	10664	(000000-	) Filter Assy, Spin-on	1
▲ 11	65221	(000000-	) Filter Element	1
12	46481	(000000-	) Ftg-Hyd E90 Jm12/om12	2
13	65222	(000000-	) Sender, Filter, Hydraulic	1

Fig. 10 - Hopper Lift Arms Group

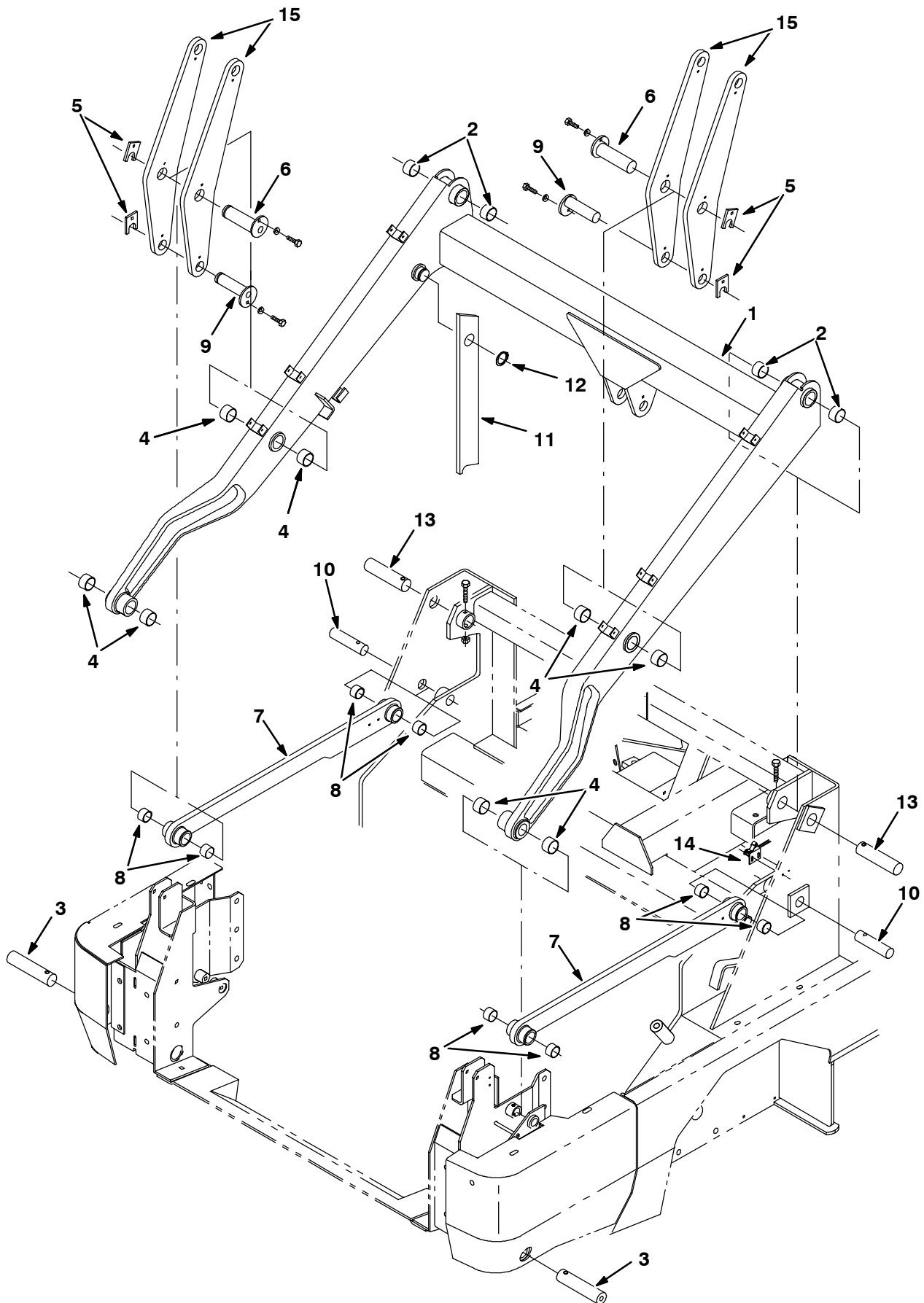


Fig. 10 - Hopper Lift Arms Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	75861	(000000-	) Arm Wldt, Hopper Lift w label	1
2	58293	(000000-	) Bearng-Journal	4
3	77463	(000000-	) Pin, 1.500 0Dx7.81, Drilled	2
4	58293	(000000-	) Bearng-Journal	8
5	83554	(000000-	) Plate, Pin Retainer	4
6	83551	(000000-	) Pin Weldt.	2
7	76235	(000000-	) Bar, Arm, Lower, Machining	2
8	57936	(000000-	) Bearing-Journal	2
9	83553	(000000-	) Pin Weldt.	2
10	76470	(000000-	) Pin	2
11	380681	(000000-	) Arm, Safety W/Label	1
12	63926	(000000-	) Ring, Retaining, Ex 1.5 Dia Hd	1
13	76471	(000000-	) Pin	2
14	59965	(000000-	) Switch, Roller	1
15	83549	(000000-	) Plate, Link	4

Fig. 11 - Hopper Lift Cylinders Group

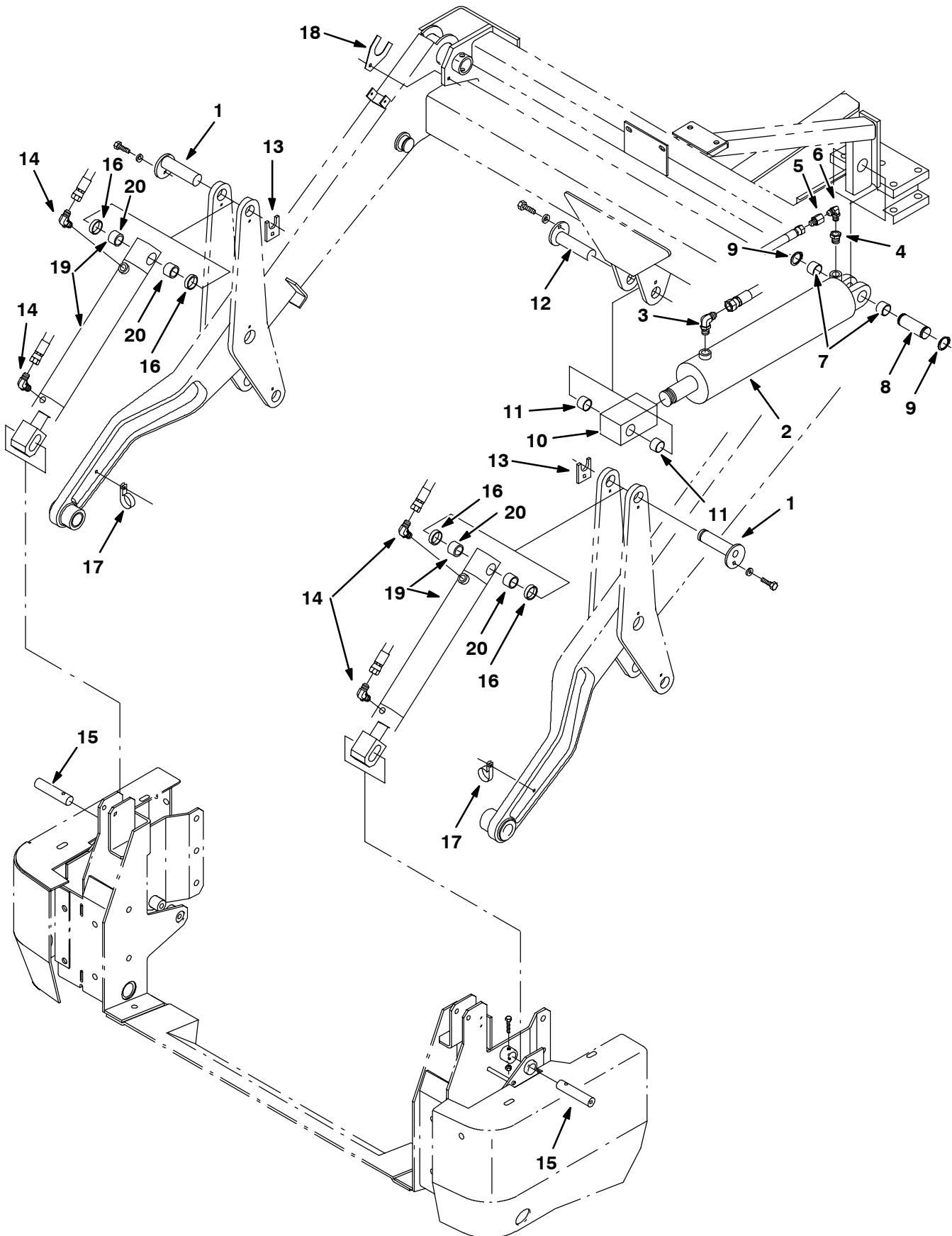


Fig. 11 - Hopper Lift Cylinders Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	83553	(000000-	) Pin Wldt.	2
2	62975	(000000-	) Cylinder, Hyd 4.0B 14.5S 2500 (See Breakdowns)	1
3	47512	(000000-	) Ftg-Hyd E90 Jm06/Om08	1
4	55686	(000000-	) Ftg-Hyd Str Jm04/Om08	1
5	16456	(000000-	) Ftg-Hyd Rst Jm04/.063	1
6	39210	(000000-	) Ftg-Hyd E90 Jm04/Jf04	1
7	59866	(000000-	) Bearing, Journal	1
8	63583	(000000-	) Pin, 1.25 Odx 3.50, Grooved	1
9	58359	(000000-	) Retaining Ring-External, 1.25D	2
10	64156	(000000-	) Bar, Cylinder End	1
11	57936	(000000-	) Bearing-Journal	2
12	83553	(000000-	) Pin, 1.250 Od X 4.50	1
13	83554	(000000-	) Plate, Pin Retainer	2
14	47638	(000000-	) Ftg-Hyd E90 Jm04/Om06	4
15	63584	(000000-	) Pin, 1.00 Odx 4.50, Drilled	2
16	83555	(000000-	) Spacer	4
17	67767	(000000-	) Clamp-Cable,.69Dia. 62Wth	2
18	75891	(000000-	) Plate, Spacer	2
▽ 19	379050	(000000-	) Cylinder, hyd. 2.0 B 14.9S 2500	2
▲ 20	57936	(000000-	) Bearing-Journal	2

Fig. 12 - Hopper Group

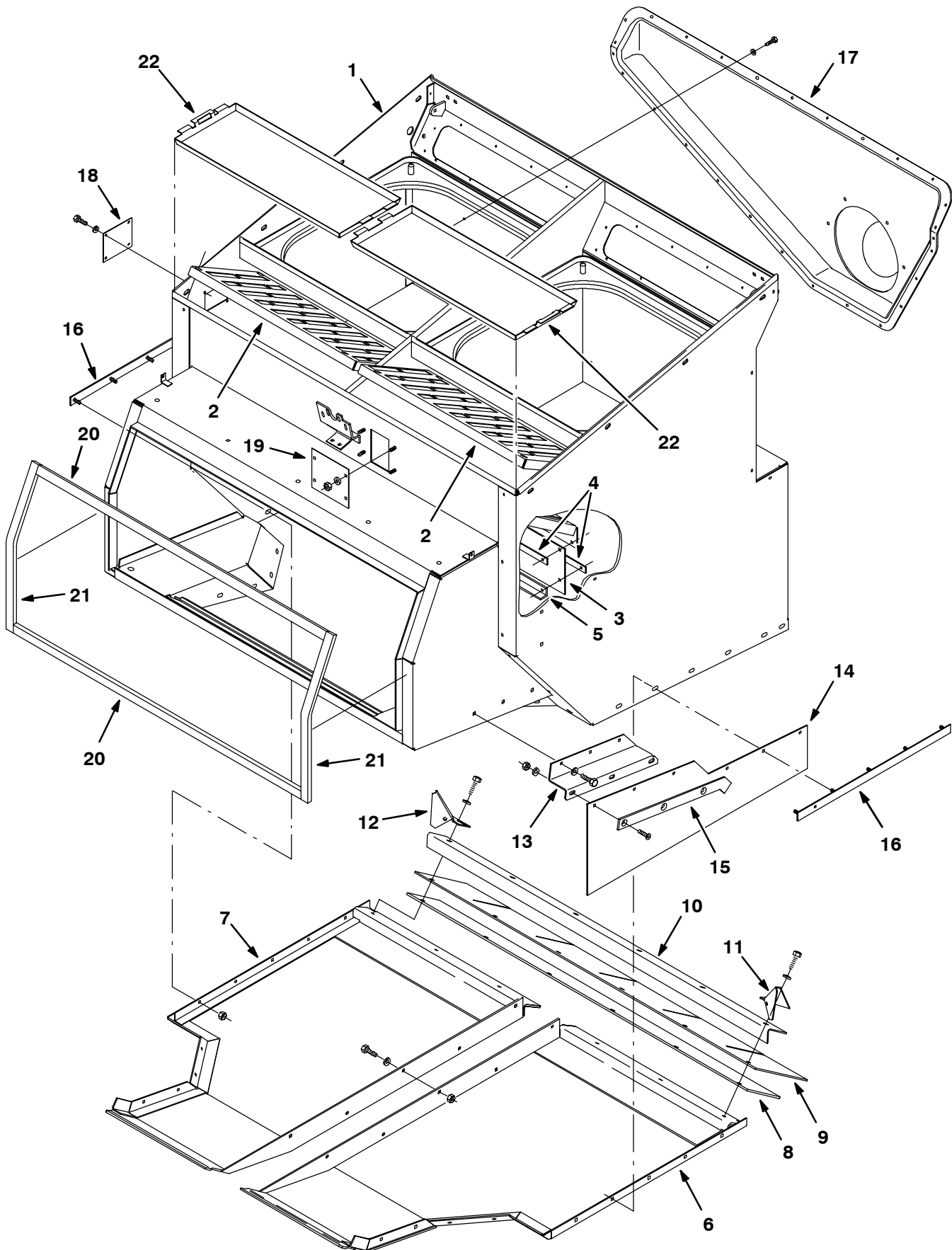


Fig. 12 - Hopper Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	76487	(000000-	) Hopper Wildt	1
2	63665	(000000-	) Panel, Permafilter, Upper	2
3	63667	(000000-	) Seal, Dust	1
4	63668	(000000-	) Bar, Retainer, Dust Seal	2
5	63669	(000000-	) Angle, Dust Seal	1
6	76474	(000000-	) Panel, Hopper, Bottom, Lh	1
7	76384	(000000-	) Panel, Bottom, Hopper, Rh	1
8	73678	(000000-	) Skirt, Lip	1
9	73679	(000000-	) Skirt, Lip	1
10	63647	(000000-	) Angle, Retainer, Lip	1
11	74046	(000000-	) Panel, Deflector, Dirt, Rh	1
12	74045	(000000-	) Panel, Deflector, Dirt, Lh	1
13	73772	(000000-	) Bracket, Mtg, Skirt	1
14	73771	(000000-	) Skirt, Deflector	1
15	73749	(000000-	) Strip, Retainer, Skirt, Front	1
16	79139	(000000-	) Strip, Hopper	2
17	70388	(000000-	) Duct, Inlet, Vac Fan	1
18	74069	(000000-	) Plate, Cover	1
19	73887	(000000-	) Plate, Cover	1
20	79597	(000000-	) Seal, Foam, Urethane Covered	2
21	79600	(000000-	) Seal, Foam, Urethane Covered	2
22	310326	(000000-	) Cover, Permafilter	2

Fig. 13 - Hopper Door Group

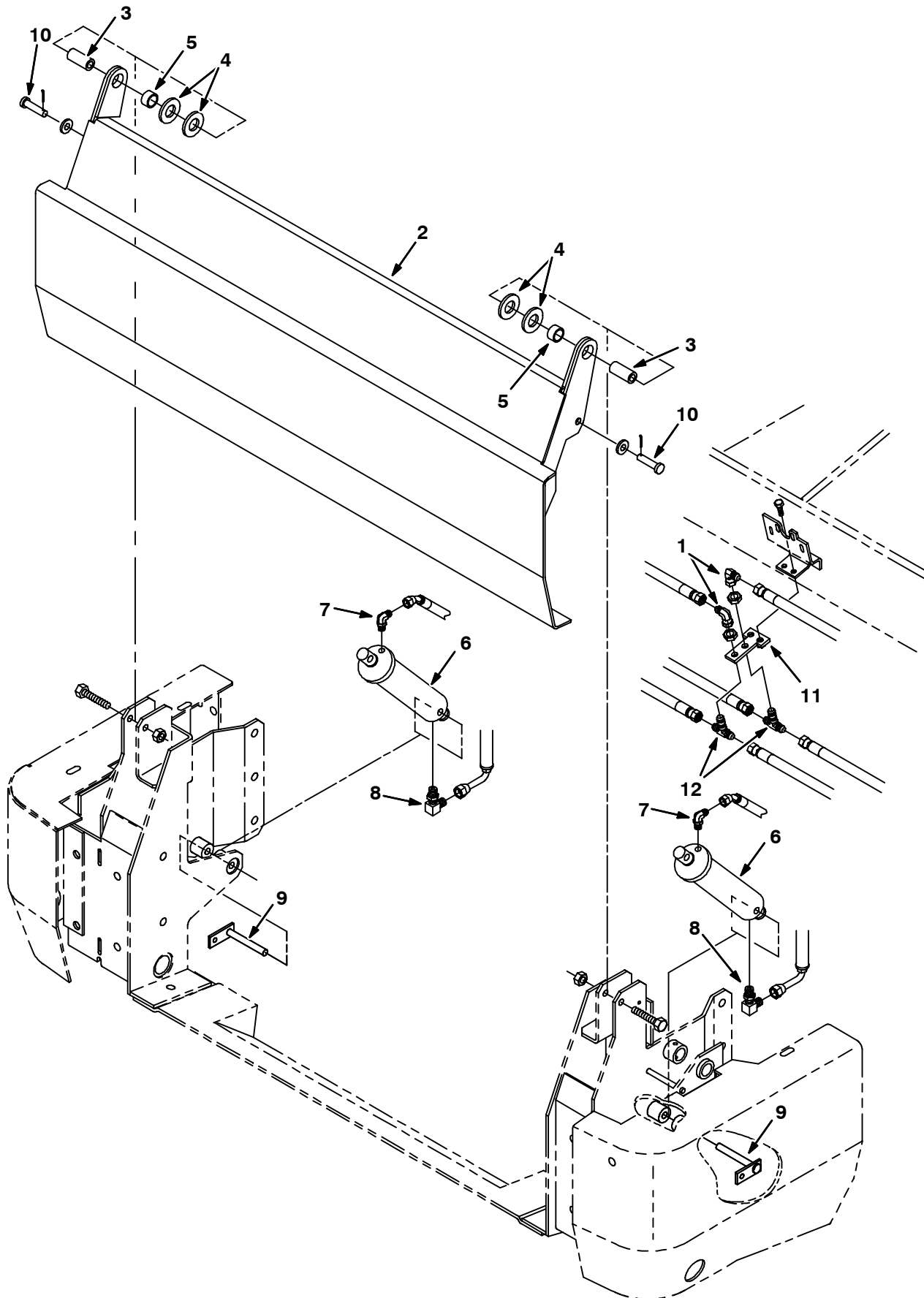


Fig. 13 - Hopper Door Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	39210	(000000-	) Ftg-Hyd E90 Jm04/Jf04	2
2	83618	(000000-	) Door Wldt, Hopper	1
3	79138	(000000-	) Sleeve, Pivot, Door	2
4	79596	(000000-	) Washer, 1.015B 1.75D .11Hrs	4
5	35688	(000000-	) Bearing, Journal	2
6	21721	(000000-	) Cylinder, Hyd 2.0B 8.0S 2500	2
7	82825	(000000-	) Ftg-Hyd E90 Jm04/Om04	2
8	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	2
9	64893	(000000-	) Pin	2
10	21722	(000000-	) Pin, Clevis .50 Dia X 2.25 Lg	2
11	75012	(000000-	) Bracket, Mtg, Ftg	1
12	34392	(000000-	) Ftg-Hyd Tee Jm04Jmjm	2

Fig. 14 - Hopper Cover Group

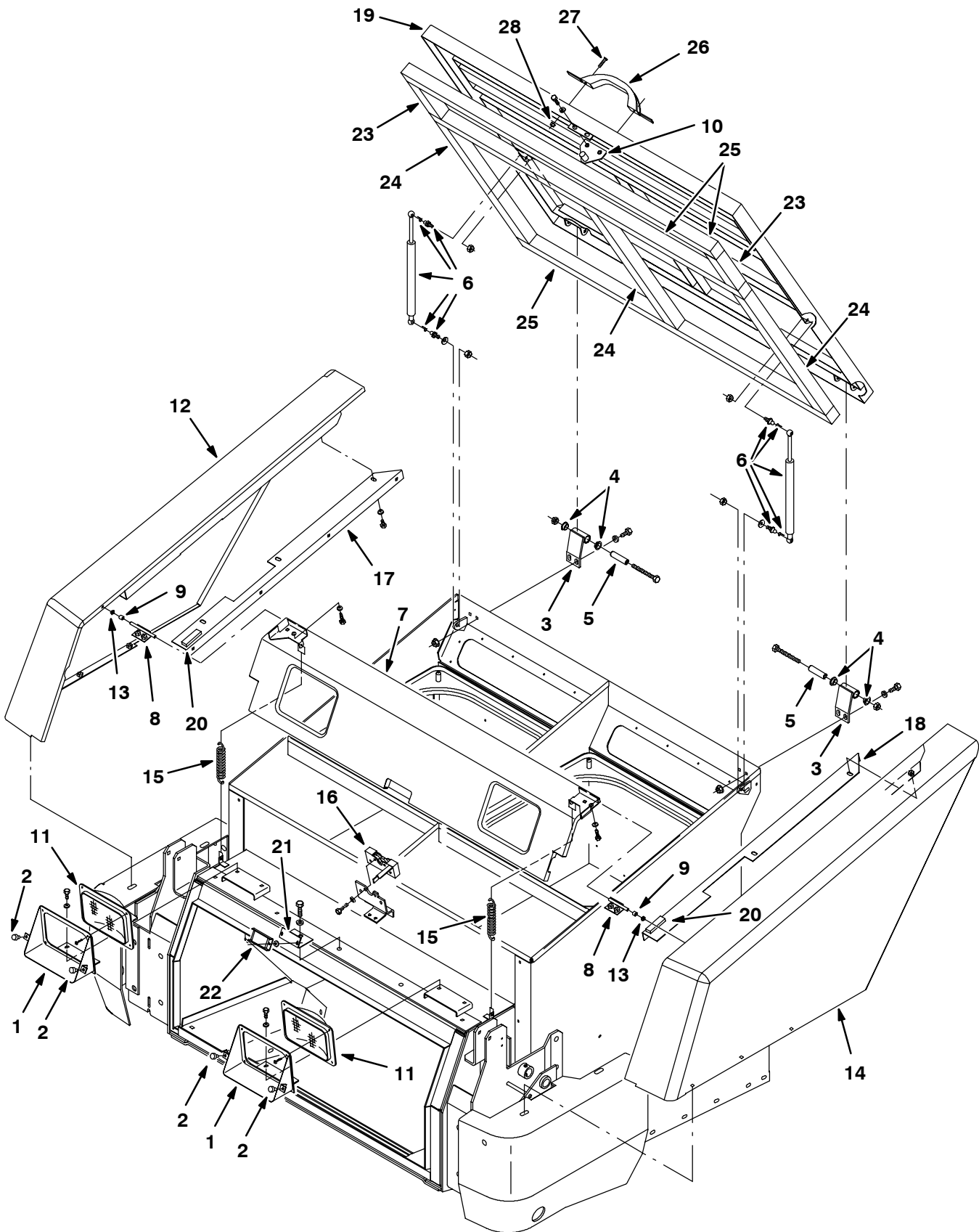


Fig. 14 - Hopper Cover Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	77388	(000000-	) Bracket, Mounting, Headlamp	2
2	51787	(000000-	) Bumper, Rubber	4
3	70762	(000000-	) Hinge	2
4	04843	(000000-	) Bearing, Flange .625 Bore	4
5	70761	(000000-	) Tube, 0.62D .44B 2.44, Stl	2
6	69906	(000000-	) Spring-Gas, Engine Cover	2
7	77394	(000000-	) Panel, Headlight	1
8	70730	(000000-	) Hinge	2
9	74015	(000000-	) Sleeve, .320B .32D .49 Lc Stl	2
10	70742	(000000-	) Pin Wldt, Latch	1
11	58524	(000000-	) Headlight, 12V.Rect.	2
12	65278	(000000-	) Panel Wldt, Fender, Rh	1
13	11747	(000000-	) Bearing, Nylon	2
14	65281	(000000-	) Panel Wldt, Fender, Lh	1
15	01274	(000000-	) Sprng,Tens,0.965Odx.09Wire4.4L	2
16	79019	(000000-	) Latch, Hook, Rh, Single Catch	1
17	75047	(000000-	) Bracket, Rh	1
18	75046	(000000-	) Bracket, Lh	1
19	21221	(000000-	) Cover Assy, Hopper	1
20	79591	(000000-	) Bumper, Cover, Hopper	2
21	77400	(000000-	) Angle, Mount	1
22	63378	(000000-	) Magnet, Drive Brush	1
23	375564	(000000-	) Seal, Urethane Covered Foam	2
24	373565	(000000-	) Seal, Urethane Covered Foam	3
25	375566	(000000-	) Seal, Urethane Covered Foam	3
26	381962	(004625-	) Handle, Container	1
27	382726	(004625-	) Screw, Pan, m06	2
28	08708	(004625-	) Nut, Hex Lock m06	2

Fig. 15 - Hopper Bumper Group

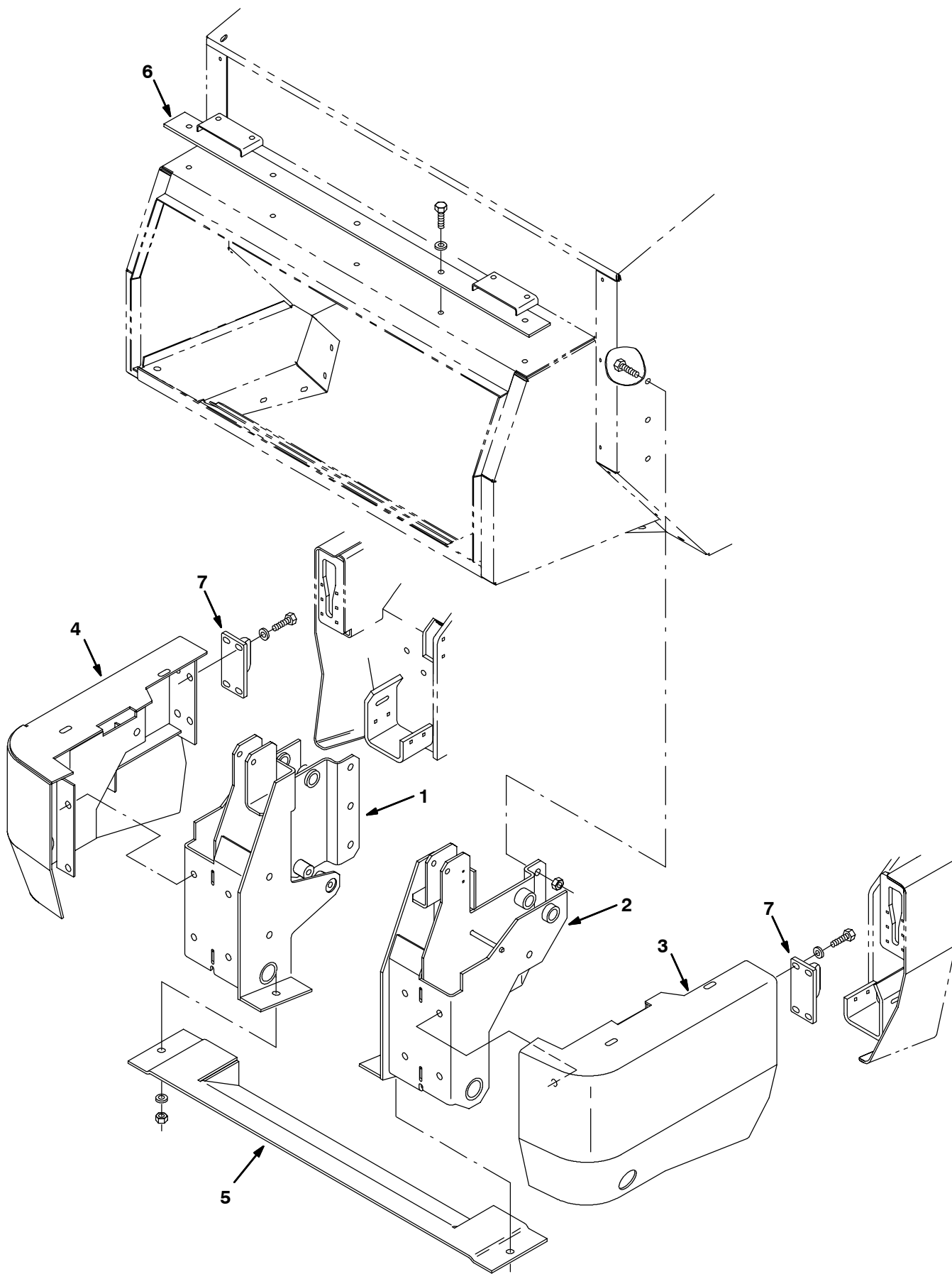


Fig. 15 - Hopper Bumper Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	83547	(000000-	) Bumper Wldt, Sppt, Hopper, Rh	1
2	83548	(000000-	) Support Wldt, Sppt, Hopper Lh	1
3	83620	(000000-	) Bumper Wldt, Lh	1
4	83622	(000000-	) Bumper Wldt, Rh	1
5	77523	(000000-	) Guard Wldt, Hopper	1
6	77516	(000000-	) Bracket Wldt, Mtg, Headlight	1
7	63671	(000000-	) Latch, Bumper	2

Fig. 16 - Filter Shaker Group

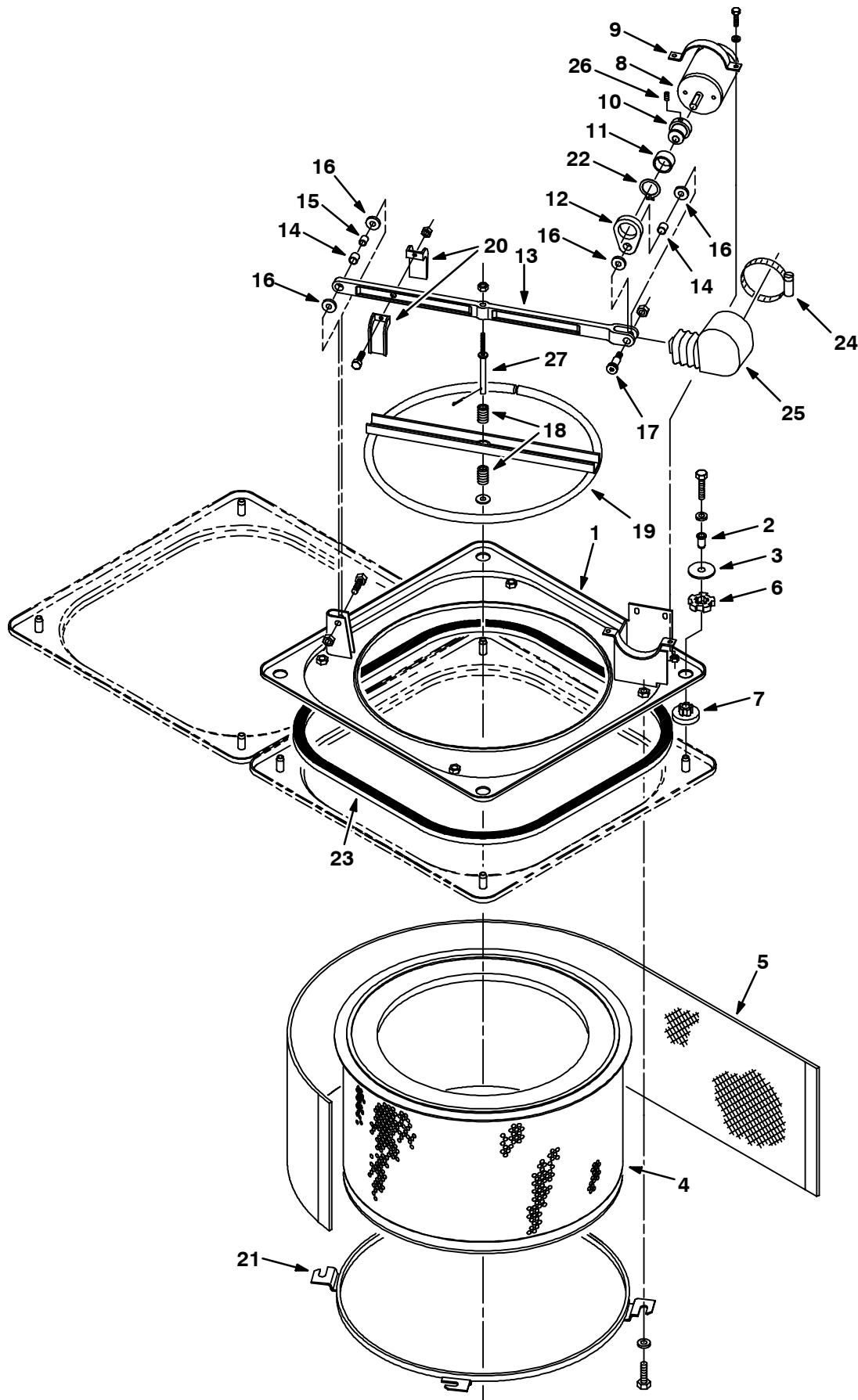


Fig. 16 - Filter Shaker Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	64580	(000000-	) Panel Wldt, Shaker	2
2	64874	(000000-	) Ferrule	8
3	64873	(000000-	) Disc	8
4	48069	(000000-	) Filter Assy, Fine, Hopper (option)	2
▽ 4	63297	(000000-	) Filter Assy, (standard)	2
▲ 5	63311	(000000-	) Screen, Filter	1
6	64618	(000000-	) Ring, Isolator, Outer, Rbr	8
7	64621	(000000-	) Bushing, Isolator	8
8	31999	(000000-	) Motor, Electric, 13.6 Vdc	2
9	64559	(000000-	) Clamp, Mtg, Motor, Upper	2
10	64567	(000000-	) Shaft, Eccentric	2
11	32006	(000000-	) Bearing	2
12	64394	(000000-	) Link, Eccentric	2
▽ 13	77471	(000000-	) Shaker Bar Replacement Kit	2
▲ 14	63233	(000000-	) Bearing, Fiberglide .50 X .50	2
▲ 15	63234	(000000-	) Sleeve, Bearing	1
▲ 16	59633	(000000-	) Bearing, Thrust - Fiberglide	4
▲ 17	58357	(000000-	) Shoulder Screw	2
18	64392	(000000-	) Spring	4
19	64501	(000000-	) Ring Wldt, Shaker	2
20	64410	(000000-	) Guide	4
21	64500	(000000-	) Ring Wldt, Mtg, Filter	2
22	70651	(000000-	) Ring, Retaining, Ext 1.12	2
23	21303	(000000-	) Seal Kit, Shaker Panel	2
24	43555	(000000-	) Clamp-Wormdrive, 1.62- 3.50D	2
25	73734	(000000-	) Seal, Dust	2
26	70650	(000000-	) Set Screw	2
27	32009	(000000-	) Bar, Shaker Stem	2

Fig. 17 - Pressure Switch Group

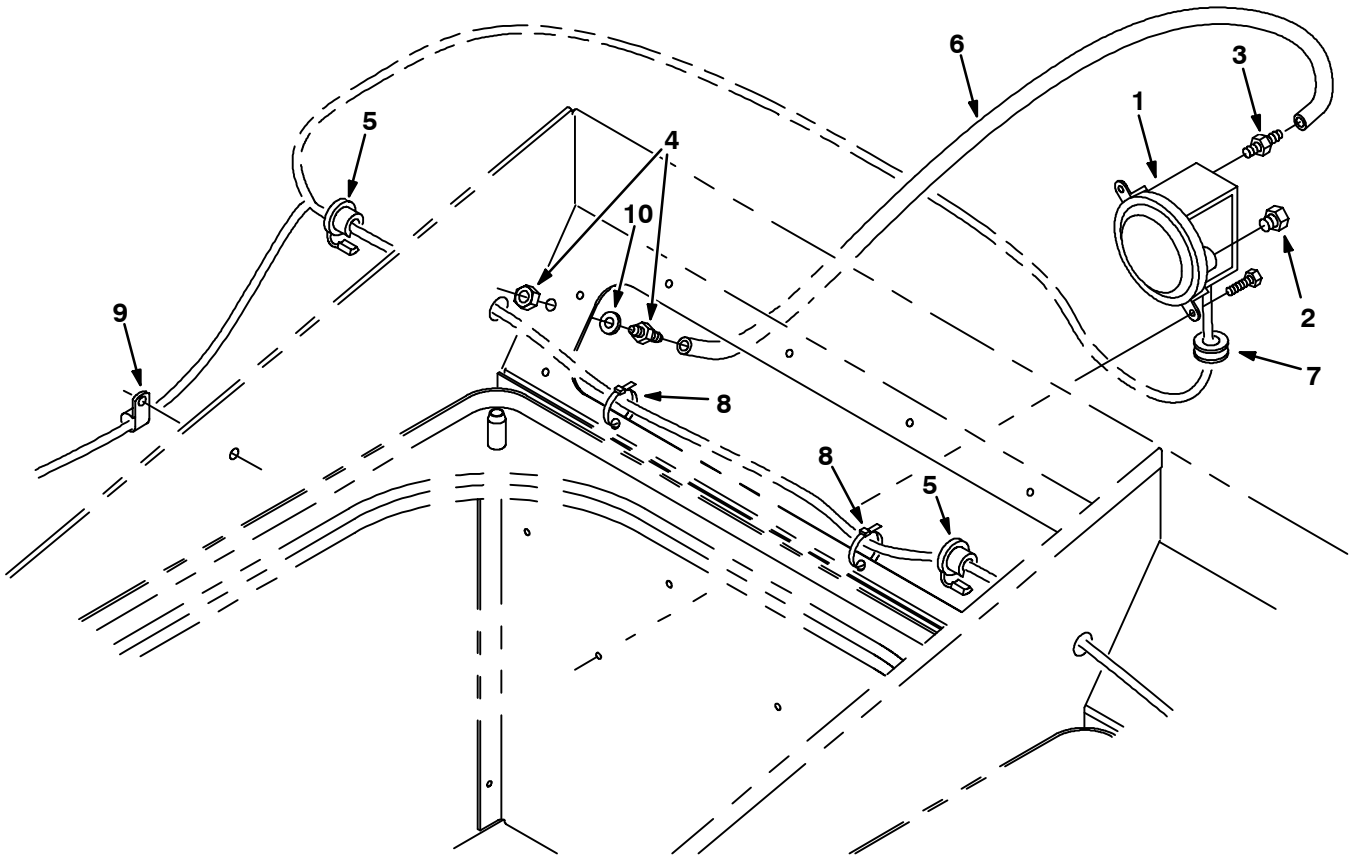


Fig. 17 - Pressure Switch Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	75465	(000000-	) Switch, Pressure	1
2	82739	(000000-	) Ftg, Breather	1
3	40607	(000000-	) Ftg-Brs Str Bm03/Pm02	1
4	39923	(000000-	) Ftg,Bulkhead-Barb Wh 1074X4	1
5	34864	(000000-	) Strain,Relief	2
6	73727	(000000-	) Hose, Vac, Rubber	1
7	10632-4	(000000-	) Grommet,Rbr,0.62ld,For .06Matl	1
8	49266	(000000-	) Tie, Cable 1.75D Max 7.50Lg	8
9	40678	(000000-	) Clamp, Cable, Stl, 0.44d X 0.62w, 1h	2
10	43454	(000000-	) Washer	1

Fig. 18 - Engine and Mount Group

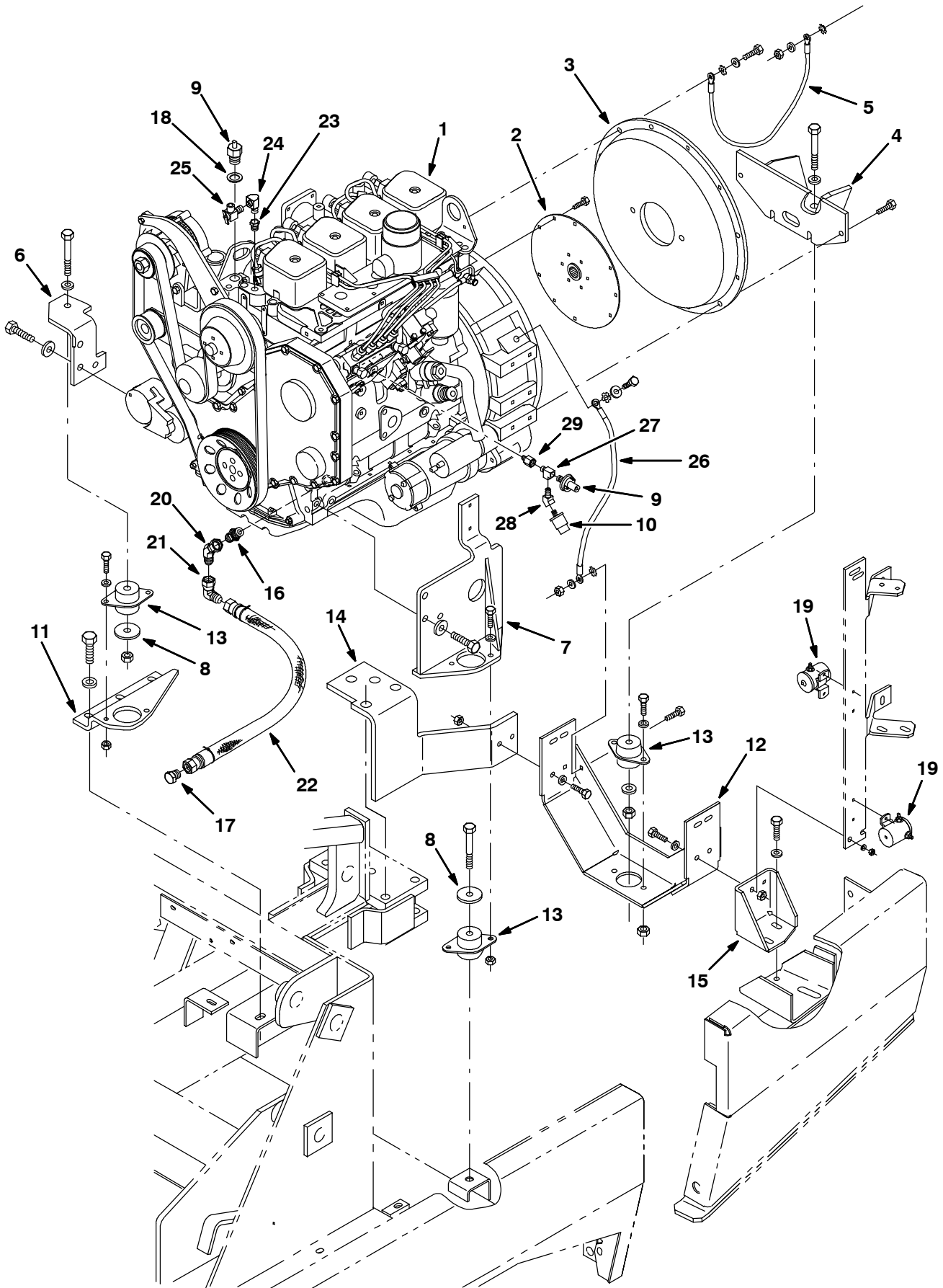


Fig. 18 - Engine and Mount Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310564	(000000-	) Engine Assy, Die (See Cummins Engine Parts Catalog)	1
2	310521	(000000-	) Coupling Flywheel	1
3	310473	(000000-	) Housing, Flywheel, Mach 704 Pk	1
4	310475	(000000-	) Bracket Wldt, Mtg, Engine Rear	1
5	57773	(000000-	) Wire Ass'y-Elect.,Ground	1
6	310477	(000000-	) Bracket, Mtg, Engine Front Rh	1
7	310478	(000000-	) Bracket, Mtg, Engine Front Lh	1
8	57048	(000000-	) Washer, .532B 2.13D .11Hr.Znc	3
9	310845	(000000-	) Shutdown, Three way	1
10	79399	(000000-	) Switch, Pressure Oil	1
11	310476	(000000-	) Bracket, Mtg, Engine Front Rh	1
12	77430	(000000-	) Bracket, Mounting, Eng, Rear	1
13	63695	(000000-	) Isolator, Mounting	3
14	77435	(000000-	) Bracket, Mounting, Eng Rear Rh	1
15	77434	(000000-	) Bracket, Mounting, Eng,Rear Lh	1
16	310651	(000000-	) Ftg-Hyd Str	1
17	16379	(000000-	) Ftg-Hyd Cap Jf08	1
18	764835	(000000-	) Washer	1
19	375117	(000000-	) Solenoid	2
20	54017	(000000-	) Ftg-Hyd E45	1
21	54194	(000000-	) Ftg-Hyd E90	1
22	310661	(000000-	) Hose, Hyd	1
23	47721	(000000-	) Ftg-Hyd Str	1
24	27048	(000000-	) Ftg-Hyd E90	1
25	51305	(000000-	) Draincock	1
26	310664	(000000-	) Wire Ass'y-Blk	1
27	26426	(000000-	) Ftg-Tee-Brass	1
28	24976	(000000-	) Ftg-Brass, E45	1
29	310916	(000000-	) Ftg-Str	1
30	82712	(000000-	) Send Unit, Temp Water .62Unf	1

Fig. 19 - Engine Compartment Floor Group

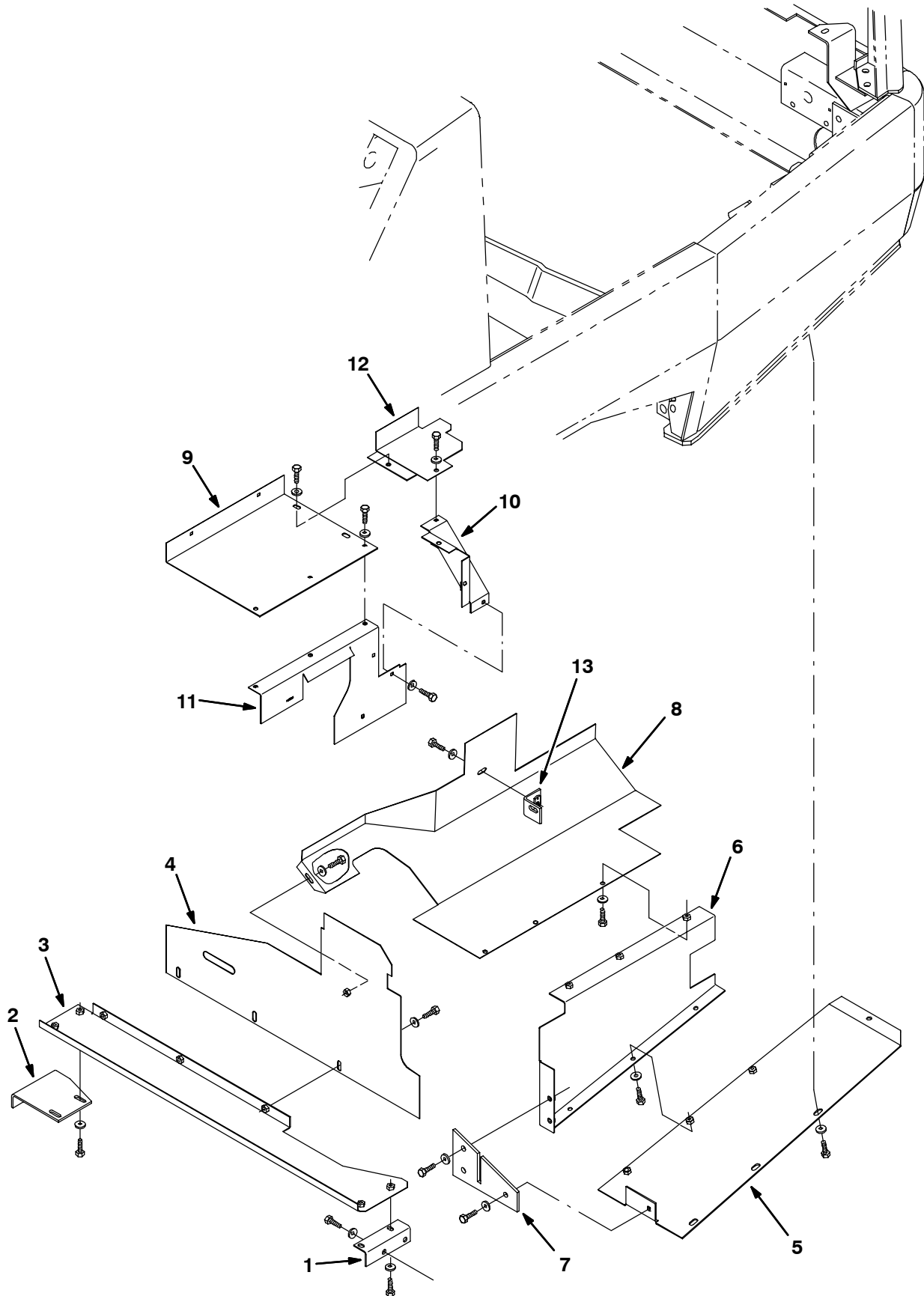


Fig. 19 - Engine Compartment Floor Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310221	(000000-	) Bracket, Floor Panel, L.H.	1
2	310222	(000000-	) Bracket, Floor Panel, R.H.	1
3	310223	(000000-	) Panel, Floor	1
4	310224	(000000-	) Panel, Diesel	1
5	310225	(000000-	) Plate, Bottom, Floor	1
6	310226	(000000-	) Panel, Side, Floor	1
7	310227	(000000-	) Cover, Rubber, Lower	1
8	310228	(000000-	) Floor, Engine	1
9	310229	(000000-	) Cover, Engine, Floor	1
10	310230	(000000-	) Plate, End	1
11	310231	(000000-	) Plate, Floor, Center	1
12	310232	(000000-	) Plate, Floor	1
13	310235	(000000-	) Bracket, Engine Floor	1

Fig. 20 - Throttle Group

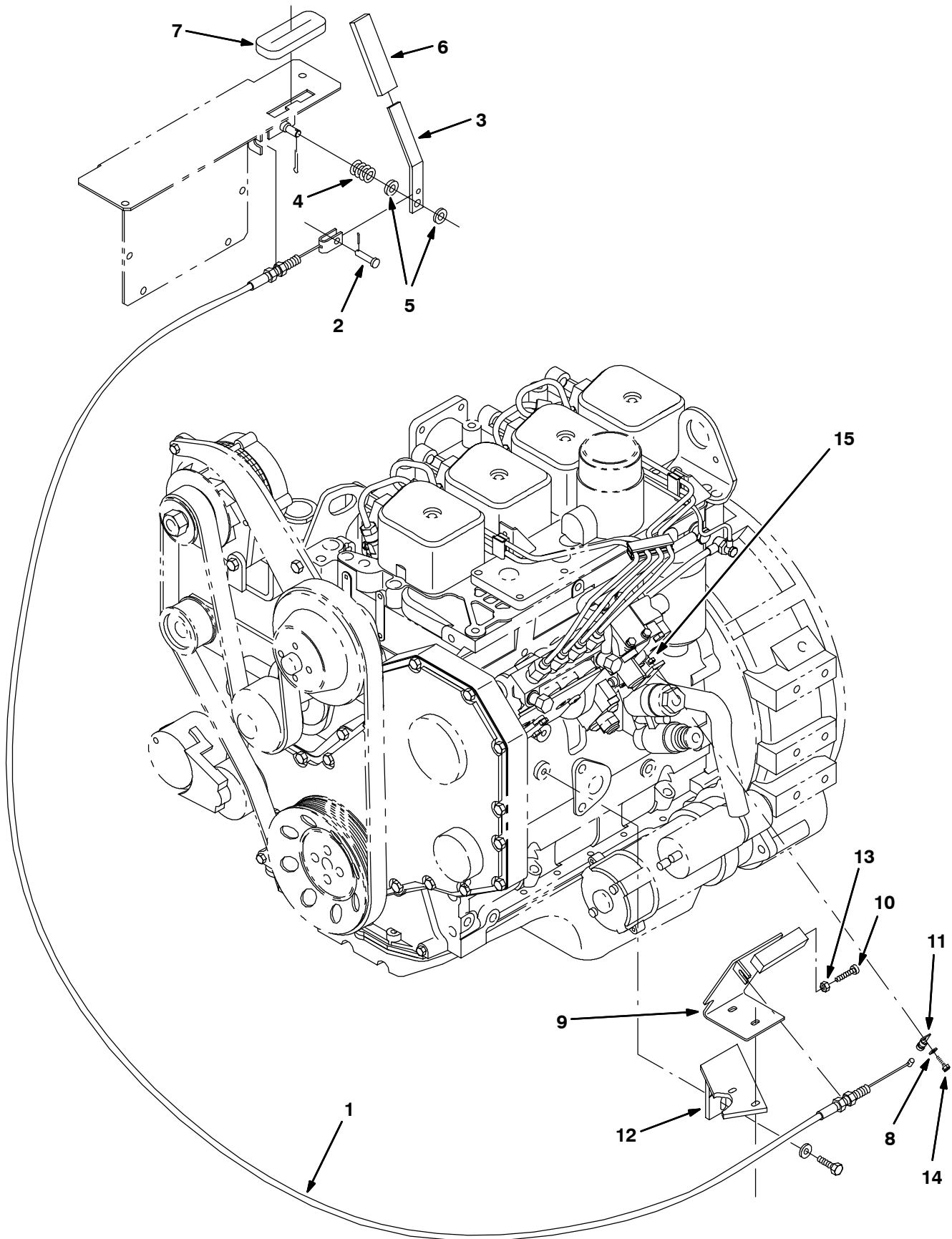


Fig. 20 - Throttle Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	73799	(000000-	) Cable, Throttle	1
2	14605	(000000-	) Pin, Clevis	1
3	70752	(000000-	) Handle	1
4	69495	(000000-	) Spring, Comp.	1
5	43611	(000000-	) Washer	2
6	87246	(000000-	) Grip Vinyl	1
7	77789	(000000-	) Seal, Throttle Handle	1
8	19065	(000000-	) Washer, Flat	1
9	310625	(000000-	) Bracket, Mtg, Throttle Cable	1
10	39718	(000000-	) Screw, Pan	1
11	310663	(000000-	) Clip, Throttle	1
12	310642	(000000-	) Bracket, Mtg, Filter	1
13	19312	(000000-	) Nut, Hex	1
14	09206	(000000-	) Screw, Hex	1
15	02850	(000000-	) Nut, Hex	1

Fig. 21 - Alternator Group

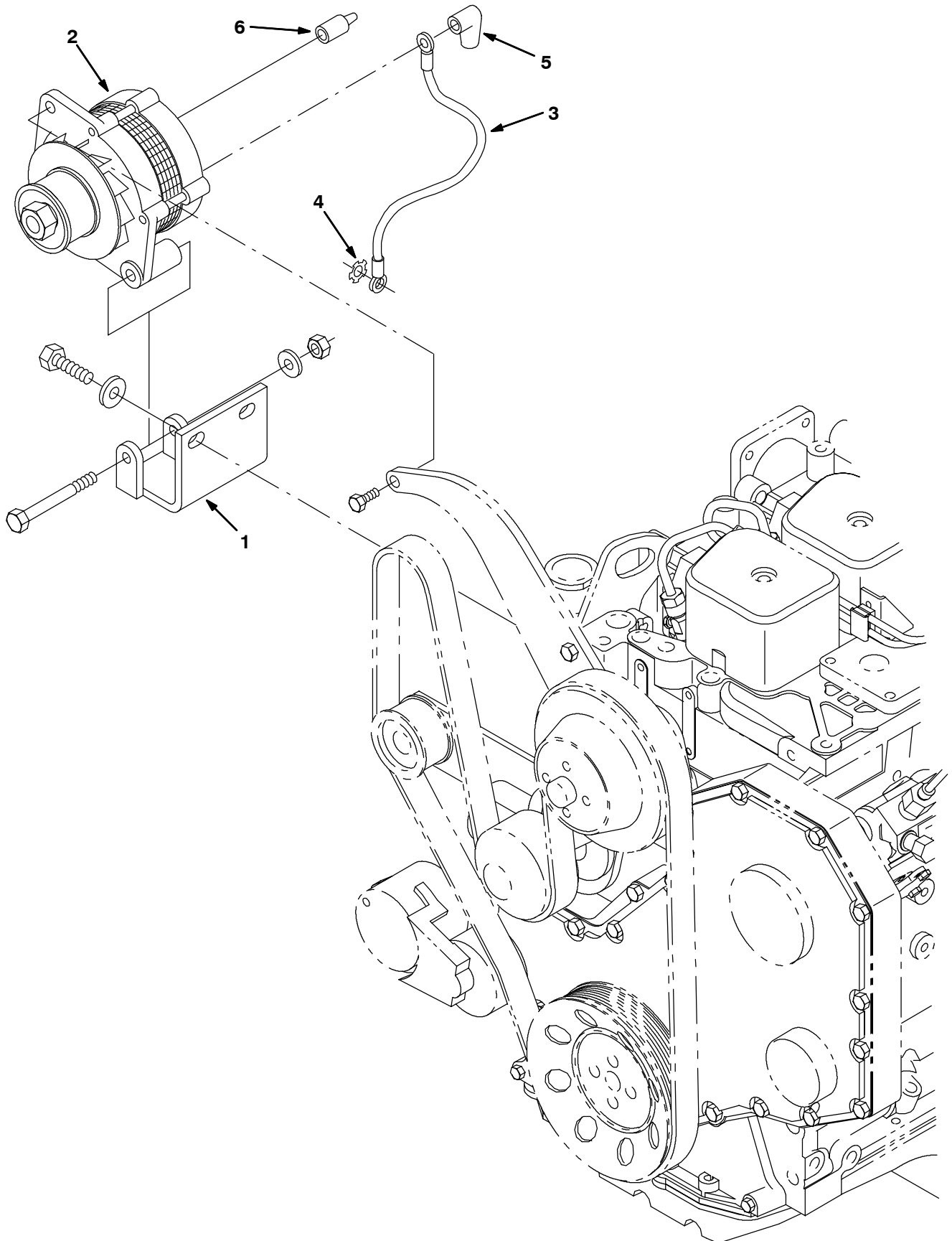


Fig. 21 - Alternator Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310639	(000000-	) Bracket, Mtg, Alternator	1
2	310751	(000000-	) Alternator, 105Amp, Delco	1
3	82731	(000000-	) Wire-Ground, Alternator	1
4	41142	(000000-	) Washer-Loc Int-Ext .38 Pltd	1
5	34065	(000000-	) Boot, Electric (Altern	3
6	61363	(000000-	) Boot, Str .42Id .12H .25L	2

Fig. 22 - Engine Oil Filter Group

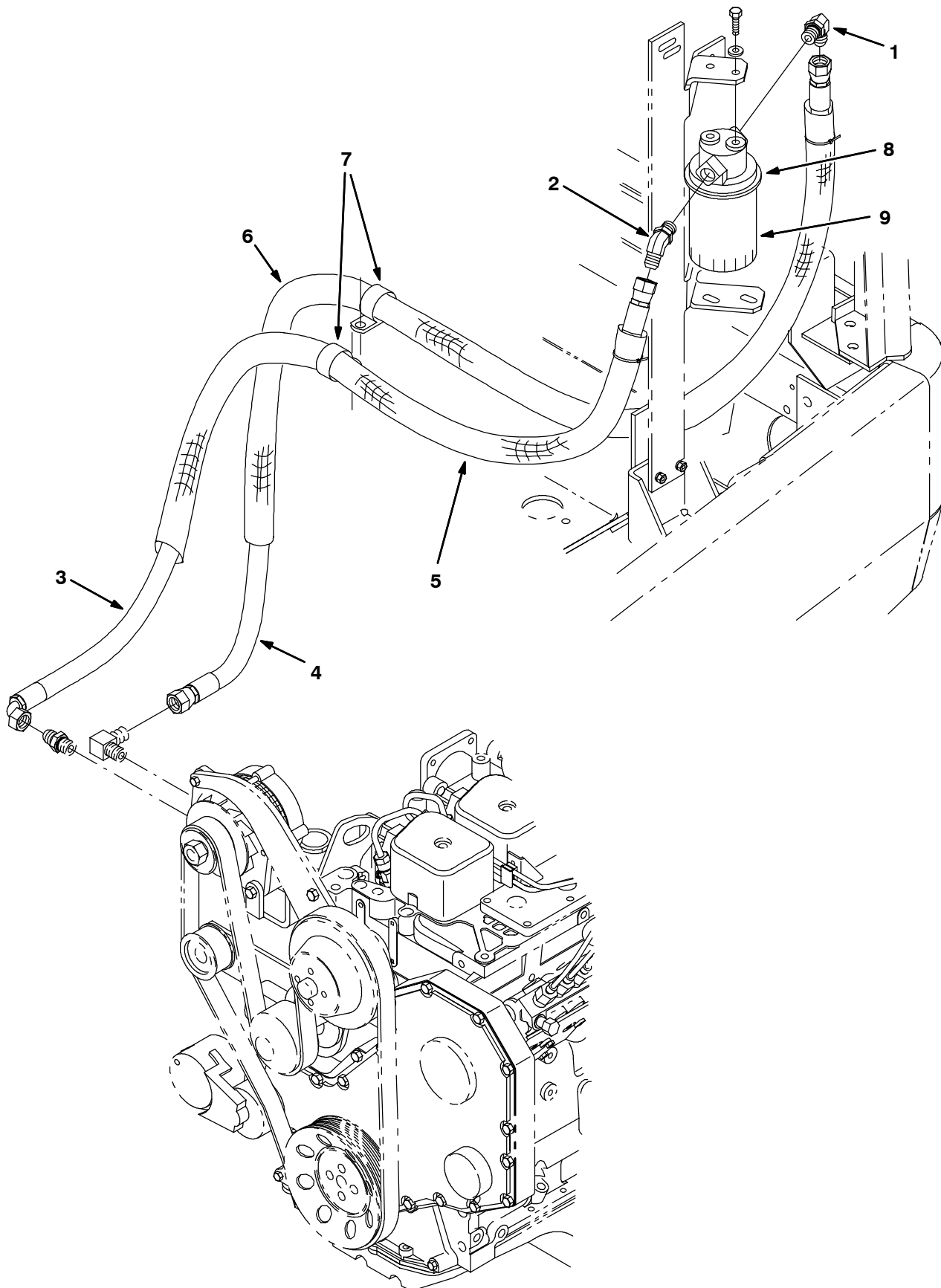


Fig. 22 - Engine Oil Filter Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	46481	(000000-	) Ftg-Hyd E90	1
2	16081	(000000-	) Ftg-Hyd E45	1
3	13108	(000000-	) Hose-Hyd	1
4	310686	(000000-	) Hose-Hyd	1
5	82831	(000000-	) Sleeve-Nyln	1
6	310688	(000000-	) Sleeve-Nyln	1
7	53468	(000000-	) Clamp	2
8	769051	(000000-	) Base, Filter, Engine Oil	1
9	769002	(000000-	) Element, Fltr, Oil, Engine	1

Fig. 23 - Air Cleaner Group

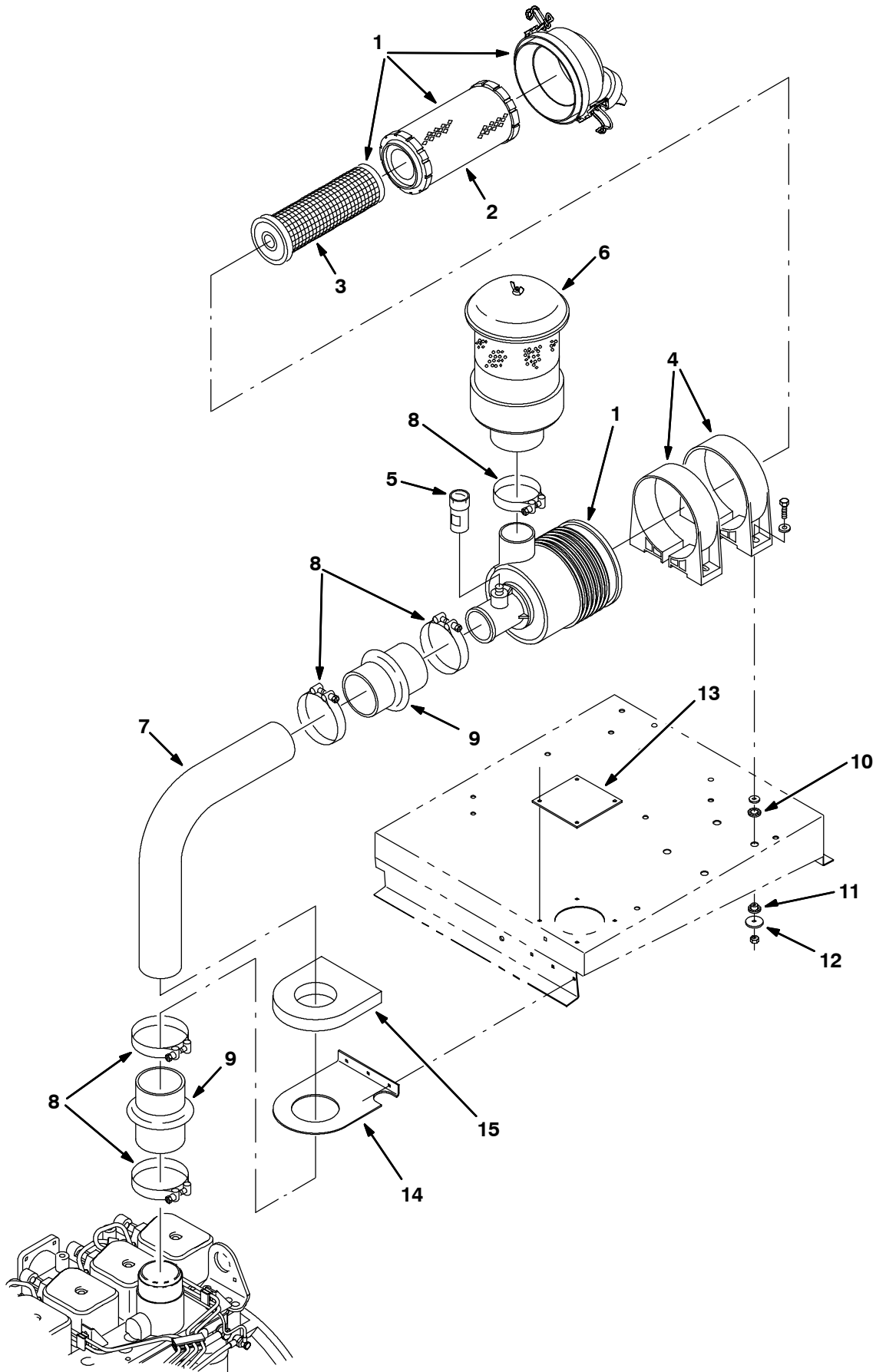


Fig. 23 - Air Cleaner Group

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽	1	375685	(000000-	) Filter, Air, 3.0	1
▲	2	375686	(000000-	) Element, Air Cleaner	1
▲	3	375687	(000000-	) Element, Filter Safety	1
	4	375688	(000000-	) Band,Mtg.	2
	5	310660	(000000-	) Indicator Service Air Filter	1
	6	SP02316	(000000-	) Filter, Pre-Cleaner, Turbo II	1
	7	375689	(000000-	) Tube, Intake	1
	8	310667	(000000-	) Clamp, Spring & Screw	5
	9	310659	(000000-	) Rubber Hump	2
	10	54527	(000000-	) Ring, Rubber	4
	11	54528	(000000-	) Bushing, Rubber	4
	12	41178	(000000-	) Washer, Fender	4
	13	310648	(000000-	) Plate, Hood	1
	14	310647	(000000-	) Bracket, Hood Seal	1
	15	310670	(000000-	) Insulation	1

Fig. 24 - Muffler Group

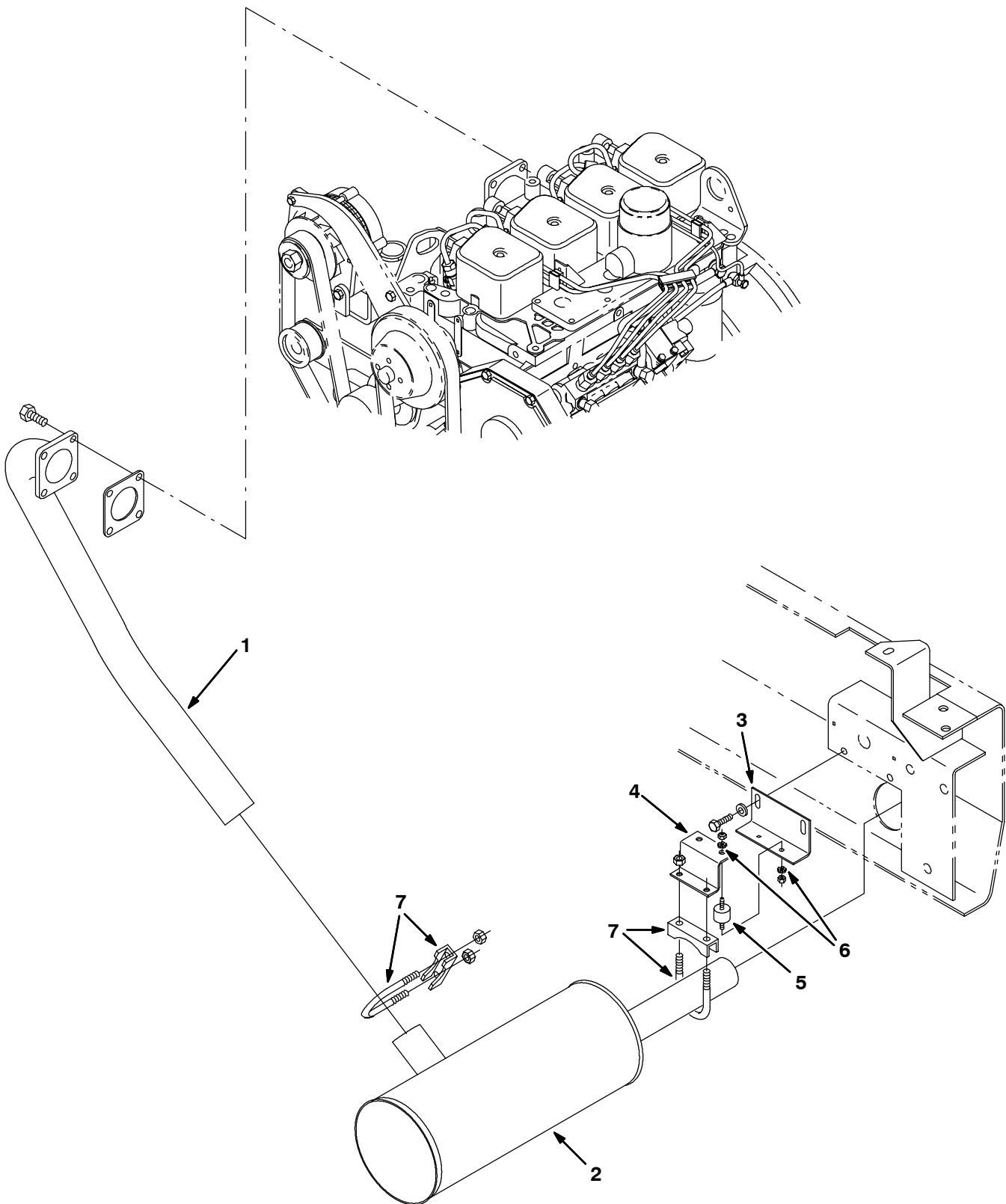


Fig. 24 - Muffler Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310571	(000000-	) Tube, Exhaust	1
2	310534	(000000-	) Muffler, Exhaust	1
3	21138	(000000-	) Bracket, Tail Pipe	1
4	21136	(000000-	) Bracket, Tail Pipe	1
5	82661	(000000-	) Isolator-Vibration .25-20	2
6	41140	(000000-	) Washer-Loc Int-Ext .25 Pltd	4
7	15512	(000000-	) Clamp-Muffler	1

Fig. 25 - Fuel Tank Group

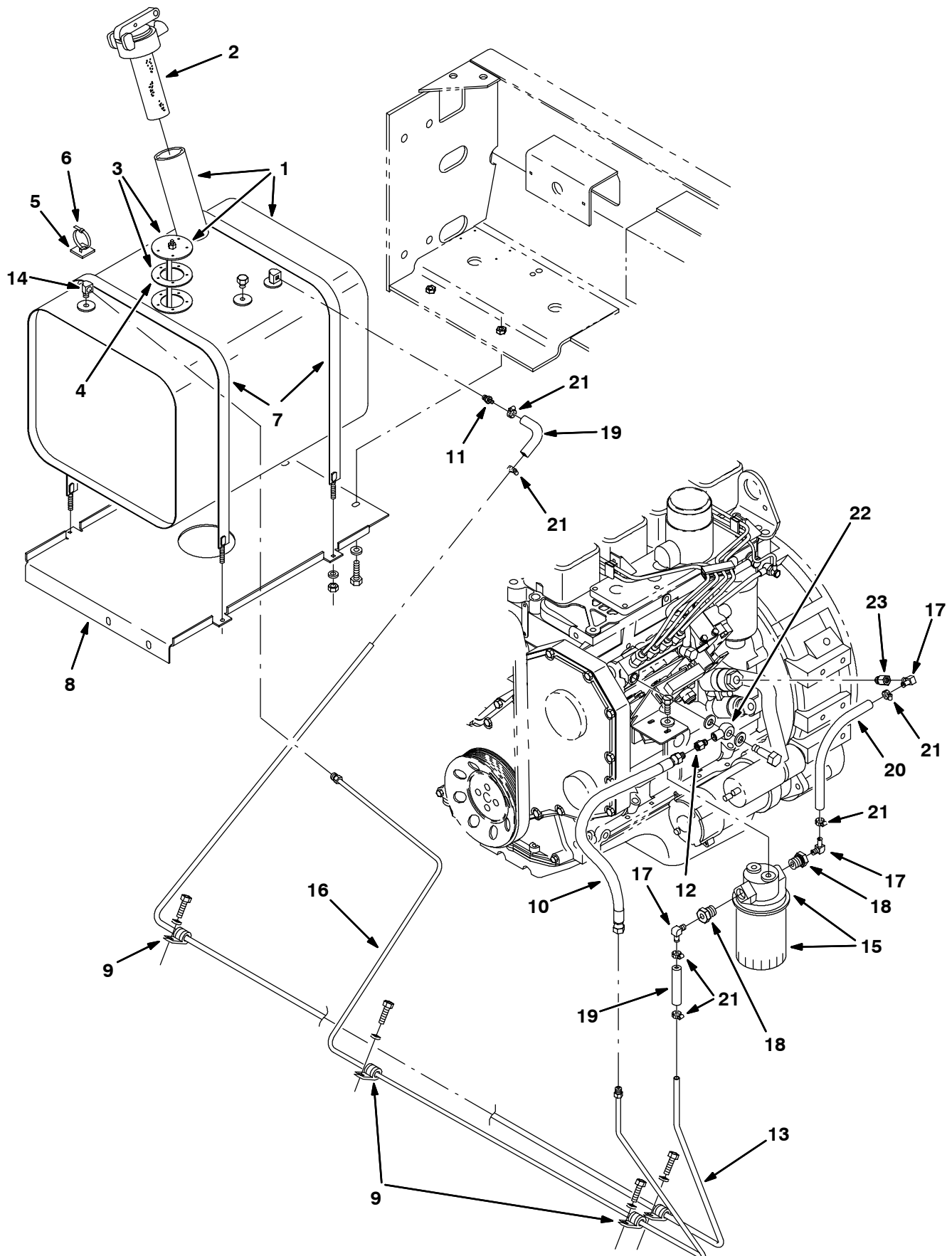


Fig. 25 - Fuel Tank Group

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽	1	310671	(000000—)	Tank, Fuel	1
▲	2	02506—6	(000000—)	Fuel Cap, Protectoseal	1
▲	3	21731	(000000—)	Send—Unit	1
▲▲	4	21732	(000000—)	Gasket, Sending Unit Tc	1
	5	55248	(000000—)	Mount, Cable Tie	4
	6	49266	(000000—)	Tie, Cable	4
	7	87396	(000000—)	Strap	2
	8	70477	(000000—)	Plate, Mtg	1
	9	76736	(000000—)	Clamp, Cable	5
	10	70173	(000000—)	Hose, Fuel	2
	11	36159	(000000—)	Fitting, Brass, Str	1
	12	40585	(000000—)	Fitting, Brass, Str	1
	13	310572	(000000—)	Tube Fuel	1
	14	27048	(000000—)	Fitting, Brass, Elbow	1
▽	15	310754	(000000—)	Filter, Fuel	1
▲		310753	(000000—)	Element, Filter, Fuel	1
	16	310573	(000000—)	Tube Fuel	1
	17	310891	(000000—)	Fitting, Brass, Elbow	3
	18	310893	(000000—)	Ftg, Hyd, Str	2
	19	310690	(000000—)	Hose	2
	20	310691	(000000—)	Hose	1
	21	43844	(000000—)	Clamp	6
	22	310669	(000000—)	Banjo	1
	23	310892	(000000—)	Fitting, Str	1

Fig. 26 - Radiator Hose Group

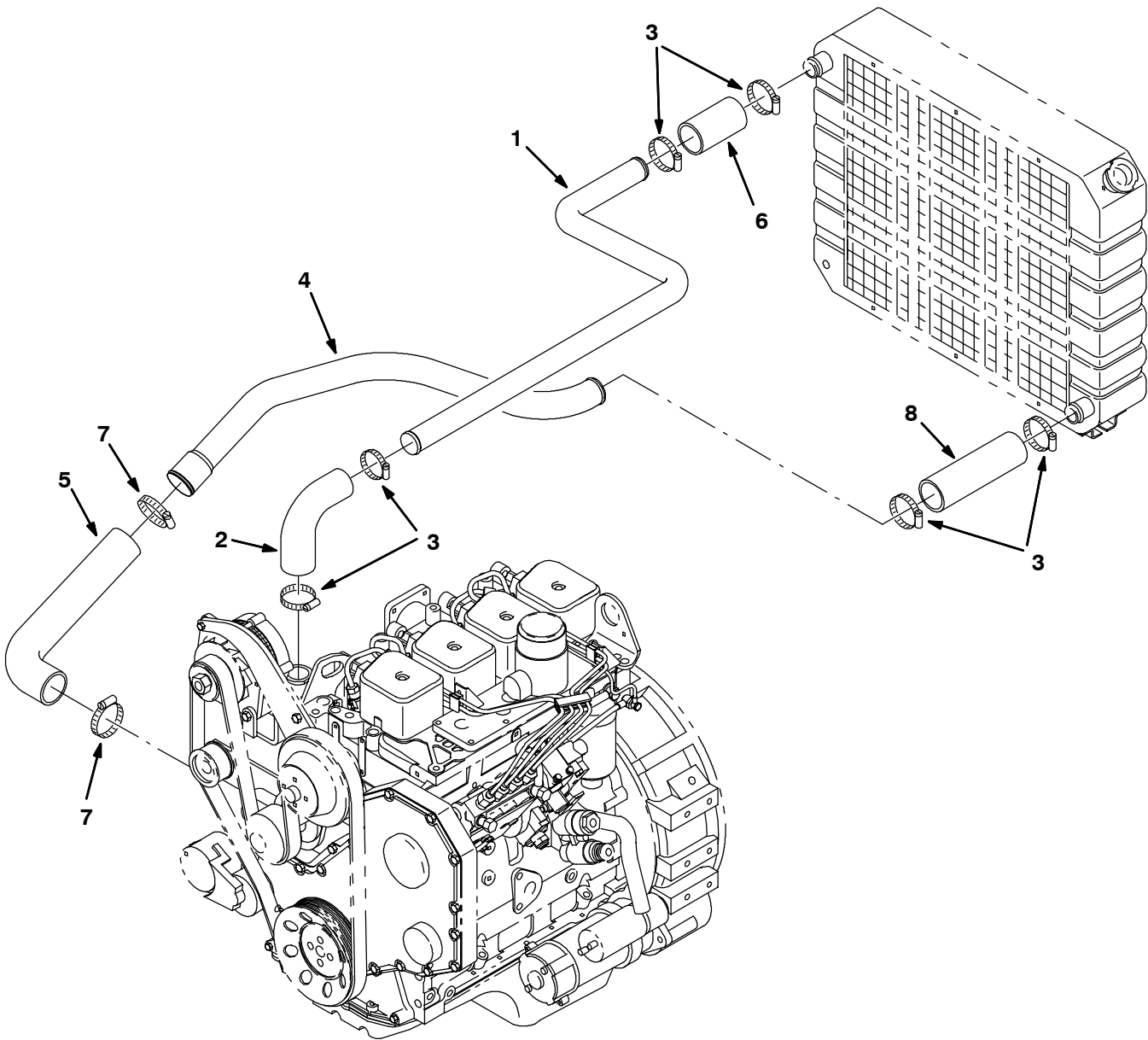


Fig. 26 - Radiator Hose Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310574	(000000-	) Tube, Coolant	1
2	310694	(000000-	) Hose, Rubber, Elbow	1
3	11531	(000000-	) Clamp-Wormdrive	6
4	310575	(000000-	) Tube, Coolant	1
5	310693	(000000-	) Hose, Rubber, Elbow	1
6	74944	(000000-	) Hose	2
7	22297	(000000-	) Clamp-Wormdrive	2
8	75438	(000000-	) Hose, Radiator	2

Fig. 27 - Radiator and Cooling Fan Group

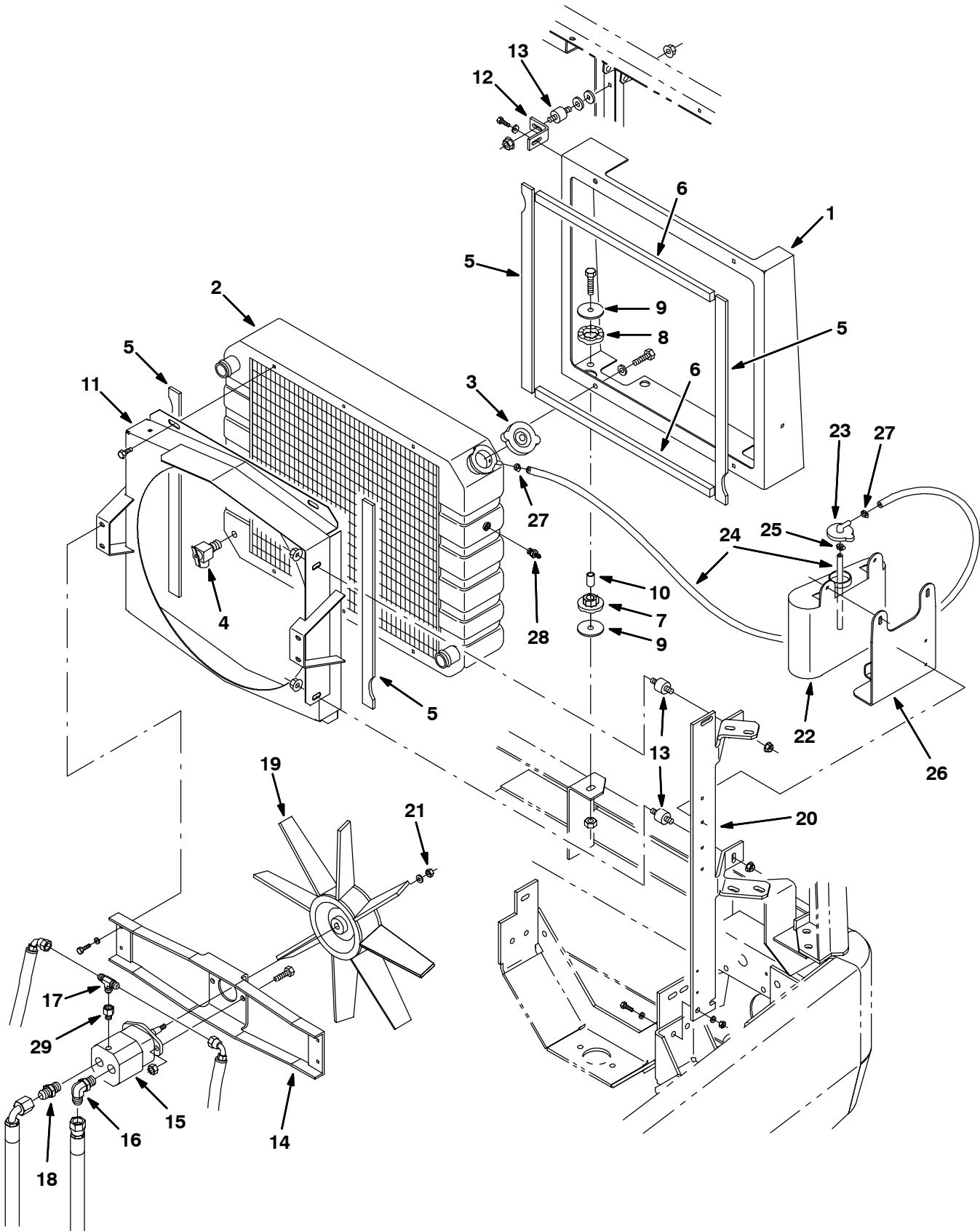


Fig. 27 - Radiator and Cooling Fan Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	48056	(000000-	) Duct, Rear	1
▽ 2	73140	(000000-	) Radiator, 4 Row, 6 Fin	1
▲ 3	310672	(000000-	) Cap Radiator	1
▲ 4	51305	(000000-	) Drain Cock,.25Npt Wh#120 Angl	1
5	63818	(000000-	) Seal, Duct	4
6	59734	(000000-	) Seal, Fan, Vac Outlet	2
7	64621	(000000-	) Bushing, Isolator	2
8	64618	(000000-	) Ring, Isolator, Outer Rbr	2
9	58228	(000000-	) Plate, Spring - Side Brush	4
10	77452	(000000-	) Spacer	2
11	380726	(000000-	) Shroud Wldt, Fan, Rad w/label	1
12	375511	(000000-	) Bracket, L, 2.20,2.00, .18T,1.	1
13	51322	(000000-	) Isolator-Vibration .31-18	3
14	70703	(000000-	) Channel Wldt, Fan Motor	1
15	63542	(000000-	) Motor-Hyd, Gear In 10.0 (See Breakdowns)	1
16	47512	(000000-	) Ftg-Hyd E90 Jm06/Om08	1
17	31599	(000000-004936	) Ftg-Hyd Tee Jm04Omjm	1
17	35586	(004937-	) Fitting, Hyd, Tee, Jm06/Jf06/Jm06	1
18	52402	(000000-	) Ftg-Hyd Str Jm06/Om08	1
19	375586	(000000-	) Fan, Radiator	1
20	310645	(000000-	) Bracket, Mtg, Oil Filter	1
21	74082	(000000-	) Nut, Hex, Std, .31-32, 5	1
22	310283	(000000-	) Tank	1
23	310421	(000000-	) Cap	1
24	310695	(000000-	) Hose	1
25	43844	(000000-	) Clamp, Wormdrive	1
26	310643	(000000-	) Bracket, Tank Mtg.	1
27	54333	(000000-	) Clamp, Wormdrive	2
28	310845	(000000-	) Three Way Shutdown Sensor	1
29	50960	(004937-	) Fitting, Hyd, Str, Jm06/Om04	1

Fig. 28 - Battery Group

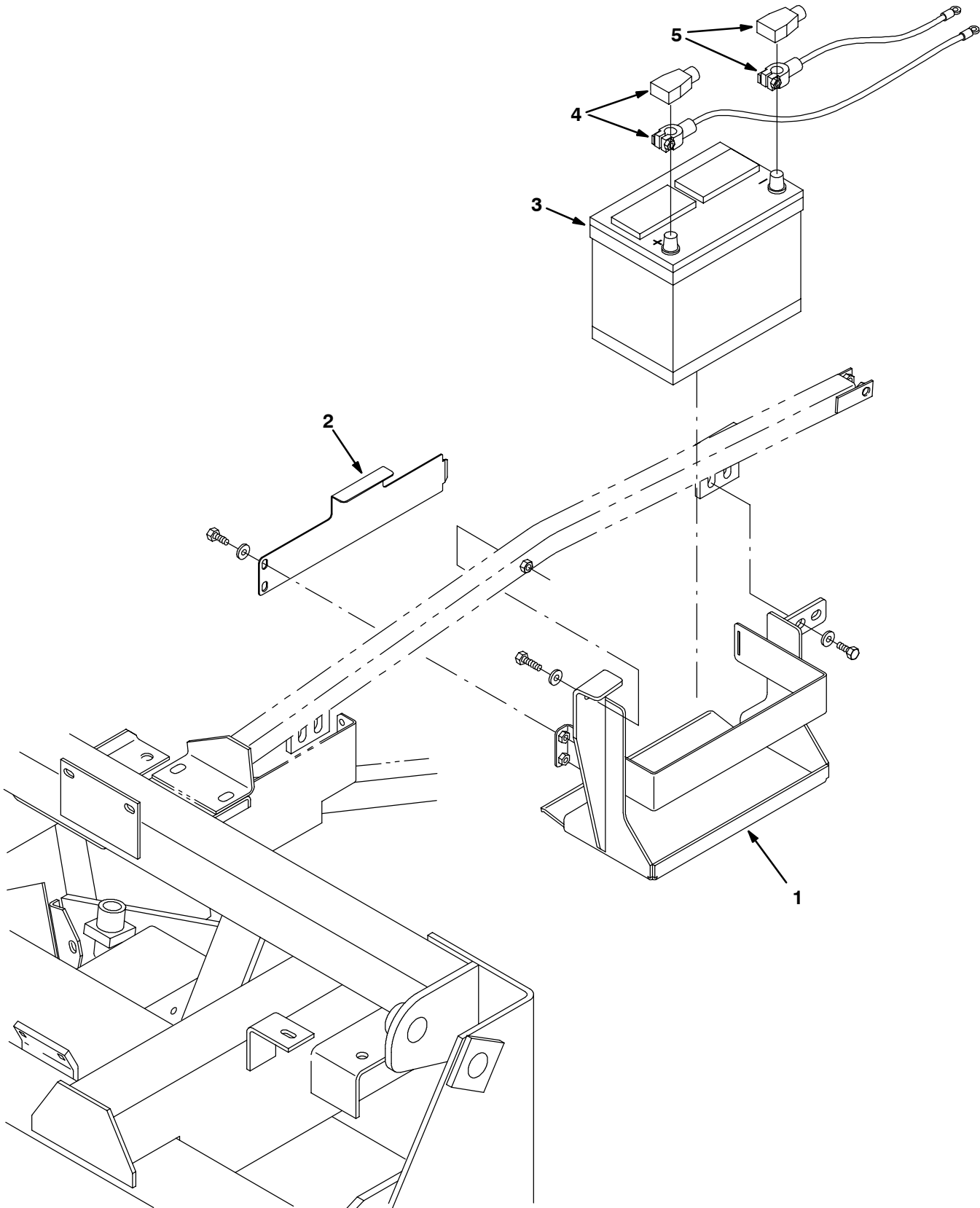


Fig. 28 - Battery Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310611	(000000-	) Bracket, Mtg, Battery	1
2	310612	(000000-	) Bracket, Battery	1
3	310580	(000000-	) Battery, 12V, Wet	1
4	310593	(000000-	) Cable, Battery, Pos	1
5	310594	(000000-	) Cable, Battery, Neg	1

Fig. 29 - Rear Wheel Drive Group

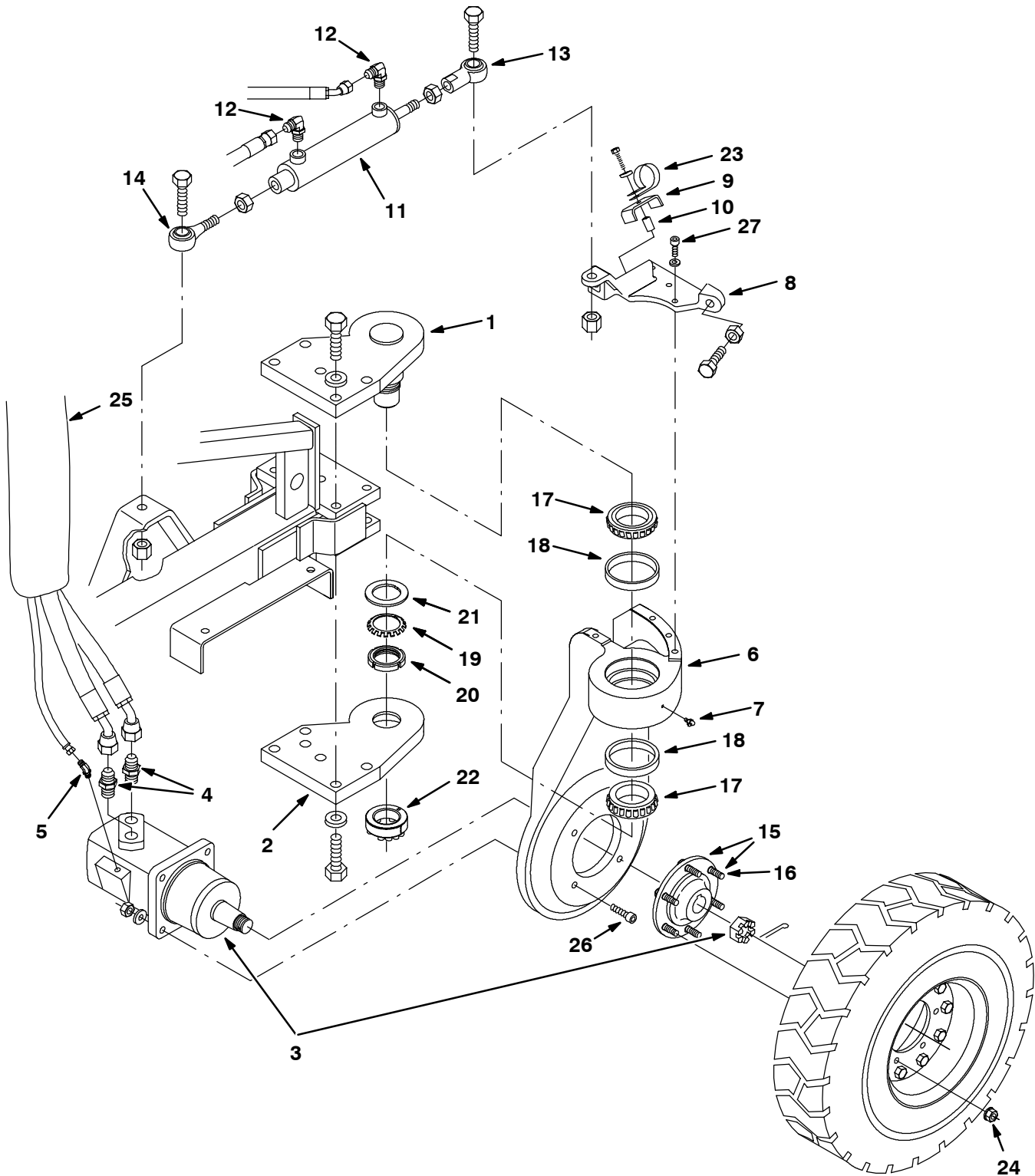


Fig. 29 - Rear Wheel Drive Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	63491	(000000-	) Pivot Wldt, Wheel	1
2	63471	(000000-	) Plate, Pivot, Wheel	1
3	63426	(000000-004206	) Motor-Hyd Gear In (See Breakdowns)	1
3	22626	(004207-004936	) Motor-Hyd Gear (See Breakdowns)	1
3	373464	(004937-	) Motor-Hyd Gear (See Breakdowns)	1
4	67310	(000000-	) Ftg-Hyd Str Jm12/Om16	2
5	34359	(000000-004936	) Ftg-Hyd E45 Jm04/Om04	1
5	47522	(004937-	) Fitting, Hyd, E45, Jm06/Om06	1
6	63540	(000000-	) Housing, Sppt, Wheel (Repl. by 375534)	1
6	21740	(000000-	) House, Wheel	1
7	09718	(000000-	) Ftg, Grease.25-28Th 90 .75L	1
8	63543	(000000-	) Bracket, Steering, Machining (Repl. by 375534)	1
375575 8	375576	(000000-	) Bracket, Steering, Machining	1
9	73733	(000000-	) Channel, Retainer	1
10	73731	(000000-	) Sleeve, .375B .62D1.06 Stl	1
11	53601	(000000-	) Cylinder, Hyd (See Breakdowns)	1
12	56820	(000000-	) Ftg-Hyd E90 Jm06/Om06	2
13	64887	(000000-	) Balljoint, Rod End	1
14	64886	(000000-	) Balljoint, Rod End	1
▽ 15	79140	(000000-	) Hub and Stud Assy.	1
▲ 16	79152	(000000-	) Stud, Wheel .56-18x2.13	6
17	51341	(000000-	) Bearing-Cone, 2.63Bore 0.87Wth	2
18	51340	(000000-	) Bearing-Cup , 4.33Dia 0.74Wth	2
19	369701	(000000-	) Washer,Lock Special	1
20	41073	(000000-	) Nut,Lock-Special 2.16-18Uns	1
21	375762	(000000-	) Washer	1
22	63496	(000000-	) Ring, Retainer, Lock	1
23	67767	(000000-	) Clamp, Cable	1
24	79153	(000000-	) Nut, Wheel Lug	6
25	19659	(000000-	) Sleeve, Nyl #37 10.0L	1
26	39305	(000000-	) Scr-soc .50-13x2.75 Alloypltd	4
27	375576	(000000-	) Scr-soc M12x1.75 60	4

Fig. 30 - Front Wheels and Brakes Group

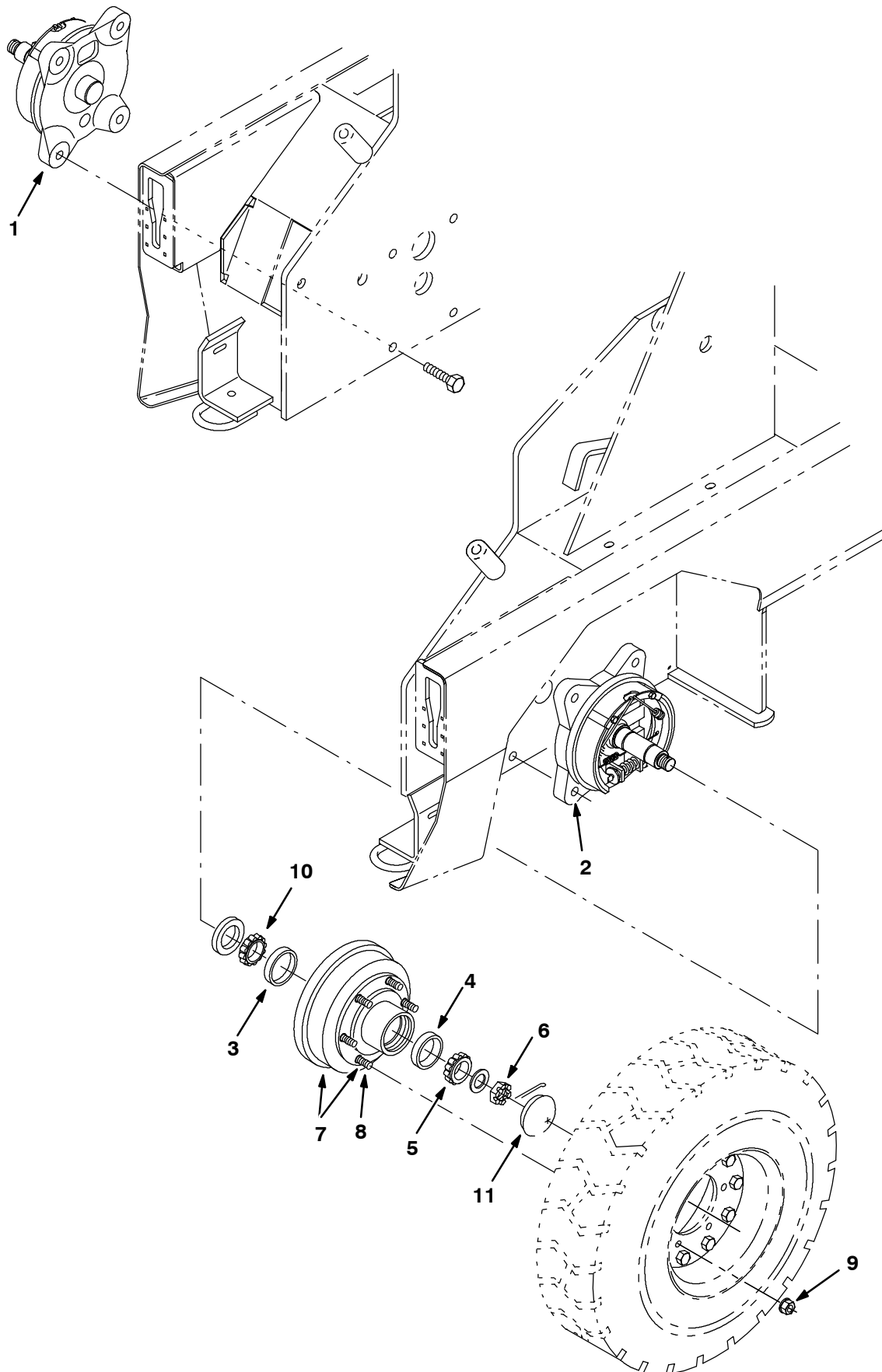


Fig. 30 - Front Wheels and Brakes Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	77790	(000000-	) Brake Assy, Rh (See Breakdowns)	1
2	77770	(000000-	) Brake Assy, Lh (See Breakdowns)	1
3	17808	(000000-	) Bearing-Cup, 2.72Dia 0.59Wth	2
4	51338	(000000-	) Bearing-Cup, 2.56Dia 0.55Wth	2
5	51193	(000000-	) Bearing-Cone, 1.38Bore 0.72Wth	2
6	14242	(000000-	) Nut-Hxslot 1.00-20 Pltd	2
▽ 7	79151	(000000-	) Drum Assy, Brake 9/16	2
▲ 8	79152	(000000-	) Stud, Wheel .56-18x2.13	6
9	79153	(000000-	) Nut, Wheel Lug, 9/16-18	12
10	17809	(000000-	) Bearing-Cone, 1.50Bore 0.75Wth	2
11	51373	(000000-	) Cap, Grease Black Paint	2

Fig. 31 - Wheel Assembly

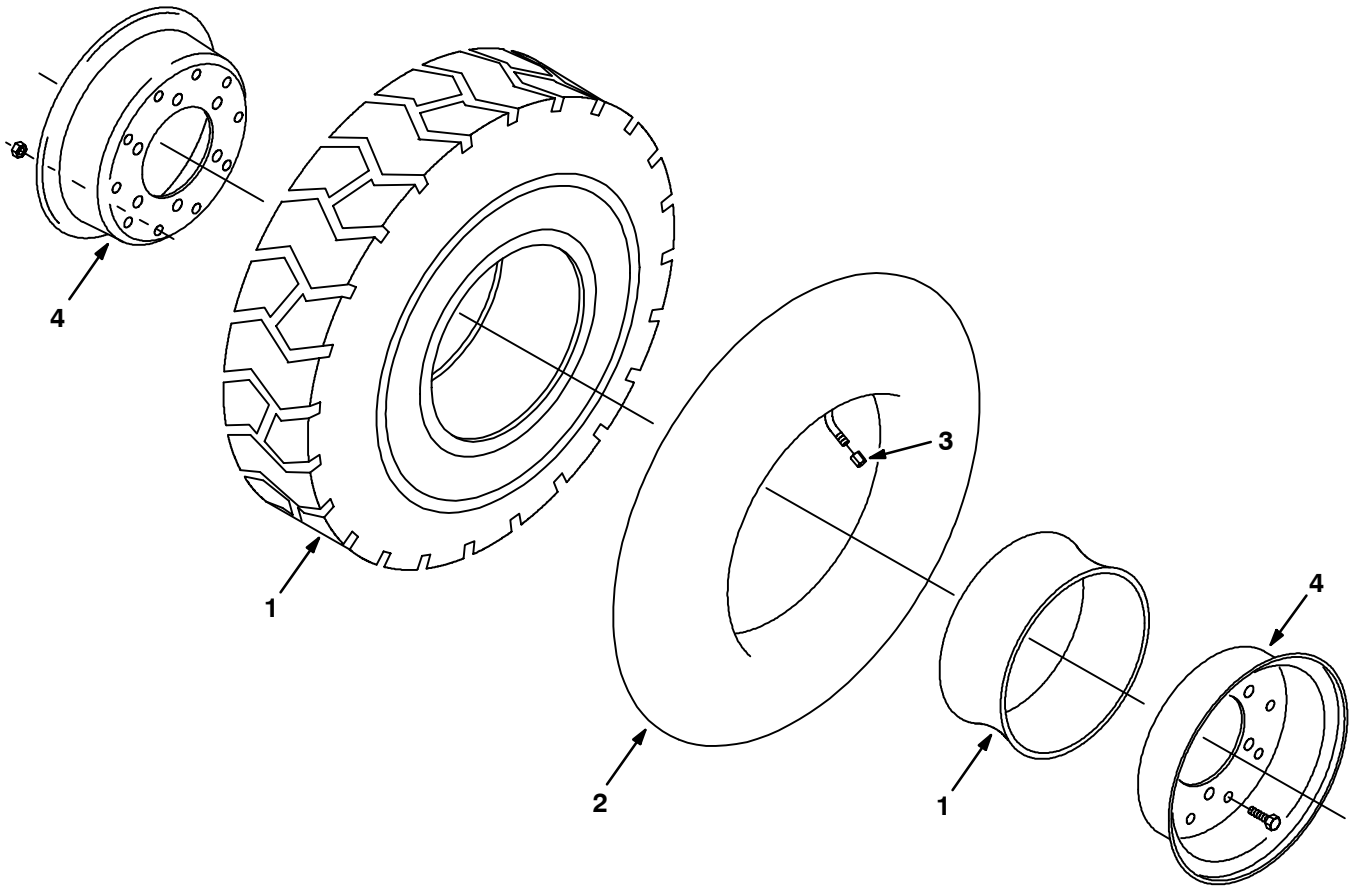


Fig. 31 - Wheel Assembly

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		375567	(000000-	) Tire & Rim Assy, Pneu 6.50-10	3
▲	1	64059	(000000-	) Tire & Flap Assy	1
▲	2	64058	(000000-	) Tube, Inner	1
▲	3	45786	(000000-	) Cap, Valve Stem	1
▲	4	21672	(000000-	) Hub Assy	1

Fig. 32 - Brake Pedals Group

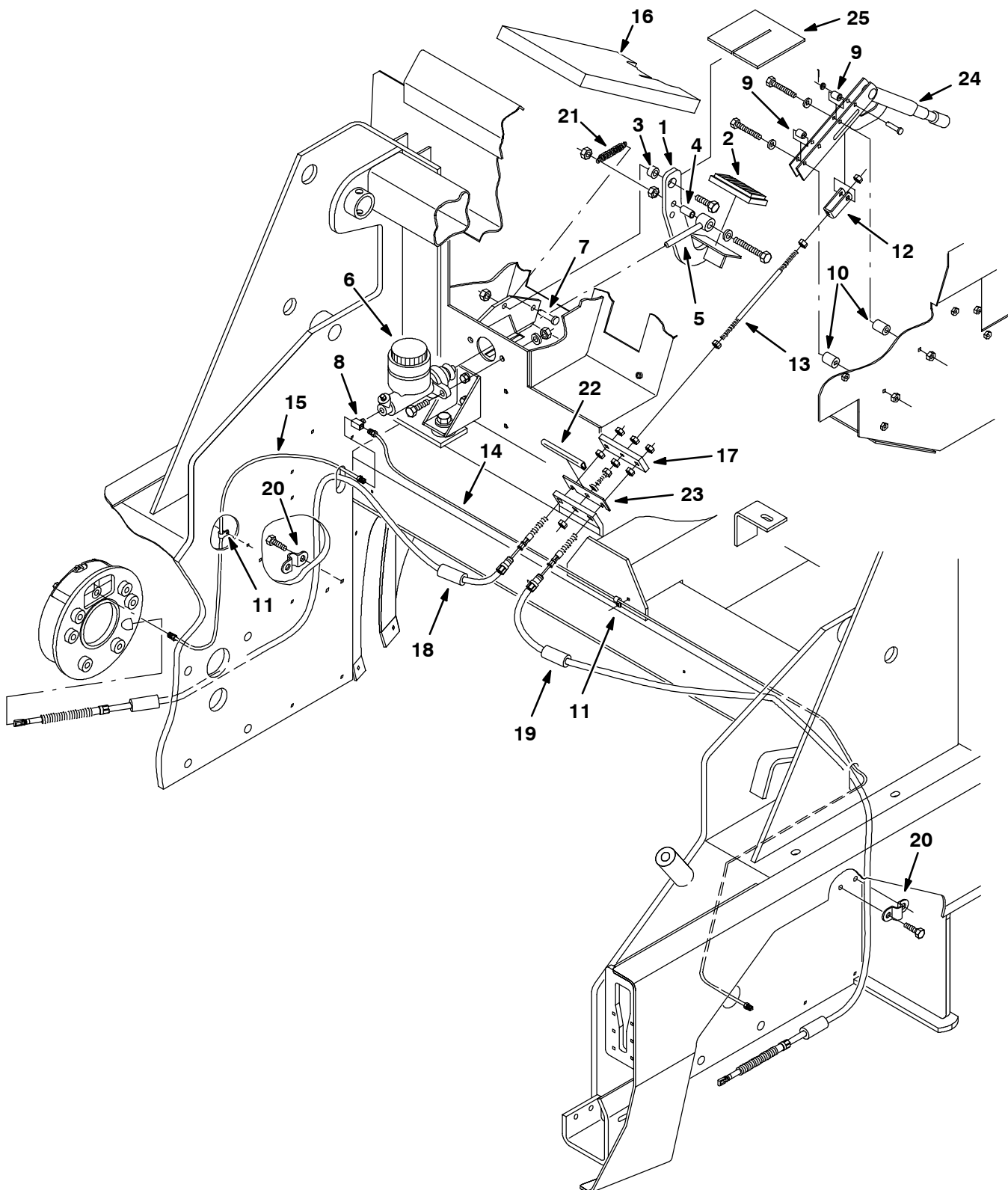


Fig. 32 - Brake Pedals Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	63295	(000000-	) Pedal Wldt	1
2	51109	(000000-	) Pad	1
3	64635	(000000-	) Spacer	1
4	57311	(000000-	) Spacer-.50 Od X .055W X 1.0	1
5	70550	(000000-	) Rod Wldt, Push, Brake	1
6	64950	(000000-	) Cylinder, Master Brake	1
7	76653	(000000-	) Pin, Clevis .375D X 1.000 Lg	1
8	51483	(000000-	) Ftg,Brass,Tee 06lf- 02Pm- 06lf	1
9	51562	(000000-	) Sleeve, .344B .50D .81 Cr.Anc	2
10	86034	(000000-	) Spacer, Brake	2
11	46236	(000000-	) Clamp-Cable, 0.25Dia 0.56Wth	4
12	76491	(000000-	) Bracket, Adjuster, Brake	1
13	76490	(000000-	) Rod-Thread, 2End M08X1.25X10Lg	1
14	79593	(000000-	) Tube Assy, Brake	1
15	79594	(000000-	) Tube Assy, Brake	1
16	375526	(000000-	) Insulation, S/Foam 1.0 Seal Brake Pedal	1
17	70506	(000000-	) Bar, Equalizer	1
18	64556	(000000-	) Cable, Brake, Park	1
19	64558	(000000-	) Cable, Brake, Park	1
20	65129	(000000-	) Clamp, Cable- Brake	2
21	75575	(000000-	) Spring, Tens,0.5Dx.06Wire 2.5L	1
22	31775	(000000-	) Molding, Trim 11-14Ga 4.0	1
23	74022	(000000-	) Strip, Retainer, Brake Cable	1
24	51545	(000000-	) Lever, Brake	1
25	380717	(000000-	) Insulation, Sound Foam	1

Fig. 33 - Directional Pedal Group

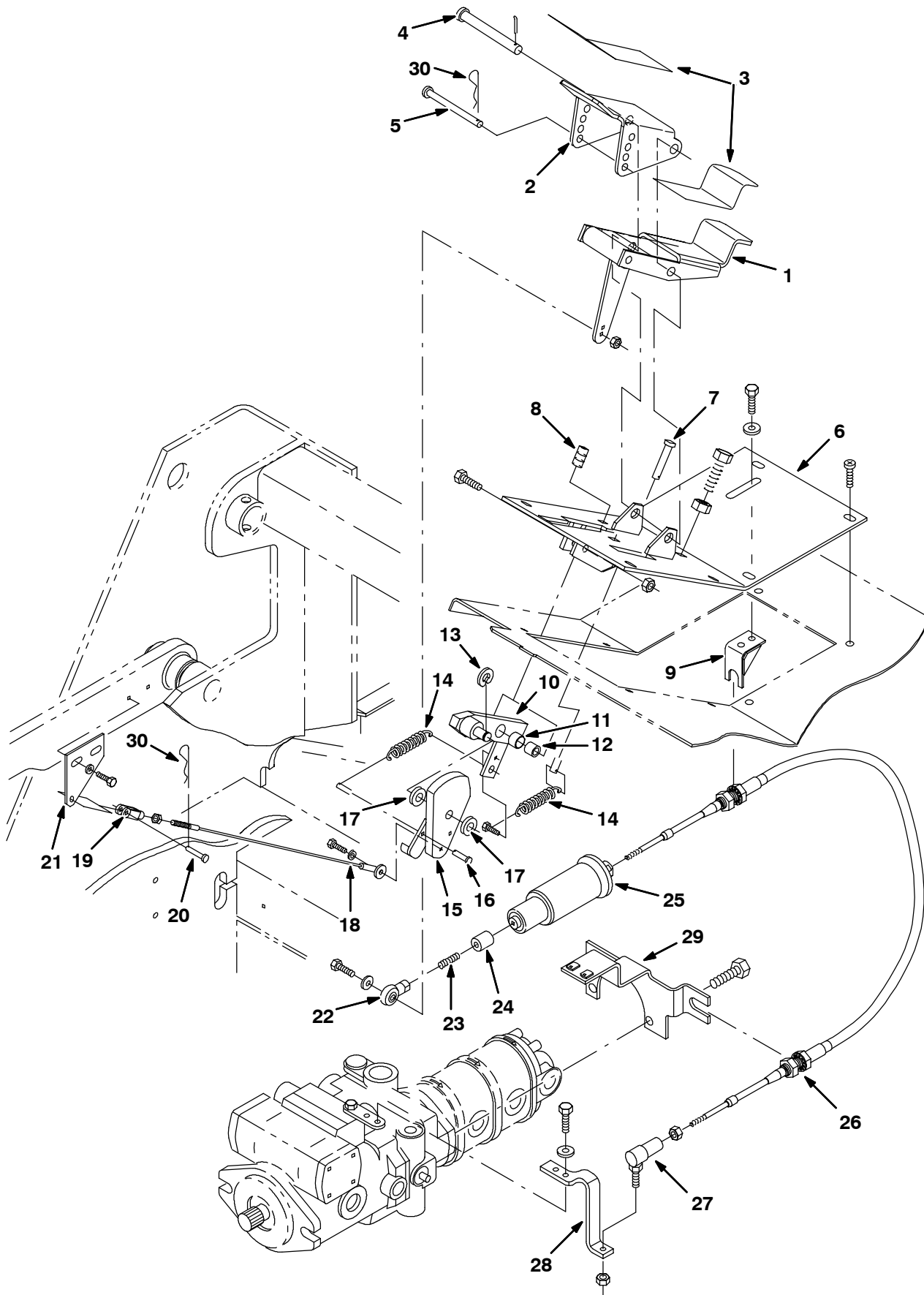


Fig. 33 - Directional Pedal Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	380683	(000000-	) Pedal Wldt, Propel Lower W/tread	1
2	84103	(000000-	) Pedal, Upper W/tread	1
3	82839	(000000-	) Pad, Tread	1
4	59668	(000000-	) Pin, Clevis .50 Dia X 4.50 Lg	1
5	59672	(000000-	) Pin, Clevis .31 Dia X 4.50 Lg	1
6	380566	(000000-	) Panel Wldt, Access Floor	1
7	76647	(000000-	) Pin, Clevis .375D X 1.312 Lg	1
8	76523	(000000-	) Screw-Set M10 X 1.50 2045H	1
9	380567	(000000-	) Bracket, Wldt,Cable Mtg	1
10	70747	(000000-	) Bar Wldt, Pivot	1
11	07449	(000000-	) Bearing, Fiberglide	1
12	74051	(000000-	) Sleeve, .408B .62D .53Stl	1
13	86953	(000000-	) Ring,Retain,Ex,0.50 Stl Steel	1
14	54222	(000000-	) Sprng,Tens,1.00Odx.09Wire 2.8L	2
15	70783	(000000-	) Cam	1
16	82168	(000000-	) Pin, Clevis .25 Dia, 1.000 Lg.	1
17	41722	(000000-	) Washer, .516B .90D .07Cr.	2
18	70749	(000000-	) Cable, Speed Control	1
19	14595-1	(000000-	) Clevis,Adjust.0.25-28Th.Cad.	1
20	14605	(000000-	) Pin, Clevis	1
21	70725	(000000-	) Plate	1
22	68866	(000000-	) Rod End .250-28 .25Dia	1
23	36971	(000000-	) Rod-Thrd, Full .25-28	1
24	380568	(000000-	) Spacer, .75D .9L .25-28 Th	1
25	63292	(000000-	) Spring, Propel, Centering	1
26	63276	(000000-	) Cable, Push,Pull	1
27	14601	(000000-	) Balljoint	1
28	380514	(000000-	) Lever, Pump, Propel	1
29	380513	(000000-	) Bracket, Mtg, Propel Cable	1
30	08085	(000000-	) Pin, Haircoter .31D .058Wire	2

Fig. 34 - Hydraulic Pumps Group

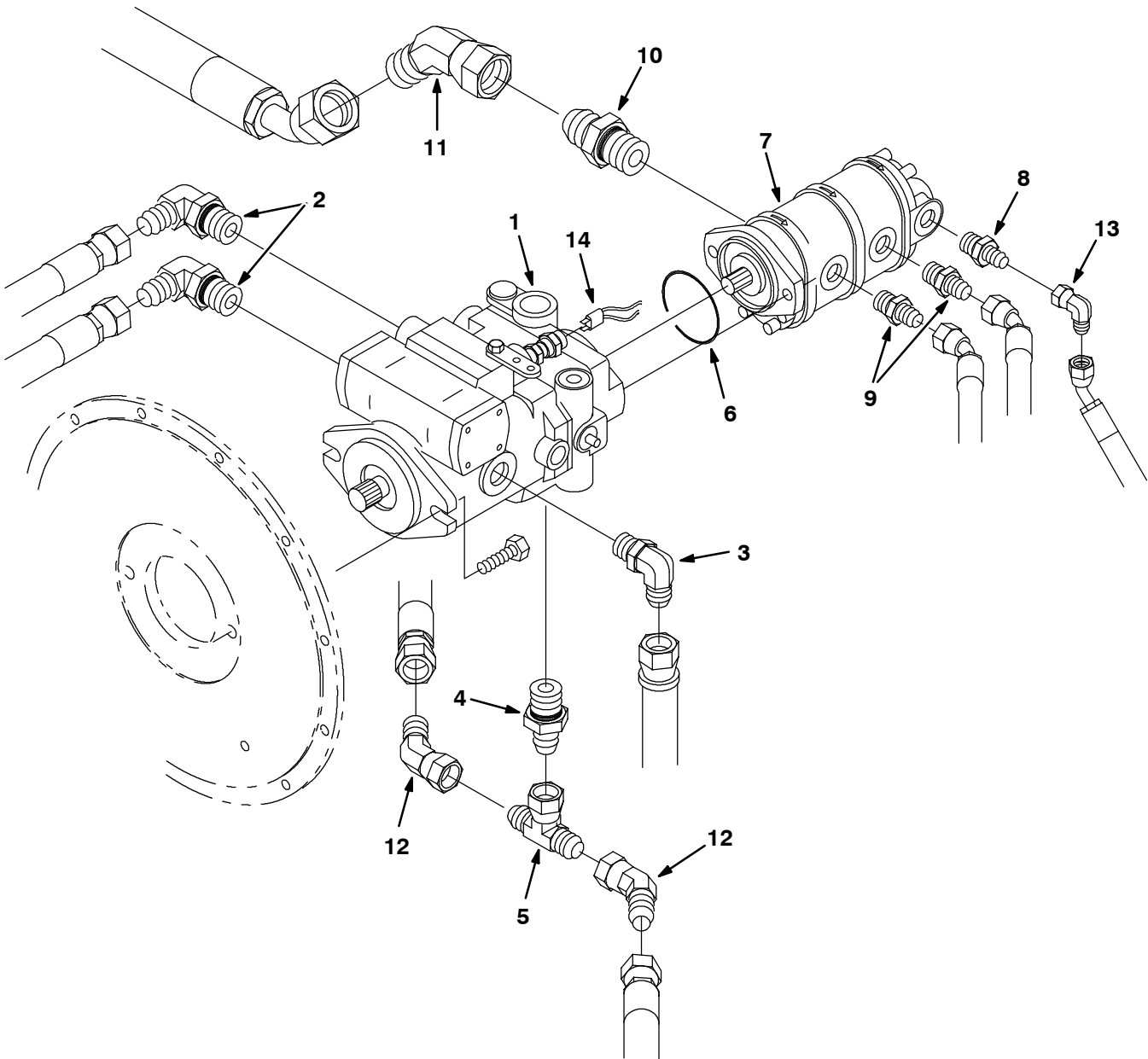
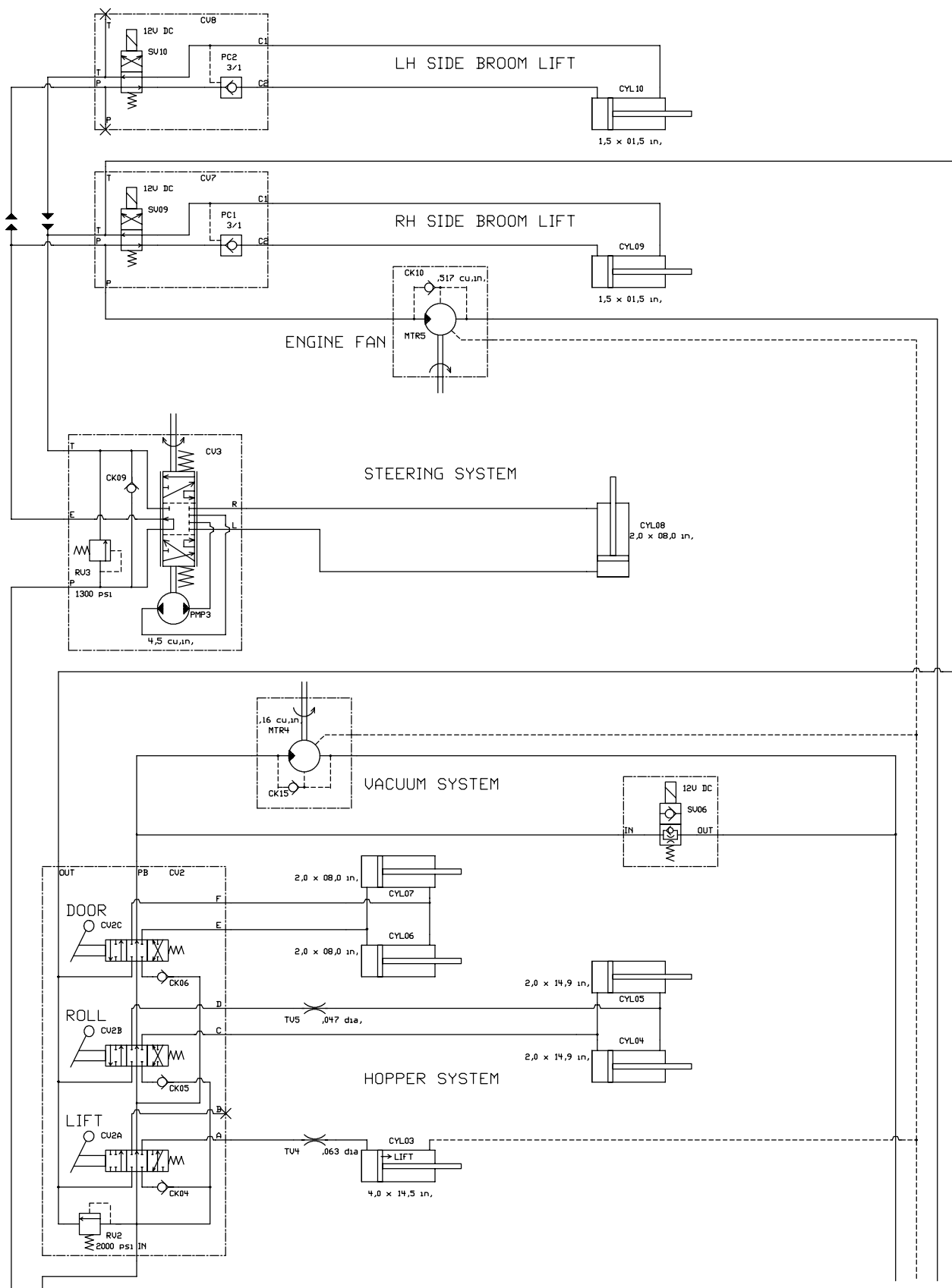


Fig. 34 - Hydraulic Pumps Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310582	(000000-	) Pump-Hyd Piston V	1
2	52911	(000000-	) Ftg-Hyd E90 Jm12/Om16	2
3	46481	(000000-	) Ftg-Hyd E90 Jm12/Om12	1
4	67310	(000000-	) Ftg-Hyd Str Jm12/Om16	1
5	62389	(000000-	) Ftg-Hyd Tee Jm12/Jfjm	1
6	65145-1	(000000-	) O-Ring Gland	1
7	310581	(000000-	) Pump-Hyd Gear Ex	1
8	47508	(000000-	) Ftg-Hyd Str Jm06/Om10	1
9	56692	(000000-	) Ftg-Hyd Str Jm08/Om10	2
10	58858	(000000-	) Ftg-Hyd Str Jm20/Om20	1
11	19544	(000000-	) Ftg-Hyd E45 Jm20/Jf20	1
12	07934	(000000-	) Ftg-Hyd E45 Jm12/Jf12	2
13	47504	(000000-	) Ftg-Hyd E90 Jm06/Jf06	1
14	63407	(000000-	) Harness, Neutral, Start	1

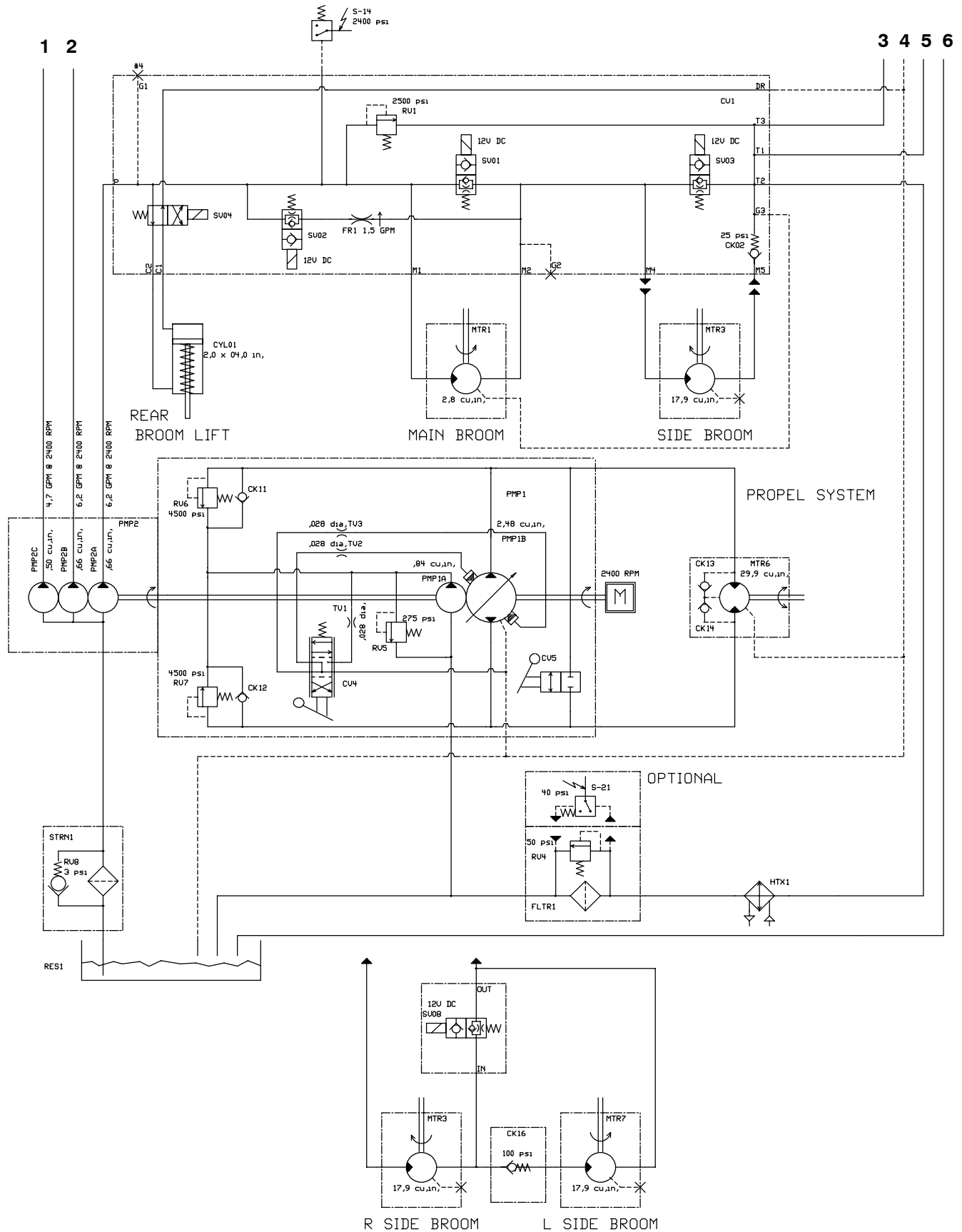
Fig. 35 - Hydraulic Schematic



1 2

3 4 5 6

Fig. 35 - Hydraulic Schematic



09912 - 800

Fig. 36 - Hydraulic Hose Group (000000-004936)

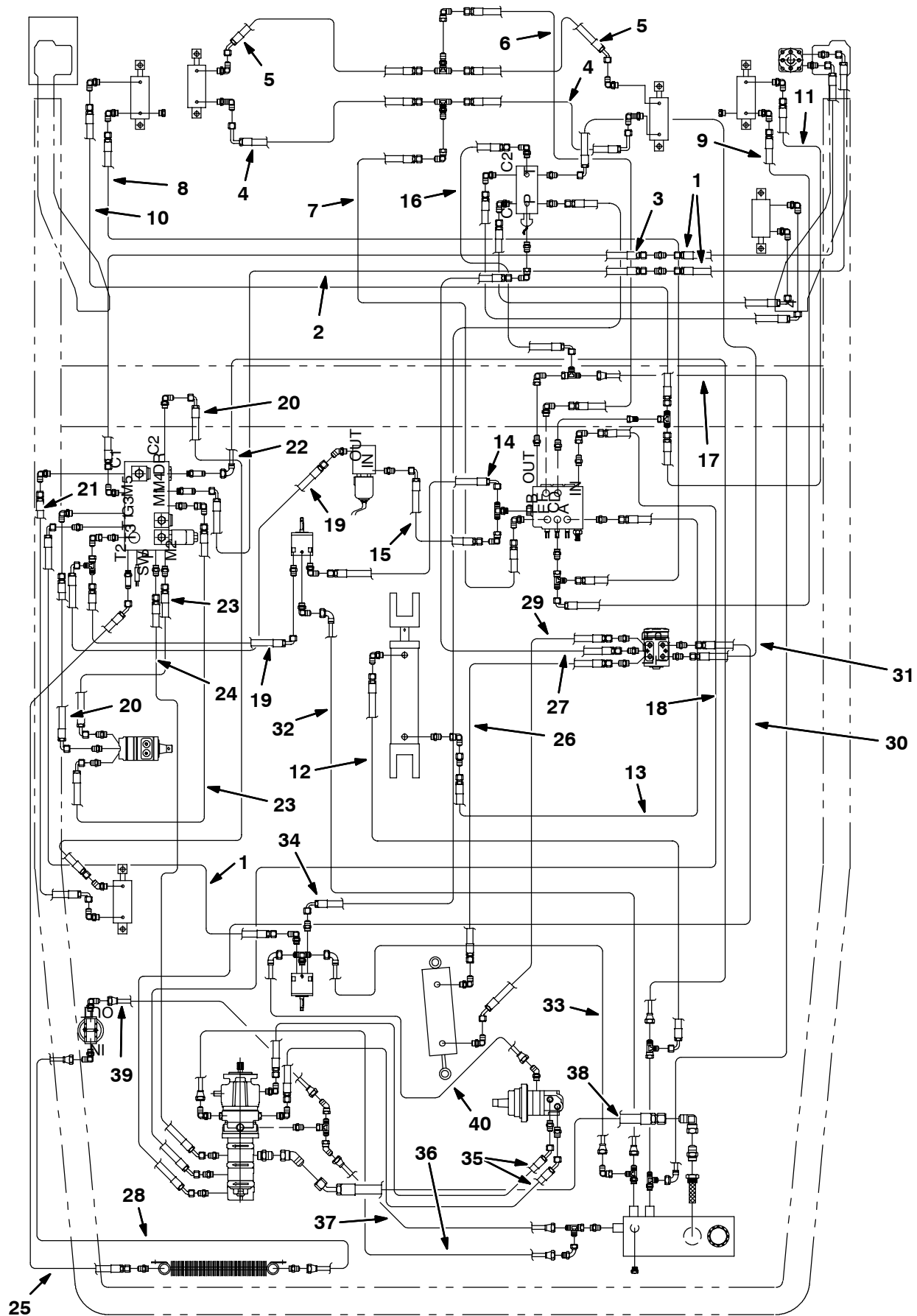


Fig. 36 - Hydraulic Hose Group (000000-004936)

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	65194	(000000-004936)	Hose-Hyd Med06	3
2	65197	(000000-004936)	Hose-Hyd Med08	1
3	65224	(000000-004936)	Hose-Hyd Med08	1
4	65188	(000000-004936)	Hose-Hyd	2
5	57173	(000000-004936)	Hose-Hyd Med04 Jf/J4	2
6	76498	(000000-004936)	Hose-Hyd Ar 04	1
7	79642	(000000-004936)	Hose-Hyd Ar04	1
8	21117	(000000-004936)	Hose-Hyd Ar 04	1
9	21119	(000000-004936)	Hose-Hyd Ar 04	1
10	77641	(000000-004936)	Hose-Hyd Ar 04	1
11	77640	(000000-004936)	Hose-Hyd Ar 04	1
12	71552	(000000-004936)	Hose-Hyd	1
13	55700	(000000-004936)	Hose-Hyd Med04 Jf/Jf	1
14	82843	(000000-004936)	Hose-Hyd Med08 Jf/J9	1
15	82820	(000000-004936)	Hose-Hyd Med78 Jf/J9	1
16	65195	(000000-004936)	Hose-Hyd Med06	1
17	65212	(000000-004936)	Hose-Hyd Low06	1
18	65204	(000000-004936)	Hose-Hyd Med08	1
19	34355	(000000-004936)	Hose-Hyd Med08 Jf/J9	2
20	57963	(000000-004936)	Hose-Hyd Med04	4
21	34379	(000000-004936)	Hose-Hyd Med04	1
22	65213	(000000-004936)	Hose-Hyd Low06	1
23	34360	(000000-004936)	Hose-Hyd Med08 Jf/J9	2
24	33799	(000000-004936)	Hose-Hyd Med08 Jf/J4	1
25	65199	(000000-004936)	Hose-Hyd Med12	1
26	01987	(000000-004936)	Hose-Hyd Med06 Jf/Jf	1
27	16431	(000000-004936)	Hose-Hyd Med06 Jf/Jf	1
28	82835	(000000-004936)	Hose-Hyd Low12 Jf/Jf	1
29	76497	(000000-004936)	Hose-Hyd Med06	1
30	65191	(000000-004936)	Hose-Hyd Med06	1
31	57944	(000000-004936)	Hose-Hyd Med06 Jf/J9	1
32	21729	(000000-004936)	Hose-Hyd Low04 Jf/J9	2
33	65196	(000000-004936)	Hose-Hyd Low 04	1
34	31563	(000000-004936)	Hose-Hyd Med06 Jf/J9	1
35	65201	(000000-004936)	Hose-Hyd Med12	2
36	65205	(000000-004936)	Hose-Hyd Low12	1
37	65202	(000000-004936)	Hose-Hyd Low12	1
38	77473	(000000-004936)	Hose-Hyd Suc20 Spcl 22.5	1
39	380675	(000000-004936)	Hose-Hyd Low12 Jf/jf	1
40	02549	(000000-004936)	Hose, Hyd,Low04, Jf04str /Jf04	1

Fig. 37 - Hydraulic Hose Group (004937-)

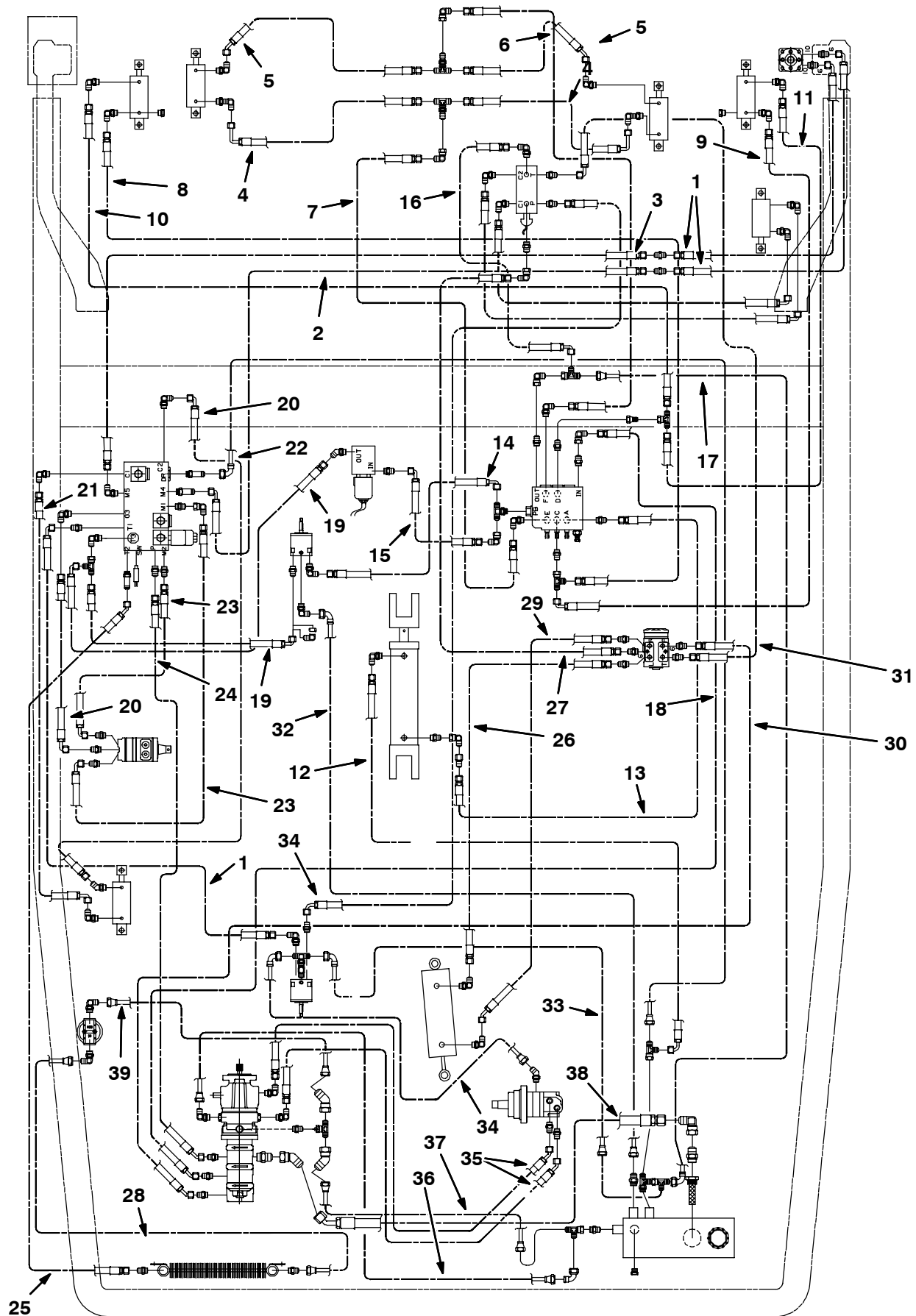


Fig. 37 - Hydraulic Hose Group (004937-)

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	65194	(004937-	) Hose-Hyd Med06	3
2	65197	(004937-	) Hose-Hyd Med08	1
3	65224	(004937-	) Hose-Hyd Med08	1
4	65188	(004937-	) Hose-Hyd	2
5	57173	(004937-	) Hose-Hyd Med04 Jf/J4	2
6	76498	(004937-	) Hose-Hyd Ar 04	1
7	79642	(004937-	) Hose-Hyd Ar04	1
8	21117	(004937-	) Hose-Hyd Ar 04	1
9	21119	(004937-	) Hose-Hyd Ar 04	1
10	77641	(004937-	) Hose-Hyd Ar 04	1
11	77640	(004937-	) Hose-Hyd Ar 04	1
12	71552	(004937-	) Hose-Hyd	1
13	55700	(004937-	) Hose-Hyd Med04 Jf/Jf	1
14	82843	(004937-	) Hose-Hyd Med08 Jf/J9	1
15	82820	(004937-	) Hose-Hyd Med78 Jf/J9	1
16	65195	(004937-	) Hose-Hyd Med06	1
17	65212	(004937-	) Hose-Hyd Low06	1
18	65204	(004937-	) Hose-Hyd Med08	1
19	34355	(004937-	) Hose-Hyd Med08 Jf/J9	2
20	57963	(004937-	) Hose-Hyd Med04	4
21	34379	(004937-	) Hose-Hyd Med04	1
22	65213	(004937-	) Hose-Hyd Low06	1
23	34360	(004937-	) Hose-Hyd Med08 Jf/J9	2
24	33799	(004937-	) Hose-Hyd Med08 Jf/J4	1
25	65199	(004937-	) Hose-Hyd Med12	1
26	01987	(004937-	) Hose-Hyd Med06 Jf/Jf	1
27	16431	(004937-	) Hose-Hyd Med06 Jf/Jf	1
28	82835	(004937-	) Hose-Hyd Low12 Jf/Jf	1
29	76497	(004937-	) Hose-Hyd Med06	1
30	65191	(004937-	) Hose-Hyd Med06	1
31	57944	(004937-	) Hose-Hyd Med06 Jf/J9	1
32	21729	(004937-	) Hose-Hyd Low04 Jf/J9	2
33	31603	(004937-	) Hose-Hyd Low 04	1
34	31563	(004937-	) Hose-Hyd Med06 Jf/J9	2
35	65201	(004937-	) Hose-Hyd Med12	2
36	65205	(004937-	) Hose-Hyd Low12	1
37	57568	(004937-	) Hose-Hyd Low12	1
38	77473	(004937-	) Hose-Hyd Suc20 Spcl 22.5	1
39	380675	(004937-	) Hose-Hyd Low12 Jf/jf	1

Fig. 38 - Hydraulic Reservoir Group

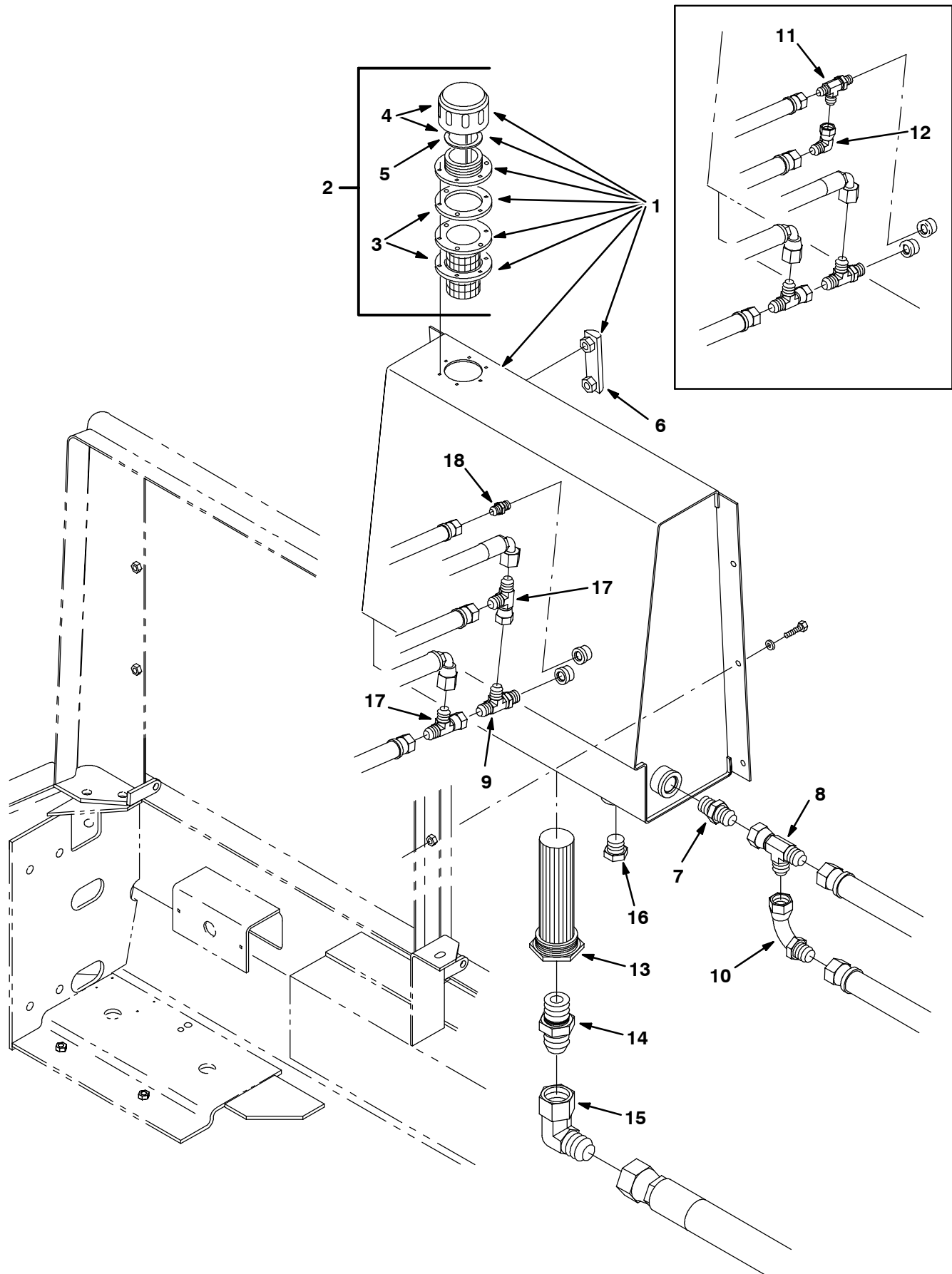


Fig. 38 - Hydraulic Reservoir Group

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽	1	380736	(000000-	) Tank Wldt, Hydraulic w/label	1
▲▽	2	34306	(000000-	) Breather, Hyd	1
▲▲	3	61288	(000000-	) Gasket, Hyd Tank Breather	2
▲▲	4	70072	(000000-	) Breather Cap and Gasket	1
▲▲	5	70006	(000000-	) Gasket, Hyd Cap	1
▲	6	65215	(000000-	) Gauge, Sight Lh	1
	7	42260	(000000-	) Ftg-Hyd Str Jm12/Om12	1
	8	40514	(000000-	) Ftg-Hyd Tee Jm12Jmjf	1
	9	76316	(000000-	) Ftg-Hyd Tee Jm06Jmom	1
	10	57994	(000000-	) Ftg-Hyd E90 Special Jm12/Jf12	1
	11	34390	(000000-004936	) Ftg-Hyd Tee Jm04Jmom	1
	12	39210	(000000-004936	) Ftg-Hyd E90 Jm04/Jf04	1
	13	31613	(000000-	) Strainer-Hyd Suction 25-100-03	1
	14	58858	(000000-	) Ftg-Hyd Str Jm20/Om20	1
	15	19459	(000000-	) Ftg-Hyd E90	1
	16	33817	(000000-	) Ftg-Hyd Plg Om12	1
	17	42215	(004937-	) Ftg-Hyd Tee Jm06Jmjf	2
	18	55586	(004937-	) Fitting, Hyd, Str, Jm04/Om04	1

Fig. 39 - Hydraulic Solenoid Valve Group

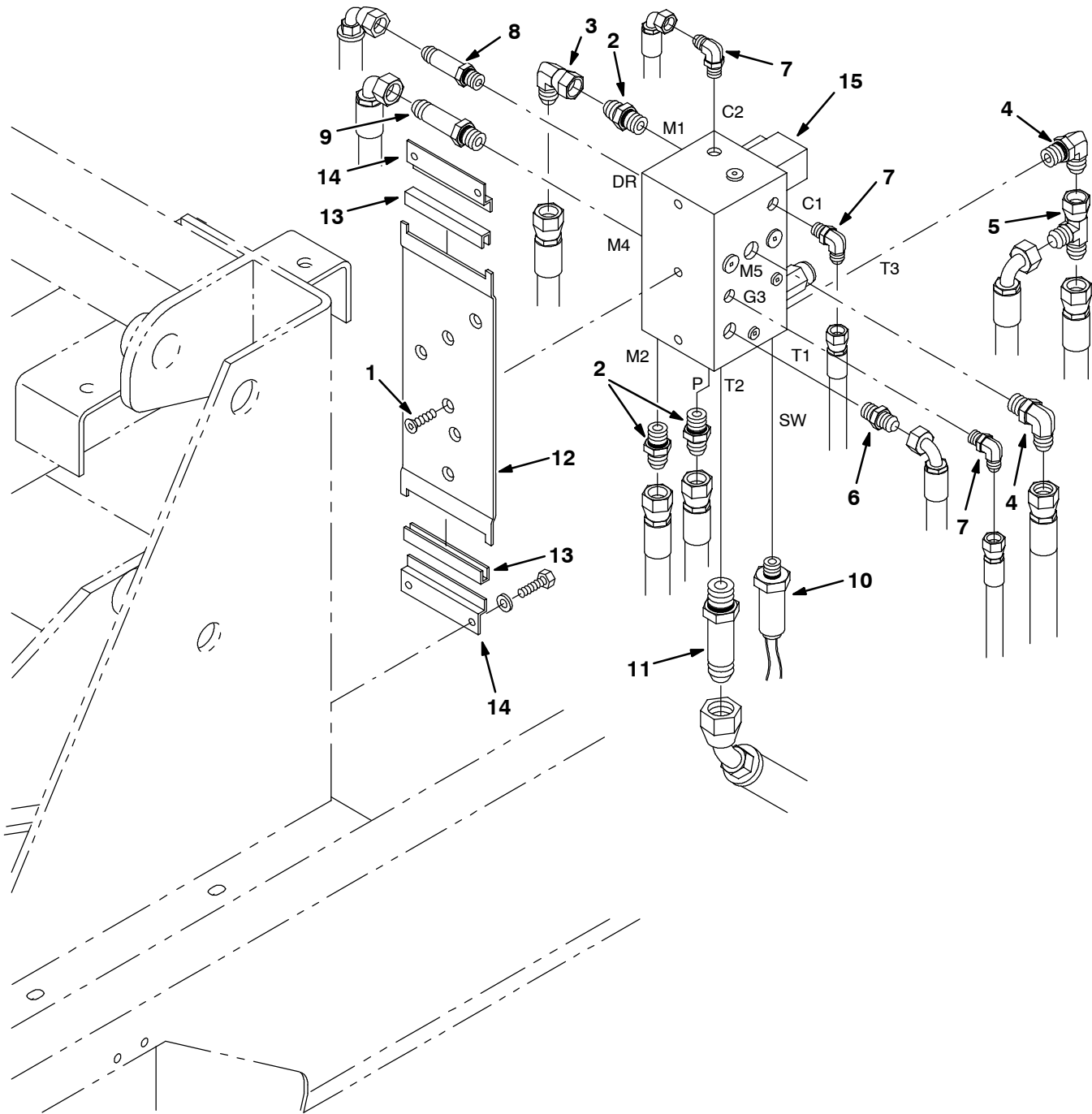


Fig. 39 - Hydraulic Solenoid Valve Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	32129	(000000-	) Scr Flt M8x1.25 20	3
2	44869	(000000-	) Ftg-Hyd Str Jm08/Om08	3
3	17980	(000000-	) Ftg-Hyd E90 Jm08/Jf08	1
4	44868	(000000-	) Ftg-Hyd E90 Jm08/Om08	2
5	45482	(000000-	) Ftg-Hyd Tee Jm08Jmjf	1
6	56690	(000000-	) Ftg-Hyd Str Jm06/Om06	1
7	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	3
8	59577	(000000-	) Ftg-Hyd Str Jm06Om06L	1
9	31605	(000000-	) Ftg-Hyd Str Jm08Om08L	1
10	77575	(000000-	) Switch Assy, Pressure, Hyd	1
11	57993	(000000-	) Ftg-Hyd Str Jm12Om12L	1
12	64228	(000000-	) Plate, Mtg, Valve, Solenoid	1
13	10911	(000000-	) Isolator, Vac Fan	2
14	06146	(000000-	) Bracket, Mounting	2
15	84014	(000000-	) Valve-Hyd, Solenoid (See Breakdowns)	1

Fig. 40 - Hydraulic Lift Valve Group

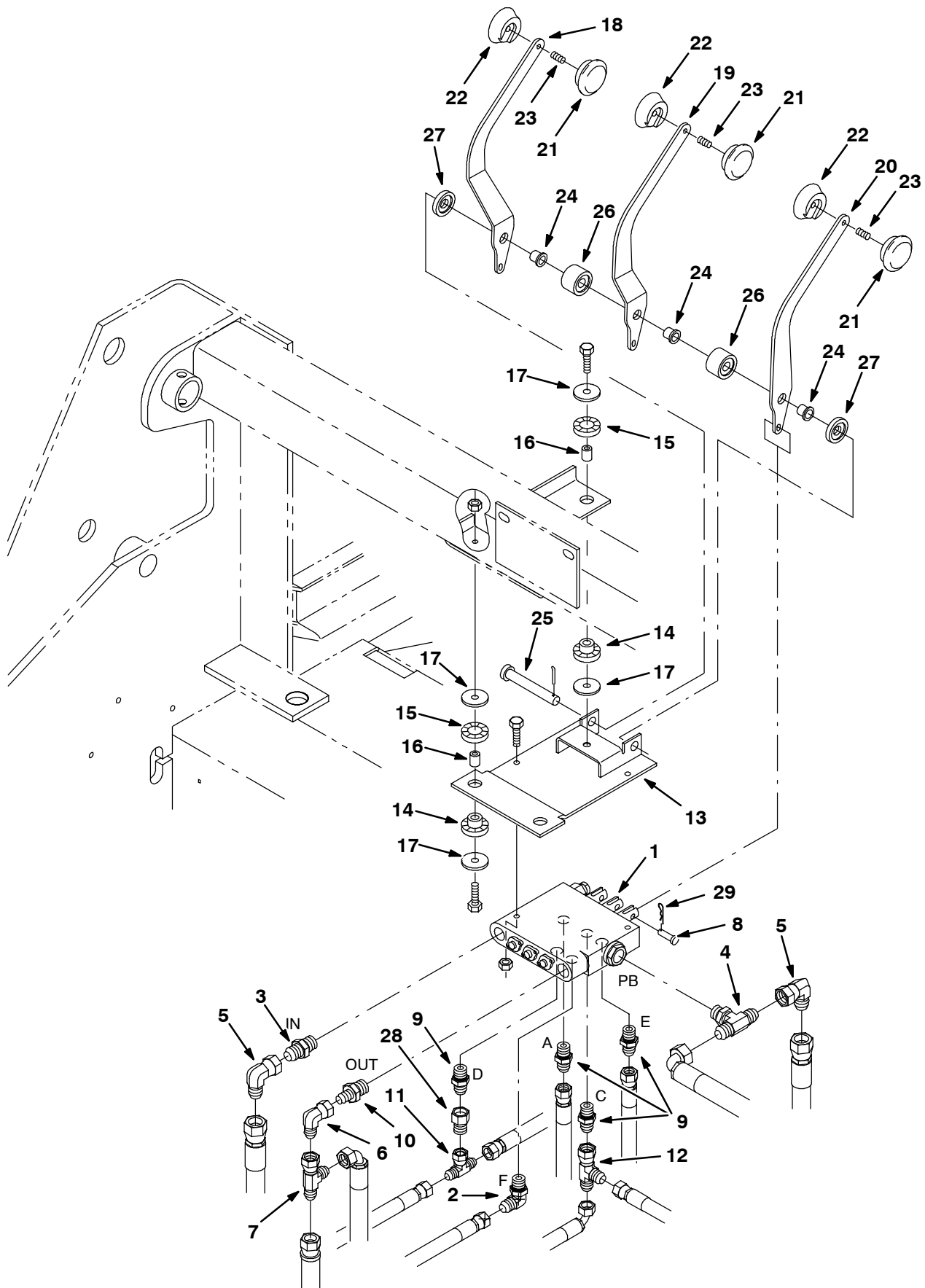


Fig. 40 - Hydraulic Lift Valve Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	375563	(000000-	) Valve, Hyd Control Man (See Breakdowns)	1
2	47638	(000000-	) Ftg-Hyd E90 Jm04/Om06	1
3	44869	(000000-	) Ftg-Hyd Str Jm08/Om08	1
4	49933	(000000-	) Ftg-Hyd Tee Jm08Omjm	1
5	17980	(000000-	) Ftg-Hyd E90 Jm08/Jf08	2
6	47504	(000000-	) Ftg-Hyd E90 Jm06/Jf06	1
7	42215	(000000-	) Ftg-Hyd Tee Jm06Jmjf	2
8	77488	(000000-	) Pin, Clevis .18 Dia.X .62 Lg	3
9	55685	(000000-	) Ftg-Hyd Str Jm04/Om06	3
10	52402	(000000-	) Ftg-Hyd Str Jm06/Om08	1
11	57411	(000000-	) Ftg-Hyd Tee Jm04Jfjm	1
12	57988	(000000-	) Ftg-Hyd Tee Jm04Jmjf	1
13	77485	(000000-	) Bracket Wldt, Mounting, Valve	1
14	62173	(000000-	) Bushing, Isolator-Inner,Rbr.	3
15	62172	(000000-	) Ring	3
16	64905	(000000-	) Sleeve, .259B .38D .62 Dom	3
17	30013	(000000-	) Washer-Flt .31 Fender Pltd	6
18	77491	(000000-	) Handle, Rh	1
19	77492	(000000-	) Handle, Center	1
20	77493	(000000-	) Handle, Lh	1
21	64434	(000000-	) Knob	3
22	70827	(000000-	) Knob	3
23	70847	(000000-	) Screw Set M 6X1.020	3
24	36556	(000000-	) Bearing, Nylon .50B	3
25	06474A	(000000-	) Pin,Clevis,0.50 Dia.X 3.50 Lg	1
26	77498	(000000-	) Spacer, .90L	2
27	77499	(000000-	) Spacer, .25 L	2
28	16455	(000000-	) Ftg-Hyd Rst JM04/.047	1
29	08085	(000000-	) Pin, Haircotter .31d .058wire	3

Fig. 41 - Side Brush Group

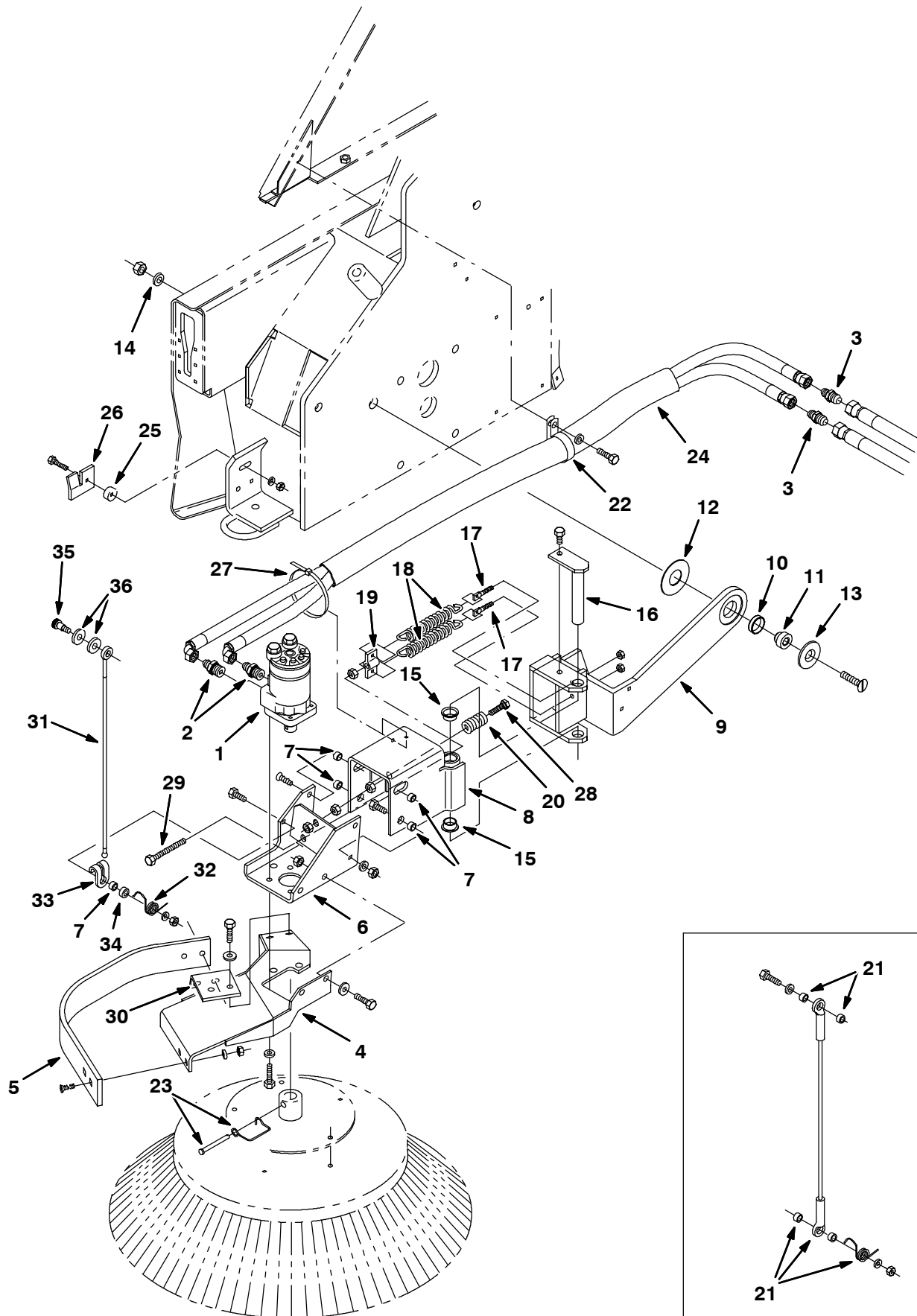


Fig. 41 - Side Brush Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	79781	(000000-	) Motor, Hyd, (See Breakdowns)	1
2	47508	(000000-	) Ftg-Hyd Str Jm06/Om10	2
3	42207	(000000-	) Ftg-Hyd Str Jm08/Jm06	2
4	21224	(000000-	) Guard Wldt, Side Brush	1
5	21238	(000000-	) Guard, Side Brush	1
6	65168	(000000-	) Bracket, Mounting, Motor	1
7	65174	(000000-	) Spacer	5
8	65170	(000000-	) Bracket, Pivot	1
9	70521	(000000-	) Bracket, Lift	1
10	70627	(000000-	) Bearing	1
11	70526	(000000-	) Shaft, Pivot	1
12	70524	(000000-	) Washer, 1.300B 3.000	1
13	70525	(000000-	) Spacer	1
14	36328	(000000-	) Washer-Belleville .50 Pltd	1
15	04761	(000000-	) Bearing, Flange .875 Bore	2
16	70431	(000000-	) Pin	1
17	70626	(000000-	) Bolt-Eye M8-1.25	2
18	65160	(000000-	) Spring, Extension	2
19	65173	(000000-	) Bracket, Spring	1
20	65180	(000000-	) Spring, Comp	1
21	375400	(000000- xxxxxx	) Replacement Kit, Rh. Side Brush Cable	1
22	86328	(000000-	) Clamp, Cable 1.5 Dia	1
23	84581	(000000-	) Pin Assy, Side Brush W/clip	1
24	75028	(000000-	) Sleeve, Nylon #27 65.0L	1
25	74059	(000000-	) Spacer	1
26	74060	(000000-	) Bracket, Angle	1
27	49263	(000000-	) Tie Cable 3.00D Max 11.41Lg	2
28	06537	(000000-	) Screw-Hex M10X1.5	1
29	76438	(000000-	) Screw-Hex M10X1.5 90 Full Thd	1
30	21215	(000000-	) Plate, Angle	1
31	375401	(xxxxxx-	) Cable	1
32	375402	(xxxxxx-	) Spring, Torsion, Rh	1
33	375770	(xxxxxx-	) Hook, Cable	1
34	375404	(xxxxxx-	) Spacer	1
35	375405	(xxxxxx-	) Bolt, Shoulder	1
36	32486	(xxxxxx-	) Washer	2

Fig. 42 - Side Brush Lift Group

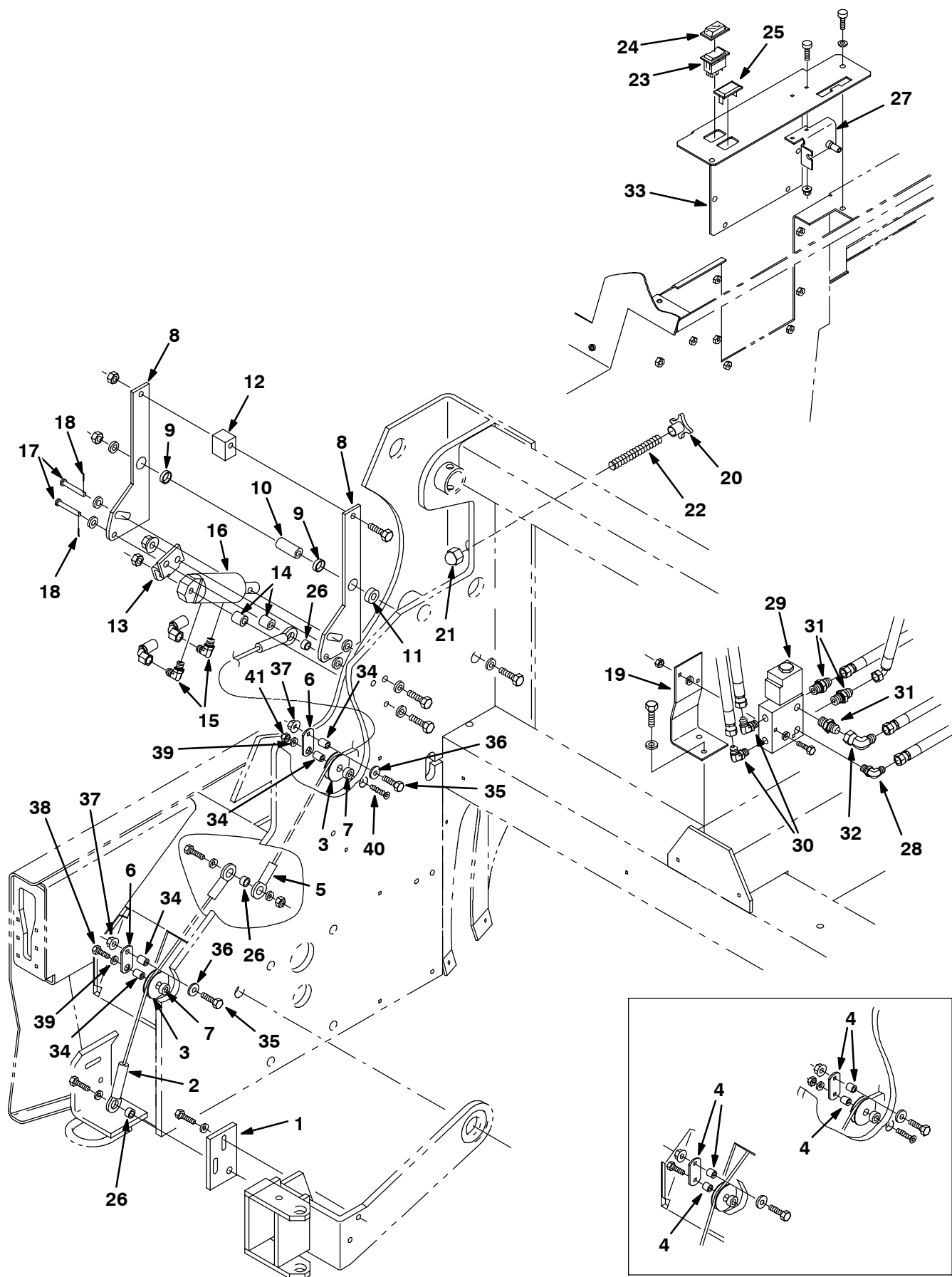


Fig. 42 - Side Brush Lift Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	77669	(000000-	) Plate Wldt	1
2	70532	(000000-	) Cable, Side Brush, Lift 21.2 L	1
3	74391	(000000-	) Pulley Assy, Cable, 1.5 Dia	2
4	375416	(000000- xxxxxx	) Replacement Kit, Roller, Side Brush Lift	4
5	23936	(000000-	) Cable, Retaining, S Br 16.8 L	1
6	375415	(xxxxxx-	) Plate, Side Brush Roller	2
7	73737	(000000-	) Sleeve, .375B .75D .32 Stl	2
8	77584	(000000-	) Plate	2
9	74090	(000000-	) Bearing	2
10	77597	(000000-	) Sleeve, 0.406B 0.75D1.80 Stl	1
11	77727	(000000-	) Sleeve, .438B 1.00D .35 Stl	1
12	77459	(000000-	) Spacer	1
13	77601	(000000-	) Plate, Angle	1
14	77600	(000000-	) Sleeve, 0.406B .750D .800 Stl	1
15	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	2
16	379020	(000000-	) Cylinder, Hyd 1.5B 1.5S 2500	1
17	51813	(000000-	) Pin, Clevis, 0.37 Dia. X 2.12 Lg	2
18	08179	(000000-	) Pin, Cotter .094X1.00	2
19	21231	(000000-	) Plate	1
20	77605	(000000-	) Knob, Plastic	1
21	41131	(000000-	) Nut Low Crown .62-18	1
22	77682	(000000-	) Rod, Thread	1
23	65561	(000000-	) Switch Rocker Spst	1
24	57807	(000000-	) Cover, Rocker Switch Seal	1
25	57772	(000000-	) Plate-Cover	1
26	65174	(000000-	) Spacer	3
27	77693	(000000-	) Plate, Cover	1
28	56820	(000000-	) Ftg-Hyd E90	1
29	84016	(000000-	) Valve, Hyd Solenoid (See Breakdowns)	1
30	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	2
31	56690	(000000-	) Ftg-Hyd str	3
32	47504	(000000-	) Ftg-Hyd E90	1
33	2113	(000000-	) Plate, Cover	1
34	80395	(xxxxxx-	) Sleeve	4
35	76570	(xxxxxx-	) Screw, Hex m08	2
36	32492	(xxxxxx-	) Washer, Flat	2
37	07791	(xxxxxx-	) Nut, Hex, Flange	2
38	41342	(xxxxxx-	) Screw, Hex m08	2
39	33924	(xxxxxx-	) Washer, Flat m10	2
40	09028	(xxxxxx-	) Screw, Hex m10	1
41	32715	(xxxxxx-	) Nut, Hex Lock m10	1

Fig. 43 - Main Brush Drive Group

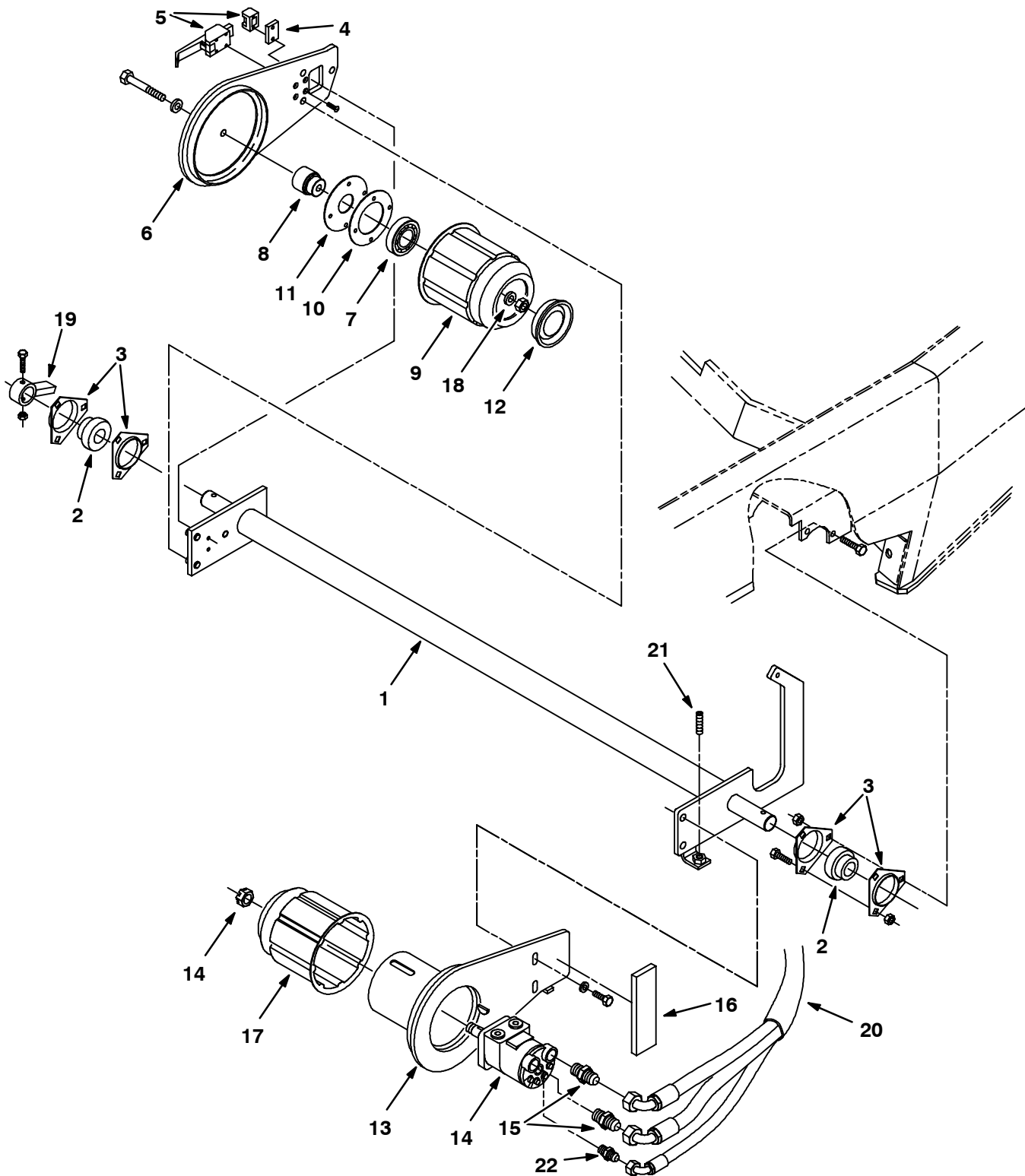


Fig. 43 - Main Brush Drive Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	63436	(000000-	) Shaft Wldt, Main Brush	1
2	51448	(000000-	) Bearing&Clr ,1.25B 2.44D 1.41W	2
3	51449	(000000-	) Flange,Brg,3 Hole	4
4	63541	(000000-	) Plate, Mtg, Latch	1
5	54878	(000000-	) Latch	1
6	63449	(000000-	) Arm Wldt, M Br, Idler	1
7	24899	(000000-	) Bearing-Ball,1.38B 2.83D 0.67W	1
8	30251	(000000-	) Shaft, Idler	1
9	55779	(000000-	) Plug Wldt, Idler	1
10	30252	(000000-	) Strip, Retainer, Bearing	1
11	30253	(000000-	) Plate, Seal	1
12	30255	(000000-	) Plug, Tube	1
13	63450	(000000-	) Arm Wldt, M Br, Motor	1
14	53434	(000000-	) Motor-Hyd Gear In (See Breakdowns)	1
15	44869	(000000-	) Ftg-Hyd Str Jm08/Om08	2
16	60732	(000000-	) Seal Foam Rubber .75X1.5X3.5	1
17	87631	(000000-	) Plug Weld, Brush Drive, Sweep	1
18	51564	(000000-	) Washer, .531B 1.75D .12Cr.Znc	1
19	64811	(000000-	) Bar Wldt, Brush Pressure	1
20	34330	(000000-	) Sleeve, Hyd 30"	1
21	75612	(000000-	) Screw, Set	1
22	55586	(000000-	) Ftg-Hyd Str Jm04/Om04	1

Fig. 44 - Main Brush Lift Group

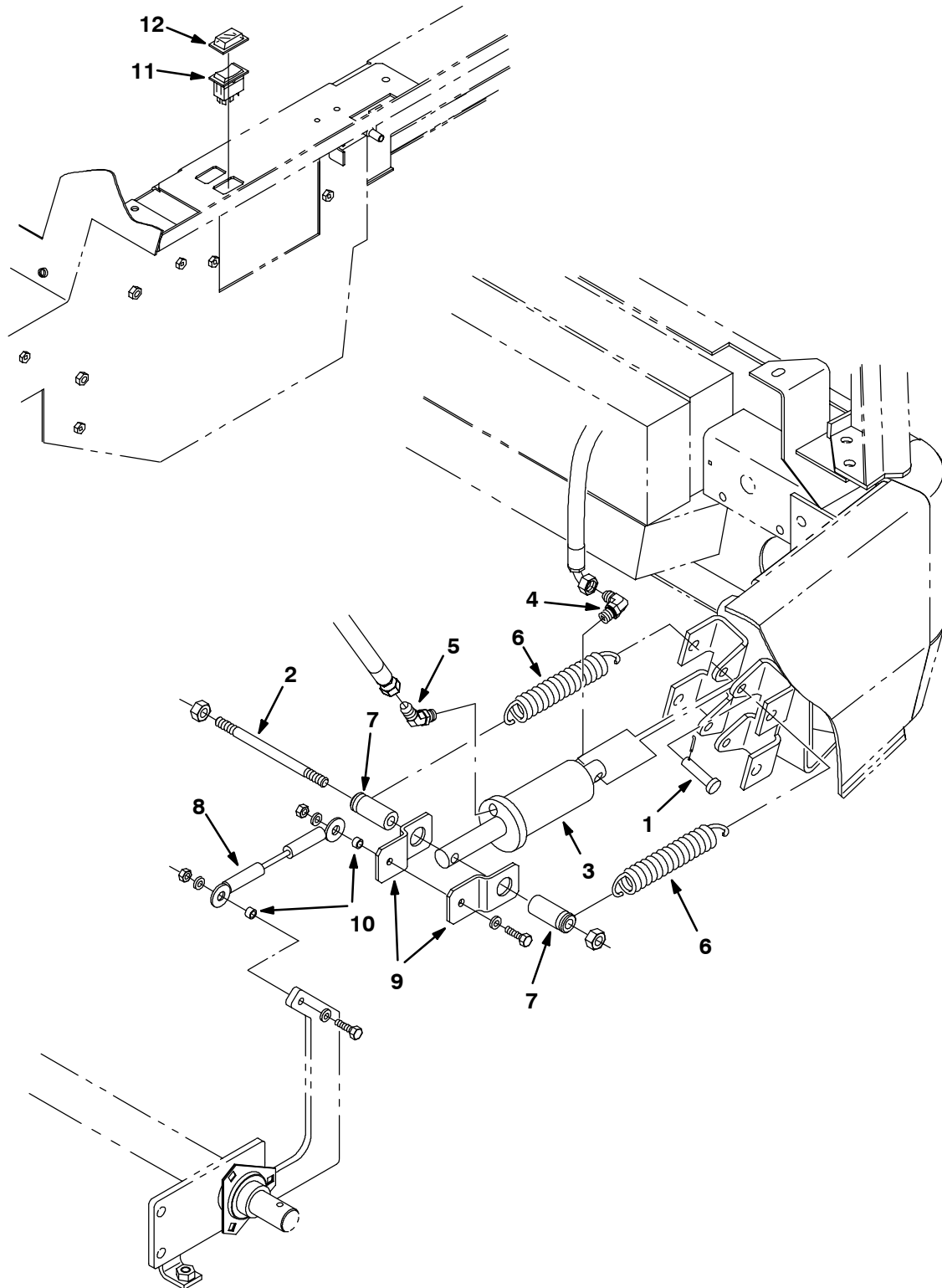


Fig. 44 - Main Brush Lift Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	51534	(000000-	) Pin,Clevis,0.50 Dia.X 2.00 Lg	1
2	70583	(000000-	) Rod, Threaded .50-13	1
3	54096	(000000-	) Cylinder, Hyd	1
4	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	1
5	34359	(000000-	) Ftg-Hyd E45 Jm04/Om04	1
6	33404	(000000-	) Spring, Tension	2
7	64132	(000000-	) Tube, Retainer, Spring	2
8	64233	(000000-	) Cable, Lift, Main Brush	1
9	65248	(000000-	) Bracket, Brush Lift, Main	2
10	65249	(000000-	) Tube, Spacer, Brush Lift	2
11	61969	(000000-	) Switch, Rocker, Dpdt	1
12	57807	(000000-	) Cover, Rocker Switch Seal	1

Fig. 45 - Main Brush Adjustment Group

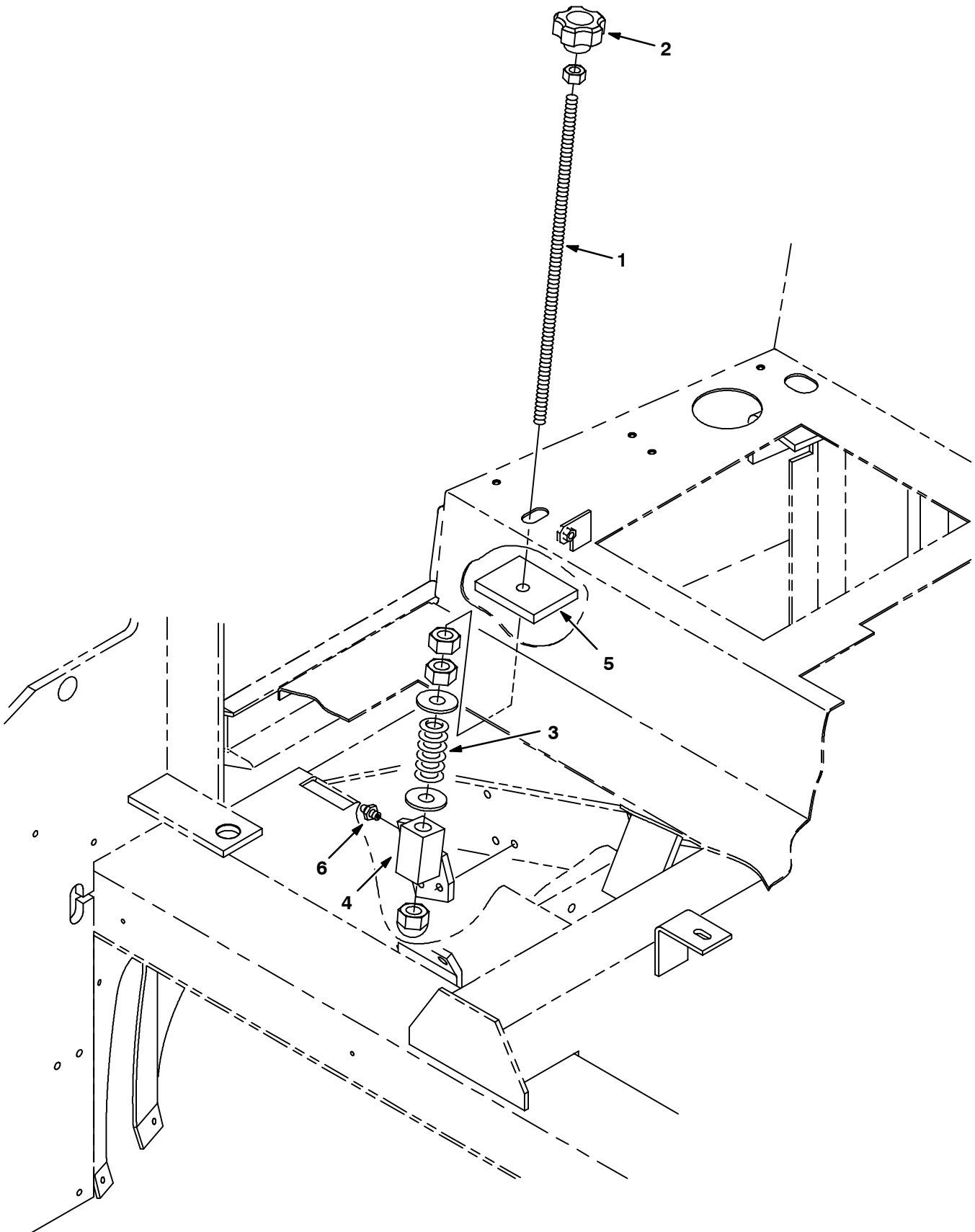


Fig. 45 - Main Brush Adjustment Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	77578	(000000-	) Rod, Thread	1
2	77605	(000000-	) Knob, Plastic	1
3	51693	(000000-	) Sprng,Comp,0.87ldx.10Wire 2.5L	1
4	77580	(000000-	) Plate, Adj, Brush	1
5	79028	(000000-	) Seal, Rod, Adjuster	1
6	11716	(000000-	) Ftg, Grease.12 Npt 45 .88L	1

Fig. 46 - Vacuum Fan Impeller Group

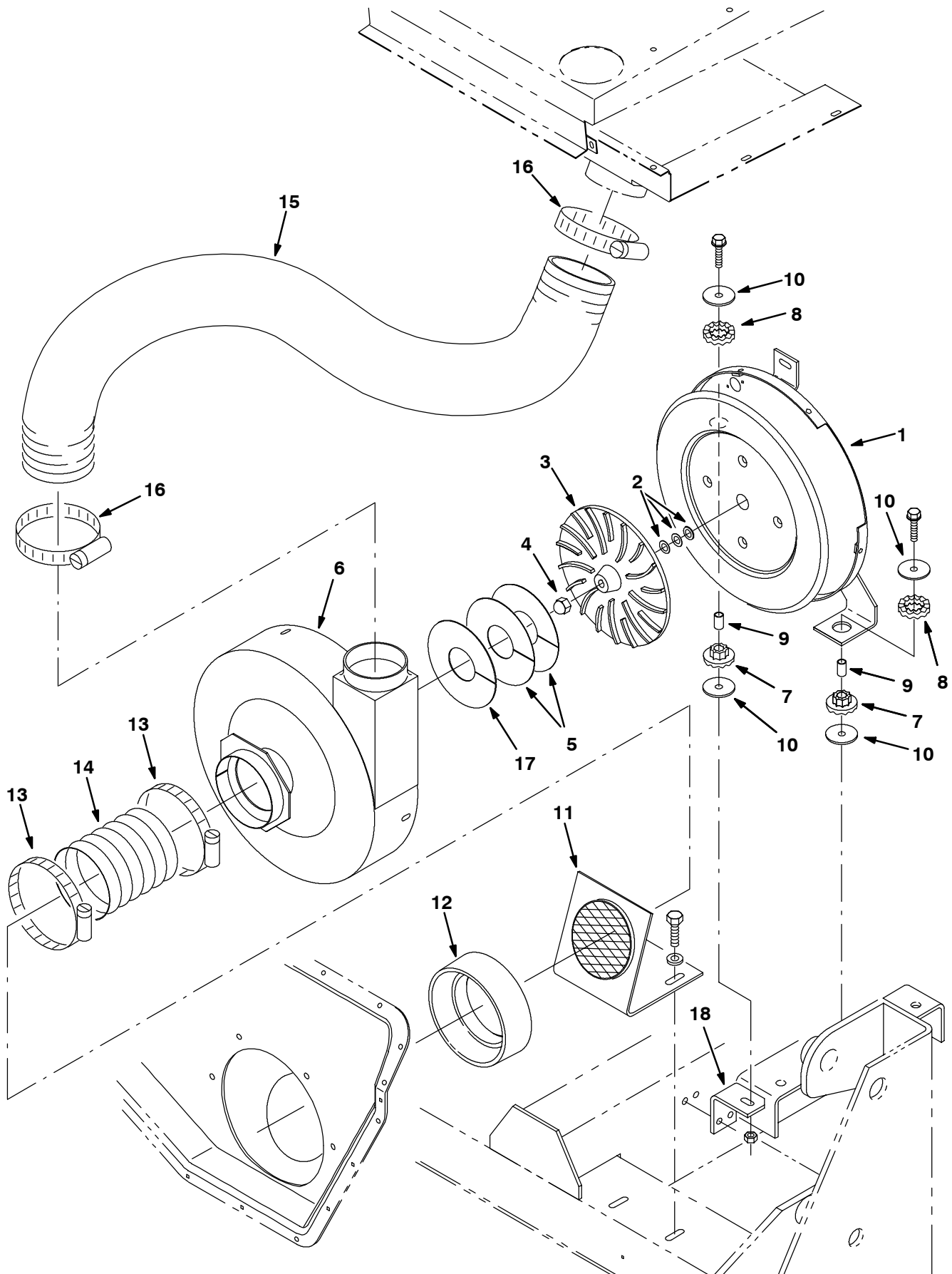


Fig. 46 - Vacuum Fan Impeller Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310616	(000000-	) Housing Wldt, Vac Fan, Rear	1
2	75456	(000000-	) Shim .003Th 0.88Odx0.506ld	1
2	75456-1	(000000-	) Shim .005Th 0.88Odx0.506ld	1
2	75456-2	(000000-	) Shim .010Th 0.88Odx0.506ld	1
2	75456-3	(000000-	) Shim .020Th 0.88Odx0.506ld	3
2	75456-4	(000000-	) Shim .060Th 0.880Dxo.506ld	3
3	03922	(000000-	) Impeller 9.5 Dia. 18 Blade Mac	1
4	41130	(000000-	) Nut-Low Crown .50-20 Pltd	1
5	58114	(000000-	) Fan, Repair Kit, Reassembly	1
6	310617	(000000-	) Housing Wldt, Vac Fan, Front	1
7	64621	(000000-	) Bushing, Isolator	2
8	64618	(000000-	) Ring, Isolator, Outer Rbr	2
9	64299	(000000-	) Spacer	2
10	58228	(000000-	) Plate, Spring - Side Brush	4
11	70825	(000000-	) Bracket Wldt, Fan Inlet	1
12	79122	(000000-	) Gasket, Vac Fan	1
13	73685	(000000-	) Clamp-Wormdrive, 3.62- 5.50D	2
14	73646	(000000-	) Hose, Fan Inlet	1
15	40870-8	(000000-	) Hose&cuff Assy, Vinyl4.0ldx50	1
16	23498	(000000-	) Clamp-Wormdrive, 2.63- 4.50D	2
17	31504	(000000-	) Shim Vac Fanassy	1
18	375722	(000000-	) Bracket, Angle	1

Fig. 47 - Vacuum Fan Motor Group

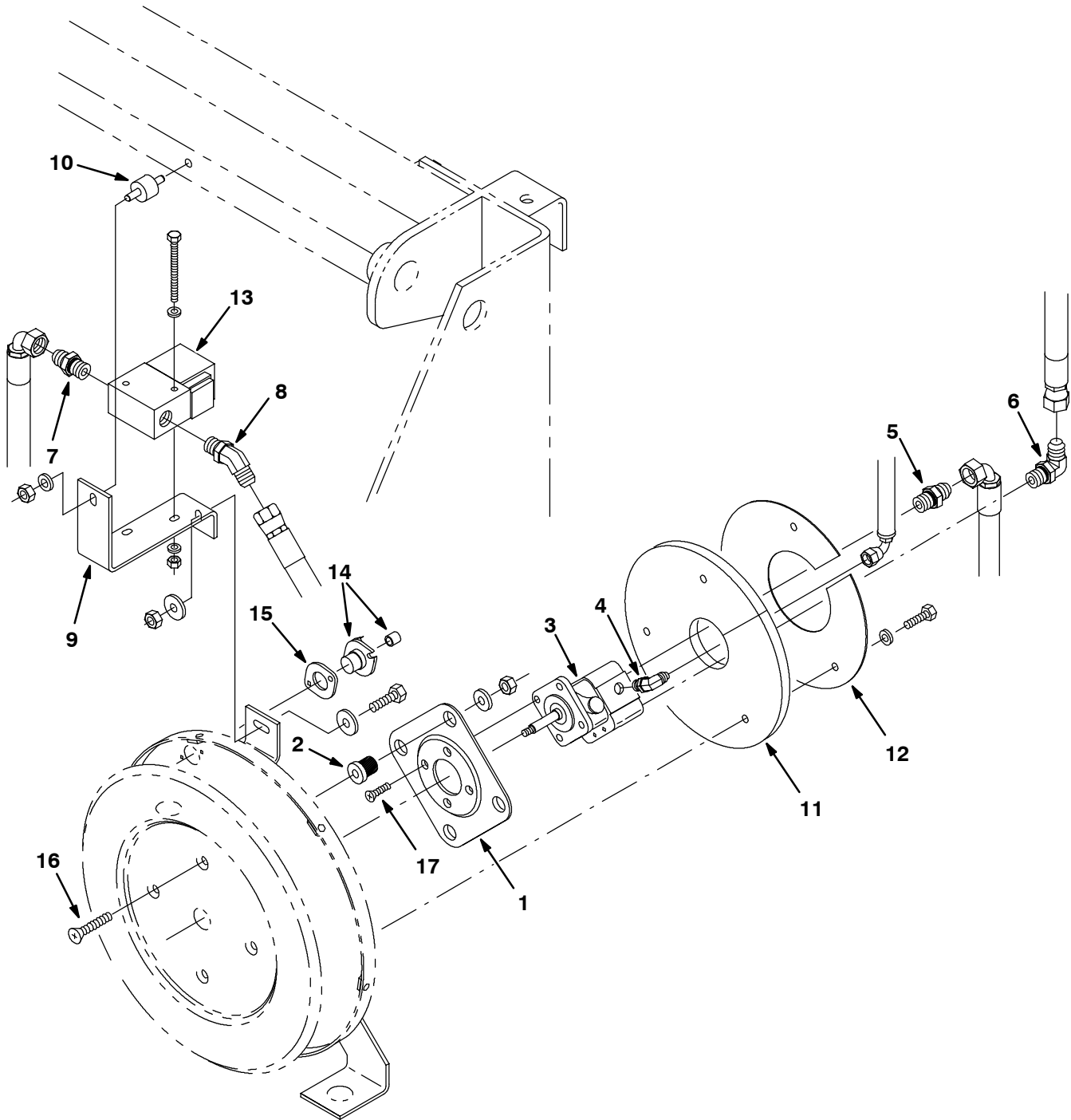


Fig. 47 - Vacuum Fan Motor Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	54275A	(000000-	) Bracket, Mounting Motor	1
2	54274	(000000-	) Isolator-Vibration,60 Lb.Ratng	4
3	19117	(000000-	) Motor-Hyd Gear Ex (See Breakdowns)	1
4	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	1
5	56692	(000000-	) Ftg-Hyd Str Jm08/Om10	1
6	56821	(000000-	) Ftg-Hyd E90 Jm08/Om10	1
7	44869	(000000-	) Ftg-Hyd Str Jm08/Jm08	1
8	42226	(000000-	) Ftg-Hyd E45 Jm08/Om08	1
9	70775	(000000-	) Bracket, Mtg, Valve	1
10	05611	(000000-	) Isolator, Vibration	1
11	70810	(000000-	) Insulation, Acoustic, Vac Fan	1
12	70790	(000000-	) Plate, Retainer, Foam	1
13	84015	(000000-	) Valve-Hyd, Solenoid (See Breakdowns)	1
14	02713	(000000-	) Thermostat Assembly, 155 Deg	1
15	82733	(000000-	) Gasket, Fire Switch	1
16	54862	(000000-	) Screw Flt	4
17	39534	(000000-	) Screw Flt	4

Fig. 48 - Steering Group

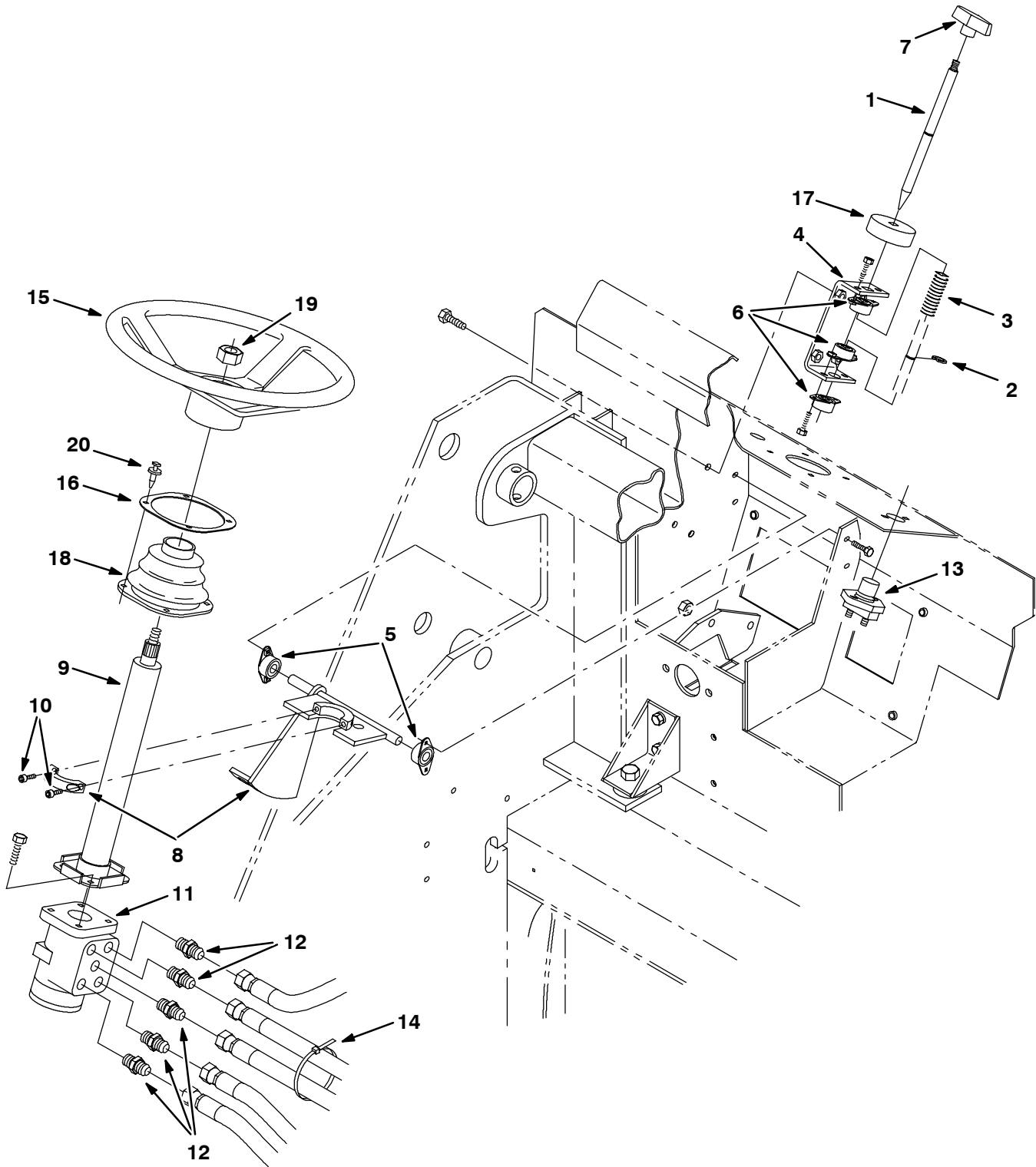


Fig. 48 - Steering Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	64651	(000000-	) Rod, Latch, Steering, Tilt	1
2	70717	(000000-	) Ring, Retain, Ex, 0.50Od, Heavy Dt	1
3	22290	(000000-	) Sprng, Comp, 0.62ldx.06Wire 2.3L	1
4	64655	(000000-	) Channel, Mtg, Steering Latch	1
5	70709	(000000-	) Bearing, Flange .500B	2
6	47585	(000000-	) Bearing-Flange, 2 Hole 0.50Bore	3
7	04706	(000000-	) Handle, Lift, Brush	1
8	64586	(000000-	) Bracket Wldt, Steering Tilt	1
▽ 9	64631	(000000-	) Column, Steering 12"	1
▲	74142	(000000-	) Boot	1
10	21195	(000000-	) Scr Hex .38-16X0.75	2
11	65242	(000000-	) Steer Control, Hyd	1
12	56690	(000000-	) Ftg-Hyd Str Jm06/Om06	5
13	44078	(000000-	) Switch, Pushmom, Spst100A 12V	1
14	49263	(000000-	) Tie, Cable 3.00D Max 11.41Lg	3
15	56398	(000000-	) Wheel, Steering	1
16	70623	(000000-	) Plate, Mtg, Steering Boot	1
17	75968	(000000-	) Seal, Bearing	1
18	70622	(000000-	) Seal, Boot, Steering Column	1
19	56185	(000000-	) Nut-hx Jam M20x1.5 4 Pltd	1
20	72970	(000000-	) Rivet, Plastic .250Dx.898	4

Fig. 49 - Instrument Panel Assembly

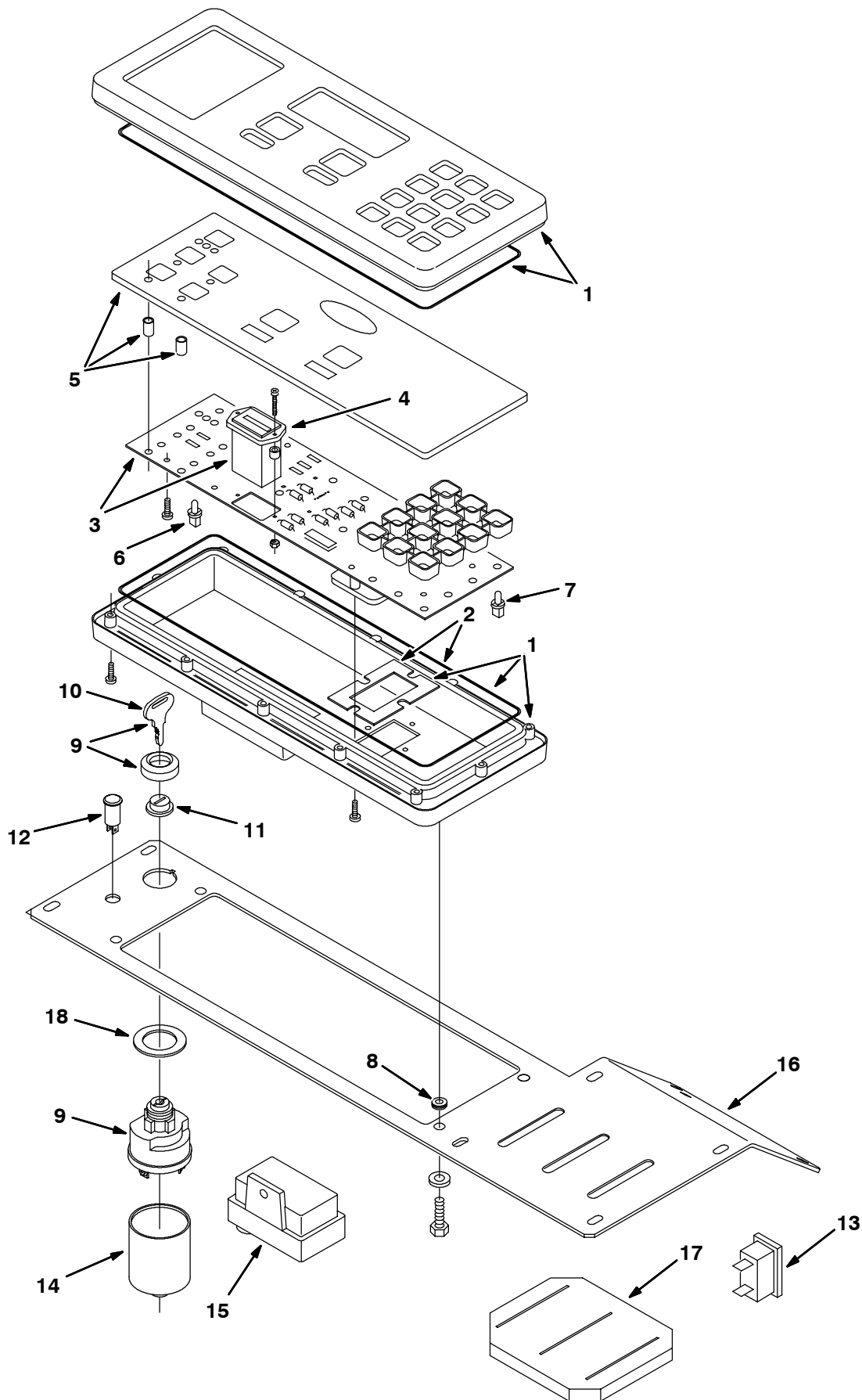
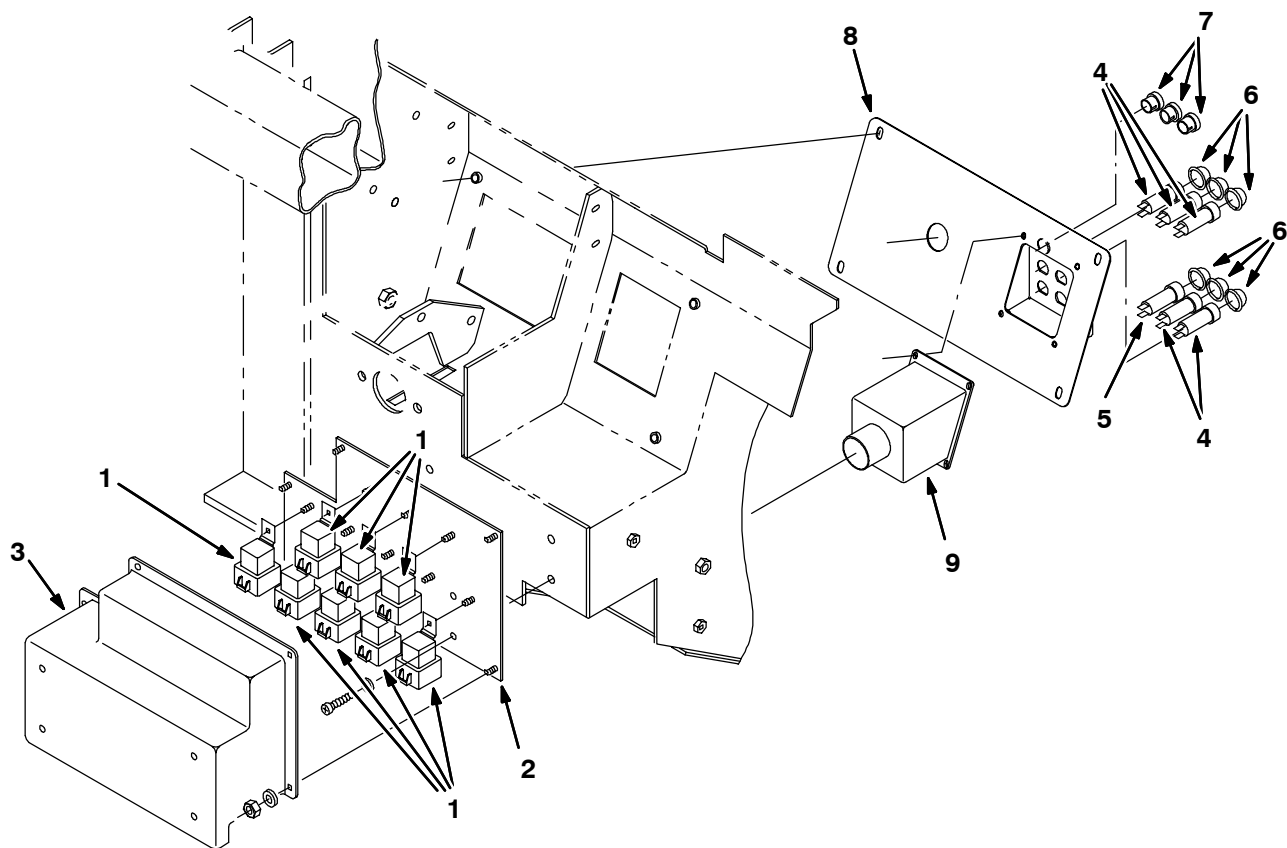


Fig. 49 - Instrument Panel Assembly

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		59970	(000000-	) Replm Kit, Instr Panel	1
▲	1	59976	(000000-	) Replm Kit, Case	1
▲	2	59977	(000000-	) Replm Kit, Seal	1
▲▽	3	59974	(000000-	) Replm Kit, Cir Board	1
▲▲	4	59978	(000000-	) Replm Kit, Hourmeter	1
▲	5	59979	(000000-	) Replm Kit, Touch Panel	1
▲	6	59971	(000000-	) Replm Kit, Lamp, Backlighting (Set of 8)	2
▲	7	56346	(000000-	) Replm Kit, Lamp, Fault (Set of 8)	1
	8	10632-5	(000000-	) Grommet,Rbr,0.25ld,For .09Matl	4
▽	9	87536	(000000-	) Switch Ignition	1
▲	10	87866	(000000-	) Key Set,Switch Ku	1
	11	382516	(000000-	) Boot, Switch	1
	12	34820	(000000-	) IndicatorLight, Glow Plug	1
	13	64141	(000000-	) Light, Indicator	1
	14	07641	(000000-	) Boot,Switch	1
	15	375676	(000000-	) Controller	1
	16	375667	(000000-	) Panel, Cover, Dash	1
	17	79648	(000000-	) Seal, Handle, Valve	1
	18	73736	(004000-	) Washer	1

Fig. 50 - Circuit Breaker and Relay Group



353230 - D

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	56186	(000000-)	Relay, Shrouded, 12 Vdc	8
2	70398	(000000-)	Plate, Mtg, Relay	1
3	70402	(000000-)	Cover, Relay Panel	1
4	57803	(000000-)	Breaker-Circuit, 15 Resetbl	5
5	87583	(000000-)	Breaker-Circuit, 2.5 Resetbl	1
6	57751	(000000-)	Boot-Circuit Breaker	6
7	57167	(000000-)	Plugbtn .62H .03-.12 Blacknyl	3
8	310637	(000000-)	Plate, Circuit Breaker	1
9	310638	(000000-)	Box, Circuit Breaker	1

Fig. 51 - Wire Harnesses Group

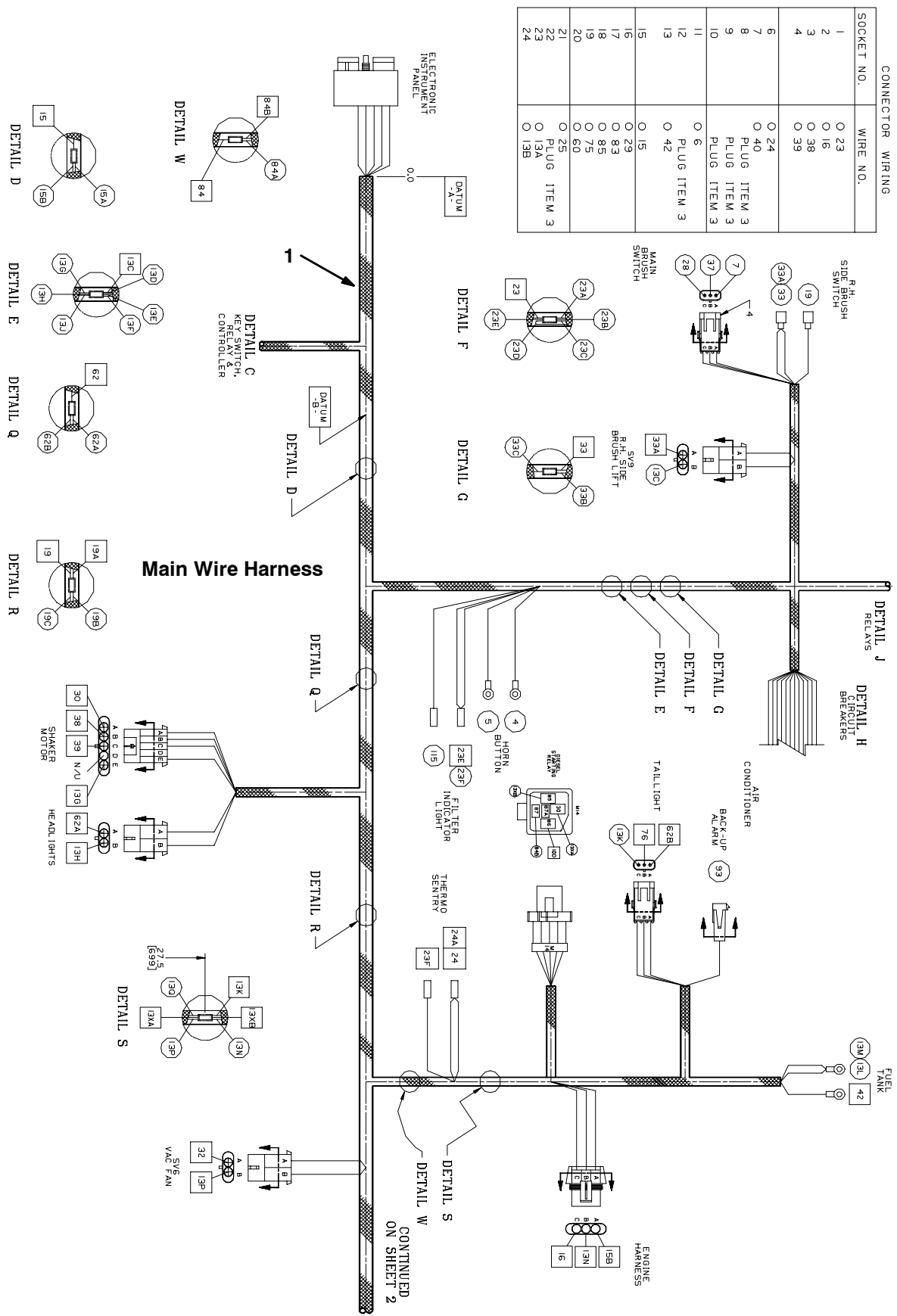


Fig. 51 - Wire Harnesses Group

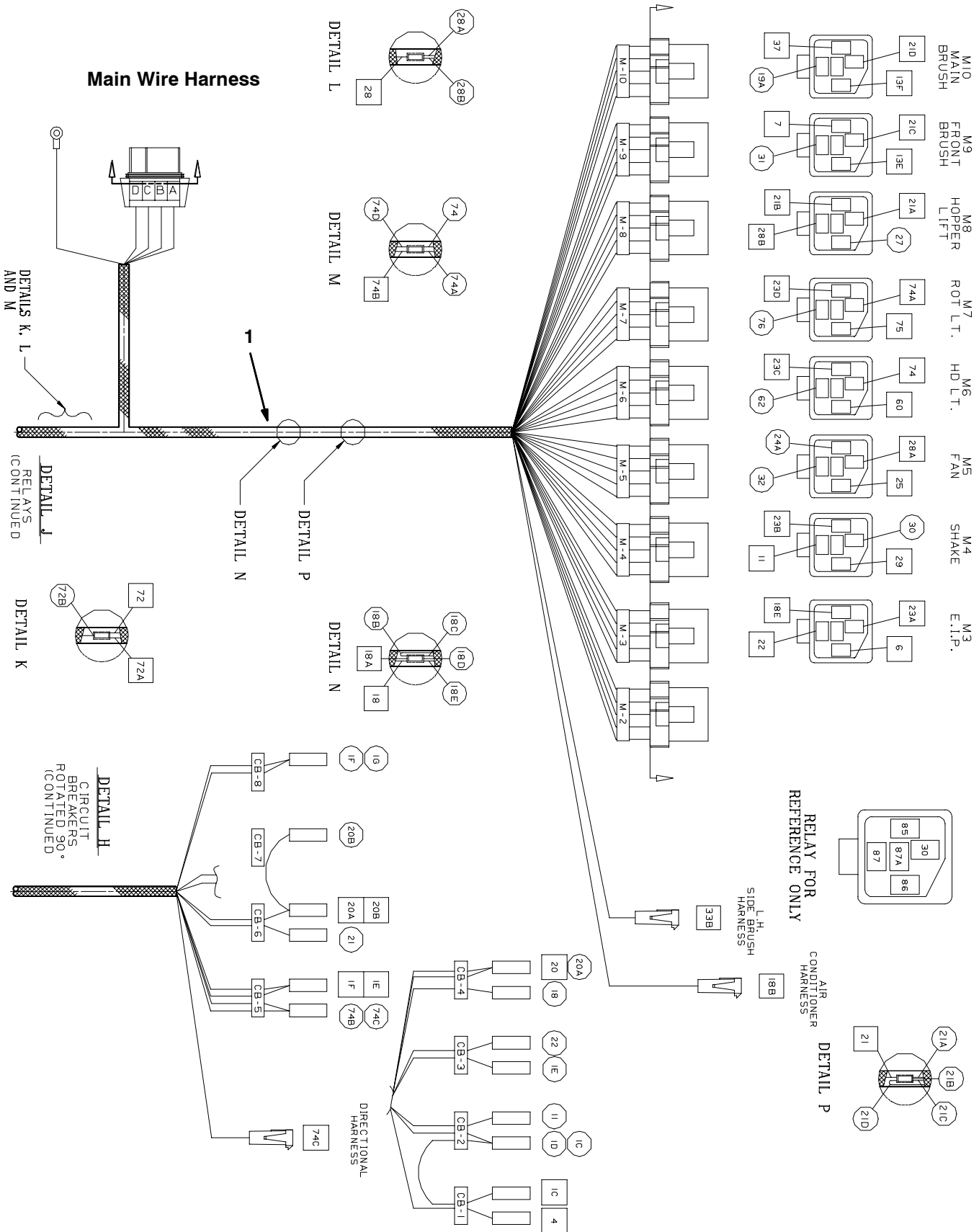


Fig. 51 - Wire Harnesses Group

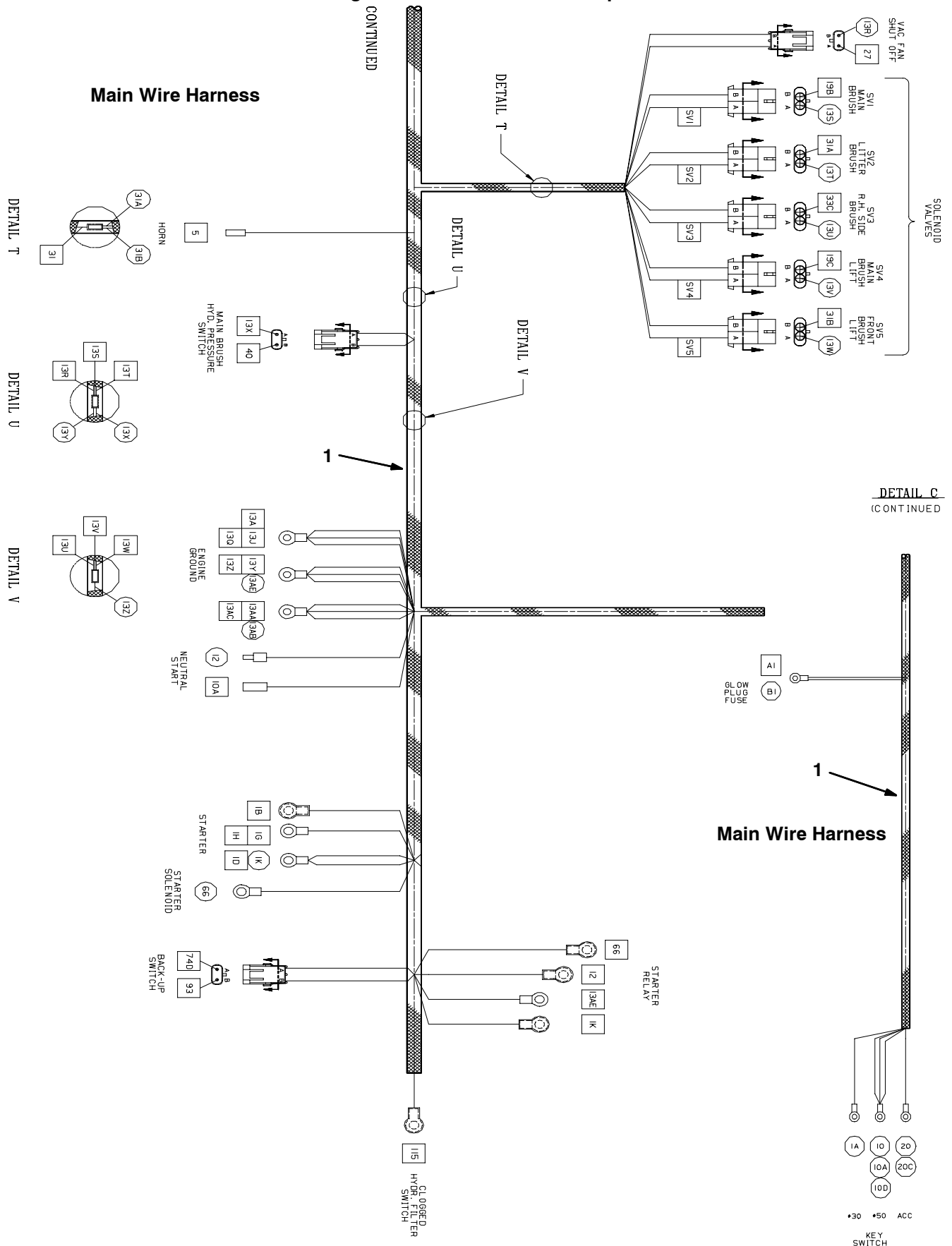


Fig. 51 - Wire Harnesses Group

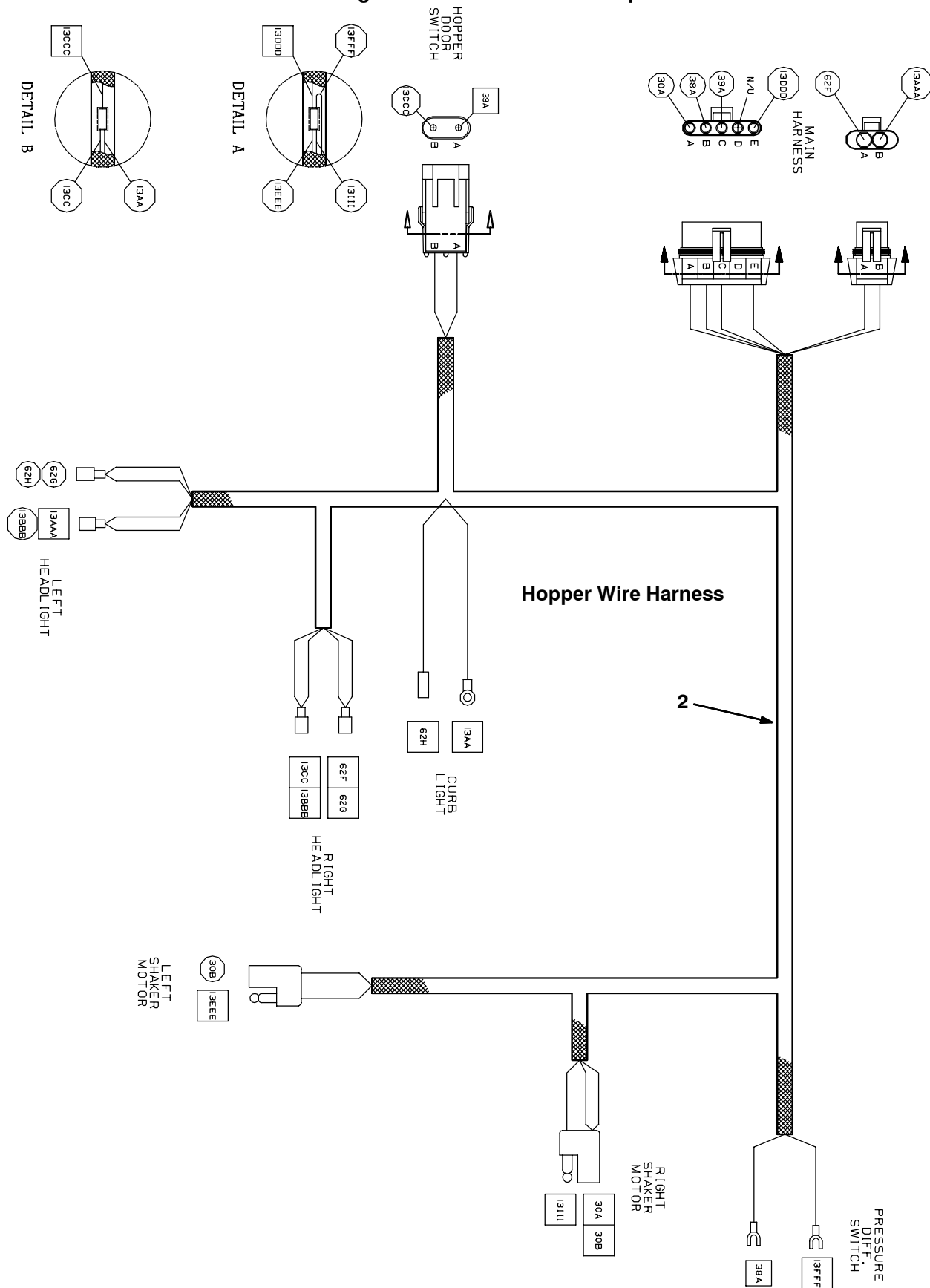


Fig. 51 - Wire Harnesses Group

Tail Light Wire Harness

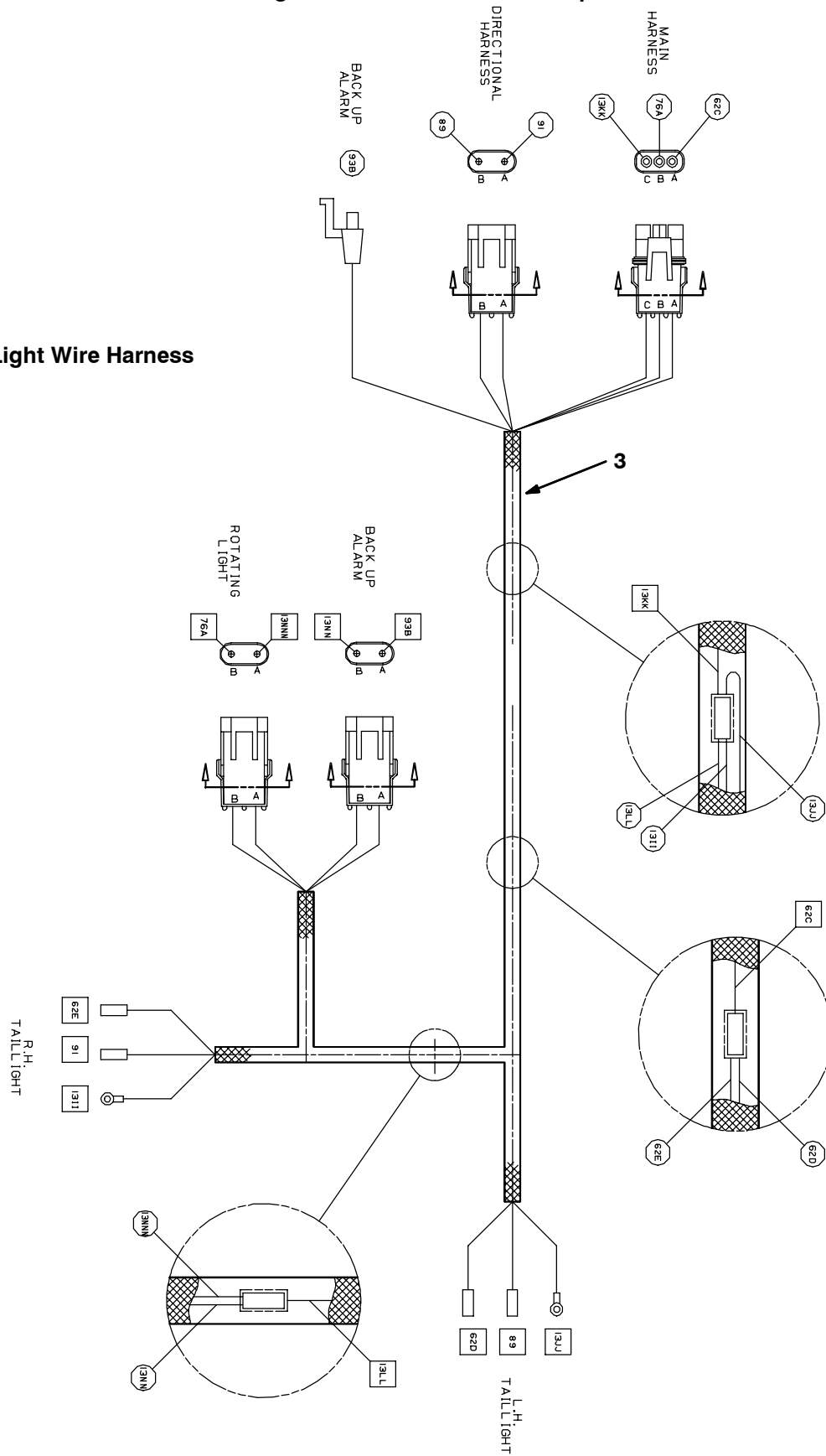
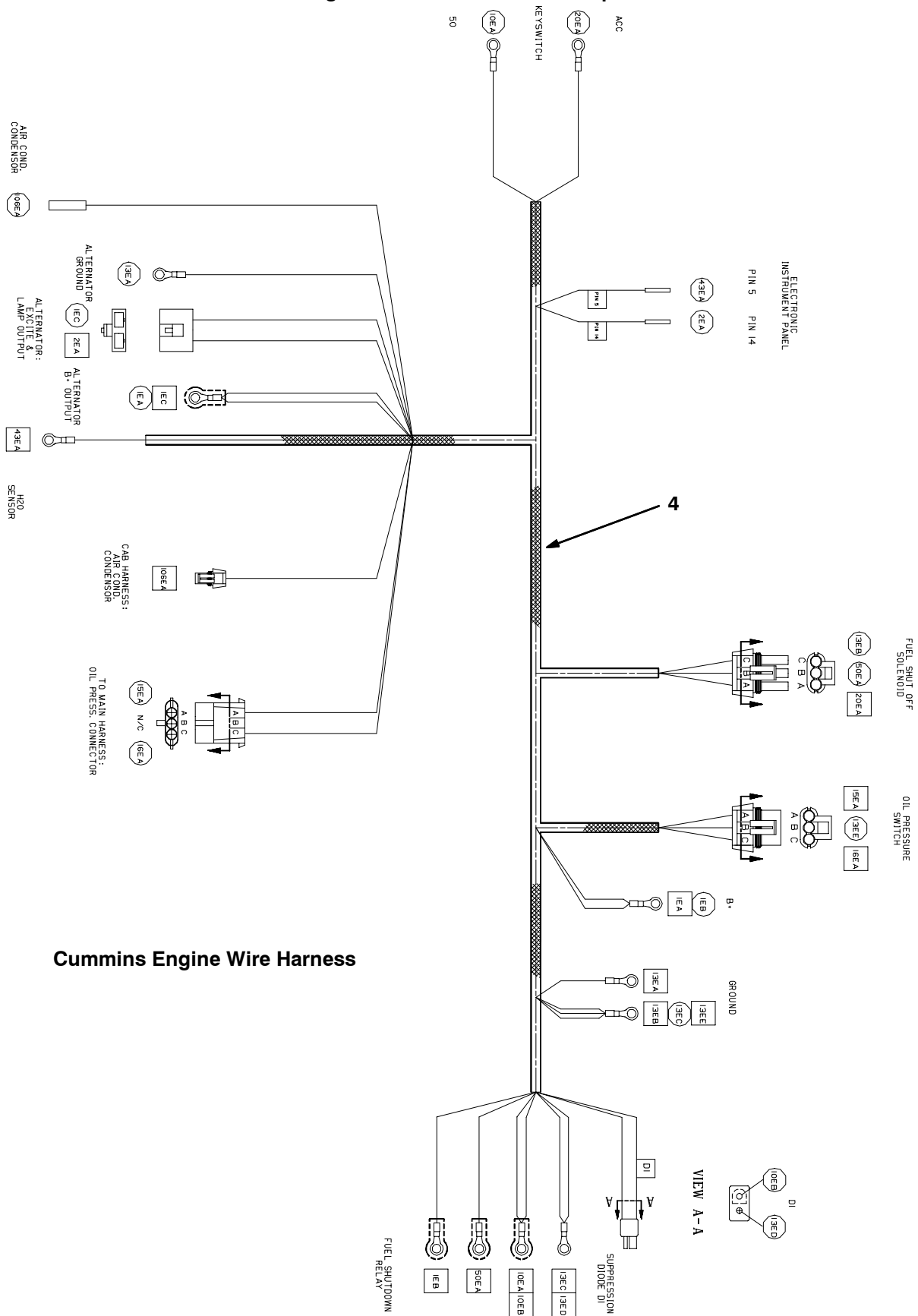


Fig. 51 - Wire Harnesses Group

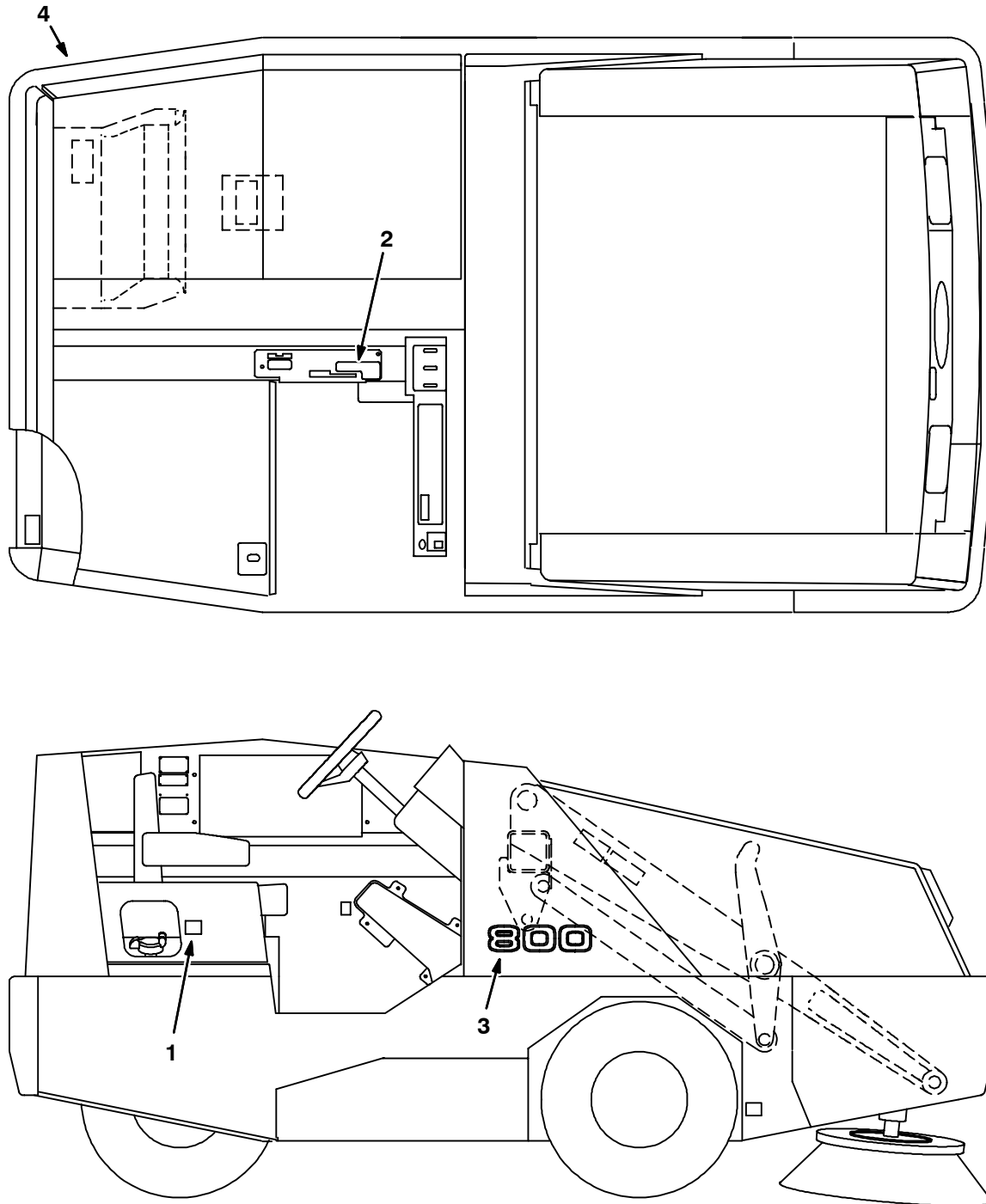


Cummins Engine Wire Harness

Fig. 51 - Wire Harnesses Group

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	310717	(000000-	) Harness, Main	1
2	83695	(000000-	) Harness, Hopper	1
3	70400	(000000-	) Harness, Turn/Rotate/Tail Lights	1
4	310592	(000000-	) Harness, Wire, Diesel Cummins	1

Fig. 52 - Label Group



08774 - 800, D

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	59767	(000000-)	Label Set, Info & Hazard	1
2	70705	(000000-)	Label Set, Operational 800	1
3	70536	(000000-)	Label, Numerals 800	2
4	310715	(000000-)	Plate, Cummins Diesel Powered	1

SECTION 3

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Fig. 1 - Flashing Light Kit, Overhead Guard

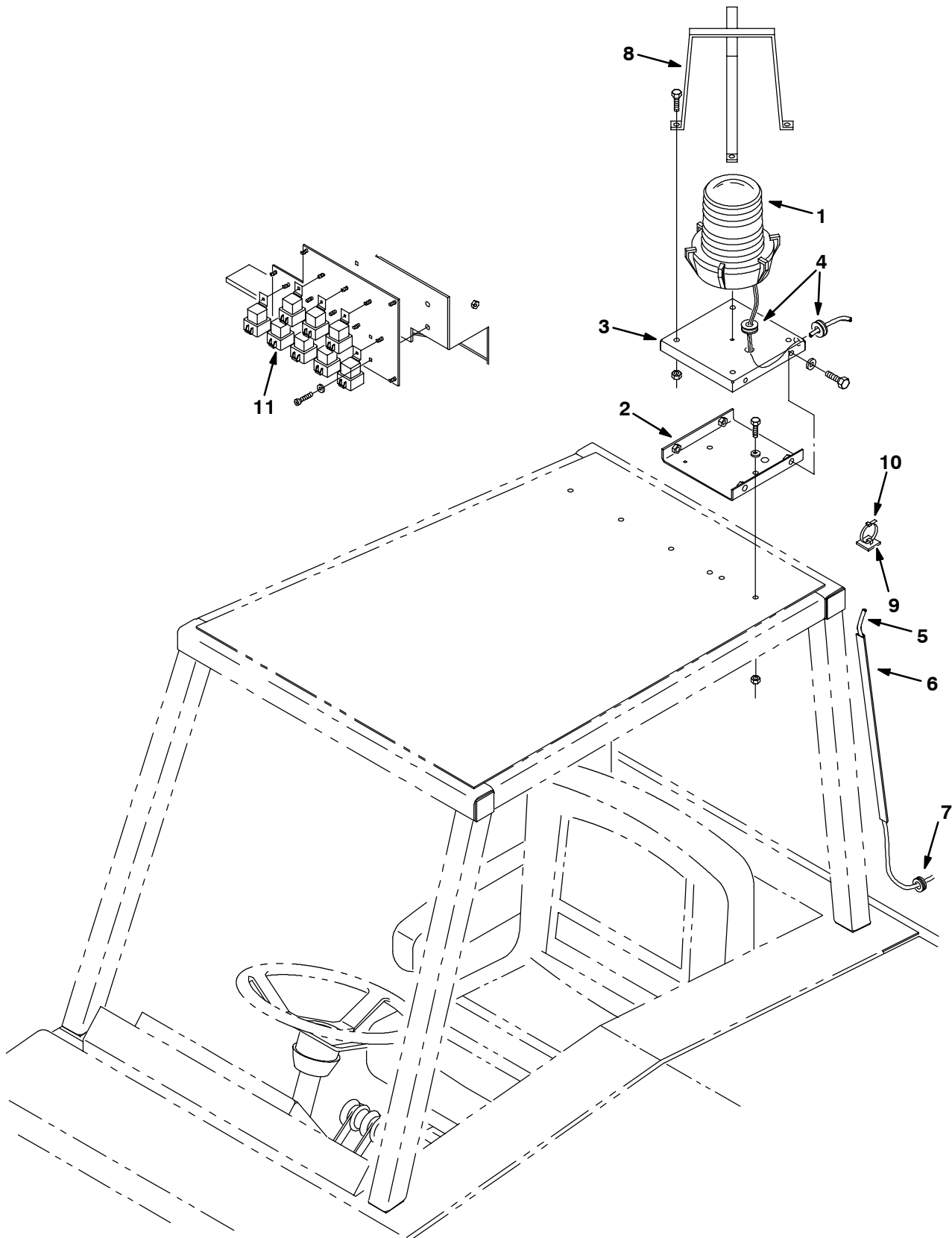


Fig. 1 - Flashing Light Kit, Overhead Guard

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		73755	(000000-	) Light Kit Flsh 800L Ohg	1
▲▽	1	82063	(000000-	) Light, Flashing, Amber, 12V-Re	1
▲▲		58520	(000000-	) Lens,Flashing Lite Fr207 Amber	1
▲▲		45779	(000000-	) Bulb, 12V	1
▲	2	73899	(000000-	) Bracket	1
▲	3	73898	(000000-	) Panel	1
▲	4	10632-20	(000000-	) Grommet,Rbr,0.38ld,For .06Matl	2
▲	5	74000	(000000-	) Harness,Rev/Flsh Light,Cab,Ohg	1
▲	6	86331	(000000-	) Duct, Vinyl .40X .75X26.0 .25D	1
▲	7	10632-4	(000000-	) Grommet,Rbr,0.63ld,For .06Matl	1
▲	8	45272	(000000-	) Guard Wldt, Lights, Revl & Flsh	1
▲	9	55248	(000000-	) Cable Tie Mount	6
▲	10	49266	(000000-	) Tie, Cable	6
▲	11	56186	(000000-	) Relay, Shrouded, 12V	1
		58518	(000000-	) Lens,Flashing Lite Fr207 Red	1
		58519	(000000-	) Lens,Flashing Lite Fr207 Blue	1

Fig. 2 - Flashing Light Kit, Cab

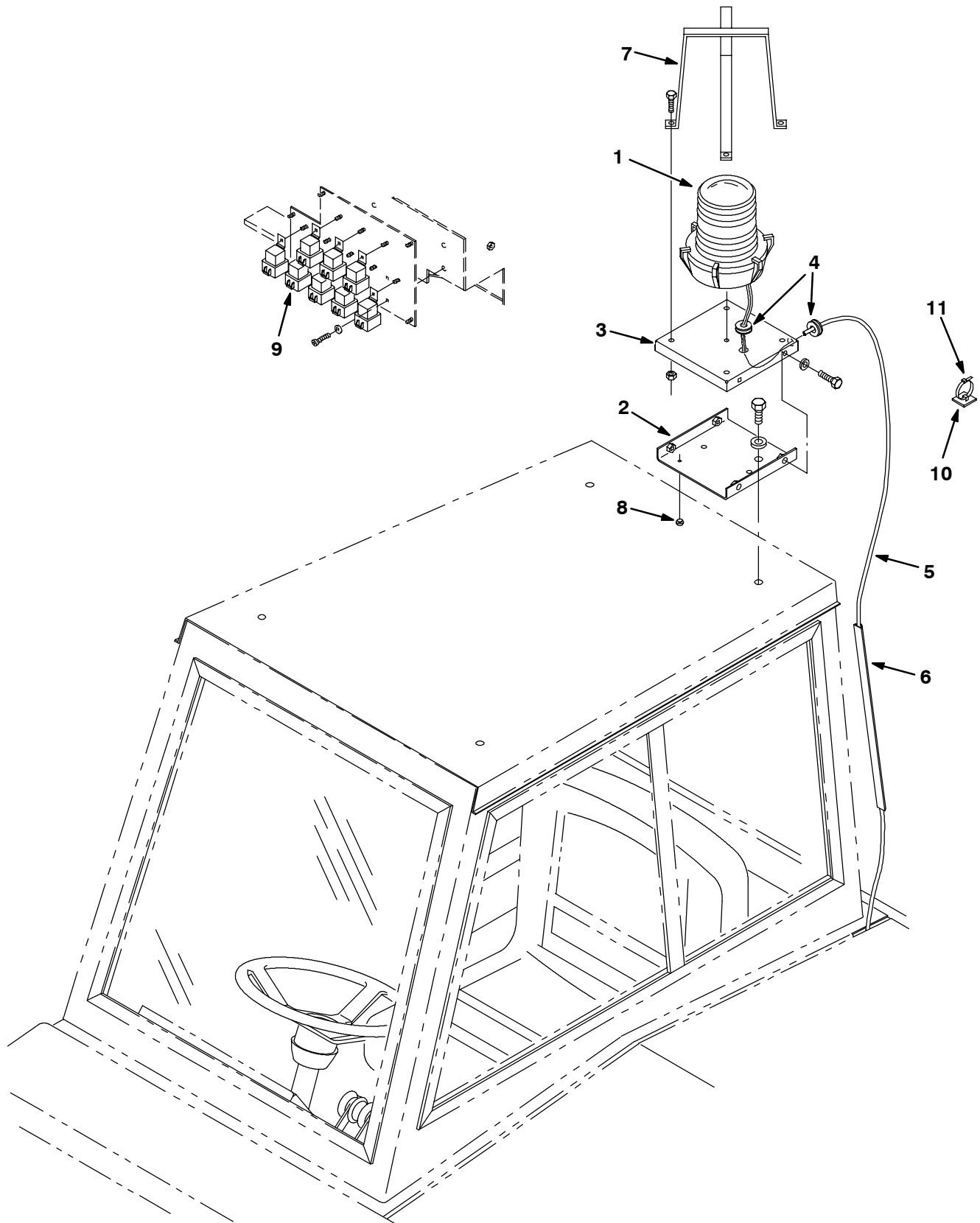


Fig. 2 - Flashing Light Kit, Cab

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		73751	(000000-	) Light Kit Flsh 800L Cab	1
▲▽	1	82063	(000000-	) Light, Flashing, Amber, 12V-Re	1
▲▲		58520	(000000-	) Lens,Flashing Lite Fr207 Amber	1
▲▲		45779	(000000-	) Bulb, 12V	1
▲	2	73899	(000000-	) Bracket	1
▲	3	73898	(000000-	) Panel	1
▲	4	10632-20	(000000-	) Grommet,Rbr,0.38Id,For .06Matl	2
▲	5	74000	(000000-	) Harness,Rev/Flsh Light,Cab,Ohg	1
▲	6	86331	(000000-	) Duct, Vinyl .40X .75X26.0 .25D	1
▲	7	45272	(000000-	) Guard Wldt, Lights, Revl & Flsh	1
▲	8	29233	(000000-	) Bumper, Rubber	1
▲	9	56186	(000000-	) Relay, Shrouded, 12V	1
▲	10	55248	(000000-	) Cable Tie Mount	6
▲	11	49266	(000000-	) Tie, Cable	6
		58518	(000000-	) Lens,Flashing Lite Fr207 Red	1
		58519	(000000-	) Lens,Flashing Lite Fr207 Blue	1

Fig. 3 - Revolving Light Kit, Overhead Guard

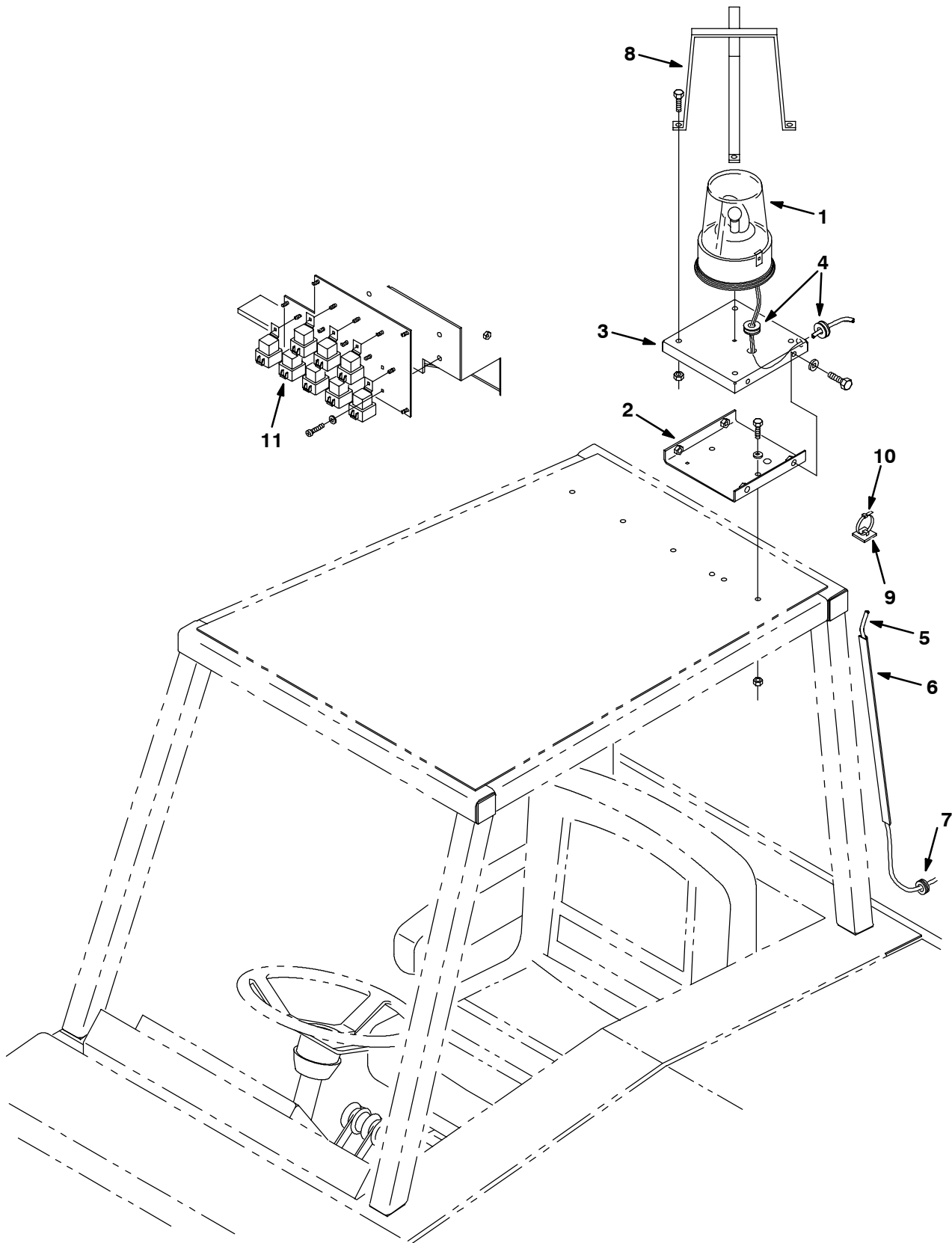


Fig. 3 - Revolving Light Kit, Overhead Guard

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		73757	(000000-	) Light Kit Revl 800L Ohg	1
▲▽	1	82200	(000000-	) Light,Rev.Amber 12V-Reworked	1
▲▲		44681-1	(000000-	) Lens,Rev.Light,Amber	1
▲▲		45779	(000000-	) Bulb, 12V	1
▲	2	73899	(000000-	) Bracket	1
▲	3	73898	(000000-	) Panel	1
▲	4	10632-20	(000000-	) Grommet,Rbr,0.38Id,For .06Matl	2
▲	5	74000	(000000-	) Harness,Rev/Flsh Light,Cab,Ohg	1
▲	6	86331	(000000-	) Duct, Vinyl .40X .75X26.0 .25D	1
▲	7	10632-4	(000000-	) Grommet,Rbr,0.63Id,For .13Matl	1
▲	8	45272	(000000-	) Guard Wldt, Lights, Revl & Flsh	1
▲	9	55248	(000000-	) Cable Tie Mount	6
▲	10	49266	(000000-	) Tie, Cable	6
▲	11	56186	(000000-	) Relay, Shrouded, 12V	1
		44681	(000000-	) Lens,Rev.Light,Red	1
		44681-2	(000000-	) Lens,Rev.Light,Blue	1

Fig. 4 - Revolving Light Kit, Cab

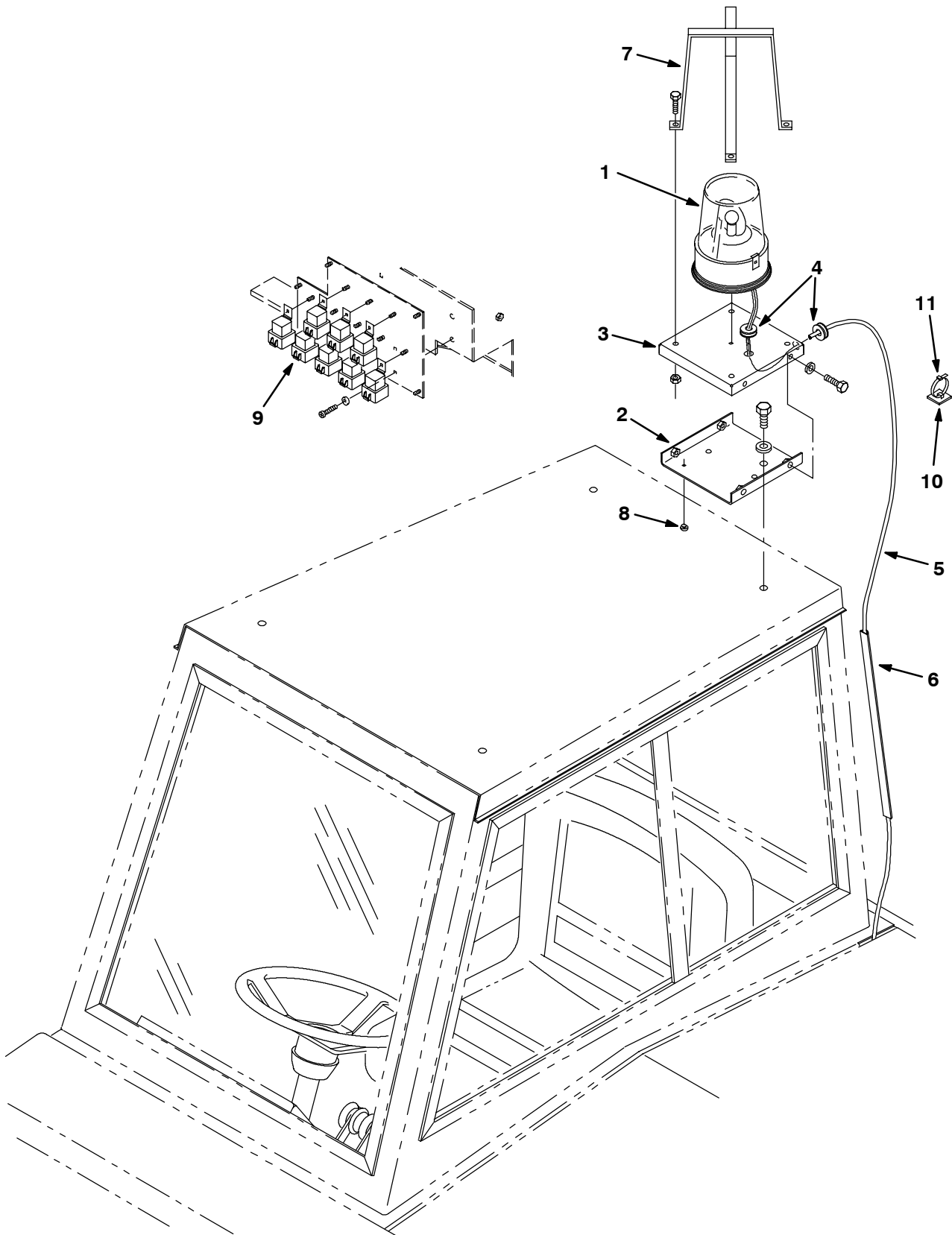


Fig. 4 - Revolving Light Kit, Cab

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		73753	(000000-	) Light Kit Revl 800L Cab	1
▲▽	1	82200	(000000-	) Light,Rev.Amber 12V-Reworked	1
▲▲		44681-1	(000000-	) Lens,Rev.Light,Amber	1
▲▲		45779	(000000-	) Bulb, 12V	1
▲	2	73899	(000000-	) Bracket	1
▲	3	73898	(000000-	) Panel	1
▲	4	10632-20	(000000-	) Grommet,Rbr,0.38Id,For .06Matl	2
▲	5	74000	(000000-	) Harness,Rev/Flsh Light,Cab,Ohg	1
▲	6	86331	(000000-	) Duct, Vinyl .40X .75X26.0 .25D	1
▲	7	45272	(000000-	) Guard Wldt, Lights, Revl & Flsh	1
▲	8	29233	(000000-	) Bumper, Rubber	1
▲	9	56186	(000000-	) Relay, Shrouded, 12V	1
▲	10	55248	(000000-	) Cable Tie Mount	6
▲	11	49266	(000000-	) Tie, Cable	6
		44681	(000000-	) Lens,Rev.Light,Red	1
		44681-2	(000000-	) Lens,Rev.Light,Blue	1

Fig. 5 - Flashing Light Kit, Low

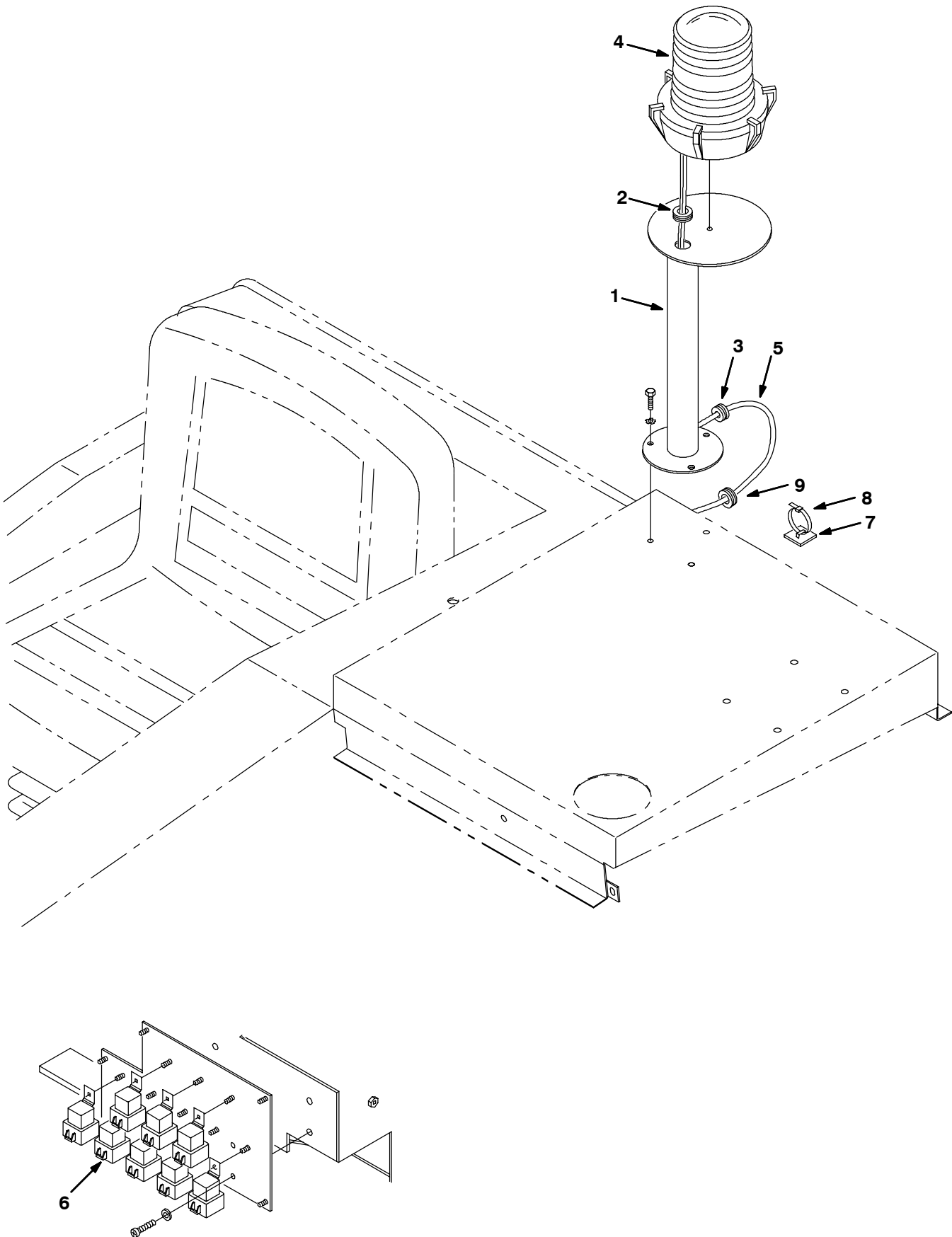


Fig. 5 - Flashing Light Kit, Low

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		380643	(000000-	) Kit, Light, Flsh, Low	1
▲	1	31954	(000000-	) Pedestal Wldt, Light	1
▲	2	10632-9	(000000-	) Grommet, Rbr, 0.56 Id For .13mat	1
▲	3	10632-12	(000000-	) Grommet, Rbr, 0.38 Id For .12mat	1
▲▽	4	82063	(000000-	) Light, Flashing Amb 12v-re	1
▲▲		58520	(000000-	) Lens, Flashing Amb 12V	1
▲▲		45779	(000000-	) Bulb	1
▲	5	380691	(000000-	) Harness, Alarm, Backup	1
▲	6	56186	(000000-	) Relay 12Vdc 40A Spdt	1
▲	7	55248	(000000-	) Cabletie Mount, Adhesive	2
▲	8	49266	(000000-	) Tie, Cable 1.75D Max 7.50Lg	2
▲	9	10632-4	(000000-	) Grommet	1
		58518	(000000-	) Lens, Flashing Red	1
		58519	(000000-	) Lens, Flashing Blue	1

Fig. 6 - Revolving Light Kit, Low

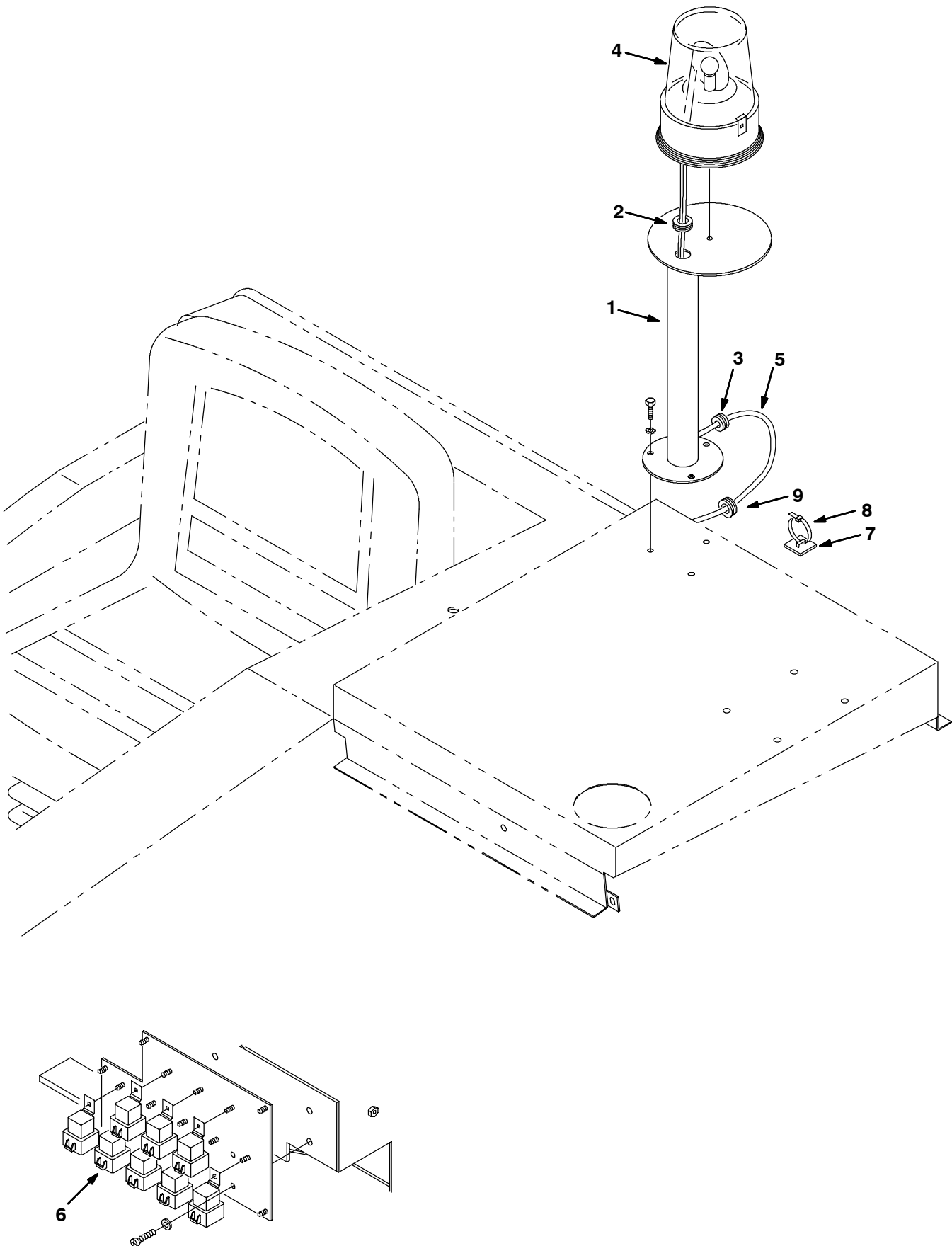


Fig. 6 - Revolving Light Kit, Low

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		380644	(000000-	) Kit, Light, Revl, Low	1
▲	1	31954	(000000-	) Pedestal Wldt, Light	1
▲	2	10632-9	(000000-	) Grommet, Rbr, 0.56 Id For .13mat	1
▲	3	10632-12	(000000-	) Grommet, Rbr, 0.38 Id For .12mat	1
▲▽	4	82200	(000000-	) Light, Rev. Amber 12v-re	1
▲▲		44681-1	(000000-	) Lens, Rev. Light, Amber	1
▲▲		45779	(000000-	) Bulb	1
▲	5	380691	(000000-	) Harness, Alarm, Backup	1
▲	6	56186	(000000-	) Relay 12Vdc 40A Spdt	1
▲	7	55248	(000000-	) Cabletie Mount, Adhesive	2
▲	8	49266	(000000-	) Tie, Cable 1.75D Max 7.50Lg	2
▲	9	10632-4	(000000-	) Grommet	1
		44681	(000000-	) Lens, Rev. Light, Red	1
		44681-2	(000000-	) Lens, Rev. Light, Blue	1

Fig. 7 - Back-Up Alarm Kit

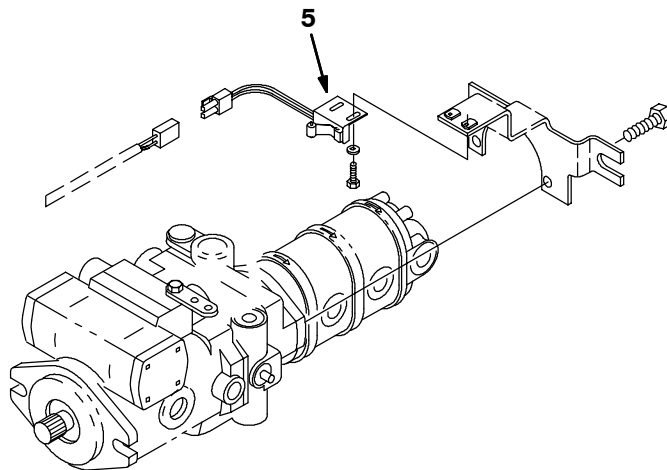
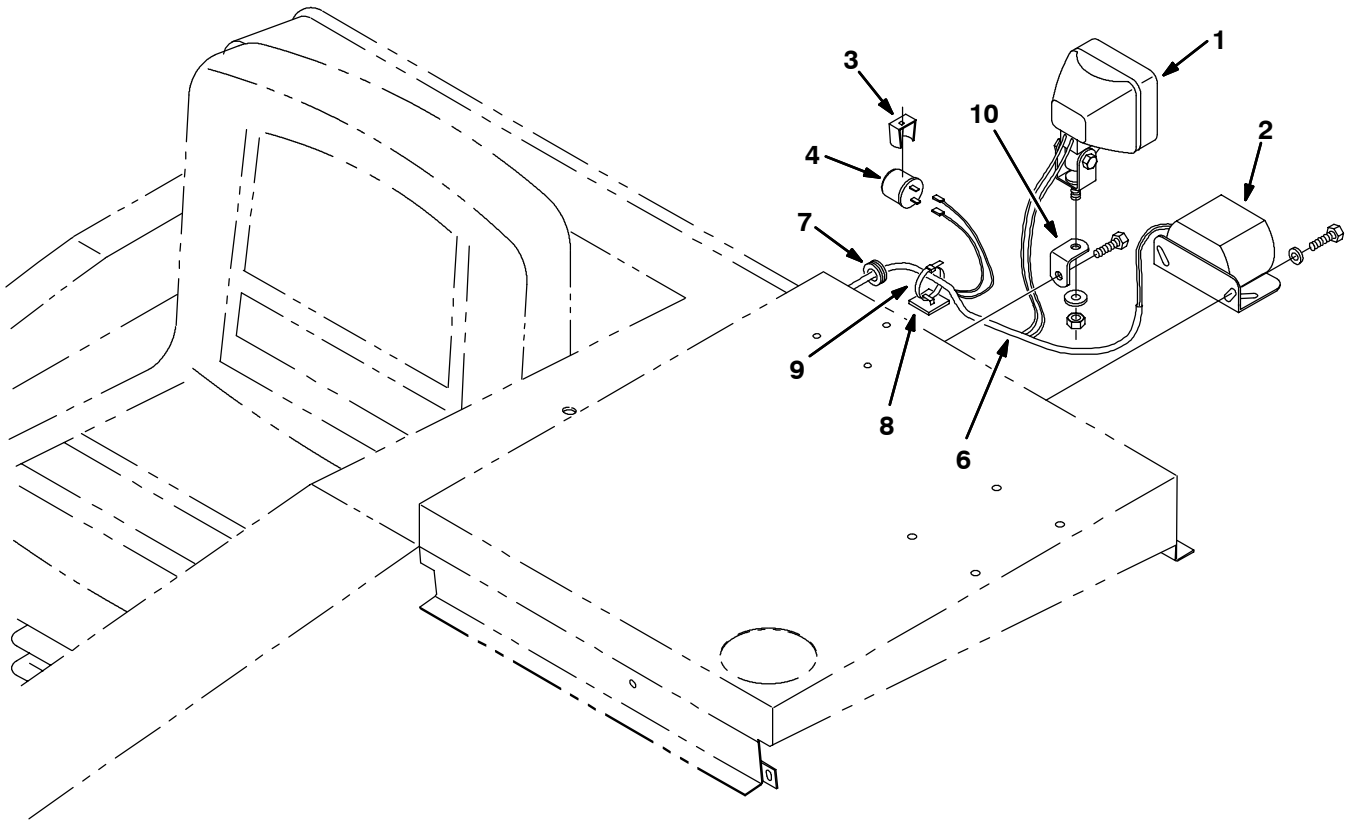


Fig. 7 - Back-Up Alarm Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		380640	(000000-	) Kit, Alarm, Backup	1
▲▽	1	382978	(000000-	) Light, Spot 12V, 32cp	1
▲▲		393770	(000000-	) Lamp, 12VDC 55w	1
▲	2	61923	(000000-	) Horn, Back-up Alarm	1
▲	3	24576-1	(000000-	) Bracket, Flasher	1
▲	4	24576	(000000-	) Flasher, 12v	1
▲	5	59965	(000000-	) Switch Assy, Roller-no	1
▲	6	380691	(000000-	) Harness, Alarm, Back-up	1
▲	7	10632-4	(000000-	) Grommet	1
▲	8	55248	(000000-	) Mount, Tie	2
▲	9	49266	(000000-	) Tie, Cable	2
▲	10	76385	(000000-	) Bracket	1

Fig. 8 - Turn Signal Kit

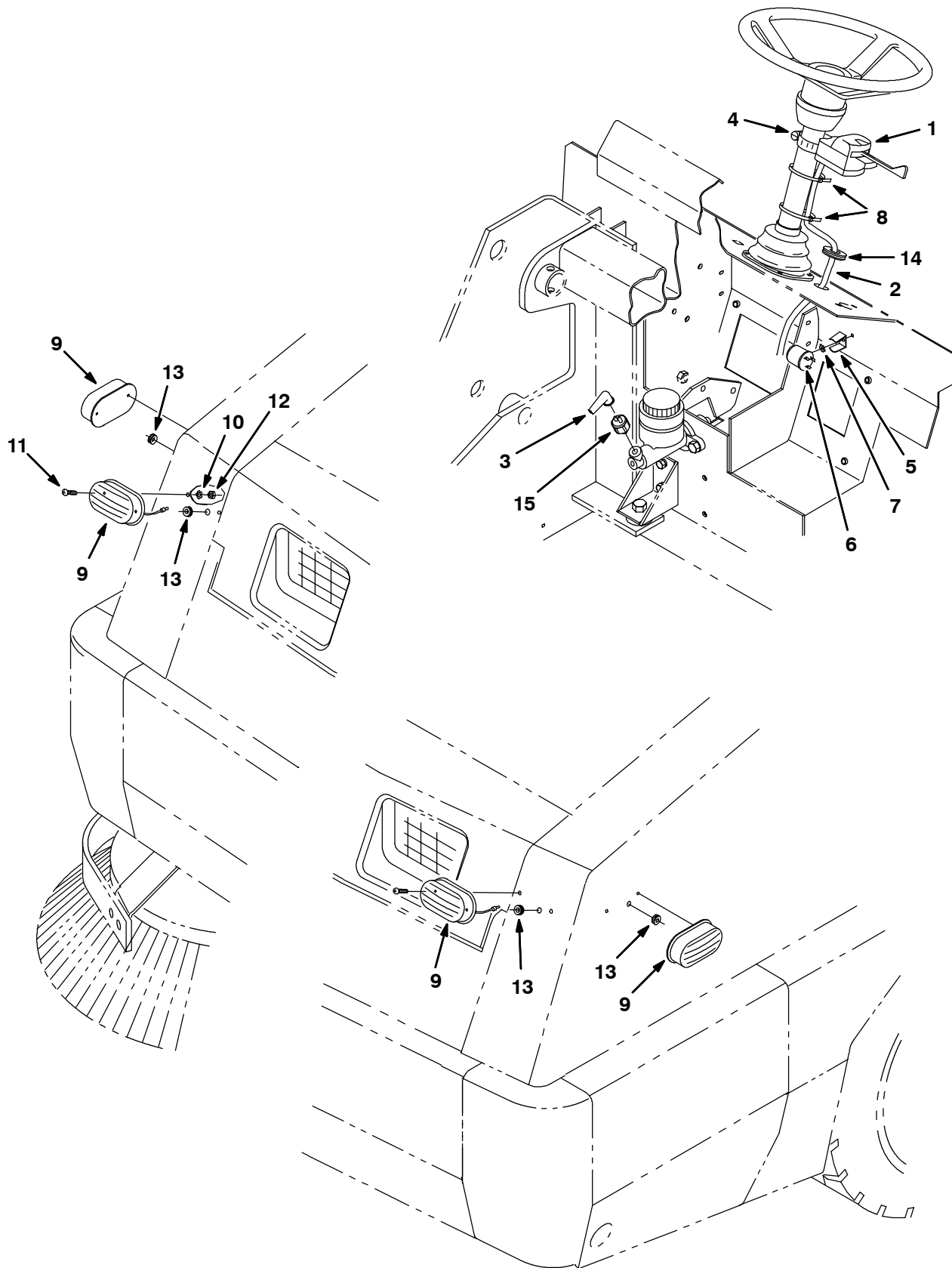


Fig. 8 - Turn Signal Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		380712	(000000-	) Kit, Signal, Turn	1
▲	1	60751	(000000-	) Signal Turn	1
▲	2	76423	(000000-	) Harness, Directional	1
▲	3	18342	(000000-	) Boot, Protector	1
▲	4	11531	(000000-	) Clamp—Wormdrive, 0.81 – 1.50D	1
▲	5	24576-1	(000000-	) Bracket, Flasher	1
▲	6	31922	(000000-	) Flasher Heavy Duty	1
▲	7	41139	(000000-	) Washer—Loc Int—Ext 10 Pltd	1
▲	8	49266	(000000-	) Tie, Cable	4
▲▽	9	34848	(000000-	) Light Assy Mark/Yel 12V— . A	4
▲▲		87948	(000000-	) Bulb, #194	1
▲	10	41140	(000000-	) Washer—Loc Int—Ext .25 Pltd	8
▲	11	06927	(000000-	) Screw, Pan, M04	8
▲	12	02850	(000000-	) Nut, Hex, Lock	8
▲	13	10632-5	(000000-	) Grommet Rbr 0.25ld For .09Matl	5
▲	14	10632-8	(000000-	) Grommet,Rbr,0.75ld,For .13Matl	1
▲	15	13959	(000000-	) Switch	1

Fig. 9 - Overhead Guard Kit

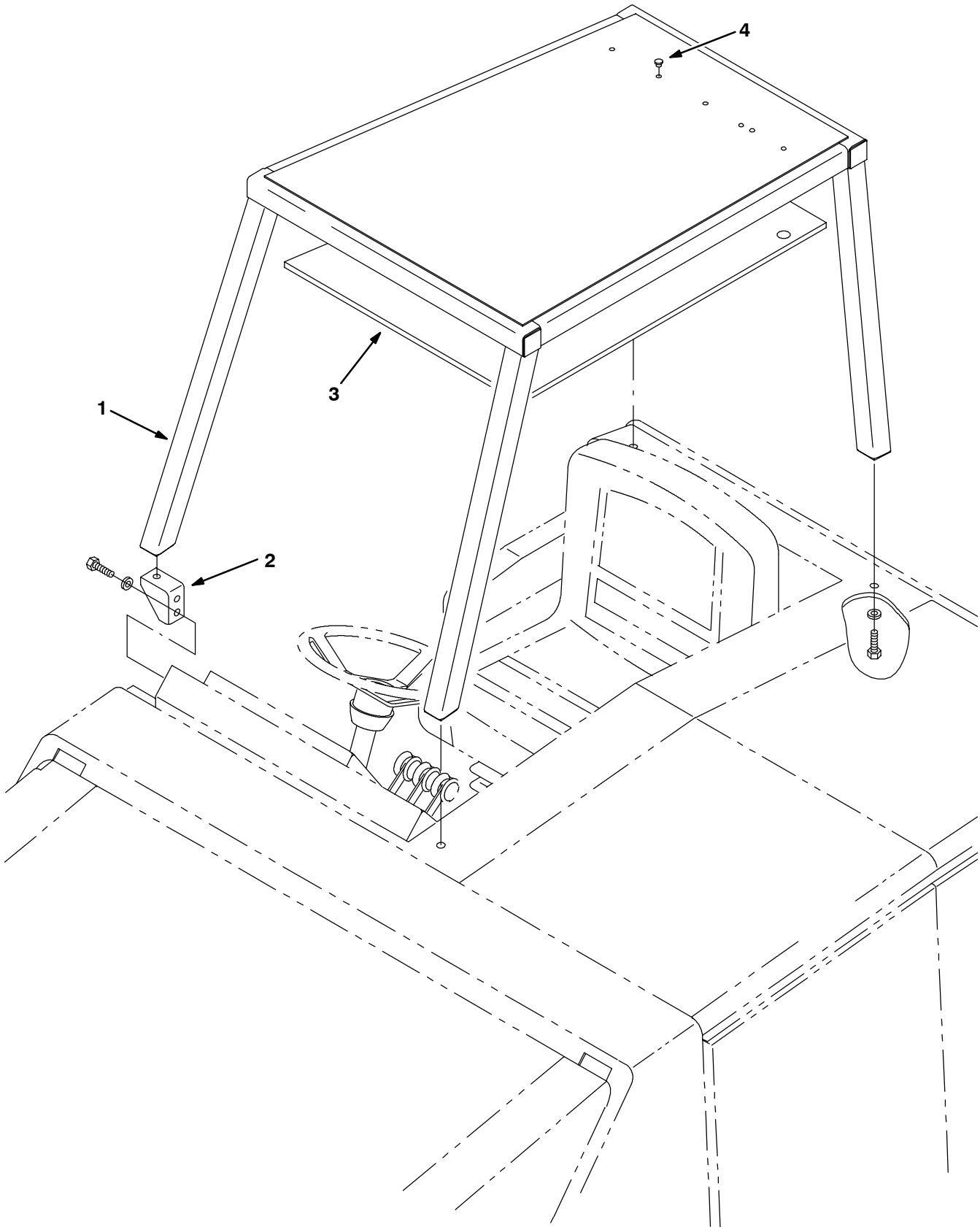
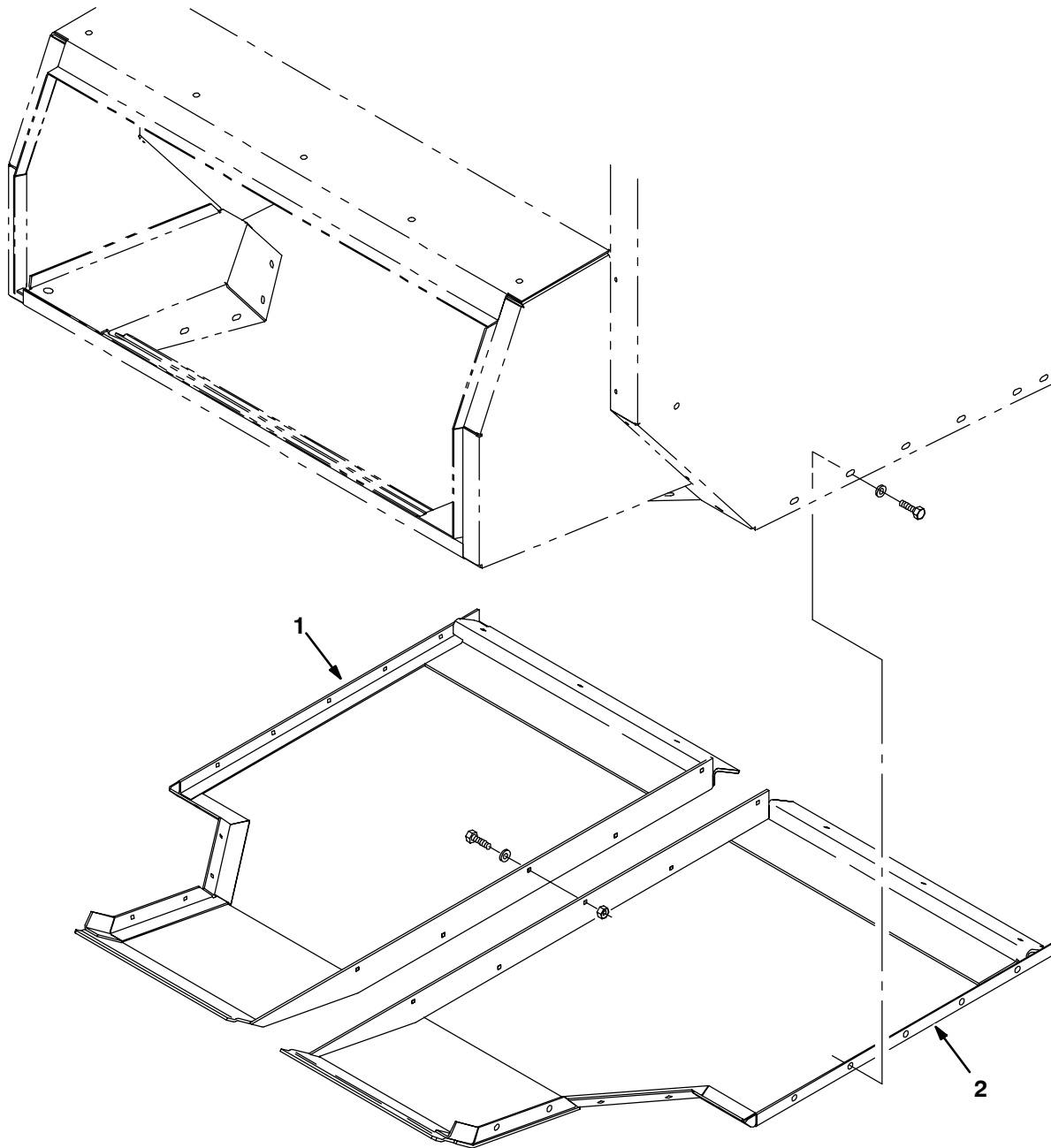


Fig. 9 - Overhead Guard Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		70669	(000000-	) Guard Kit, Overhead	1
▲	1	65258	(000000-	) Guard Wldt, Overhead	1
▲	2	70454	(000000-	) Bracket, Mtg, Ohg	1
▲	3	74007	(000000-	) Foam, Insulation	1
▲	4	33806	(000000-	) Plugbutton	6

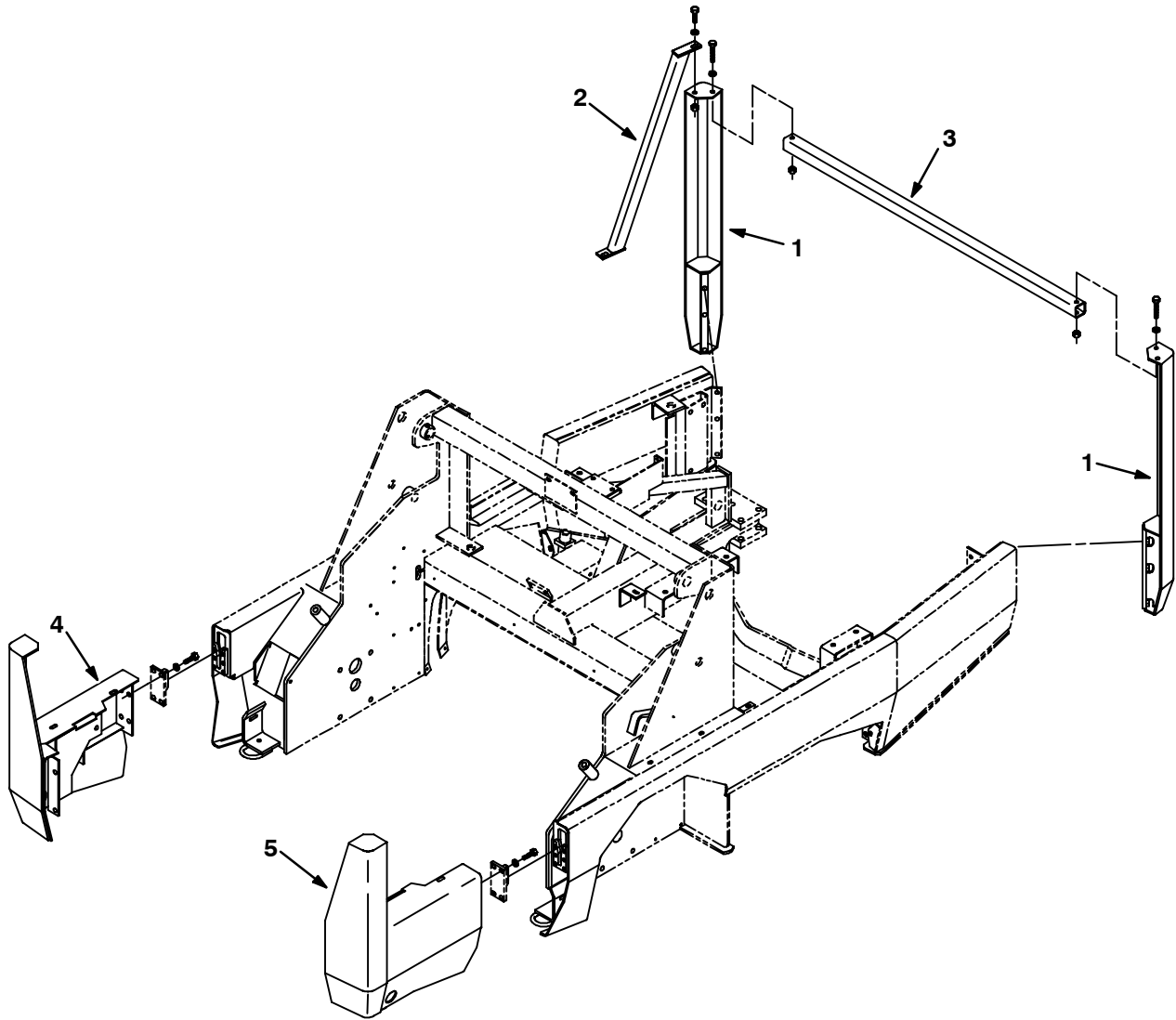
Fig. 10 - Hopper Floor Kit



07668 - 800

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		70686	(000000-)	Hopper Floor Kit, St Stl 800	1
▲	1	77611	(000000-)	Panel Wldt, Hopper, Floor, RH	1
▲	2	77613	(000000-)	Panel Wldt, Hopper, Floor, LH	1

Fig. 11 - Bumper Assembly, SE



09909 - ALL

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		83557	(000000-)	Bumper Assy, Se	1
▲	1	70802	(000000-)	Leg Wldt, Bumper, Se	2
▲	2	70793	(000000-)	Brace Wldt, Bumper, Se	1
▲	3	70815	(000000-)	Tube, Cross, Bumper, Se	1
▲	4	83626	(000000-)	Bumper Wldt, Se, Rh, Front	1
▲	5	83627	(000000-)	Bumper Wldt,Se, Lh, Front	1

Fig. 12 - Side Brush Lift Group, L.H.

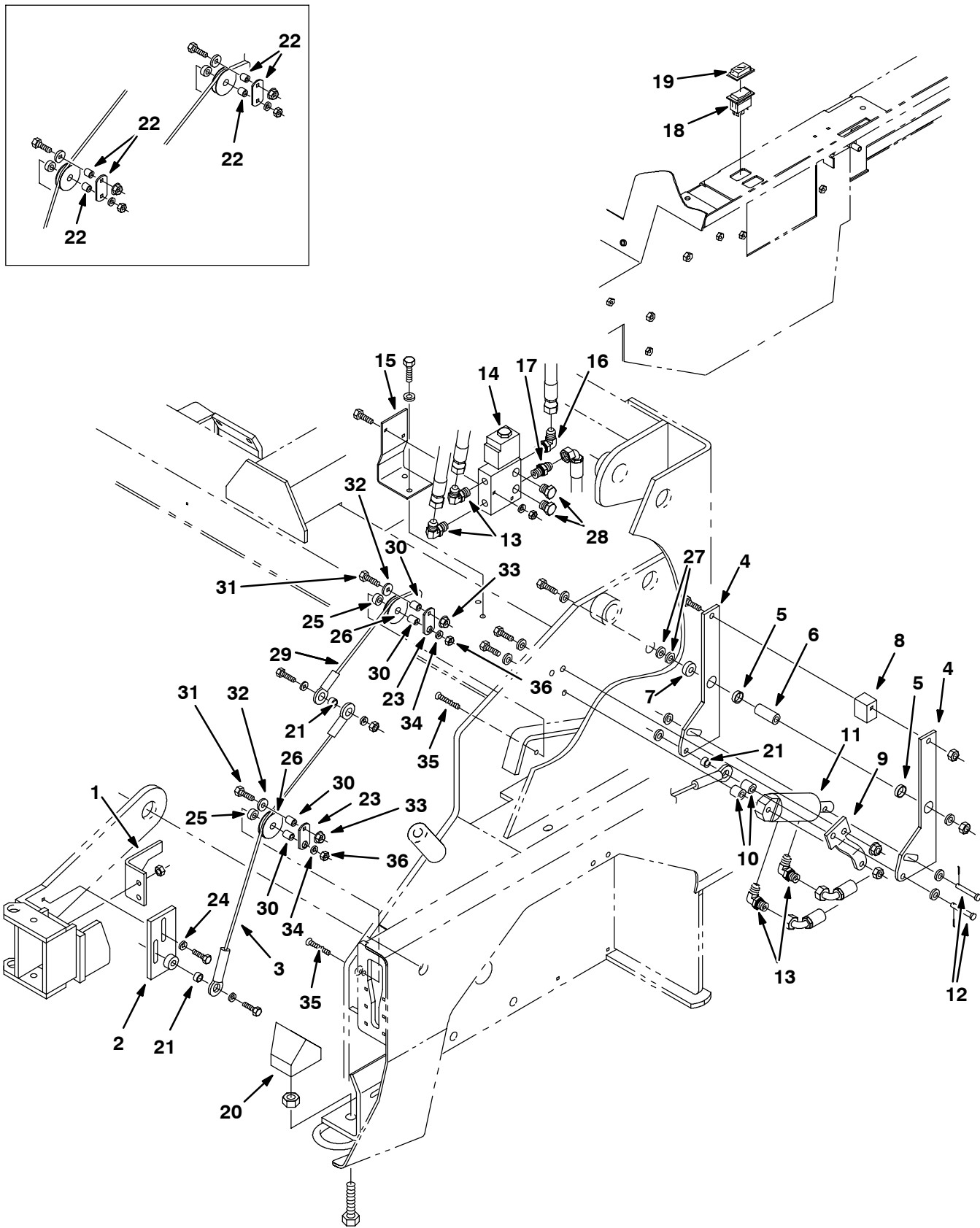


Fig. 12 - Side Brush Lift Group, L.H.

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	77458	(000000-	) Bracket, Angle	1
2	77569	(000000-	) Plate Wldt	1
3	70532	(000000-	) Cable, Side Brush, Lift 21.2 L	1
4	77584	(000000-	) Plate	2
5	74090	(000000-	) Bearing	2
6	77597	(000000-	) Sleeve, 0.406B 0.75D1.80 Stl	1
7	77727	(000000-	) Sleeve .438B 1.00D .35Stl	1
8	77459	(000000-	) Spacer	1
9	77783	(000000-	) Plate, Angle	1
10	77600	(000000-	) Sleeve, 0.406B .750D .800Stl	2
11	379020	(000000-	) Cylinder, Hyd 1.5B 1.5S 2500	1
12	51813	(000000-	) Pin,Clevis,0.37 Dia.X 2.12 Lg	2
13	77097	(000000-	) Ftg-Hyd E90 Jm04/Om04	4
14	84016	(000000-	) Valve, Hyd, Solenoid (See Breakdowns)	1
15	21231	(000000-	) Bracket, Side Brush, Valve	1
16	56820	(000000-	) Ftg-Hyd E90 Jm06/Om06	1
17	56690	(000000-	) Ftg-Hyd Str Jm06/Om06	1
18	65561	(000000-	) Switch Rocker Spst	1
19	57807	(000000-	) Cover, Rocker Switch Seal	1
20	77738	(000000-	) Block	1
21	65174	(000000-	) Spacer	3
22	375416	(000000- xxxxxx	) Replacement Kit, Roller, Side Brush Lift	1
23	375415	(xxxxxx-	) Plate, Side Brush, Roller	2
24	41186	(000000-	) Washer-Belleville .31 Pltd	1
25	73737	(000000-	) Sleeve, .375B .75D .32 Stl	2
26	74391	(000000-	) Pulley - Cable, 1.5 Dia	2
27	32492	(000000-	) Flat Washer, 3/8" Hard	2
28	46482	(000000-	) Ftg-Hyd Plg Om06	2
29	23936	(000000-	) Cable, Retaining, S Br 16.8 L	1
30	80395	(xxxxxx-	) Sleeve	4
31	76570	(xxxxxx-	) Screw, Hex m08	2
32	32492	(xxxxxx-	) Washer, Flat	2
33	07791	(xxxxxx-	) Nut, Hex, Flange	2
34	33924	(xxxxxx-	) Washer, Flat m10	2
35	09028	(xxxxxx-	) Screw, Hex m10	2
36	32715	(xxxxxx-	) Nut, Hex Lock m10	2

Fig. 13 - Side Brush Group, L.H.

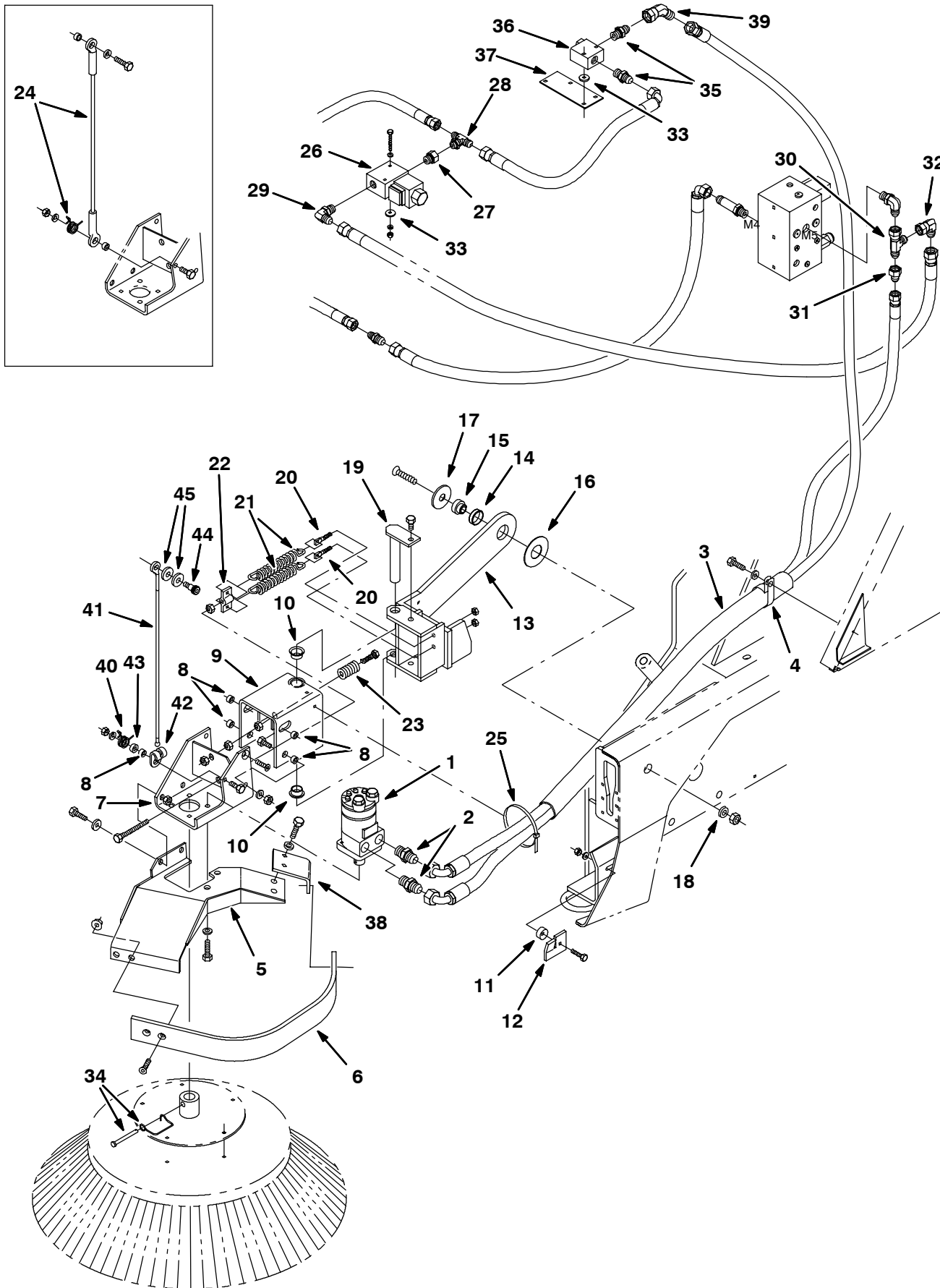
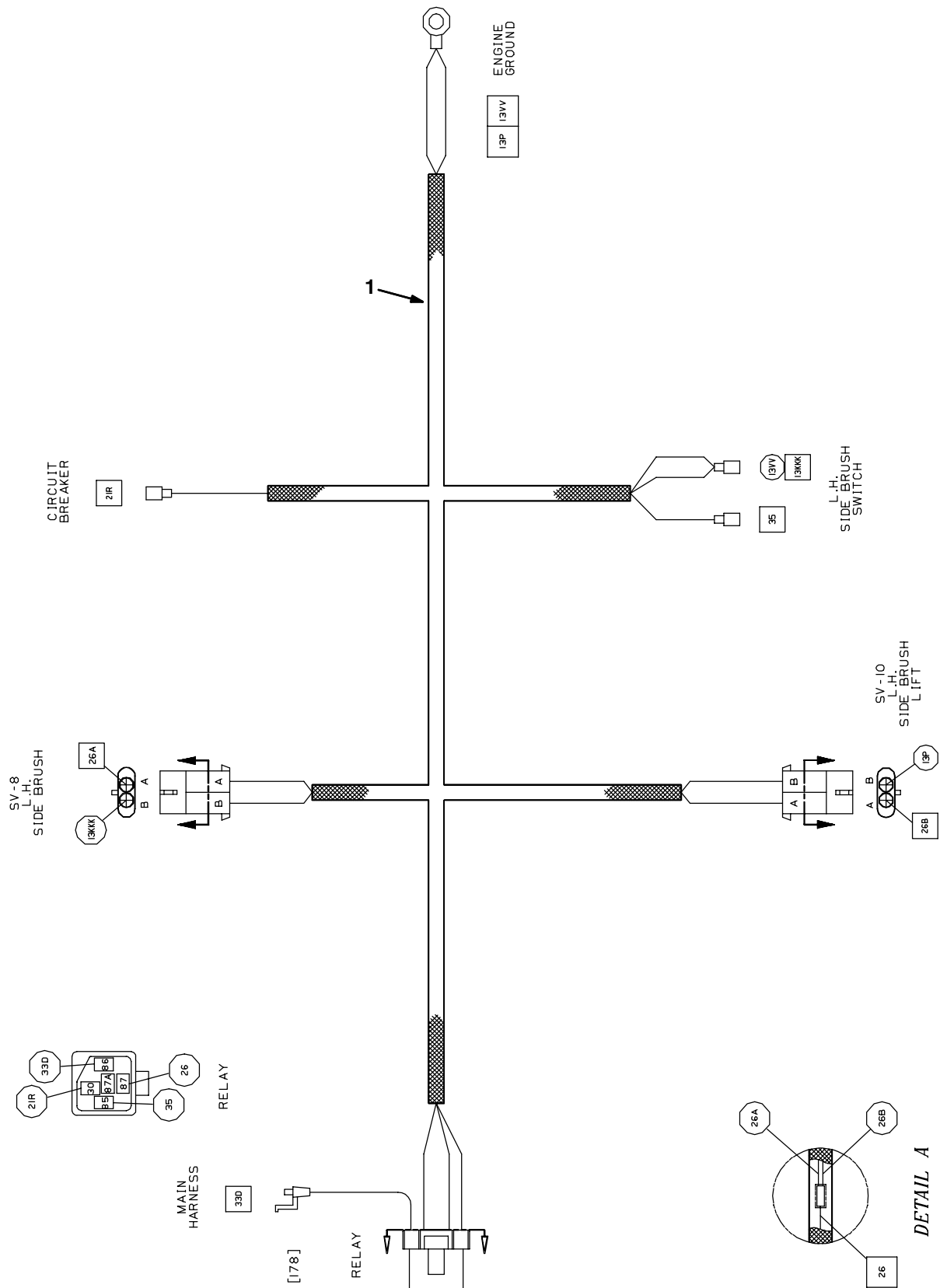


Fig. 13 - Side Brush Group, L.H.

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	79781	(000000-	) Motor, Hyd Gear In 17.9 B 1500 (See Breakdowns)	1
2	47508	(000000-	) Ftg-Hyd StrJm06/Om10	2
3	76461	(000000-	) Sleeve, Nylon #27 55.OI	1
4	86328	(000000-	) Clamp, Cable 1.5 Dia	1
5	21250	(000000-	) Guard Wldt, Sidebrush	1
6	21252	(000000-	) Guard, Side Brush	1
7	75142	(000000-	) Bracket, Mounting, Motor	1
8	65174	(000000-	) Spacer	5
9	75099	(000000-	) Bracket Wldt, Pivot	1
10	04761	(000000-	) Bearing, Flange .875 Bore	2
11	74059	(000000-	) Spacer	1
12	75899	(000000-	) Bracket, Angle	1
13	75117	(000000-	) Bracket Wldt, Lift	1
14	70627	(000000-	) Bearing	1
15	70526	(000000-	) Shaft, Pivot	1
16	70524	(000000-	) Washer, 1.300B 3.000	1
17	70525	(000000-	) Spacer	1
18	36328	(000000-	) Washer-Belleville .50 Pltd	1
19	70431	(000000-	) Pin	1
20	70626	(000000-	) Bolt-Eye M8-1.25	2
21	65160	(000000-	) Spring, Extension	2
22	65173	(000000-	) Bracket, Spring	1
23	65180	(000000-	) Spring, Comp	1
24	375417	(000000- xxxxxx	) Replacement Kit, Side Brush Cable, Lh	1
25	49263	(000000-	) Tie Cable 3.00D Max 11.41Lg	1
26	84015	(000000-	) Valve-Hyd, Solenoid (See Breakdowns)	1
27	47637	(000000-	) Ftg-Hyd Str Om08/Of06	1
28	67683	(000000-	) Ftg-Hyd Tee Jm06Omjm	1
29	44868	(000000-	) Ftg-Hyd E90 Jm08/Om08	1
30	45482	(000000-	) Ftg-Hyd Tee Jm08Jmjf	1
31	47753	(000000-	) Ftg-Hyd Str Jm06/Jf08	1
32	17980	(000000-	) Ftg-Hyd E90 Jm08/Jf08	1
33	63416	(000000-	) Washer, .310B .88D .12Rbr	4
34	84581	(000000-	) Pin Assy, .312X3.0 W/Lanyard	1
35	56690	(000000-	) Ftg-Hyd Str Jm06/Om06	2
36	79621	(000000-	) Check Valve, 100 Psi	1
37	79622	(000000-	) Plate, Mtg, Check Valve	1
38	21251	(000000-	) Plate, Angle	1
39	16472	(000000-	) Fitting - 45	1
40	83148	(000000-	) Spring, Torsion	1
41	375401	(xxxxxx-	) Cable	1
42	375770	(xxxxxx-	) Hook, Cable	1
43	375404	(xxxxxx-	) Spacer	1
44	375405	(xxxxxx-	) Bolt, Shoulder	1
45	32486	(xxxxxx-	) Washer, Flat	2

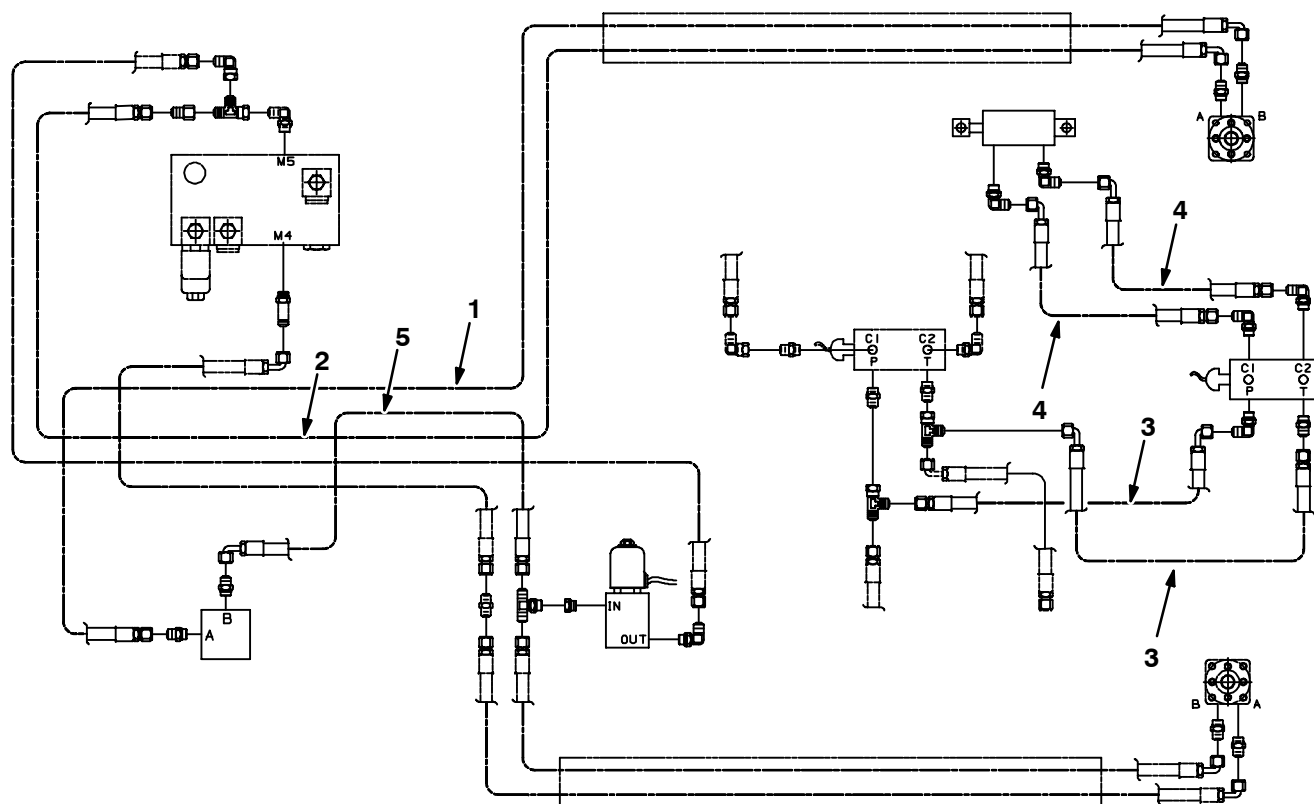
Fig. 14 - Side Brush Wire Harness Group, L.H.



10501 - ALL

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	83699	(000000-)	Harness, Side Brush, L.H.	1

Fig. 15 - Side Brush Hydraulic Hose Group, L.H.



08763 - 800

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	76684	(000000-	) Hose-Hyd Med 06	1
2	65194	(000000-	) Hose-Hyd Med 06	1
3	78998	(000000-	) Hose-Hyd Med 06	2
4	57963	(000000-	) Hose-Hyd Med 04	2
5	01999	(000000-	) Hose-Hyd Med 06	1

Fig. 16 - Side Brush Light Kit

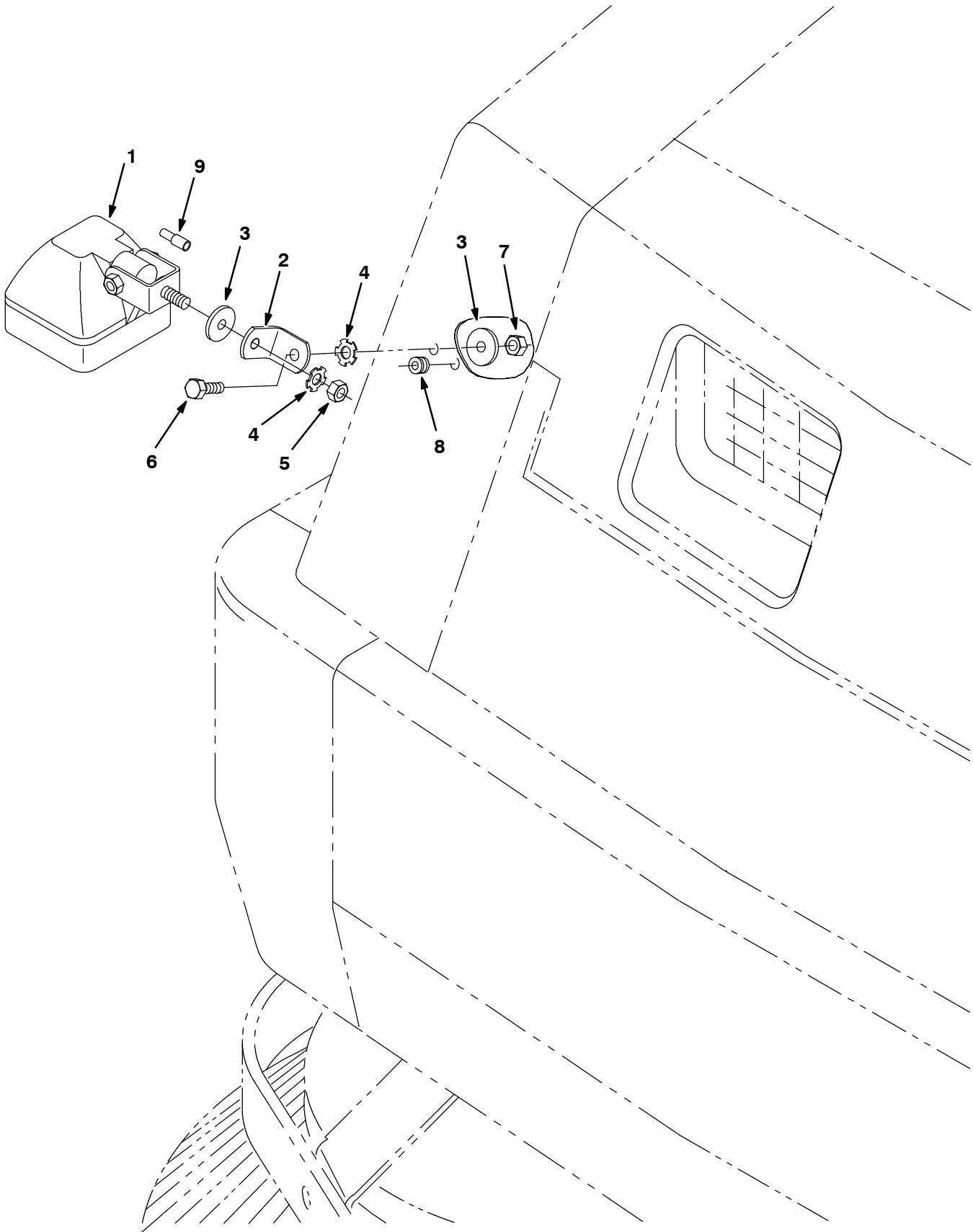


Fig. 16 - Side Brush Light Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		70699	(000000-	) Light Kit, Side Brush	1
▲▽	1	382979	(000000-	) Light, Spot, 12VDC 55w	1
▲▲		393770	(000000-	) Lamp, 12VDC 55w	1
▲	2	76385	(000000-	) Bracket, Angle	1
▲	3	30013	(000000-	) Washer, Flat, 0.31 Fender	1
▲	4	41141	(000000-	) Washer-Loc Int-Ext .31 Pltd	2
▲	5	32960	(000000-	) Nut, Hex, Lock, .31-24, NI	1
▲	6	16931	(000000-	) Screw, Hex, M08 X 1.25 X 20, 8.8	1
▲	7	08709	(000000-	) Nut, Hex, Lock, M08 X 1.25, NI	1
▲	8	10632-5	(000000-	) Grommet Rbr 0.25ld For .09Matl	1
▲	9	32668	(000000-	) Connector, Ele, Plug, Femal, .156d	1

Fig. 17 - Cab Kit

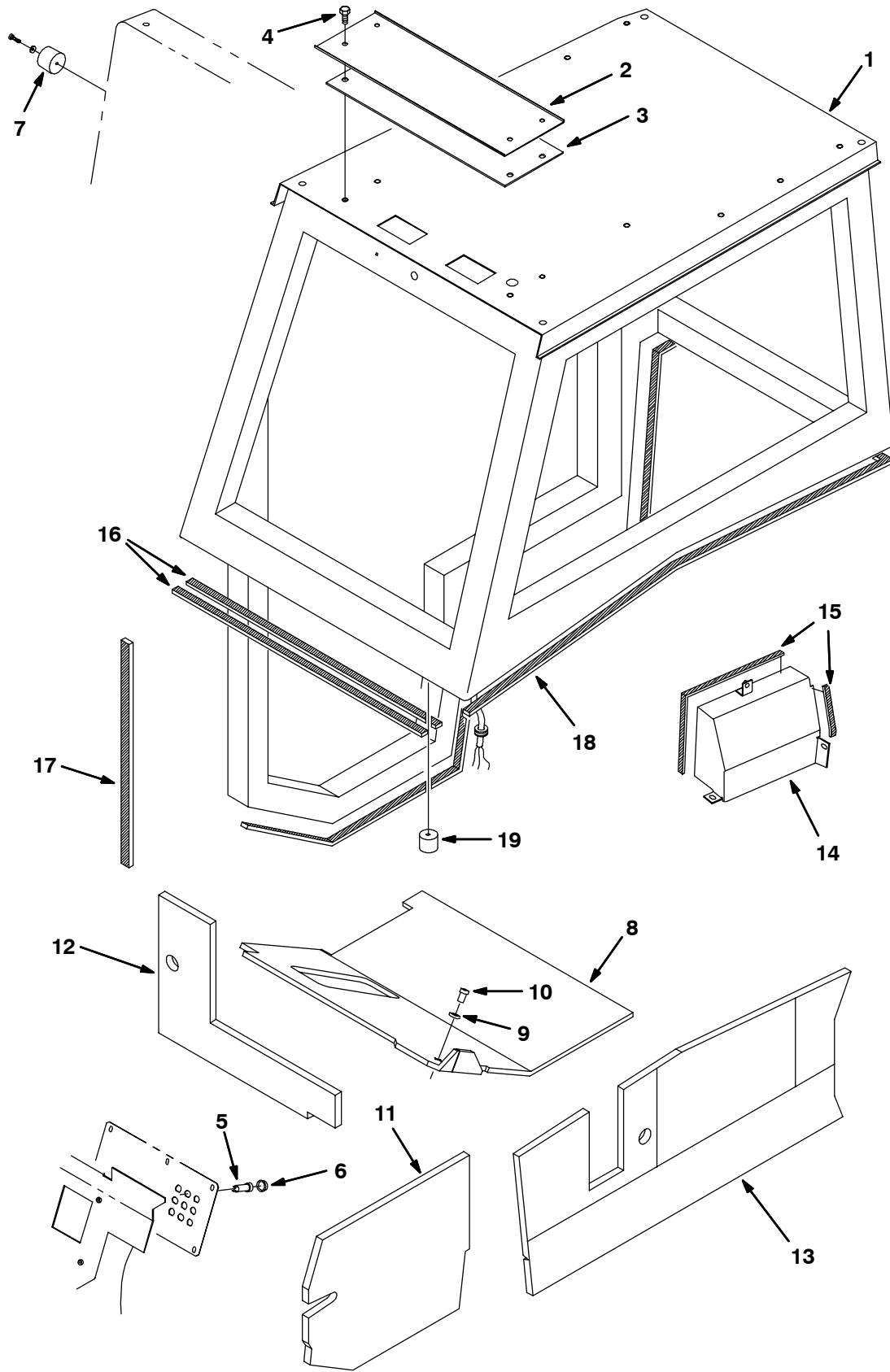


Fig. 17 - Cab Kit

NOTE: The Cab kit, TENNANT Part Number 380601 includes Fig. 17 and Fig. 18

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	380602	(004000-	) Cab Assembly Operator (See Breakdowns)	1
2	380634	(004000-	) Cover, Cab Pressurizer	1
3	380635	(004000-	) Gasket, Cab Pressurizer	1
4	74455	(004000-	) Scr-Hxfmgm 6x1.0 12 Pltd	4
5	57803	(004000-	) Breaker-Circuit, 15 Resetable	1
6	57751	(004000-	) Boot, Circuit Breaker	1
7	44851	(004000-	) Bumper, Rubber	1
8	76522	(004000-	) Tread, Rubber	1
9	41178	(004000-	) Washer-Flt .25 Fender	1
10	21246	(004000-	) Rivet, Plastic	1
11	77652	(004000-	) Insulation, Foam	1
12	76516	(004000-	) Insulation, Acstc	1
13	76515	(004000-	) Insulation, Acstc, Side Upper, Cab, .6	1
14	70620	(004000-	) Cover Wldt, Fuel Inlet	1
15	79011	(004000-	) Seal, Urethane	1
16	374760	(004000-	) Seal, Urethane	1
17	374761	(004000-	) Seal, Urethane	1
18	374762	(004000-	) Seal, Urethane	1
19	383185	(004000-	) Latch Assy, Rbr, 1.6d 1.4l/1.0d 1.0l	1

Fig. 18 - Mirror Kit

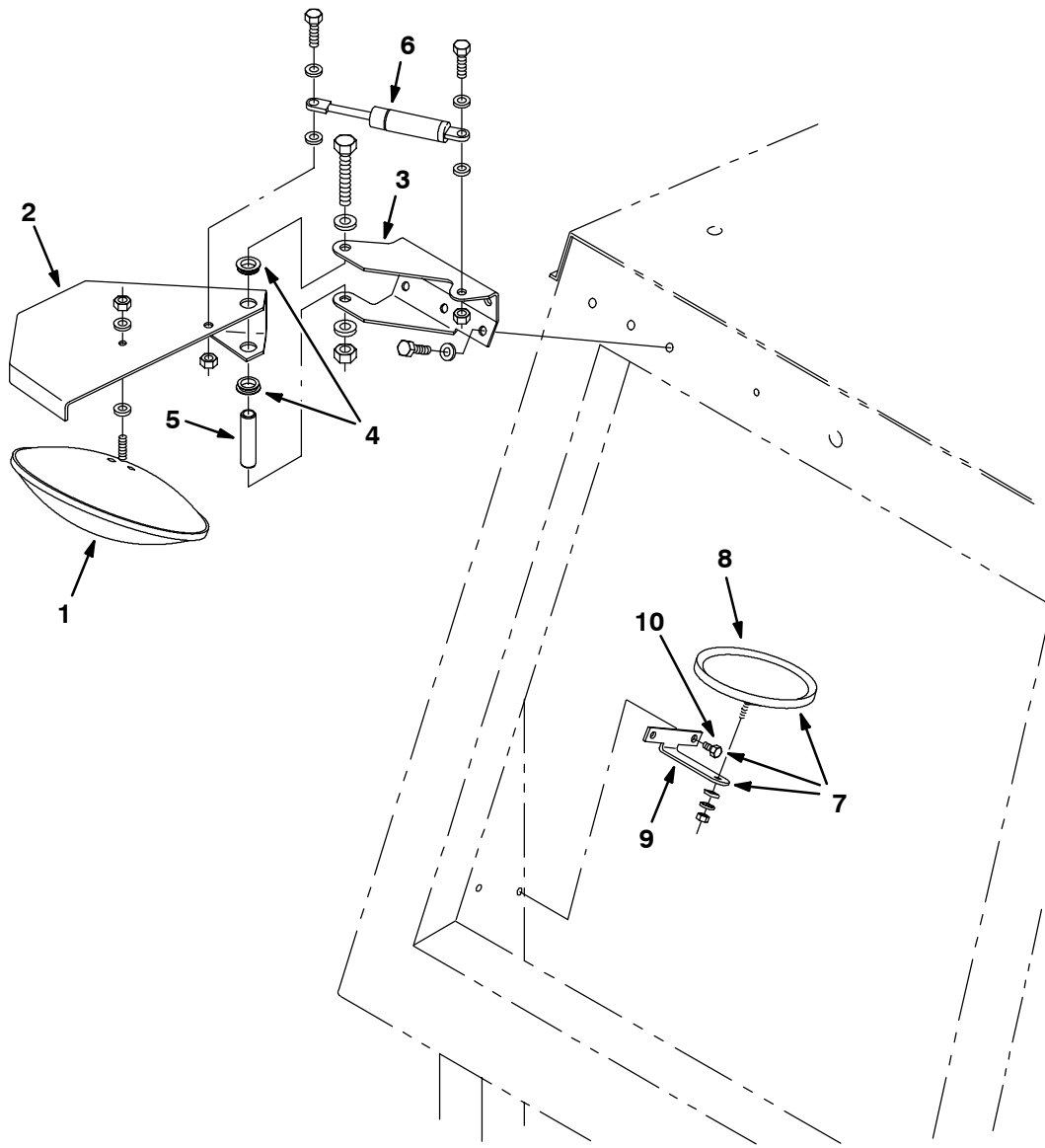


Fig. 18 - Mirror Kit

NOTE: The Cab kit, TENNANT Part Number 380601 includes Fig. 17 and Fig. 18.

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		76898	(000000-	) Mirror Kit, Side Brush	1
▲	1	68445	(000000-	) Mirror, 8.0 Round, Convex	1
▲	2	75881	(000000-	) Guard, Mirror	1
▲	3	75880	(000000-	) Bracket, Mounting, Mirror	1
▲	4	41434	(000000-	) Bshg, Flange, 0.62Bx0.68Od, Nylon	2
▲	5	70761	(000000-	) Tube, 0.62D .44B 2.44, Stl	1
▲	6	12549	(000000-	) Spring, Gas 80 Lb	1
▲▽	7	369786	(000000-	) Mirror Assembly	1
▲▲	8	369787	(000000-	) Mirror, Flat	1
▲▲	9	49032	(000000-	) Bracket, Mtg, Mirror	1
▲▲	10	74455	(000000-	) Screw, Hex m06	2

Fig. 19 - AC and Heater Group

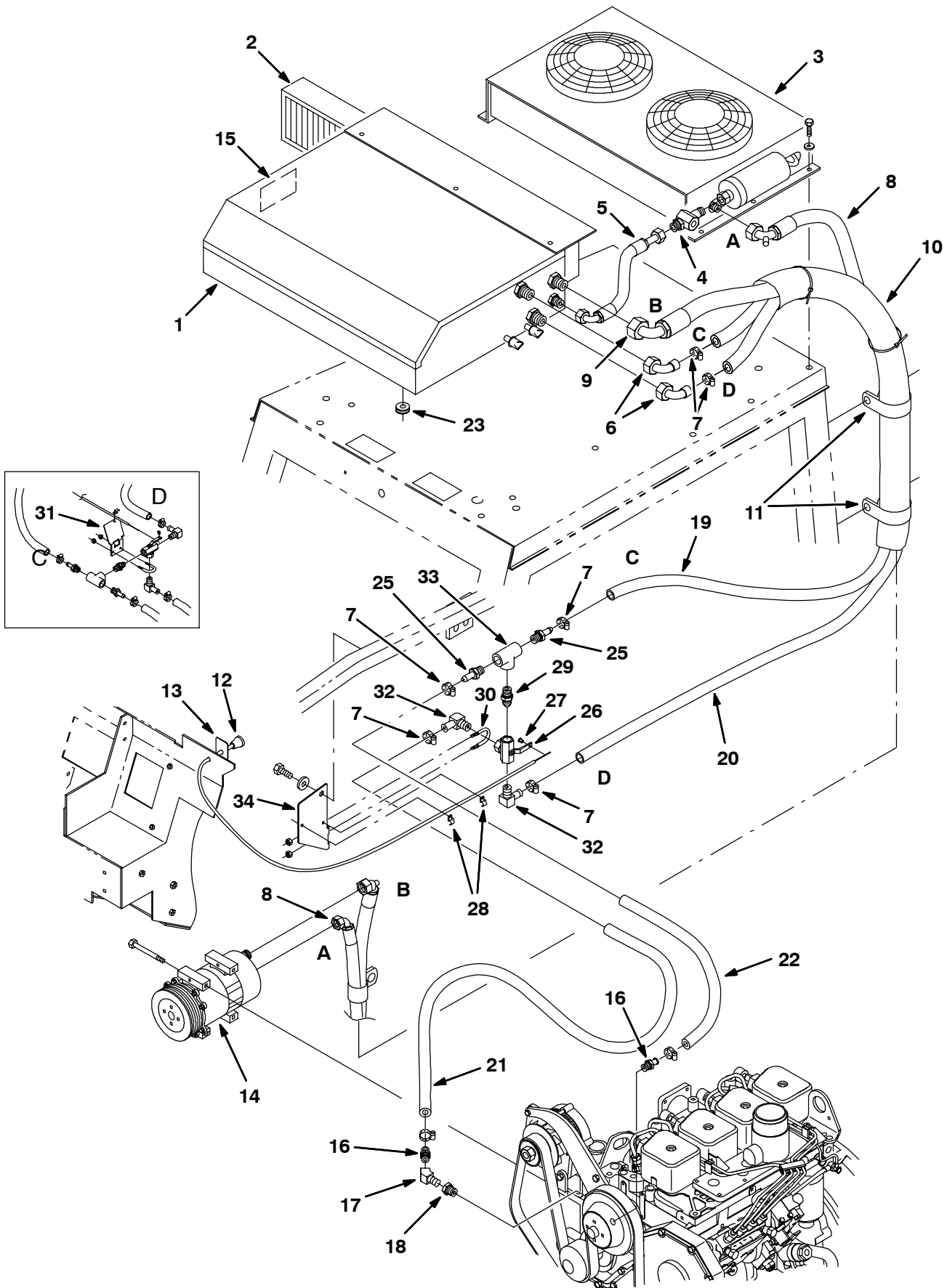


Fig. 19 - AC and Heater Group

NOTE: AC/Heater kit, TENNANT Part Number 310725 includes Fig. 19, and Fig. 20.

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	380613	(000000-	) Box Assy, Heat/Ac (See Breakdowns)	1
2	380689	(000000-	) Filter, Panel 23.5X6.5X2 143Plts	1
3	380625	(000000-	) Condenser Assy, A/C (See Breakdowns)	1
4	380630	(000000-	) Gage, Sight Ac	1
5	380684	(000000-	) A/C Hose#6 134A 9.0L	1
6	380615	(000000-	) Elbow, Heater	2
7	63810	(000000-	) Clamp, Wormdrive	6
8	380685	(000000-	) Hose, A/C, #08 100.0L 109 109	1
9	375751	(000000-	) Hose, A/C 115.0L	1
10	375512	(000000-	) Sleeve, Nyl, #33 65.0l	1
11	41016	(000000-	) Clamp, Cable, Stl, 2.25d X 1.00w	2
12	43558A	(000000-	) Cable, Choke	1
13	380663	(000000-	) Label, Pull-Heat	1
14	310583	(000000-	) Compressor, A/C A134	1
15	380673	(000000-	) Label, Caution R134A	1
16	27767	(000000-	) Fitting, Brass, Str	2
17	01997	(000000-	) Fitting, Hyd, Brs	1
18	47167	(000000-	) Ftg., Reducer	1
19	380621	(000000-	) Hose-Heater	1
20	380620	(000000-	) Hose-Heater	1
21	61870	(000000-	) Hose, Heater	1
22	57531	(000000-	) Hose, Heater	1
23	77811	(000000-	) Grommet	1
24	763116	(000000-	) Tie, Cable, Nyl, 15.3l .W 4.5 Max D	3
▽	375728	(000000-	) Valve Assy, Heater	1
▲	25 59901	(000000-	) Fitting, Brass, Str	2
▲	26 31507	(000000-	) Valve -3Way	1
▲	27 43242	(000000-	) Swivel	1
▲	28 09092-1	(000000-	) Clamp	2
▲	29 40573	(000000-	) Fitting, Hyd. Str	1
▲	30 45142	(000000-	) Bolt, U	1
▲	31 375726	(000000-004718	) Bracket, Mtg. Valve	1
▲	32 30268	(000000-	) Fitting, Brass	2
▲	33 24450	(000000-	) Fitting, Brass, Tee	1
▲	34 374129	(004719-	) Bracket, Mtg, Valve, Cntrl, Heater	1

Fig. 20 - AC and Heater Electrical Group

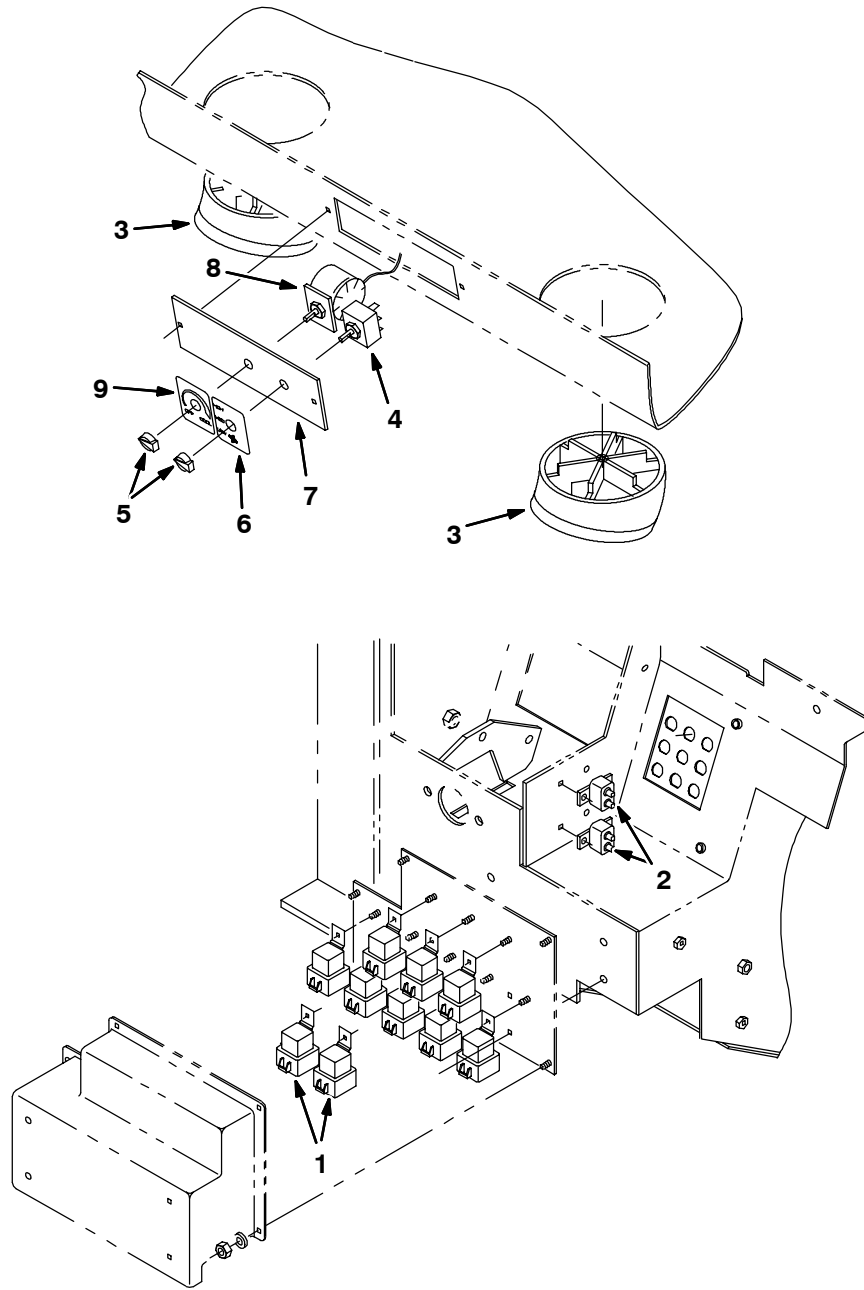


Fig. 20 - AC and Heater Electrical Group

NOTE: AC/Heater kit, TENNANT Part Number 310725 includes Fig. 19, and Fig. 20.

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	56186	(000000-	) Relay, Shrouded, 12 Vdc	2
2	76473	(000000-	) Circuitbreaker 30	2
3	380617	(000000-	) Duct, Heater A/C	2
4	380619	(000000-	) Switch,3Way Blow	1
5	380661	(000000-	) Knob	2
6	380662	(000000-	) Label, Hi/Med/Lo	1
7	380690	(000000-	) Plate, Switch Mntg	1
8	380624	(000000-	) Switch, Temp Ac	1
9	380665	(000000-	) Label, Thermostat	1

Fig. 21 - Heater Group

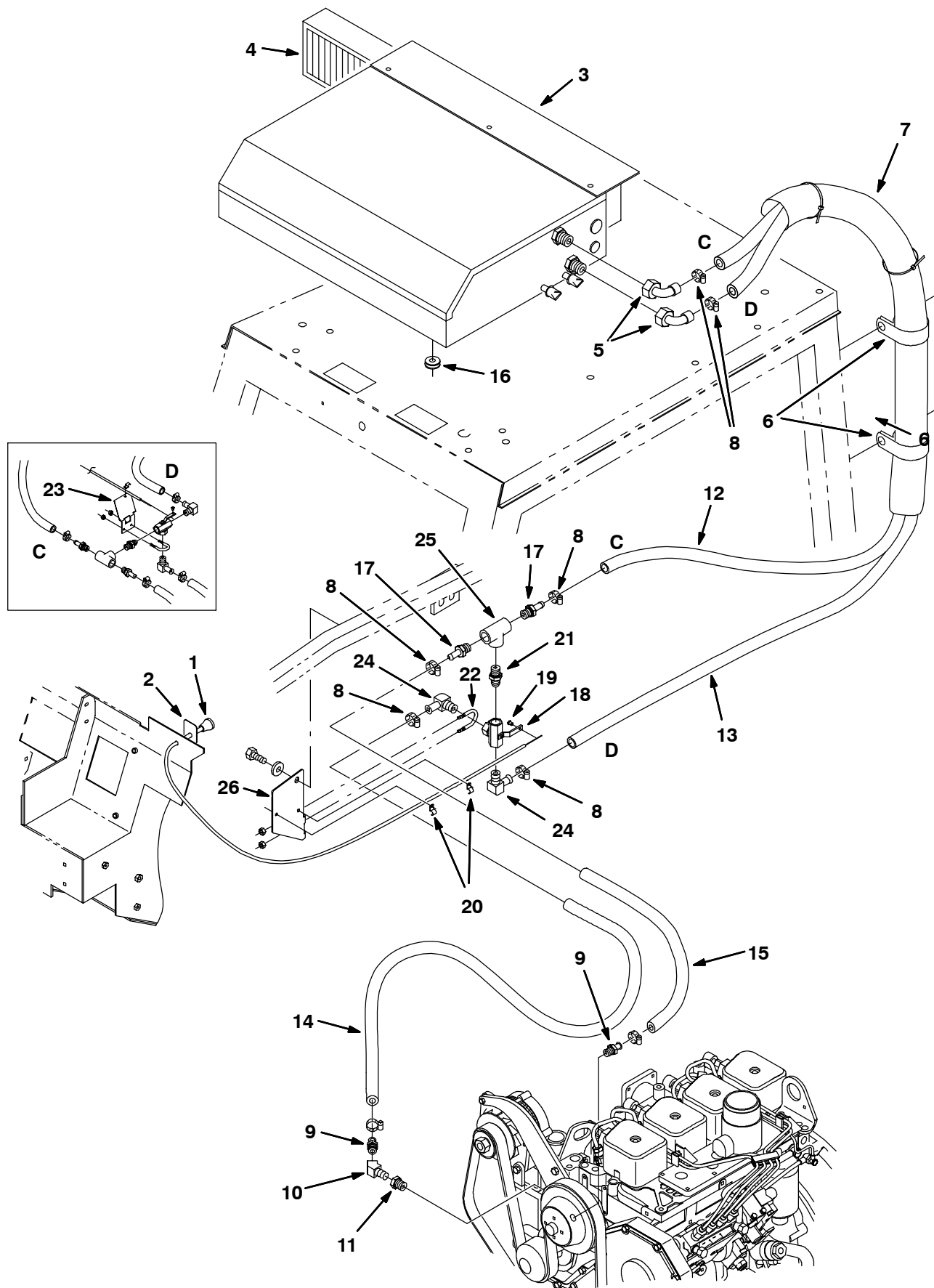


Fig. 21 - Heater Group

NOTE: Heater kit, TENNANT Part Number 310740 includes Fig. 21, and Fig. 22.

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	43558A	(000000-	) Cable, Choke	1
2	380663	(000000-	) Label, Pull-Heat	1
3	380614	(000000-	) Box Assy, Heat (See Breakdowns)	1
4	380689	(000000-	) Filter, Panel 23.5X6.5X2 143Plts	1
5	380615	(000000-	) Elbow, Heater	2
6	86328	(000000-	) Clamp, Cable	2
7	375512	(000000-	) Sleeve	1
8	63810	(000000-	) Clamp, Wormdrive	6
9	27767	(000000-	) Fitting, Brass, Str	2
10	01997	(000000-	) Fitting, Hyd, Brs	1
11	47167	(000000-	) Fitting, Str	1
12	380621	(000000-	) Hose-Heater	1
13	380620	(000000-	) Hose-Heater	1
14	61870	(000000-	) Hose, Heater	1
15	57531	(000000-	) Hose, Heater	1
16	77811	(000000-	) Grommet	1
▽	375728	(000000-	) Valve Assy, Heater	1
▲	17 59901	(000000-	) Fitting, Brass, Str	2
▲	18 31507	(000000-	) Valve -3Way	1
▲	19 43242	(000000-	) Swivel	1
▲	20 09092-1	(000000-	) Clamp	2
▲	21 40573	(000000-	) Fitting, Hyd. Str	1
▲	22 45142	(000000-	) Bolt, U	1
▲	23 375726	(000000-004718	) Bracket, Mtg. Valve	1
▲	24 30268	(000000-	) Fitting, Brass	2
▲	25 24450	(000000-	) Fitting, Brass, Tee	1
▲	26 375726	(004719-	) Bracket, Mtg, Valve, Control, Heater	1

Fig. 22 - Heater Electrical Group

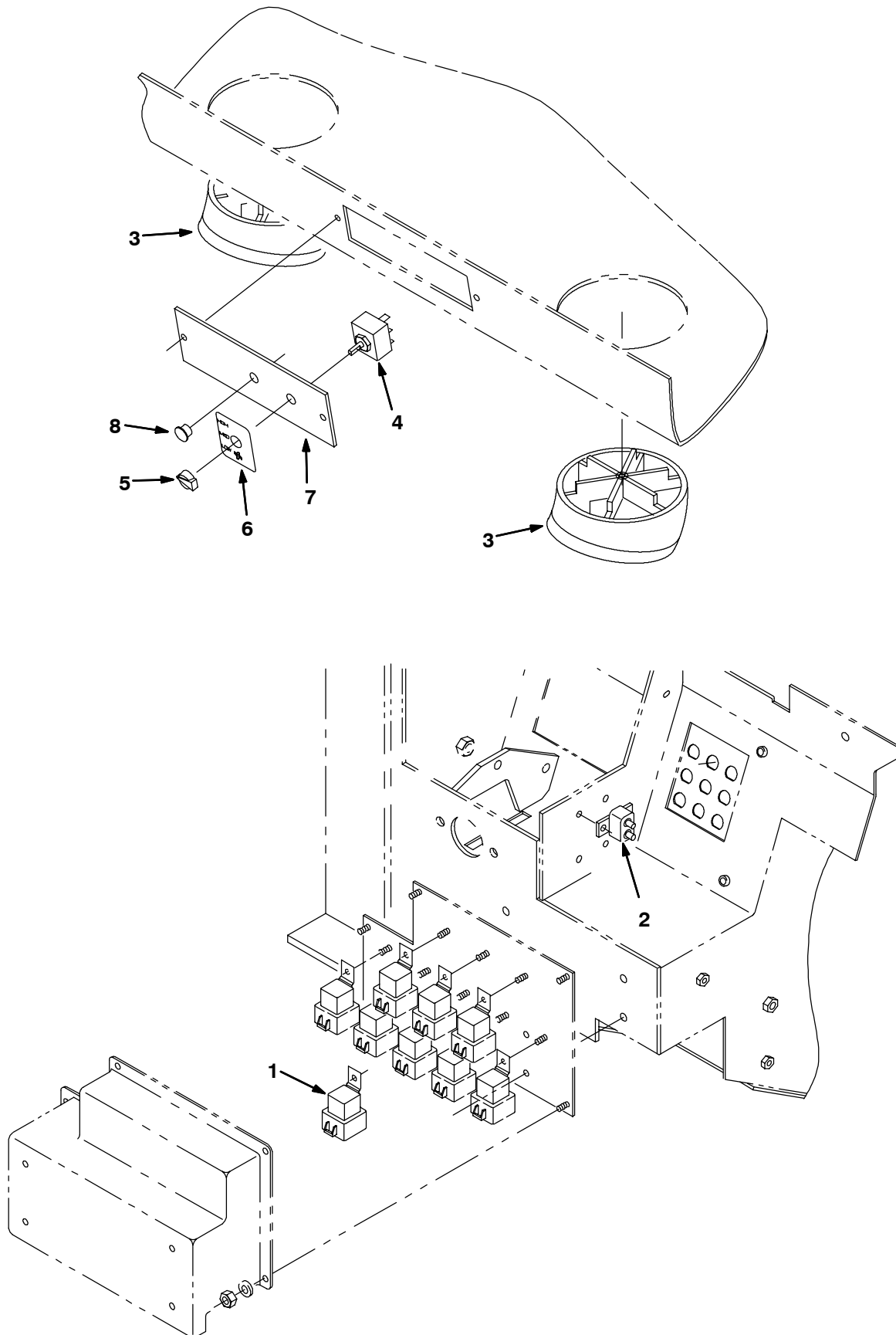


Fig. 22 - Heater Electrical Group

NOTE: Heater kit, TENNANT Part Number 310740 includes Fig. 21, and Fig. 22.

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	56186	(000000-	) Relay, Shrouded, 12 Vdc	1
2	76473	(000000-	) Circuitbreaker 30	1
3	380617	(000000-	) Duct, Heater A/C	2
4	380619	(000000-	) Switch,3Way Blow	1
5	380661	(000000-	) Knob	1
6	380662	(000000-	) Label, Hi/Med/Lo	1
7	380690	(000000-	) Plate, Switch Mntg	1
8	56992	(000000-	) Plugbtn .50H .03-.12 Blacknyl	1

Fig. 23 - Vacuum Wand Kit

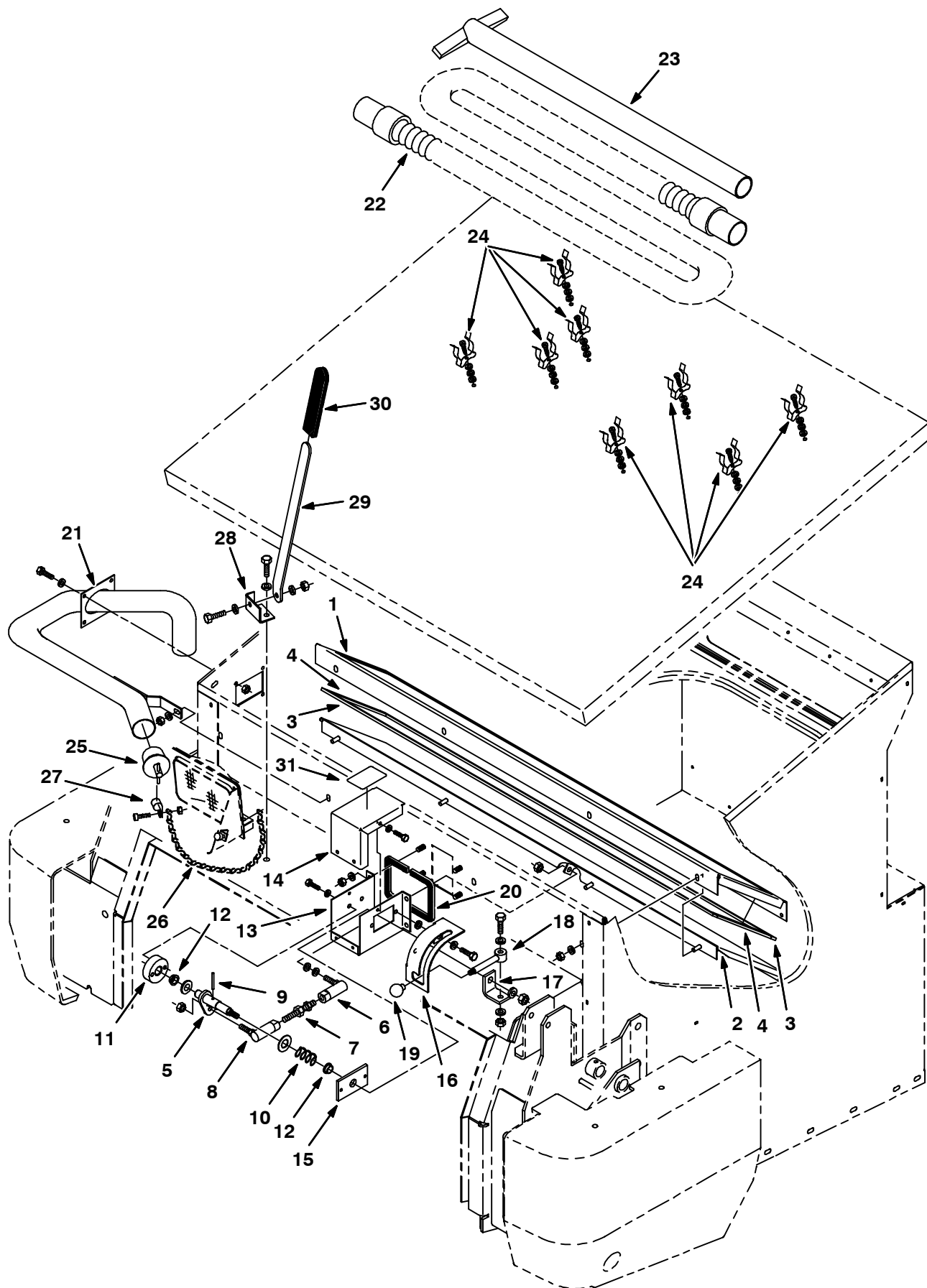


Fig. 23 - Vacuum Wand Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		70668	(000000-	) Wand Kit, Vac	1
▲	1	73871	(000000-	) Plate, Mounting, Vac Door	1
▲	2	75701	(000000-	) Plate Wldt, Vac Door	1
▲	3	75876	(000000-	) Seal, Foam Rbr, .19 .75W 47.1L	2
▲	4	75877	(000000-	) Seal, Foam Rbr .19 .75W 8.43L	2
▲	5	21047	(000000-	) Shaft	1
▲	6	82962	(000000-	) Balljoint .375-24 Lh	1
▲	7	11676	(000000-	) Stud, Adjustment	1
▲	8	51531	(000000-	) Ball Joint .375-24	1
▲	9	23146	(000000-	) Pin,Roll,.18Odx1.62L,.187/.192	1
▲	10	19035	(000000-	) Sprng,Comp,0.83ldx.07Wire 1.0L	1
▲	11	21041	(000000-	) Disk	1
▲	12	04843	(000000-	) Bearing, Flange .625 Bore	2
▲	13	21054	(000000-	) Box, Mounting, Lever, Vac	1
▲	14	21104	(000000-	) Panel, Cover	1
▲	15	73880	(000000-	) Plate	1
▲	16	79646	(000000-	) Plate, Latch	1
▲	17	79647	(000000-	) Angle	1
▲	18	79644	(000000-	) Handle	1
▲	19	26565	(000000-	) Knob,0.38-16,1.25Dia,Plastic	1
▲	20	79674	(000000-	) Seal	1
▲	21	74074	(000000-	) Adaptor Wldt, Vac Wand	1
▲	22	54009	(000000-	) Hose&2Cuff Assy,Vinyl2.0ld10Ft	1
▲	23	54012	(000000-	) Wand	1
▲	24	36158	(000000-	) Clip Finger Grip	8
▲	25	42124	(000000-	) Plug, Drain	1
▲	26	374012	(000000-	) Chain, Jack, #12, 08.5l 11 Links	1
▲	27	26395-2	(000000-	) Clamp-Cable, 0.38Dia 0.38Wth	1
▲	28	76286	(000000-	) Adaptor Wldt, Vac Wand	1
▲	29	76338	(000000-	) Bar, Prop	1
▲	30	70659	(000000-	) Grip, Handle, Flat	2
▲	31	76406	(000000-	) Label, Vac Wand	1

Fig. 24 - Side Brush Dust Control Kit

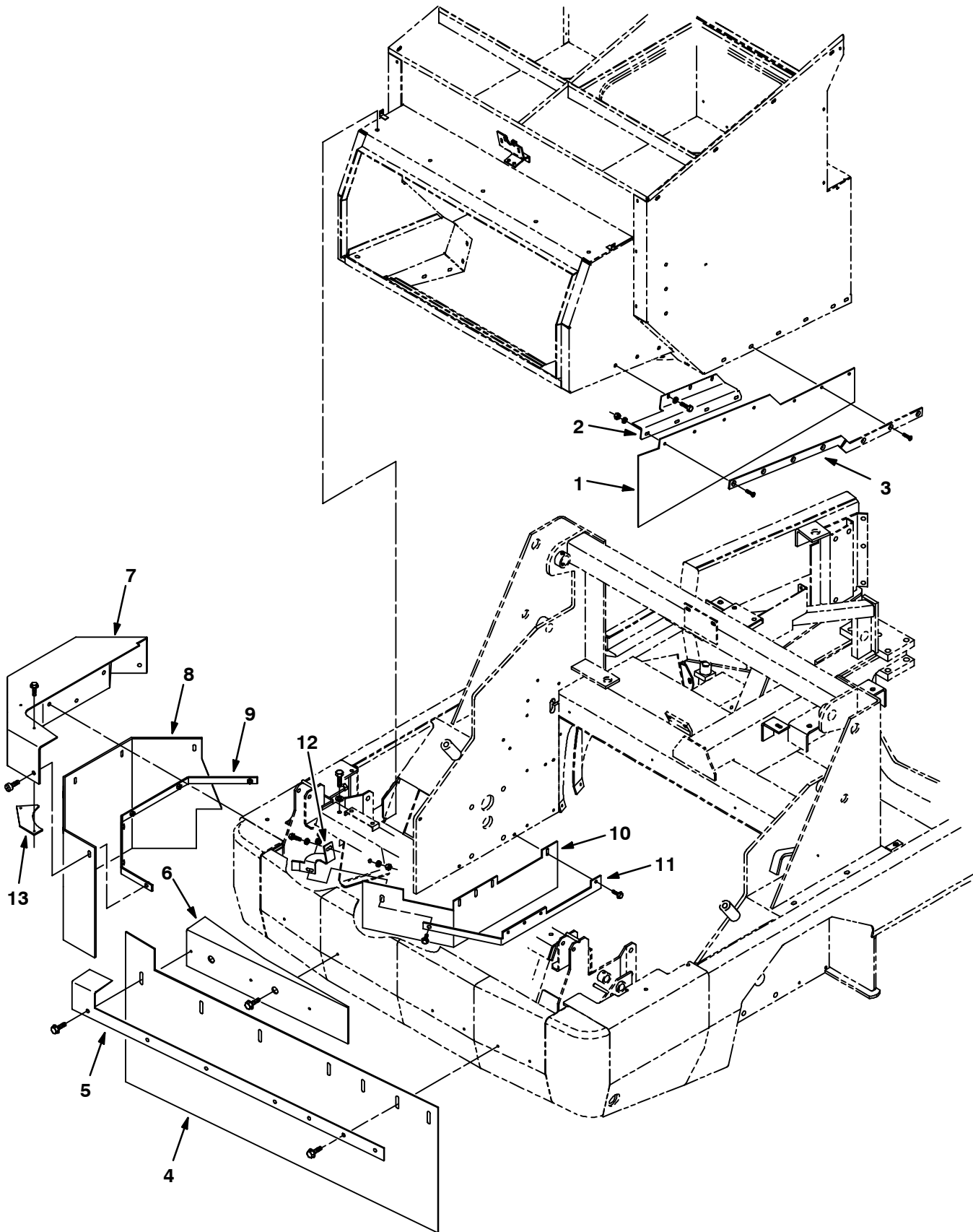


Fig. 24 - Side Brush Dust Control Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		76100	(000000-	) Dust Control Kit, Side Brush	1
▲	1	76036	(000000-	) Skirt, Deflection	1
▲	2	76030	(000000-	) Bracket, Mounting, Skirt	1
▲	3	76038	(000000-	) Strip, Retainer, Skirt	1
▲	4	75901	(000000-	) Skirt, Cover, Sbdc	1
▲	5	76049	(000000-	) Skirt, Retainer	1
▲	6	77759	(000000-	) Bracket Wldt	1
▲	7	75989	(000000-	) Plate Wldt, Skirt	1
▲	8	76069	(000000-	) Skirt, Cover, Sbdc	1
▲	9	76055	(000000-	) Plate, Retainer	1
▲	10	76074	(000000-	) Skirt	1
▲	11	76081	(000000-	) Skirt	1
▲	12	76084	(000000-	) Bracket	1
▲	13	77755	(000000-	) Plate	1

Fig. 25 - RFS Filter System Group

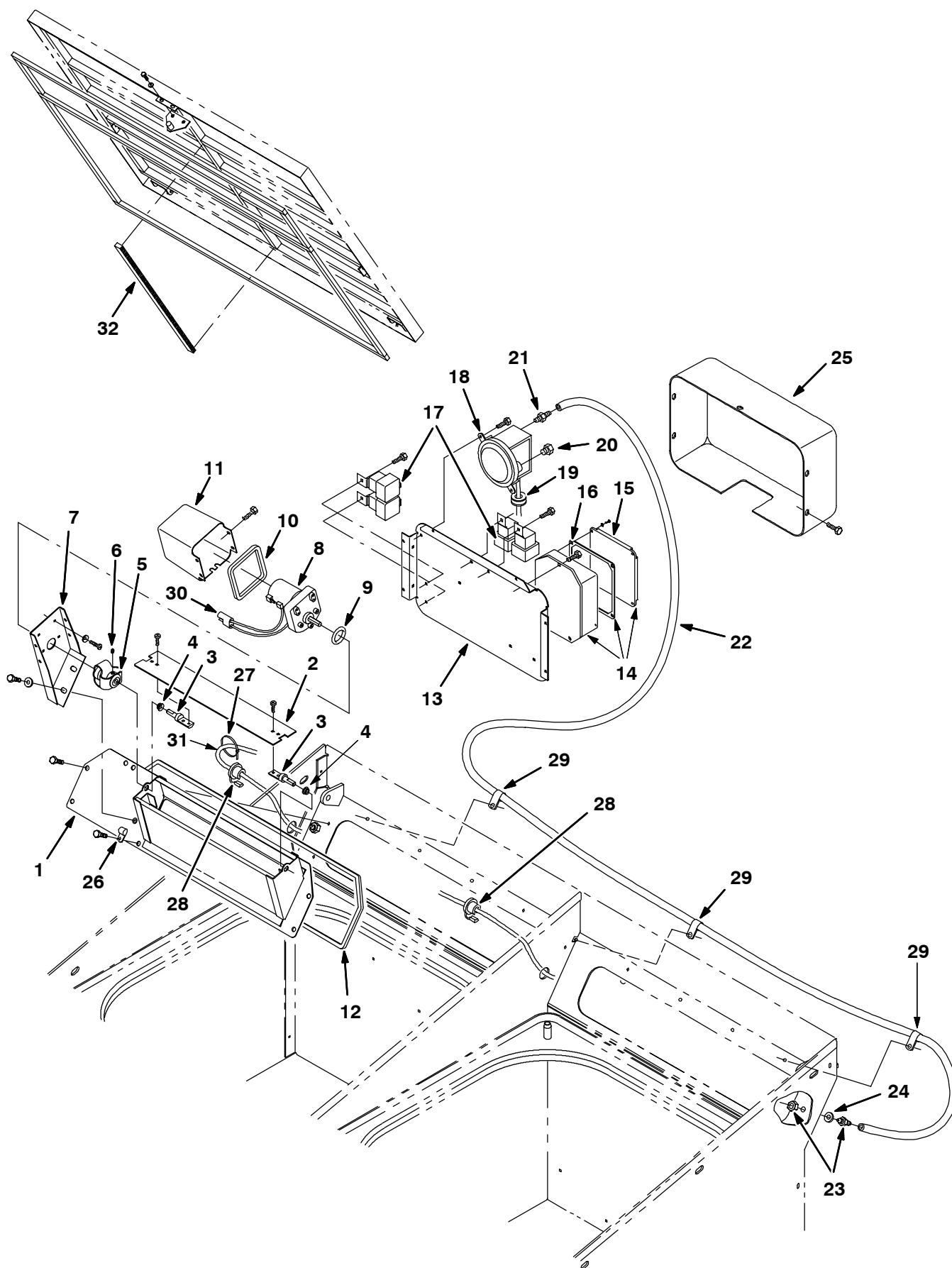


Fig. 25 - RFS Filter System Group

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		79174	(000000-	) Rfs Kit	1
▲	1	79160	(000000-	) Duct Wldt, Rfs	2
▲	2	79156	(000000-	) Plate, Shutter	2
▲	3	79159	(000000-	) Shaft, Pivot	4
▲	4	11747	(000000-	) Bearing, Nylon	4
▲	5	79158	(000000-	) Coupling	2
▲	6	20634	(000000-	) Scr-Set 10-24X0.25 Nylon Loc	4
▲	7	79157	(000000-	) Bracket, Mounting, Gearmotor	2
▲	8	79170	(000000-	) Motor, Ele, Geared, 12Vdc	2
▲	9	79172	(000000-	) Seal, O-Ring .787Idx.210Th	2
▲	10	79167	(000000-	) Seal	2
▲	11	79155	(000000-	) Cover, Motor	2
▲	12	79168	(000000-	) Seal	2
▲	13	79177	(000000-	) Plate, Mounting, Rfs Control	1
▲▽	14	79176	(000000-	) Controller Assy, Rfs	1
▲▲	15	59954	(000000-	) Cover, Housing, Electrical	1
▲▲	16	59921	(000000-	) Gasket, Cover, Alum	1
▲	17	56186	(000000-	) Relay, Shrouded, 12 Vdc	4
▲	18	75465	(000000-	) Switch, Pressure	1
▲	19	10632-4	(000000-	) Grommet,Rbr,0.62Id,For .06Matl	1
▲	20	82739	(000000-	) Ftg, Breather	1
▲	21	40607	(000000-	) Ftg,Brass,St Bm03/Pm02	1
▲	22	21301	(000000-	) Hose, Vacuum, .16 Id X 76.0 Lg	1
▲	23	39923	(000000-	) Ftg,Bulkhead-Barb Wh 1074X4	1
▲	24	43454	(000000-	) Washer, .344B .69D .06Nylon	1
▲	25	79169	(000000-	) Cover, Electrical	1
▲	26	40678	(000000-	) Clamp,Cable .44D .62Wide	2
▲	27	49266	(000000-	) Tie, Cable 1.75D Max 7.50Lg	12
▲	28	34864	(000000-	) Strain,Relief	2
▲	29	46236	(000000-	) Clamp-Cable, 0.25Dia 0.56Wth	3
▲	30	79025	(000000-	) Harness, Motor, Duct	2
▲	31	79026	(000000-	) Harness, Hopper, Rfs	1
▲		83706	(000000-	) Harness, Rfs Jumper	1
▲	32	70851	(000000-	) Seal, Urethane	1
▲		44961	(000000-	) Tie, Cable 4.00 Max 14.50Lg	28
▲		23935	(000000-	) Seal, Filter	2
▲		57809	(000000-	) Breaker-Cicuit, 15 Resetable	2

Fig. 26 - AC Drain Hose Kit

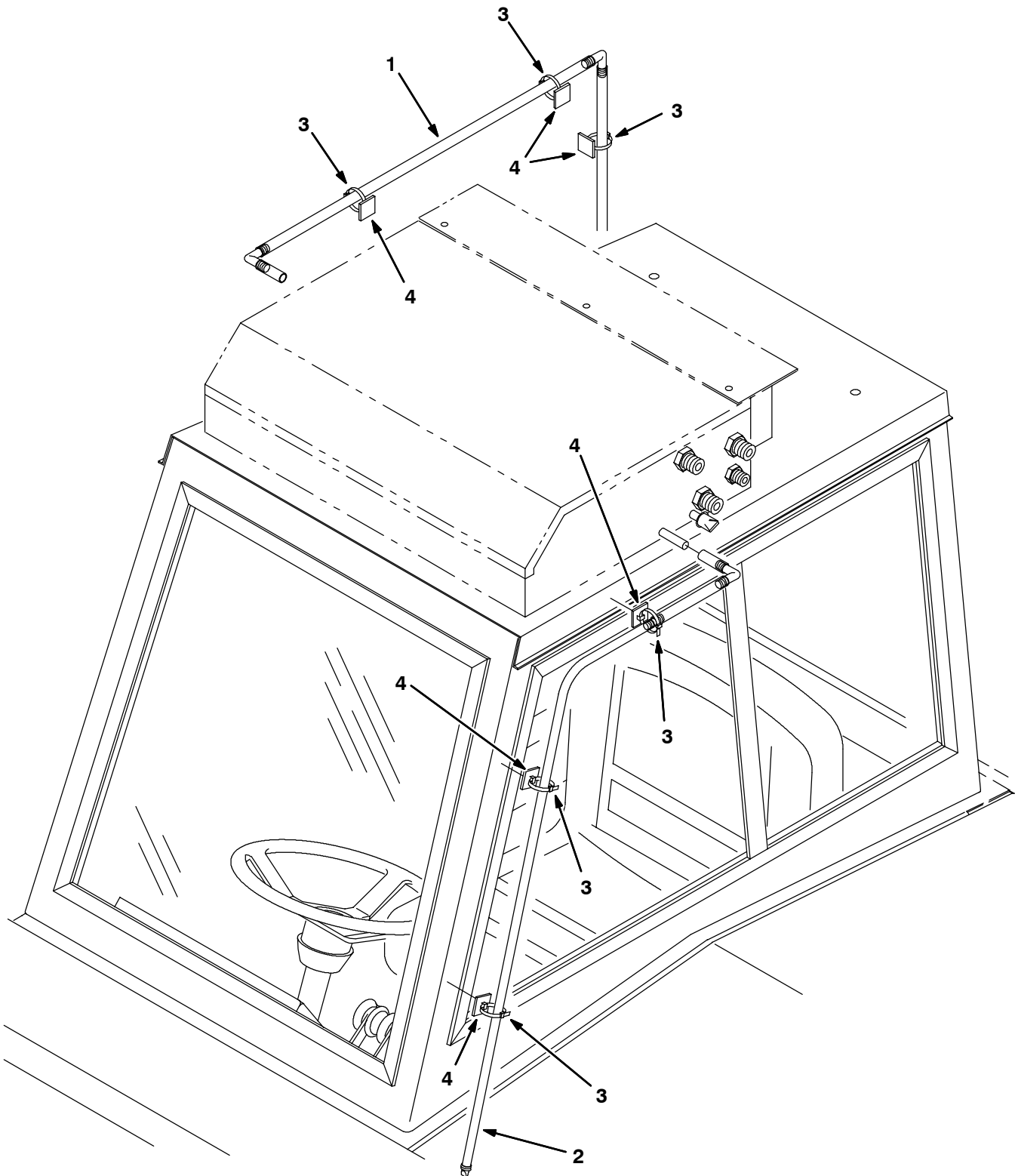


Fig. 26 - AC Drain Hose Kit

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		374133	(004000-	) Kit, Ci, Drain Hose, A/C	1
▲	1	374134	(004000-	) Hose Assy, Drain, A/C	1
▲	2	374135	(004000-	) Hose Assy, Drain, A/C	1
▲	3	49266	(004000-	) Tie, Cable, Nyl, 07.3l .19w 1.8 Max D	10
▲	4	55248	(004000-	) Mount, Cable Tie	10

Fig. 27 - Air Cleaner Group (Caterpillar)

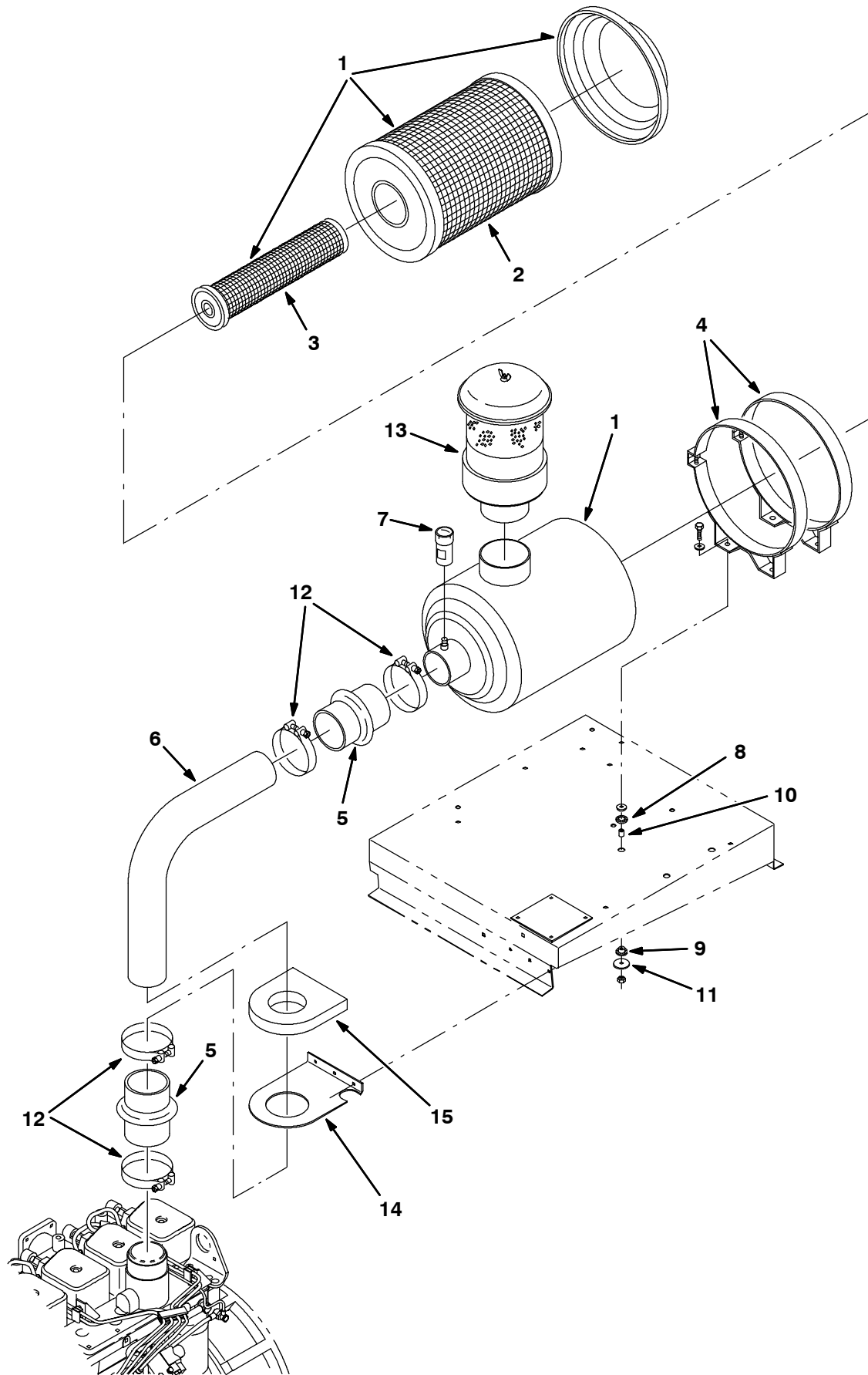
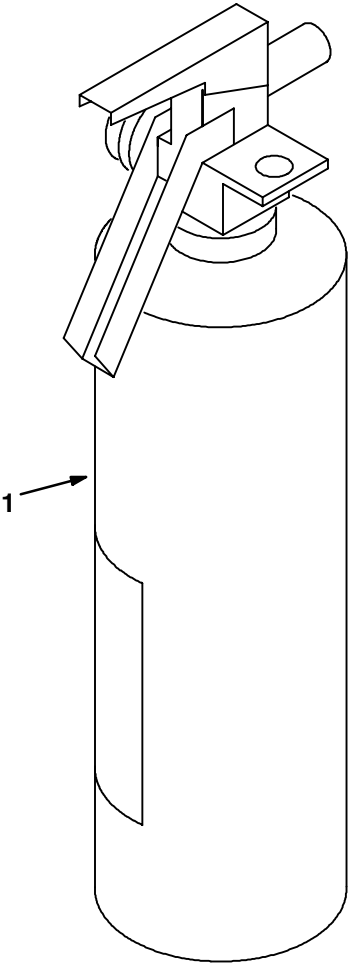


Fig. 27 - Air Cleaner Group (Caterpillar)

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽	1	310652	(000000-	) Air Cleaner	1
▲	2	310653	(000000-	) Element, Air Filter	1
▲	3	310654	(000000-	) Element, Safety	1
▲	4	310655	(000000-	) Mounting Bands	2
	5	310659	(000000-	) Rubber Hump	2
	6	310649	(000000-	) Tube, Intake, Cummins	1
	7	310660	(000000-	) Indicator, Service Air Filter	1
	8	54527	(000000-	) Ring, Rubber	4
	9	54528	(000000-	) Bushing, Rubber	4
	10	03281	(000000-	) Tube	4
	11	41178	(000000-	) Washer, Fender	4
	12	310667	(000000-	) Clamp, Spring and Screw	4
	13	SP02316	(000000-	) Turbo Pre-cleaner	1
	14	310647	(000000-	) Bracket, Hood Seal	1
	15	310670	(000000-	) Insulation	1

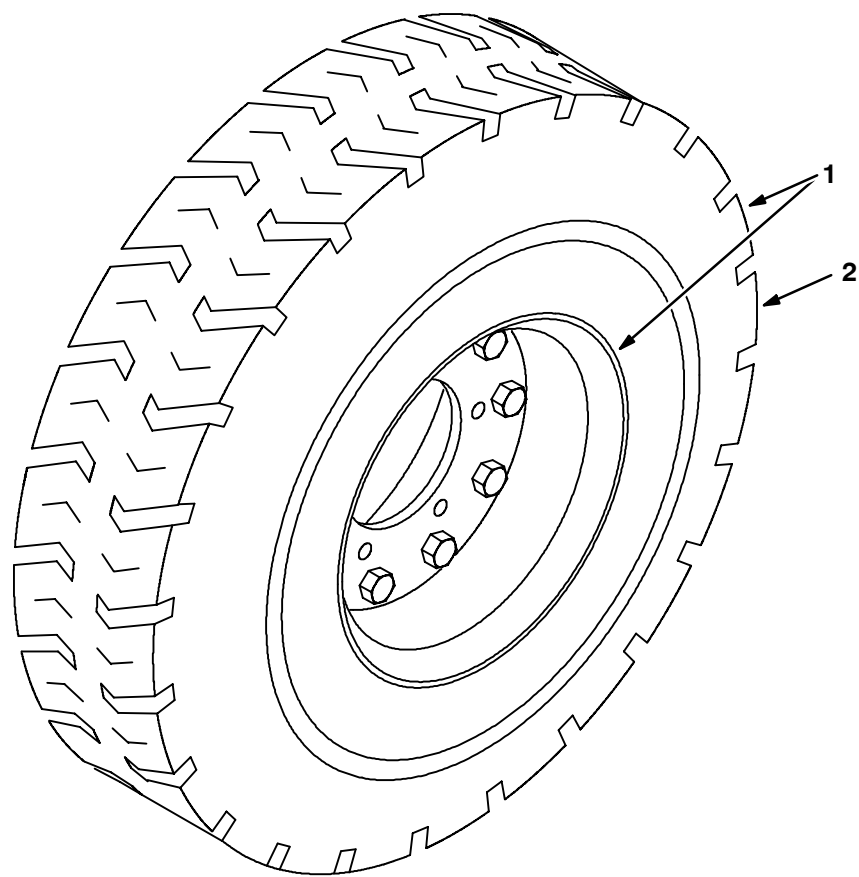
Fig. 28 - Fire Extinguisher Kit



07516 - JP, NA

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		70692	(000000-	) Extinguisher Kit Fire 800	1
▲	1	25312	(000000-	) Extinguisher, Fire	

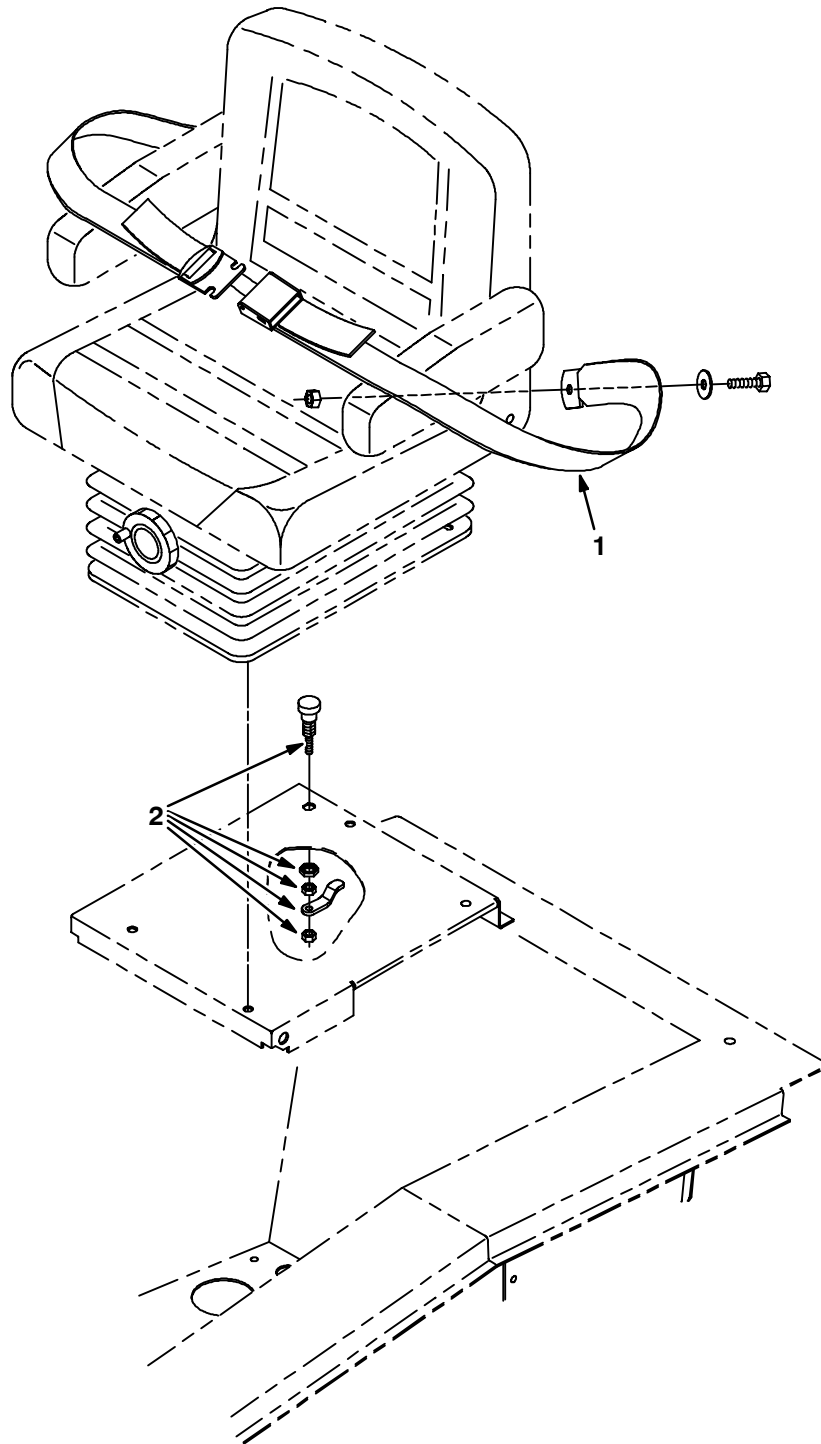
Fig. 29 - Solid Tire and Rim Assembly



07666 - ALL

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽	1	21671	(000000-	) Tire and Rim Assy, Solid 6.5	1
▲	2	63228	(000000-	) Tire, Solid	1

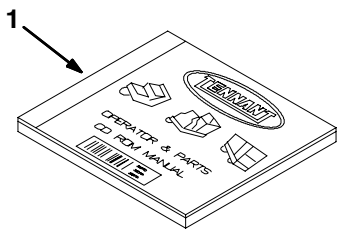
Fig. 30 - Seat Belt Kit



07674 - ALL

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		70690	(000000-)	Seat Belt Kit	1
▲	1	30533	(000000-)	Belt, Seat	1
▲	2	87337	(000000-)	Latch, Door	1

Fig. 31 - Documentation Group



07501 - 800, D, NA

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	311301	(000000-)	Manual CD-Rom 800D Cummins	1

SECTION 4

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Fig. 1 - Hydraulic Gear Pump Breakdown, 310581

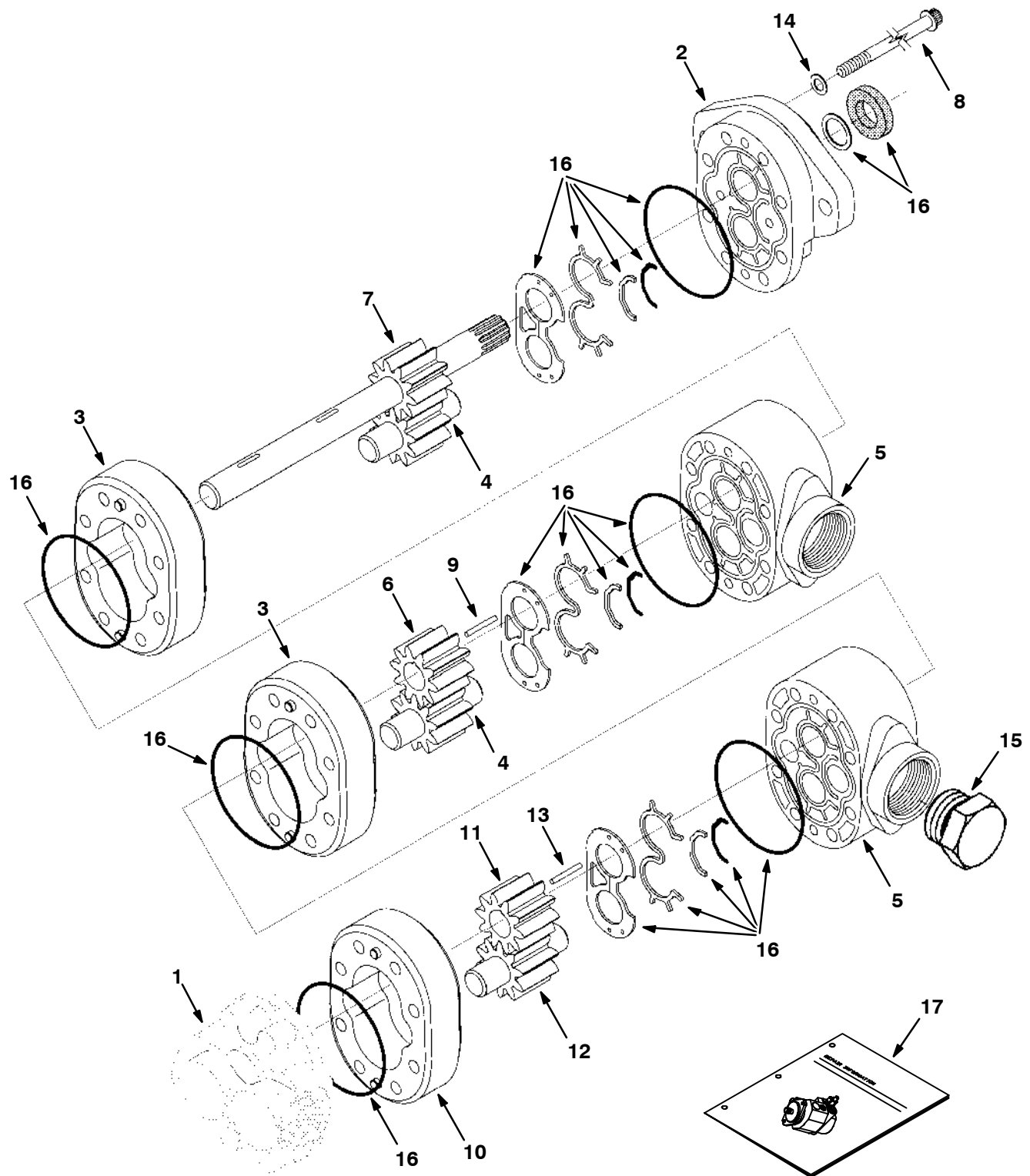


Fig. 1 - Hydraulic Gear Pump Breakdown, 310581

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		310581	(000000-	) Pump, Hyd	1
▲	1	58242	(000000-	) Plate, Back	1
▲	2	74149	(000000-	) Plate, Front	1
▲	3	74150	(000000-	) Body Assy	2
▲	4	74151	(000000-	) Gear, Idler	2
▲	5	74152	(000000-	) Plate, Adapter	2
▲	6	74148	(000000-	) Gear, Slip Fit	1
▲	7	65226	(000000-	) Drive Gear Assembly	1
▲	8	74154	(000000-	) Screw, Cap	8
▲	9	74160	(000000-	) Key, Round	1
▲	10	74157	(000000-	) Body Assembly	1
▲	11	74153	(000000-	) Gear	1
▲	12	74158	(000000-	) Gear, Idler	1
▲	13	74156	(000000-	) Key, Round	1
▲	14	74159	(000000-	) Washer	4
▲	15	74161	(000000-	) Plug, O-ring	1
▲	16	59305	(000000-	) Kit, Seal, Hyd, Pump	1
	17	763483	(000000-	) Repair Info, Pump	1

Fig. 2 - Hydraulic Motor Breakdown, 63426

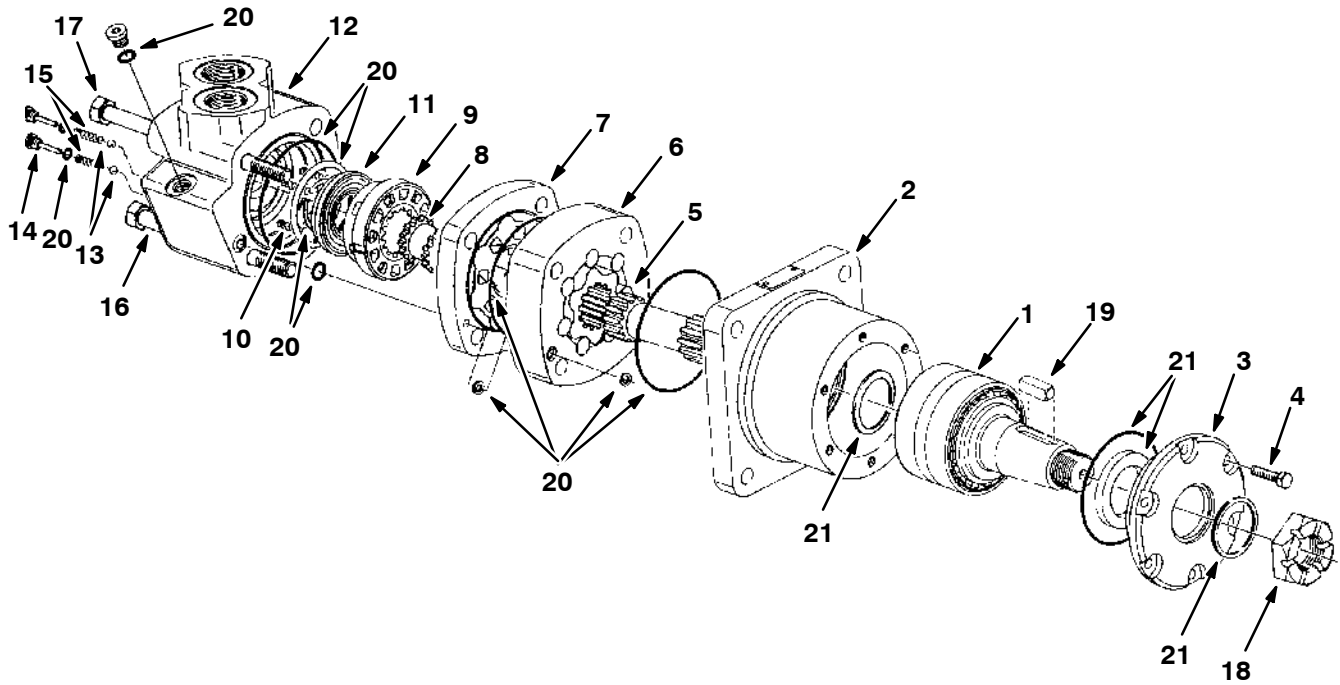


Fig. 2 - Hydraulic Motor Breakdown, 63426

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		63426	(000000-	) Motor, Propelling	1
▲	1	34180	(000000-	) Shaft and Brg	1
▲	2	74132	(000000-	) Housing, Brg	1
▲	3	74133	(000000-	) Retainer, Frt	1
▲	4	37943	(000000-	) Bolt	6
▲	5	34181	(000000-	) Drive	1
▲	6	34182	(000000-	) Gerotor Set	1
▲	7	34184	(000000-	) Valve Plate	1
▲	8	34183	(000000-	) Drive, Valve	1
▲	9	34185	(000000-	) Valve	1
▲	10	34178	(000000-	) Spring	3
▲	11	37723	(000000-	) Plate	1
▲	12	74134	(000000-	) Housing Assy	1
▲	13	37766	(000000-	) Ball	2
▲	14	74137	(000000-	) Plug Assembly	2
▲	15	34179	(000000-	) Spring	2
▲	16	74135	(000000-	) Screw, Cap	2
▲	17	74136	(000000-	) Screw, Cap	2
▲	18	45622	(000000-	) Nut	1
▲	19	45623	(000000-	) Key	1
▲	20	40380	(000000-	) Seal Kit, Motor	1
▲	21	65227	(000000-	) Seal Kit, Shaft	1

Fig. 3 - Hydraulic Motor Breakdown, 22626

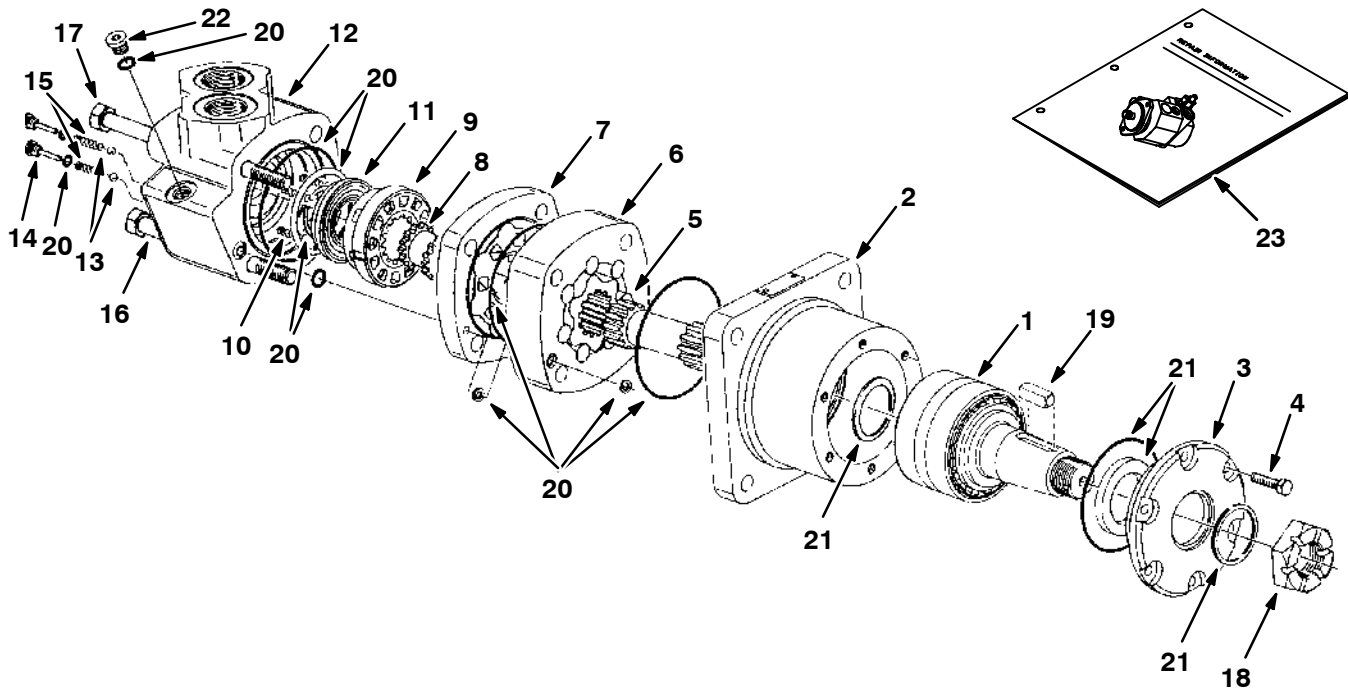


Fig. 3 - Hydraulic Motor Breakdown, 22626

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		22626	(000000-	) Motor, Propelling	1
▲	1	22629	(000000-	) Shaft and Brg	1
▲	2	22630	(000000-	) Housing, Brg	1
▲	3	22636	(000000-	) Retainer, Frt	1
▲	4	37943	(000000-	) Bolt	6
▲	5	34181	(000000-	) Drive	1
▲	6	74214	(000000-	) Gerotor Set	1
▲	7	34184	(000000-	) Valve Plate	1
▲	8	34183	(000000-	) Drive, Valve	1
▲	9	34185	(000000-	) Valve	1
▲	10	34178	(000000-	) Spring	3
▲	11	37723	(000000-	) Plate	1
▲	12	74134	(000000-	) Housing Assy	1
▲	13	37766	(000000-	) Ball	2
▲	14	74137	(000000-	) Plug Assembly	2
▲	15	34179	(000000-	) Spring	2
▲	16	74135	(000000-	) Screw, Cap	2
▲	17	74136	(000000-	) Screw, Cap	2
▲	18	45622	(000000-	) Nut	1
▲	19	45623	(000000-	) Key	1
▲	20	22646	(000000-	) Seal Kit, Motor	1
▲	21	22645	(000000-	) Seal Kit, Shaft	1
▲		74220	(000000-	) Seal Kit, Rear	1
▲	22	74098	(000000-	) Plug, O-Ring	1
	23	74246	(000000-	) Repair Info, Motor	1

Fig. 4 - Hydraulic Motor Breakdown, 373464

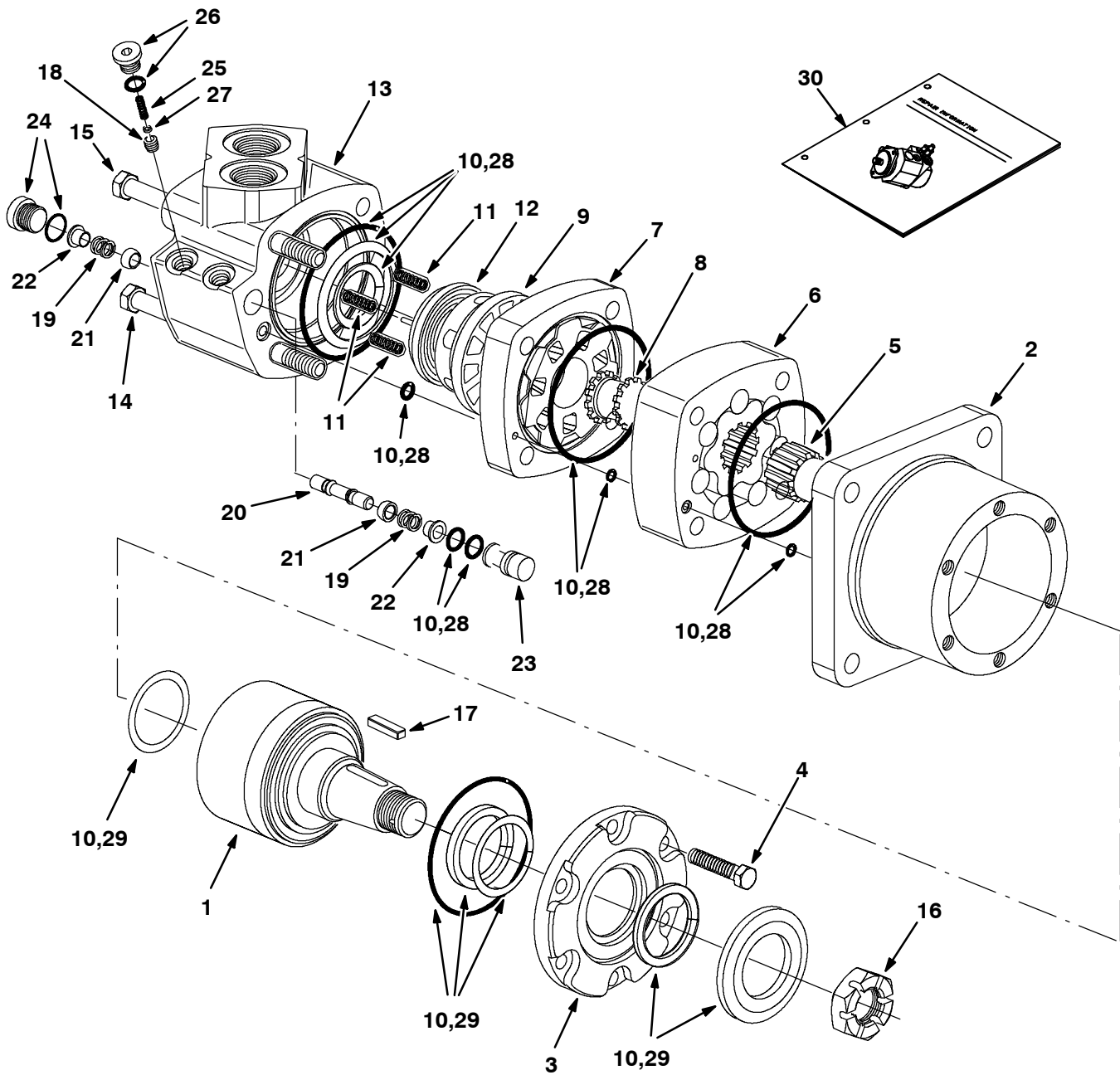
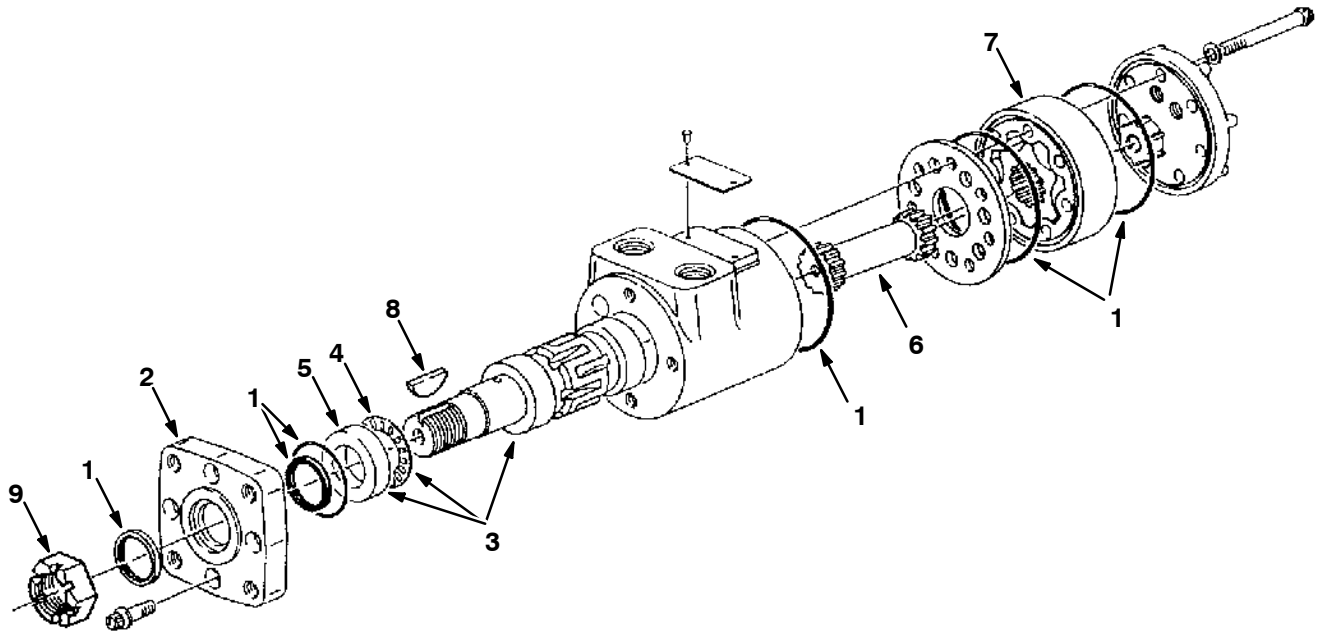


Fig. 4 - Hydraulic Motor Breakdown, 373464

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		373464	(000000-	) Motor, Hyd, Gear, [In] 29.9 B 3000	1
▲	1	22629	(000000-	) Shaft, Motor, Hyd	1
▲	2	22630	(000000-	) Housing, Bearing, Motor, Hyd	1
▲	3	22636	(000000-	) Retainer, Front, Motor, Hyd	1
▲	4	37943	(000000-	) Bolt, Motor, Hyd	6
▲	5	34181	(000000-	) Drive, Motor, Hyd	1
▲	6	74214	(000000-	) Geroler Set, Motor, Hyd	1
▲	7	34184	(000000-	) Plate, Valve, Motor, Hyd	1
▲	8	34183	(000000-	) Valve, Drive, Motor, Hyd	1
▲	9	373541	(000000-	) Valve	1
▲	10	22646	(000000-	) Kit, Seal, Motor, Hyd	1
▲	11	34178	(000000-	) Spring, Motor, Hyd	3
▲	12	37723	(000000-	) Plate, Motor, Hyd	1
▲	13	373549	(000000-	) Housing, Valve	1
▲	14	74135	(000000-	) Screw, Cap, Motor, Hyd	2
▲	15	74136	(000000-	) Screw, Cap, Motor, Hyd	2
▲	16	45622	(000000-	) Nut, Motor, Hyd	1
▲	17	45623	(000000-	) Key, Motor, Hyd	1
▲	18	373542	(000000-	) Poppet	1
▲	19	373291	(000000-	) Spring	2
▲	20	373543	(000000-	) Piston	1
▲	21	373226	(000000-	) Poppet, Pump, Hyd, Gear	2
▲	22	373236	(000000-	) Sleeve, Dashpo, Pump, Hyd, Gear	2
▲	23	373544	(000000-	) Plug	1
▲	24	373545	(000000-	) Plug Assy	1
▲	25	373546	(000000-	) Spring	1
▲	26	373547	(000000-	) Plug Assy	1
▲	27	373548	(000000-	) Shim	1
▲	28	74220	(000000-	) Kit, Seal, Hyd, Motor	1
▲	29	22645	(000000-	) Kit, Seal, Motor, Hyd	1
	30	74246	(000000-	) Repair Info,Mtr Cl	1

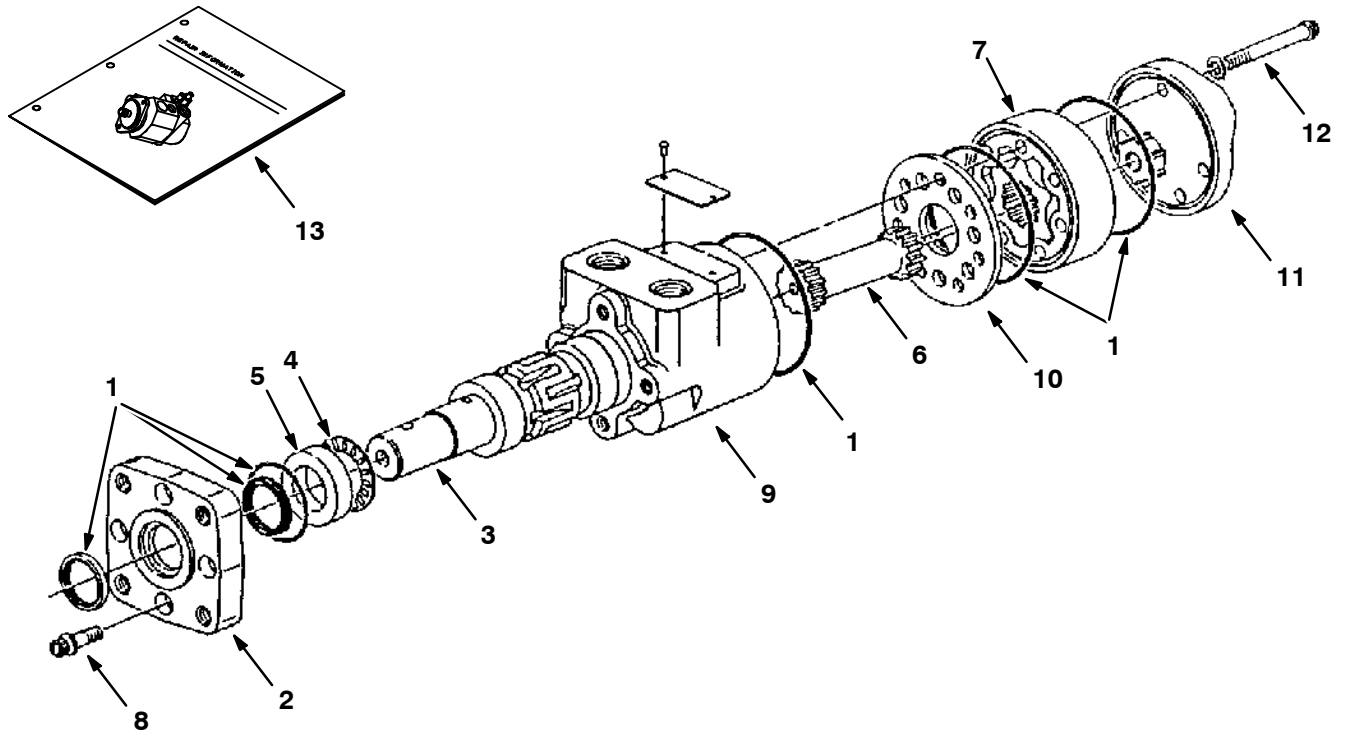
Fig. 5 - Hydraulic Motor Breakdown, 53434



05348 - ALL

Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽	53434	(000000-	) Motor, Hydraulic	1
▲	1 61490	(000000-	) Seal Kit	1
▲	2 31354	(000000-	) Flange, Mounting	1
▲▽	3 58278	(000000-	) Output Shaft Assembly	1
▲▲	4 45628	(000000-	) Bearing	1
▲▲	5 16695	(000000-	) Race, Thrust	1
▲	6 34176	(000000-	) Drive	1
▲	7 58270	(000000-	) Gerotor Set	1
▲	8 00500-15	(000000-	) Key, Woodruff	1
▲	9 39527	(000000-	) Nut, Slotted Hex	1

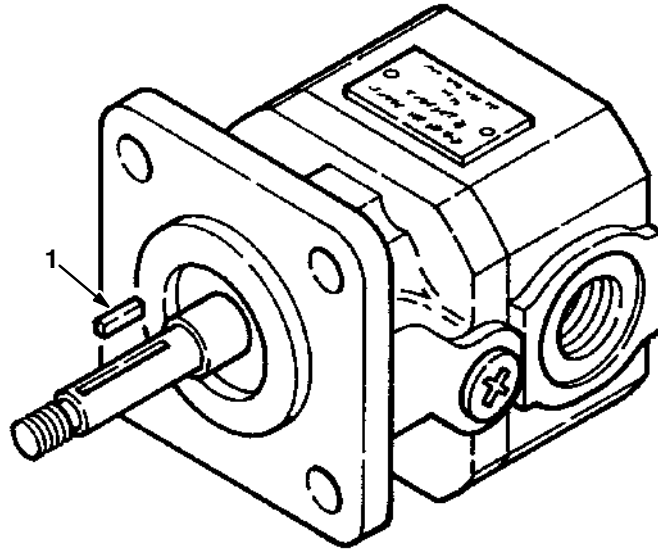
Fig. 6 - Hydraulic Motor Breakdown, 79781



07716,09670 - ALL

Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽	79781	(000000-	) Motor, Hydraulic	1
▲ 1	61490	(000000-	) Seal Kit	1
▲ 2	79782	(000000-	) Flange, Mounting	1
▲ 3	16694	(000000-	) Shaft	1
▲ 4	45628	(000000-	) Bearing Thrust	1
▲ 5	16695	(000000-	) Race, Thrust	1
▲ 6	31380	(000000-	) Drive	1
▲ 7	31385	(000000-	) Gerotor Set	1
▲ 8	37555	(000000-	) Screw	4
▲ 9	74100	(000000-	) Housing	1
▲ 10	74094	(000000-	) Spacer Plate	1
▲ 11	74101	(000000-	) End Cap	1
▲ 12	65232	(000000-	) Cap Screw	5
▲ 13	74250	(000000-	) Repair Info, Motor	1

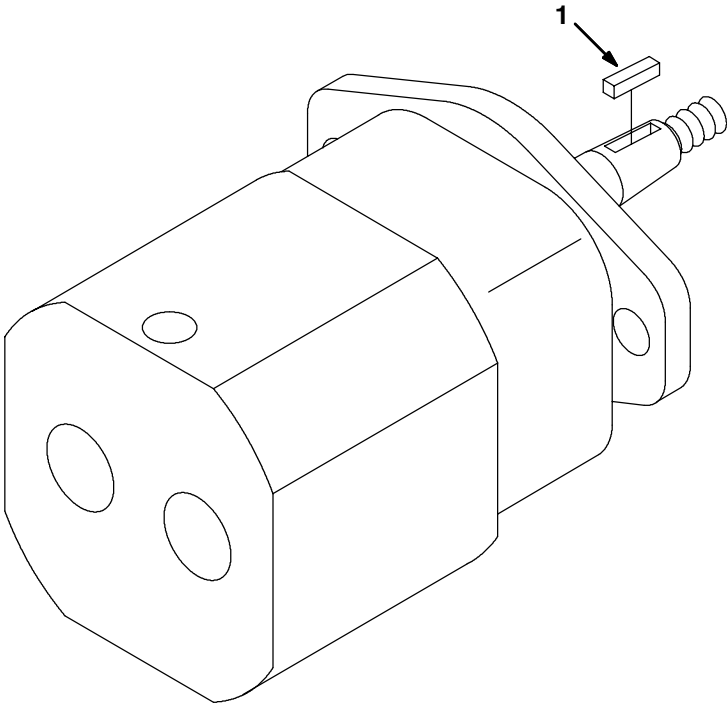
Fig. 7 - Hydraulic Motor Breakdown, 19117



05190 - ALL

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		19117	(000000-)	Motor, Hydraulic	1
▲	1	00954	(000000-)	Key	1
▲		74233	(000000-)	Seal Kit	1

Fig. 8 - Hydraulic Motor Breakdown, 63542



10556 - ALL

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		63542	(000000-	) Motor, Hydraulic	1
▲	1	00960	(000000-	) Key, Square 0.12 0.12 00.50 LG	1
▲		74233	(000000-	) Seal Kit, Hyd Mtr Gear	1

Fig. 9 - Hydraulic Steering Valve Breakdown, 65242

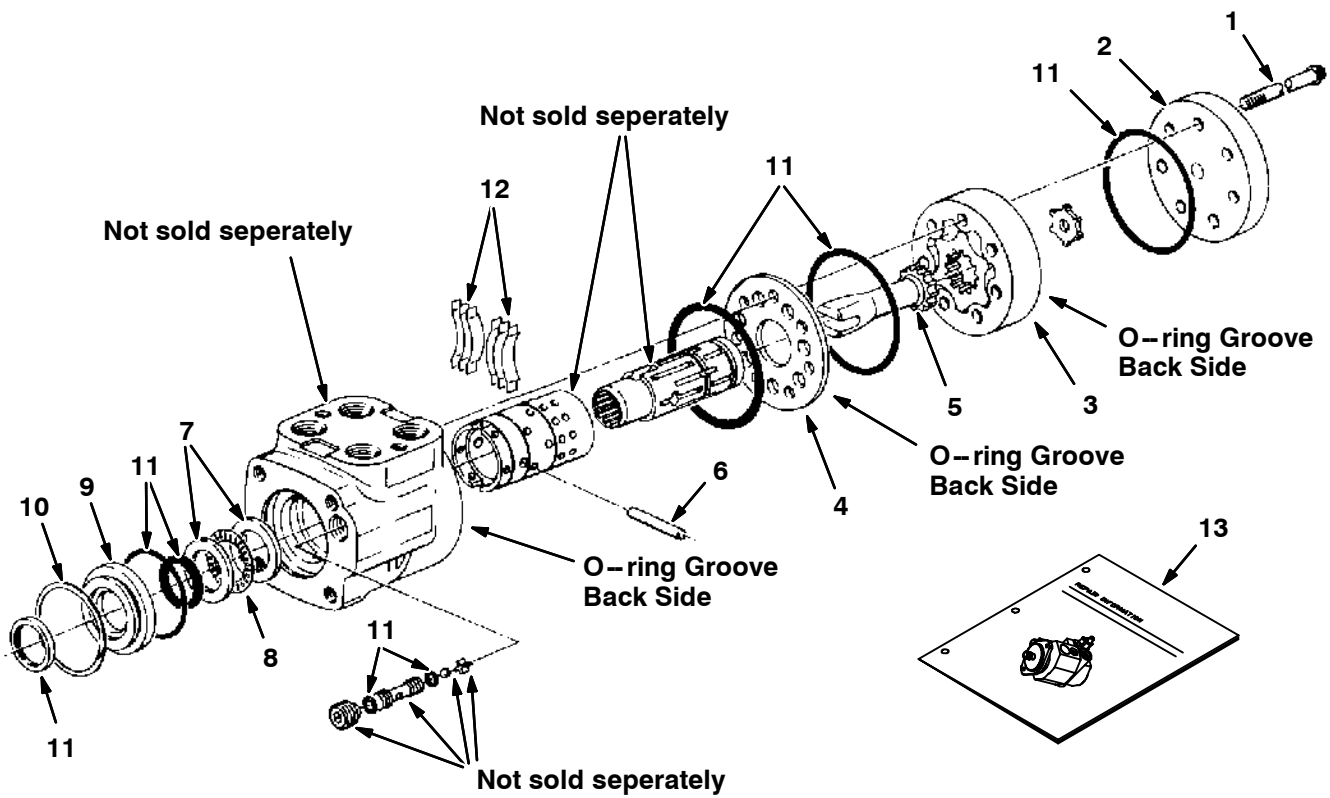
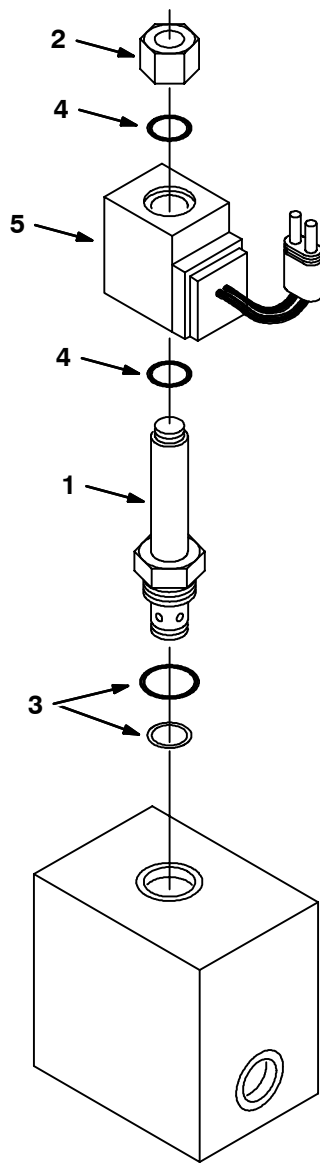


Fig. 9 - Hydraulic Steering Valve Breakdown, 65242

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		65242	(000000-	) Steer Control Hyd#4 04.5 1300	1
▲	1	74174	(000000-	) Cap, Screw	6
▲	2	74194	(000000-	) Cap, End	1
▲	3	65235	(000000-	) Gerotor Set Cl	1
▲	4	74182	(000000-	) Plate, Wear	1
▲	5	58596	(000000-	) Drive	1
▲	6	74218	(000000-	) Pin	1
▲	7	74109	(000000-	) Race, Bearing	2
▲	8	74110	(000000-	) Bearing, Needle	1
▲	9	74112	(000000-	) Bushing, Seal	1
▲	10	74111	(000000-	) Ring, Retainer	1
▲	11	74190	(000000-	) Seal Kit, Scu	1
▲	12	74195	(000000-	) Spring Kit	1
	13	74251	(000000-	) Repair Info, Scu Cl	1

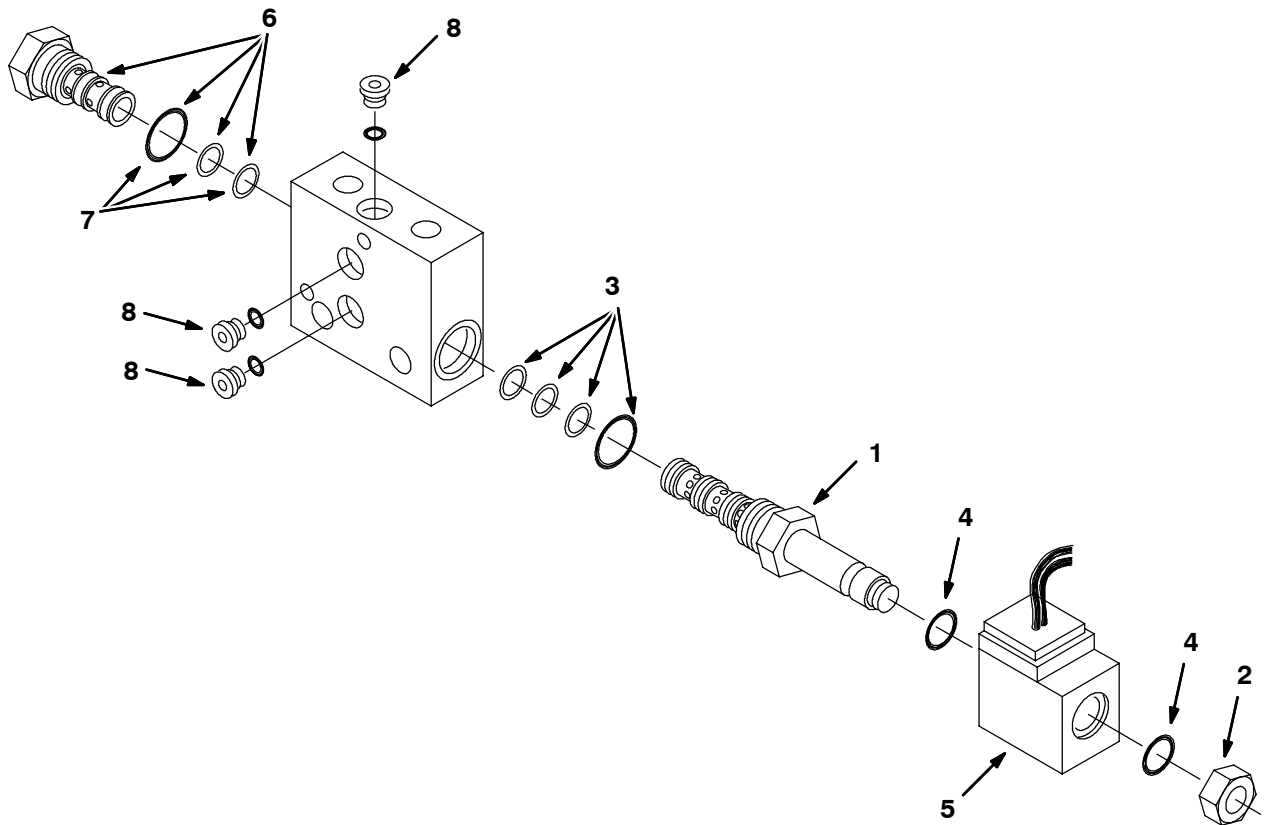
Fig. 10 - Hydraulic Solenoid Valve Breakdown, 84015



07639 - ALL

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		84015	(000000-	) Valve - Hyd., Solenoid	1
▲▽	1	79739	(000000-	) Valve Stem, N.D.	1
▲▲	2	79731	(000000-	) Nut, Cart., LNG.	1
▲▲	3	79711	(000000-	) Seal Kit, Cart.	1
▲▲	4	79740	(000000-	) Seal Kit, Coil	1
▲	5	21917	(000000-	) Coil, 12V W/Var	1

Fig. 11 - Hydraulic Solenoid Valve Breakdown, 84016



10499 - ALL

Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽	84016	(000000-	) Valve, Hyd Control Solenoid	1
▲▽	1 79719	(000000-	) Valve Stem 4W2P	1
▲▲	2 79728	(000000-	) Nut, Cart., Sht	1
▲▲	3 79711	(000000-	) Seal Kit, Cart	1
▲▲	4 79740	(000000-	) Seal Kit, Coil	1
▲	5 21917	(000000-	) Coil, 12V W/Var	1
▲▽	6 74145	(000000-	) Cart, Pilot Cntr	1
▲▲	7 79711	(000000-	) Seal Kit, Cart	1
▲	8 13902	(000000-	) Plug, #2 O-Ring	3

Fig. 12 - Hydraulic Valve Breakdown, 375563

CONTROL VALVE	
Spool #1	Hopper Lift
Spool #2	Hopper Dump
Spool #3	Hopper Door

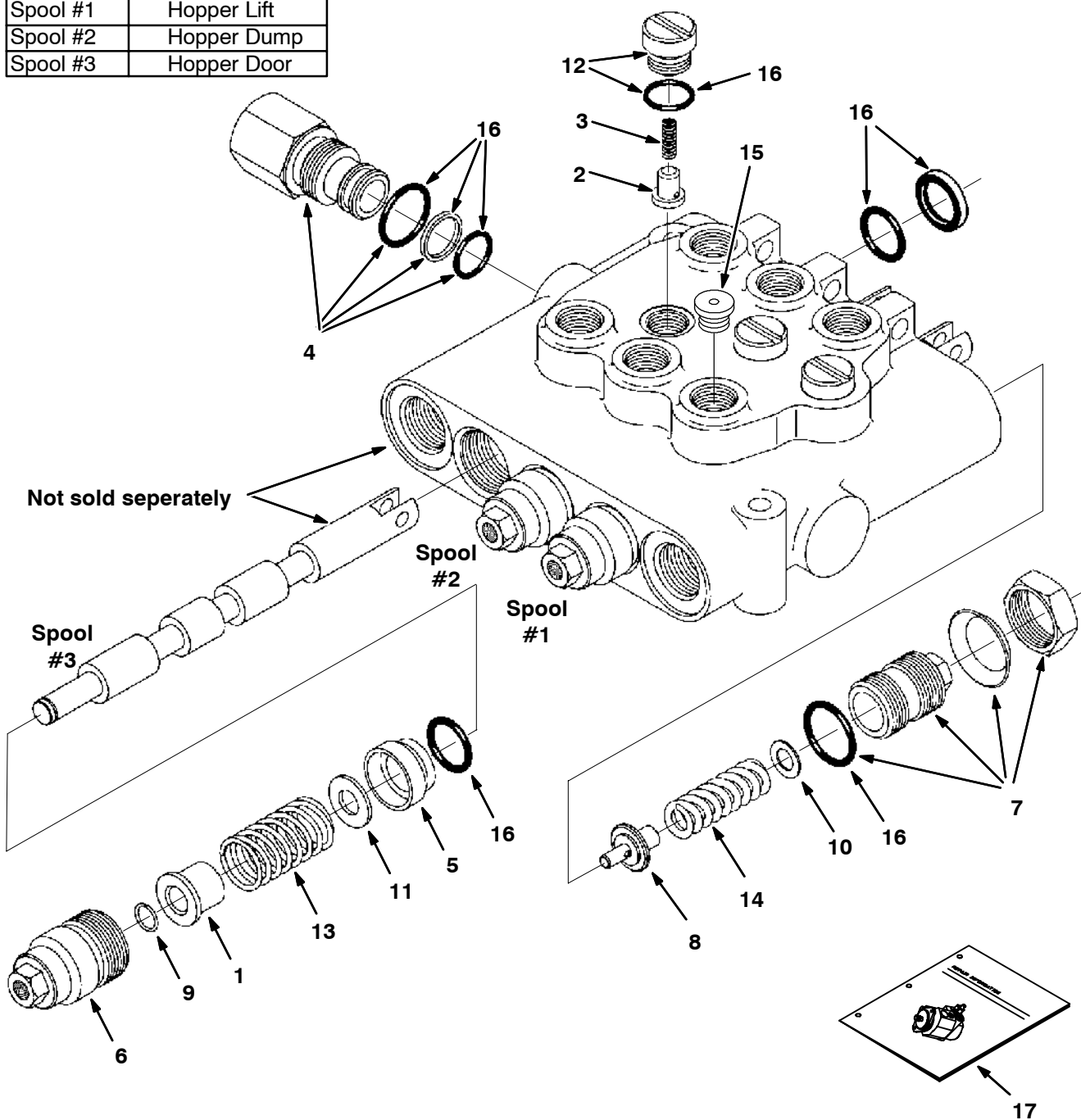


Fig. 12 - Hydraulic Valve Breakdown, 375563

	Ref.	Tenant Part No.	Manufacturer Serial Number	Description	Qty.
▽		375563	(000000-	) Valve, Hyd Control Man	1
▲	1	79822	(000000-	) Spacer En	3
▲	2	79786	(000000-	) Plunger En	3
▲	3	79787	(000000-	) Spring En	3
▲	4	79823	(000000-	) Plug Assy,Byd En	1
▲	5	79788	(000000-	) Bushing En	3
▲	6	79789	(000000-	) Cap Assembly En	3
▲	7	79790	(000000-	) Plug Assembly En	1
▲	8	79791	(000000-	) Poppet En	1
▲	9	79792	(000000-	) Retaining Rng En	3
▲	10	79793	(000000-	) Shim .035 Thk En	1
▲	10	79798	(000000-	) Shim .015 Thk En	1
▲	10	79799	(000000-	) Shim .010 Thk En	1
▲	11	79794	(000000-	) Washer En	3
▲	12	79795	(000000-	) Plug & O-Ring En	3
▲	13	79824	(000000-	) Spring En	3
▲	14	79797	(000000-	) Spring En	1
▲	15	13904	(000000-	) Plug Gage #6	1
▲	16	79812	(000000-	) Seal Kit, Vlv En	1
▲	17	79820	(000000-	) Instr. Valve Repair Info	1

Fig. 13 - Hydraulic Solenoid Valve Breakdown, 84014

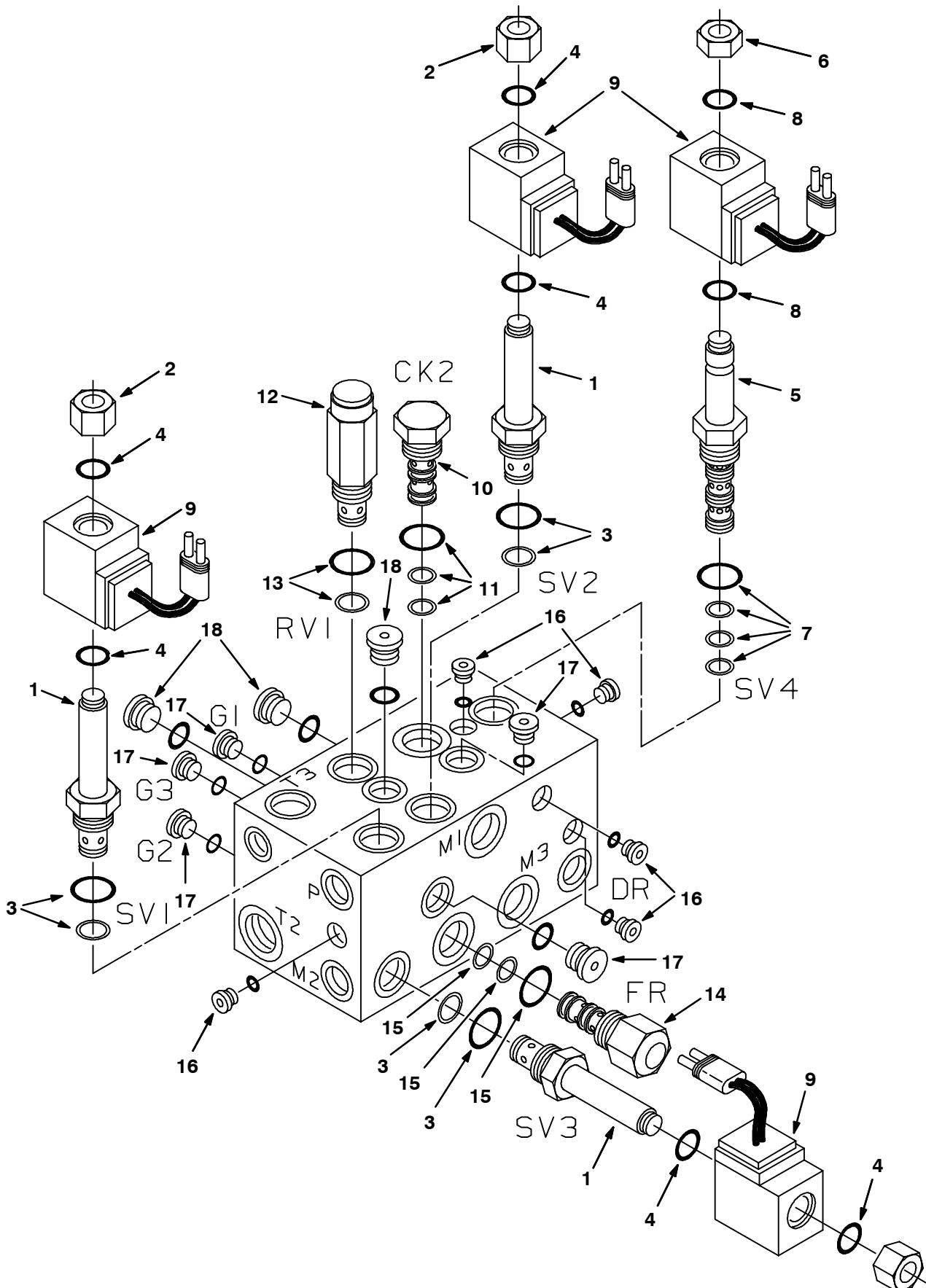
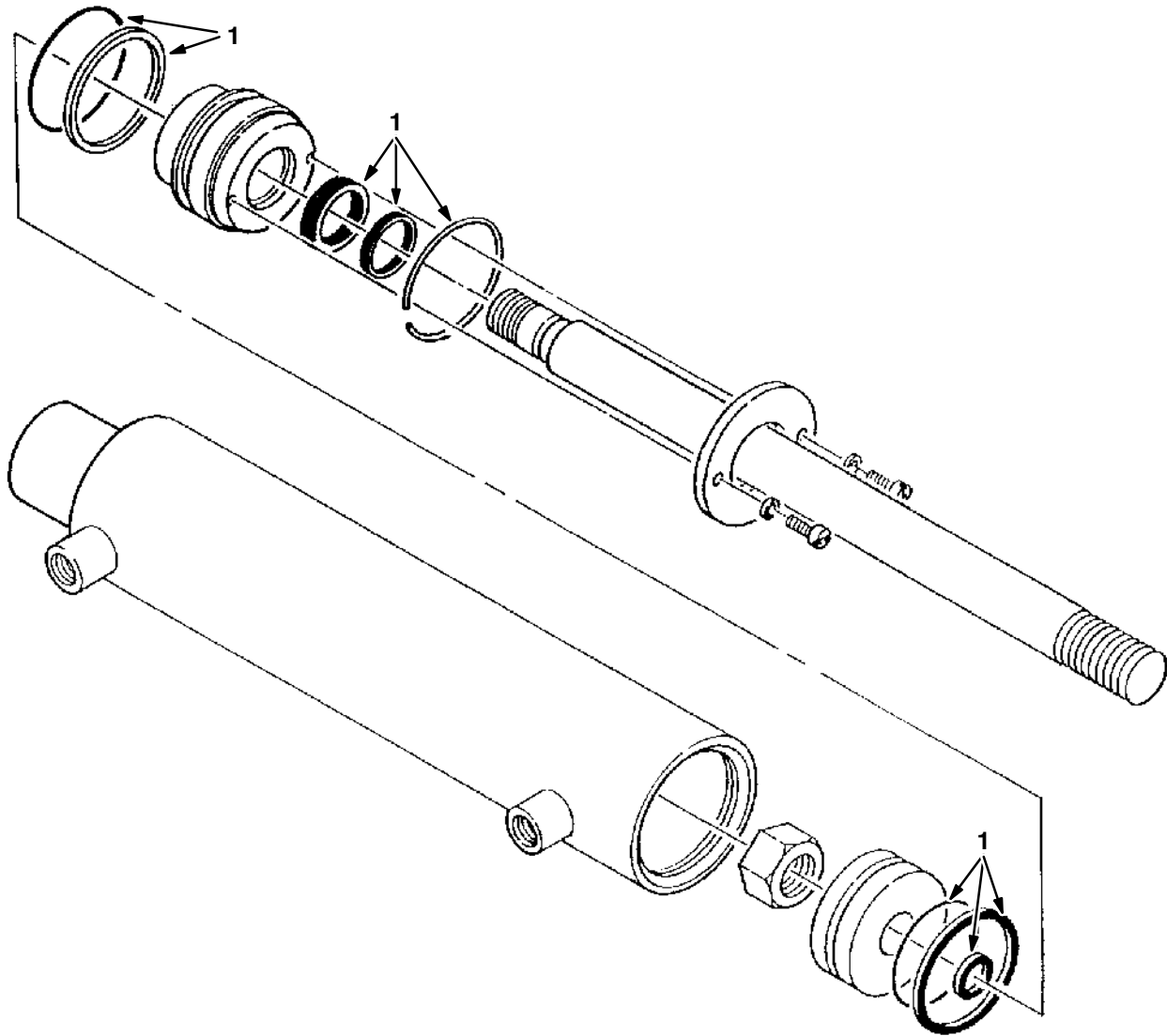


Fig. 13 - Hydraulic Solenoid Valve Breakdown, 84014

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		84014	(000000-	) Valve, Hyd Control Solenoid	1
▲▽	1	79739	(000000-	) Valve Stem N.O. CP	3
▲▲	2	79731	(000000-	) Nut, Cart., LNG CP	1
▲▲	3	79711	(000000-	) Seal Kit, Cart CP	1
▲▲	4	79740	(000000-	) Seal Kit, Coil CP	1
▲▽	5	79719	(000000-	) Valve Stem 4W2P CP	1
▲▲	6	79728	(000000-	) Nut, Cart., SHT CP	1
▲▲	7	79711	(000000-	) Seal Kit, Cart CP	1
▲▲	8	79740	(000000-	) Seal Kit, Coil CP	1
▲	9	21917	(000000-	) Coil 12V w/Var CP	4
▲▽	10	74146	(000000-	) Cart, Check Valve CP	1
▲▲	11	79711	(000000-	) Seal Kit, Cart CP	1
▲▽	12	65240	(000000-	) Cart, PSI CN CP	1
▲▲	13	79711	(000000-	) Seal Kit, Cart CP	1
▲▽	14	74268	(000000-	) Cart Flow Control CP	1
▲▲	15	79711	(000000-	) Seal Kit, Cart CP	1
▲	16	13902	(000000-	) Plug #2	6
▲	17	74098	(000000-	) Plug Gage #4	5
▲	18	13904	(000000-	) Plug Gage #6	3

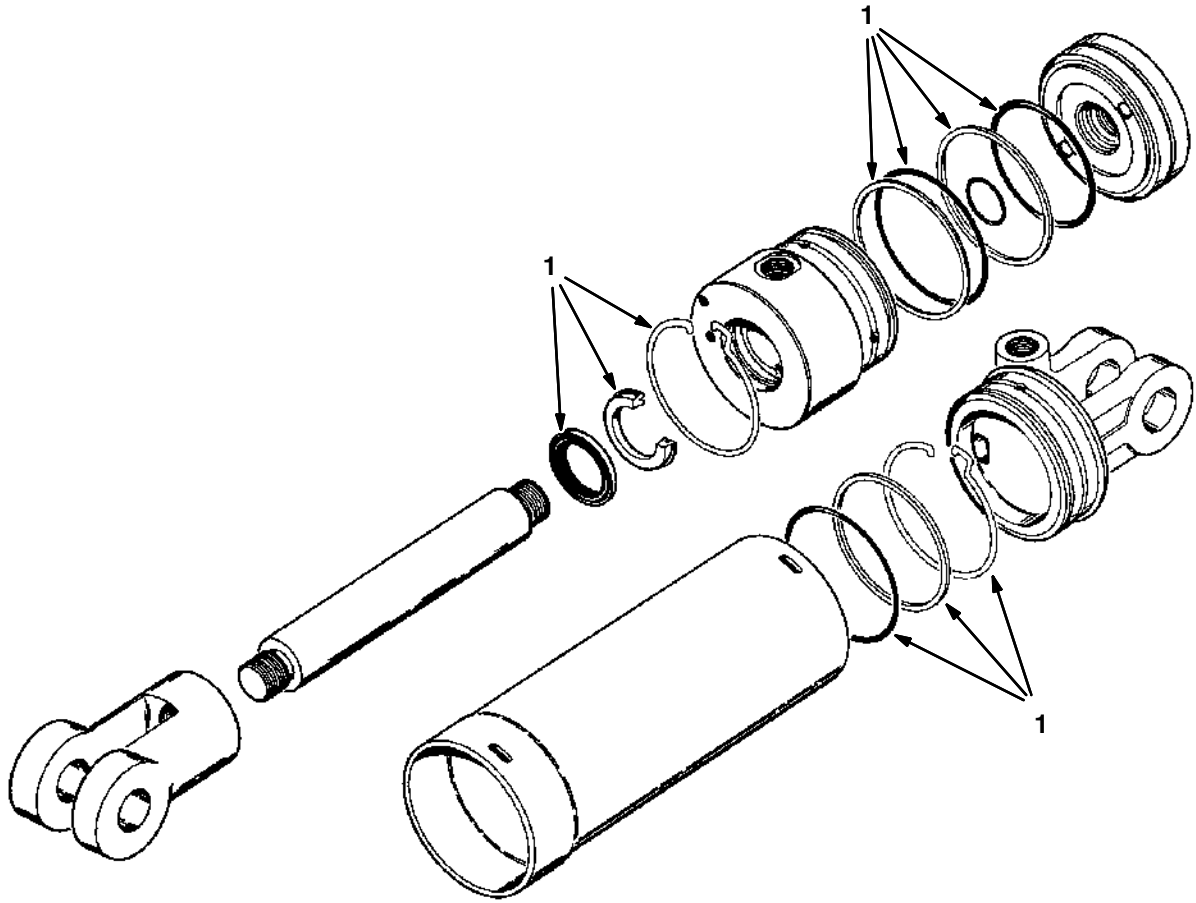
Fig. 14 - Hydraulic Cylinder Breakdown, 53601



07494 - ALL

Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽	53601	(000000-)	Cylinder, Hydraulic	1
▲ 1	04483	(000000-)	Seal Kit	1

Fig. 15 - Hydraulic Cylinder Breakdown, 62975



10404 - ALL

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		62975	(000000-	) Cylinder, Hyd 4.0B 14.5S 2500	1
▲	1	79783	(000000-	) Seal Kit, Cyl	1
	2	79784	(000000-	) Repair Info,Cyl En	1

Fig. 16 - Cab Assembly

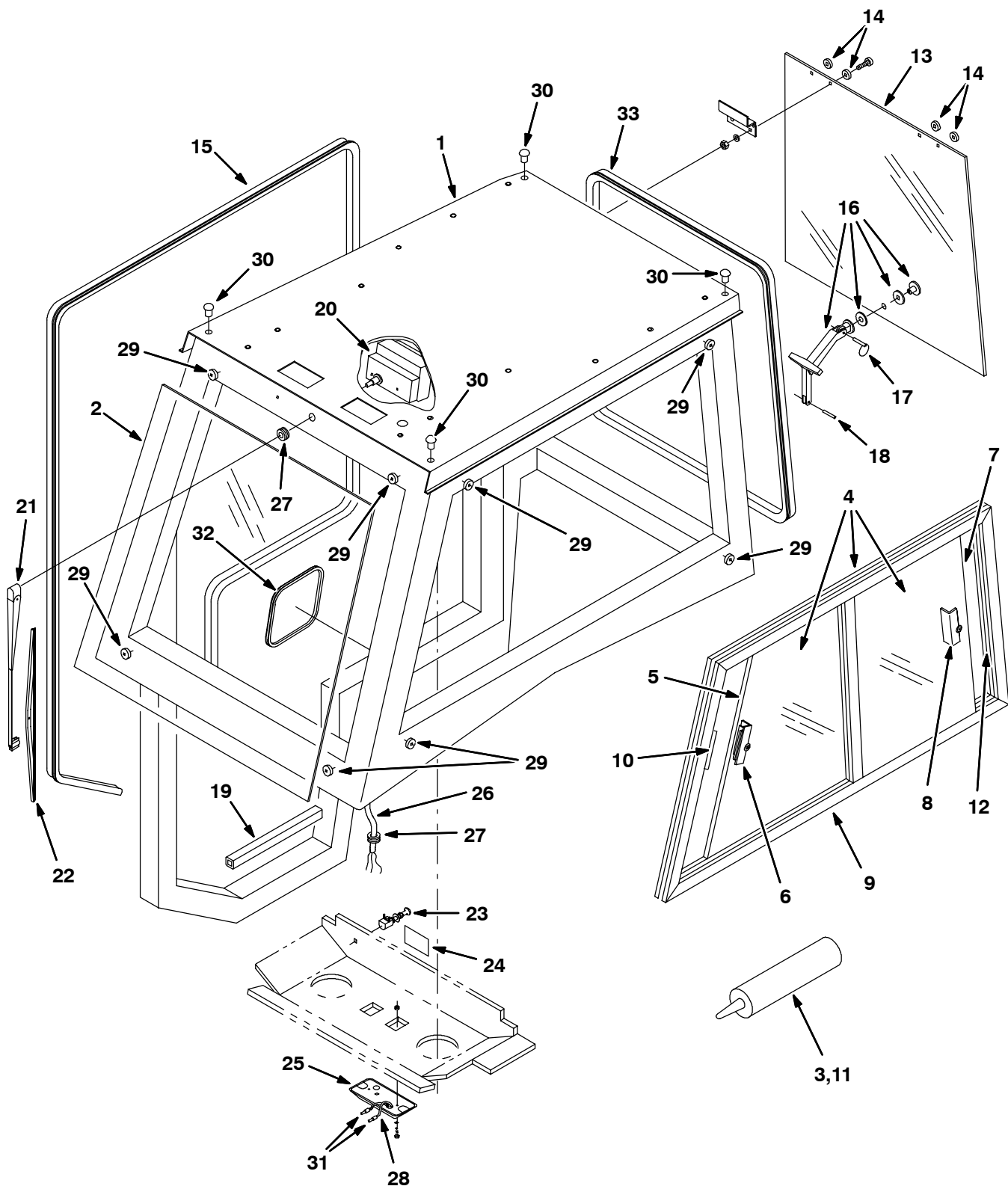


Fig. 16 - Cab Assembly

NOTE: The Cab Assembly, TENNANT Part Number 380602 includes Fig. 16, Fig. 17, Fig. 18, and .Fig. 19

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
	1	380734	(000000-	) Cab Assy, W/Label (DSL)	1
▽	2	75822	(000000-	) Pane, Glass, Windshield	1
▲	3	374769	(000000-	) Adhesive	1
▽	4	75823	(000000-	) Pane Assy, Glass, Sliding, Cab Lh	1
▲▽	5	21307	(000000-	) Pane, Glass, Cab, Front	1
▲▲	6	374750	(000000-	) Latch, Pane, Cab	1
▲▽	7	21308	(000000-	) Pane, Glass, Cab, Rear	1
▲▲	8	374750	(000000-	) Latch, Pane, Cab	1
▲▽	9	21309	(000000-	) Frame, Pane, Cab, Side	1
▲▲	10	374765	(000000-	) Keeper, Latch, Pane	1
▲	11	374769	(000000-	) Adhesive	1
	12	21310	(000000-	) Seal Kit, Pane, Cab	1
	13	75824	(000000-	) Pane, Glass, Cab, Rear	1
	14	75825	(000000-	) Spacer, Pane, Glass	5
	15	76948	(000000-	) Gasket, Push On	2
	16	76950	(000000-	) Latch, Rear Wind	1
	17	76971	(000000-	) Ring, Rear Window	1
	18	380708	(000000-	) Drive Pin, .31	1
	19	76973	(000000-	) Seal Cw	1
	20	76977	(000000-	) Motor, Wiper 12V	1
	21	76980	(000000-	) Arm, Rear Wiper	1
	22	76982	(000000-	) Blade Arm, Rear	1
	23	76985	(000000-	) Switch, Wiper Motor	1
	24	380694	(000000-	) Label, Wiper	1
▽	25	76996	(000000-	) Light, Dome 12V	1
▲		374759	(000000-	) Lamp	1
	26	380577	(000000-	) Harness, Cab (See Fig. 19)	1
	27	77811	(000000-	) Grommet	2
	28	77812	(000000-	) Wire, Dome Light	2
	29	77813	(000000-	) Spacer	8
	30	77814	(000000-	) Closure	4
	31	77815	(000000-	) Disconnect, Male	2
	32	380692	(000000-	) Molding, Trim	1
	33	380695	(000000-	) Seal, Rear Window	1

Fig. 17 - Cab Door Assembly

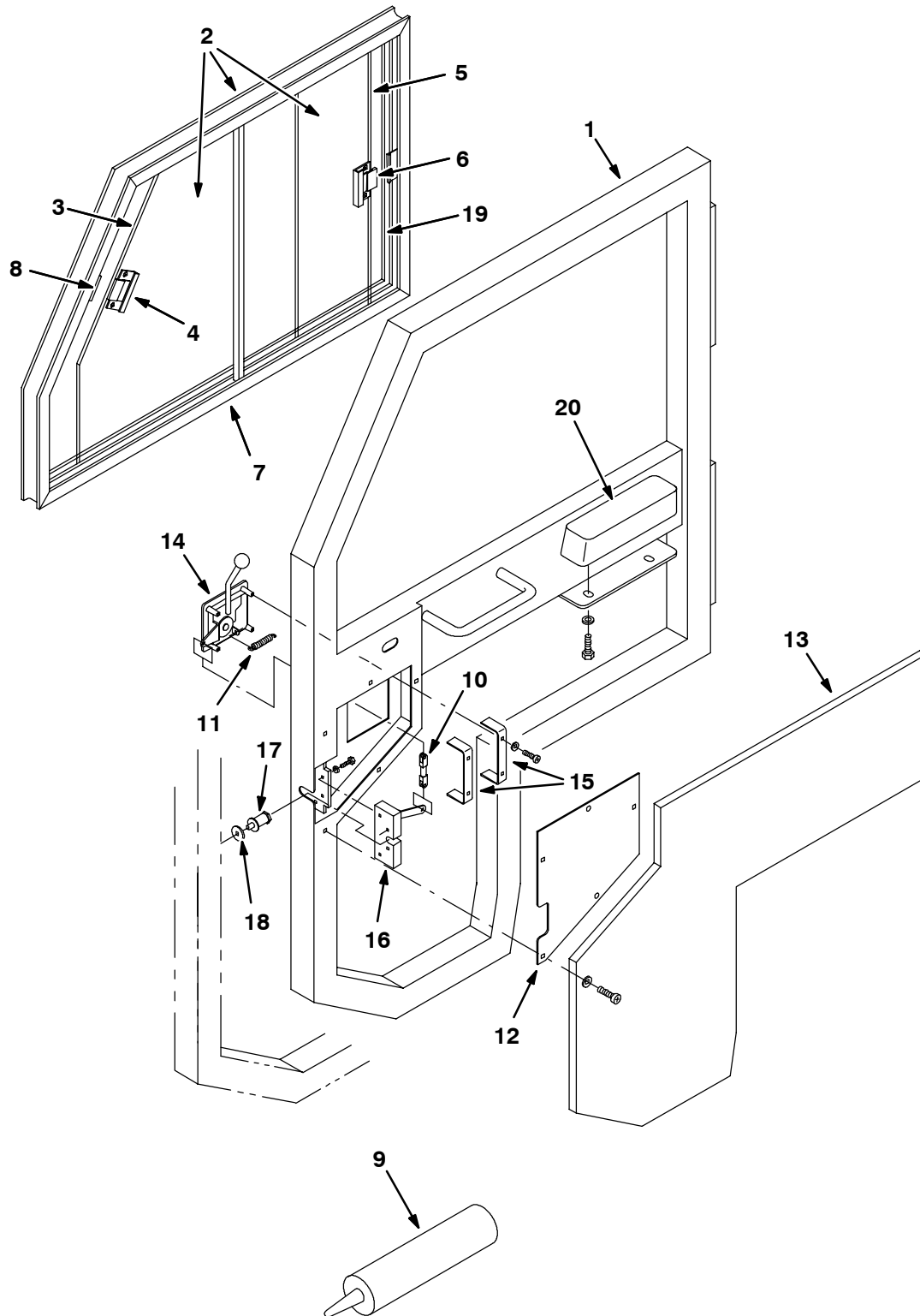


Fig. 17 - Cab Door Assembly

NOTE: The Cab Assembly, TENNANT Part Number 380602 includes Fig. 16, Fig. 17, Fig. 18, and .Fig. 19

	Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▽		75821	(000000-	) Door Assembly, Cab	1
▲	1	77816	(000000-	) Door Cw	1
▲▽	2	77817	(000000-	) Pane Assy, Glass, Sliding, Cab, Door	1
▲▲	3	21311	(000000-	) Pane, Glass, Door Front	1
▲▲▲	4	374750	(000000-	) Latch, Pane, Cab	1
▲▲	5	21312	(000000-	) Pane, Glass, Door, Rear	1
▲▲▲	6	374750	(000000-	) Latch, Pane, Cab	1
▲▲	7	21313	(000000-	) Frame, Pane, Door, Side	1
▲▲	8	374765	(000000-	) Keeper, Latch, Pane	1
▲▲	9	374769	(000000-	) Adhesive	1
▲	10	77821	(000000-	) Link, Connecting	1
▲	11	77822	(000000-	) Pin Assy, Spring	2
▲	12	77823	(000000-	) Plate	1
▲	13	77824	(000000-	) Foam, Door	1
▲▽	14	77818	(000000-	) Paddle Handle	1
▲▲		21150	(000000-	) Key Set	1
▲	15	77819	(000000-	) Bracket	2
▲	16	77820	(000000-	) Clam Latch	1
	17	58490	(000000-	) Pin, Latch	1
	18	76976	(000000-	) Shim	2
	19	374757	(000000-	) Seal Kit, Pane, Door	1

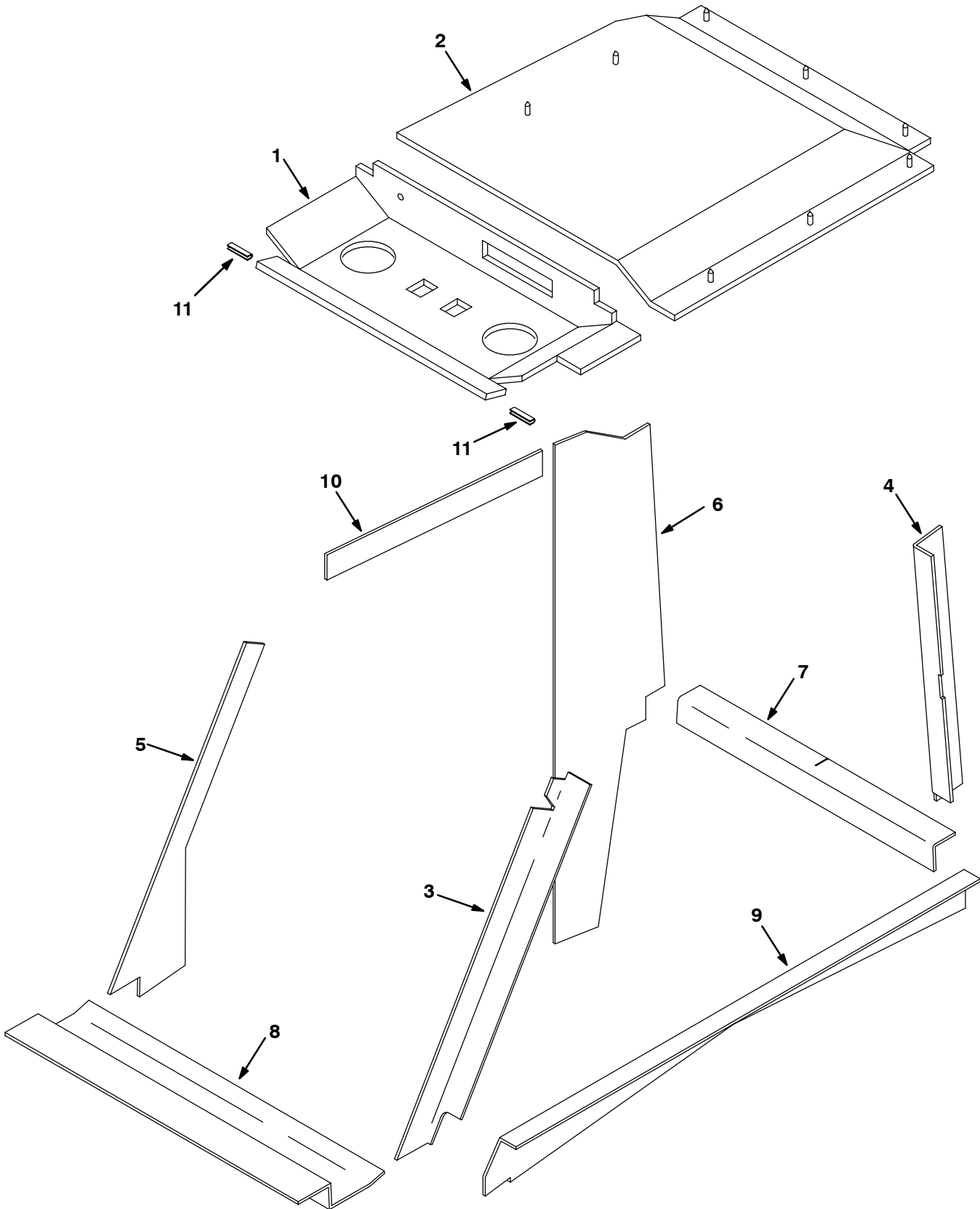
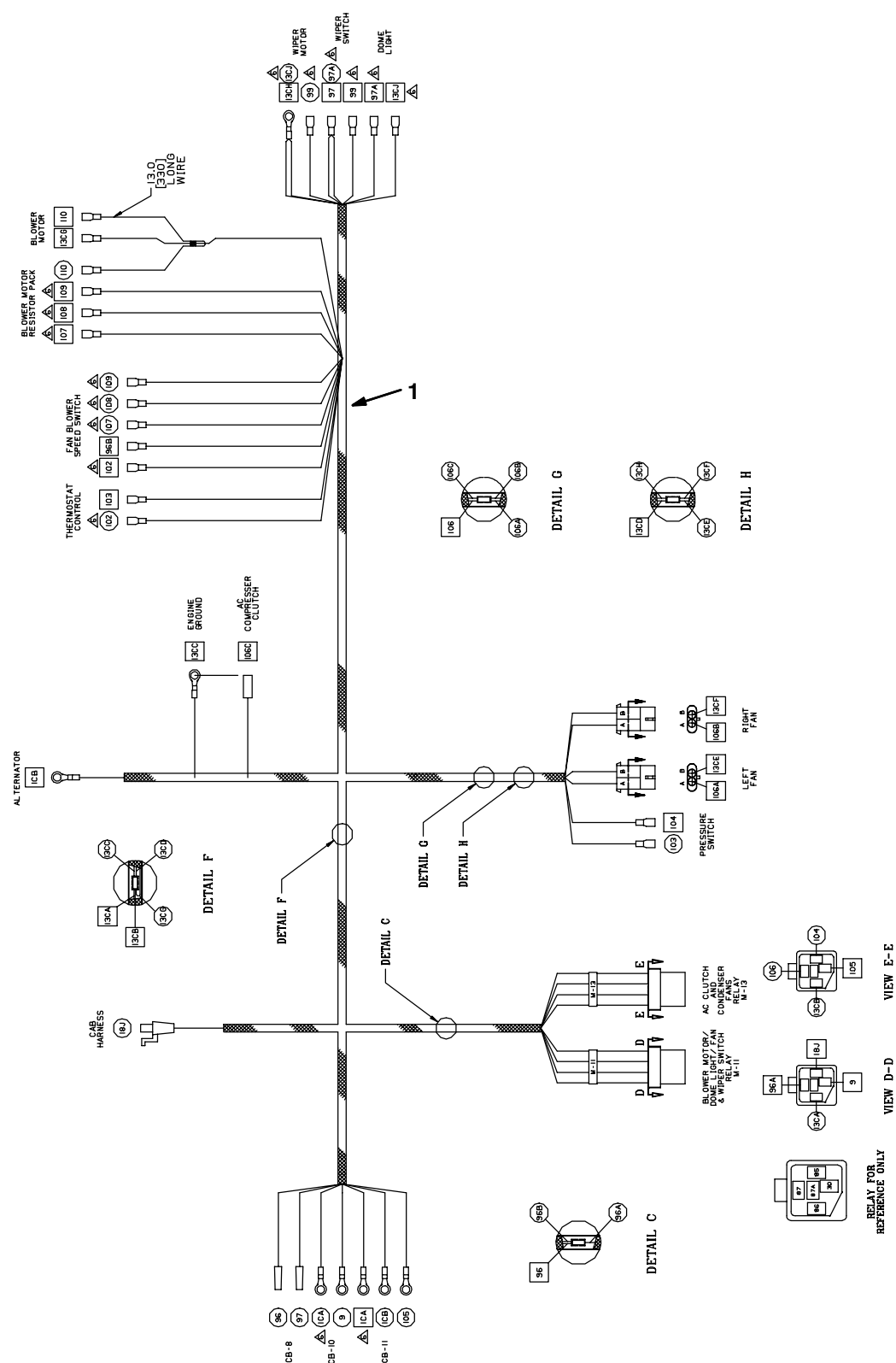
Fig. 18 - Cab Insulation Group

Fig. 18 - Cab Insulation Group

NOTE: The Cab Assembly, TENNANT Part Number 380602 includes Fig. 16, Fig. 17, Fig. 18, and .Fig. 19

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	77800	(000000-	) Headliner, Front	1
2	77801	(000000-	) Headliner, Rear Cw	1
3	77802	(000000-	) Foam, Lh Front Pos	1
4	77803	(000000-	) Foam, Lh Rear Pos	1
5	77804	(000000-	) Foam, Rh Front Pos	1
6	77805	(000000-	) Foam, Rh Rear Pos	1
7	77806	(000000-	) Foam, Rear Sill	1
8	77807	(000000-	) Foam, Front Sill	1
9	77808	(000000-	) Foam, Lh Side Sill	1
10	77809	(000000-	) Foam, Rh Upper Sill	1
11	380693	(000000-	) Molding	2

Fig. 19 - Cab Wire Harness Group

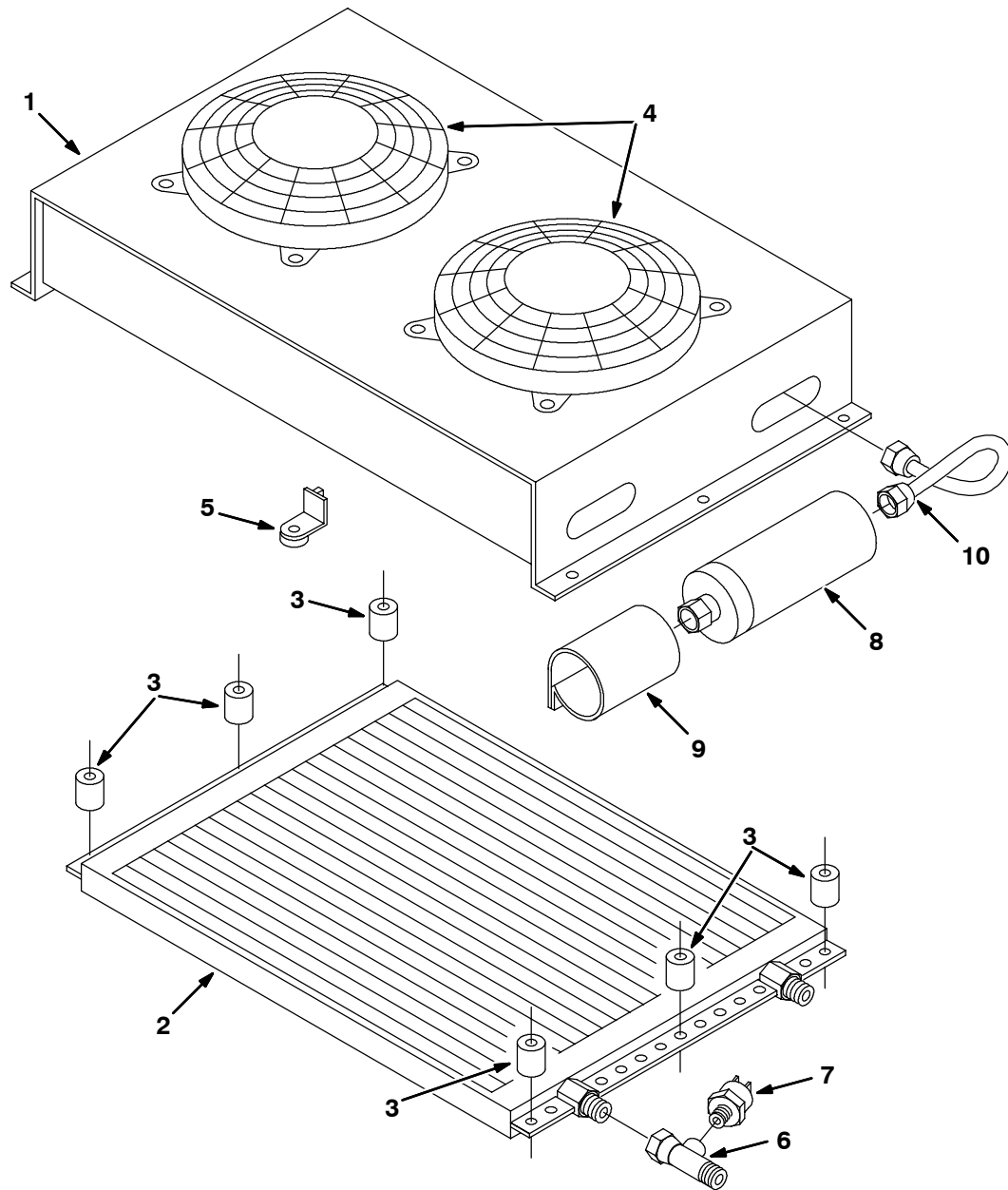


NOTE: The Cab Assembly, TENNANT Part Number 380602 includes Fig. 16, Fig. 17, Fig. 18, and Fig. 19

351143 - ALL

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
1	380577	(000000-)	Harness, Cab, 800/810	1

Fig. 20 - AC Condenser Box Breakdown, 380625



350830 - ALL

Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽	380625	(000000-	) Condenser Assy, A/C	1
▲ 1	380666	(000000-	) Housing, Condenser	1
▲ 2	380667	(000000-	) Coil, Condenser	1
▲ 3	380668	(000000-	) Spacer, Condenser	6
▲ 4	380669	(000000-	) Fan, Condenser	2
▲ 5	380670	(000000-	) Foot, Fan	8
▲ 6	380671	(000000-	) Ftg, Shrader	1
▲ 7	380672	(000000-	) Binary	1
▲ 8	380627	(000000-	) Dryer, Ac	1
▲ 9	380628	(000000-	) Bracket,A/C Dryer	1
▲ 10	380626	(000000-	) Tube Asy,Cond/Dry	1

Fig. 21 - AC and Heater Box Breakdown, 380613

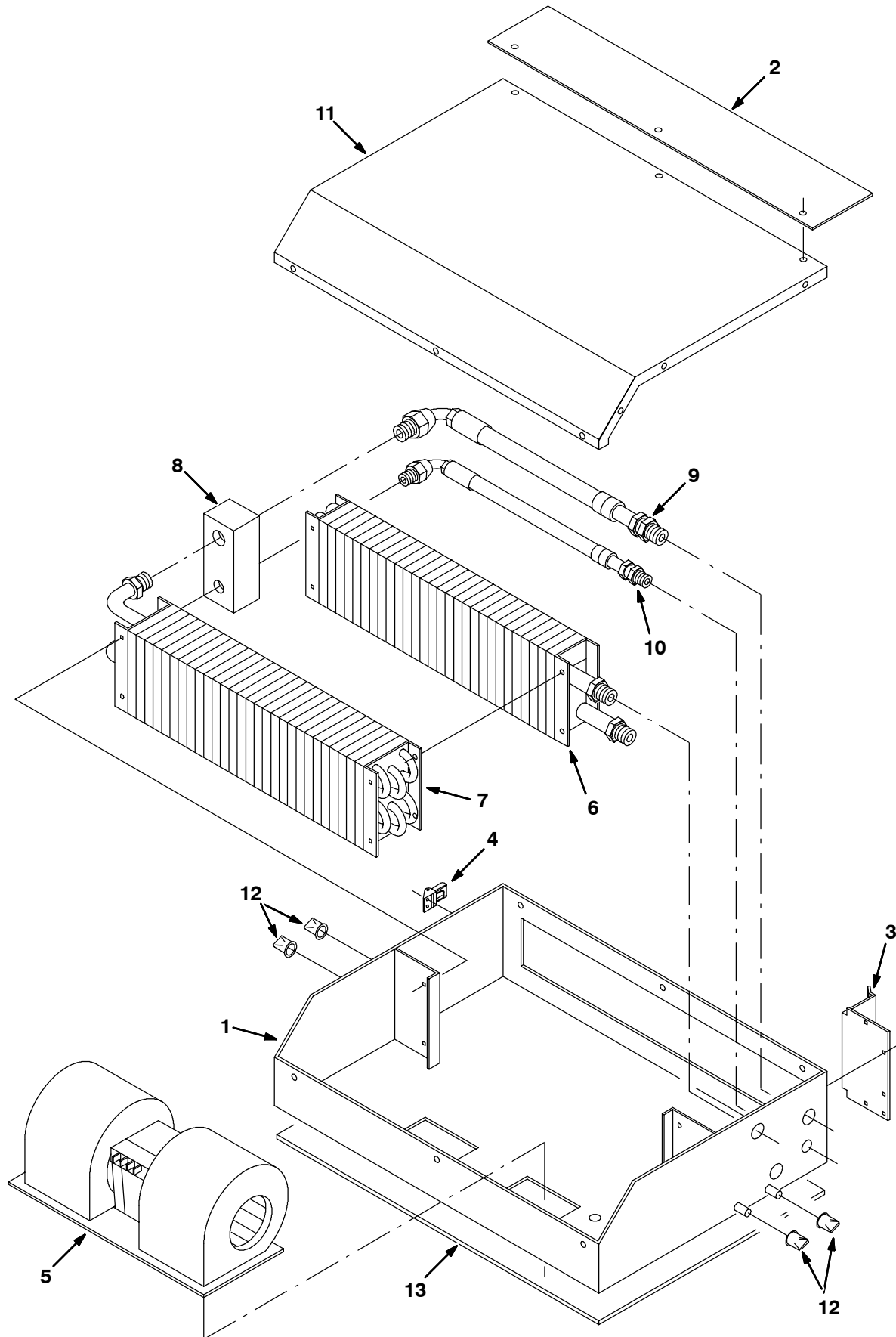


Fig. 21 - AC and Heater Box Breakdown, 380613

	Ref.	Tenant Part No.	Manufacturer Serial Number	Description	Qty.
▽		380613	(000000-	) Box Assy, Heat/Ac	1
▲	1	380648	(000000-	) Housing, Heat/Ac	1
▲	2	380687	(000000-	) Panel, Rain Shield	1
▲	3	380688	(000000-	) Brkt, Filt Retainer	1
▲	4	87579	(000000-	) Latch, Tension	1
▲	5	380649	(000000-	) Blower, Heat/Ac	1
▲	6	380650	(000000-	) Heater Coil	1
▲	7	380651	(000000-	) Coil, Evaporator	1
▲	8	380652	(000000-	) Valve, Expansion	1
▲	9	380578	(000000-	) A/C Hose#10 134A	1
▲	10	380579	(000000-	) A/C Hose #6 134A	1
▲	11	380655	(000000-	) Cover, Heat/Ac	1
▲	12	380659	(000000-	) Duck Bill	4
▲	13	380616	(000000-	) Gasket, Box/Cab	1

Fig. 22 - Heater Box Breakdown, 380614

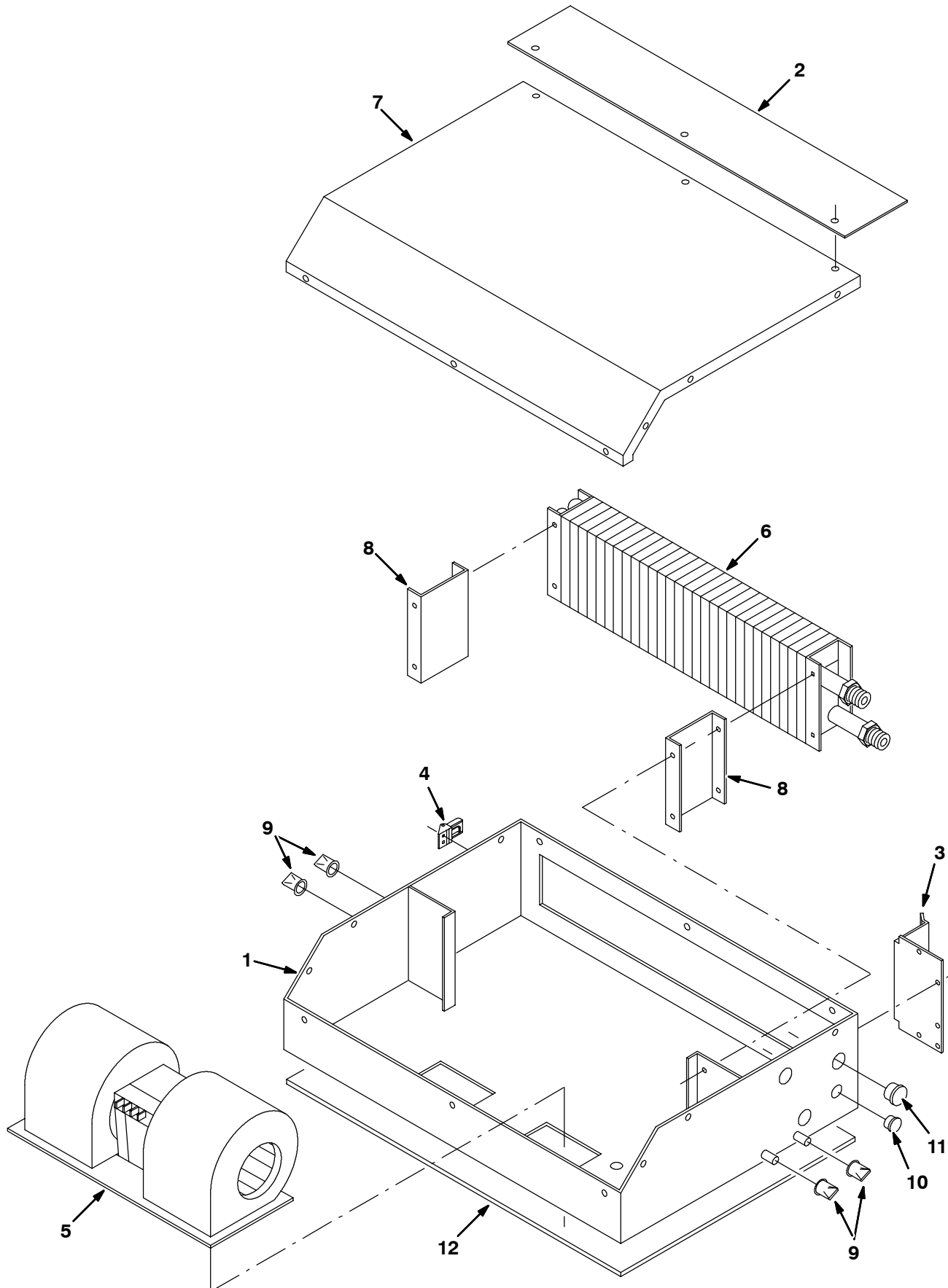


Fig. 22 - Heater Box Breakdown, 380614

	Ref.	Tenant Part No.	Manufacturer Serial Number	Description	Qty.
▽		380614	(000000-	) Box Assy, Heat	1
▲	1	380648	(000000-	) Housing, Heat/Ac	1
▲	2	380687	(000000-	) Panel, Rain Shield	1
▲	3	380688	(000000-	) Brkt, Filt Retainer	1
▲	4	87579	(000000-	) Latch, Tension	1
▲	5	380649	(000000-	) Blower, Heat/Ac	1
▲	6	380650	(000000-	) Heater Coil	1
▲	7	380655	(000000-	) Cover, Heat/Ac	1
▲	8	380660	(000000-	) Brkt,Mtg,Htr Coil	2
▲	9	380659	(000000-	) Duck Bill	4
▲	10	57167	(000000-	) Plugbtn .62H .03-.12 Blacknyl	1
▲	11	82727	(000000-	) Plugbtn .88H .03-.12 Blacknyl	1
▲	12	380616	(000000-	) Gasket, Box/Cab	1

Fig. 23 - Right Hand (Rh) Brake Assy, 77790

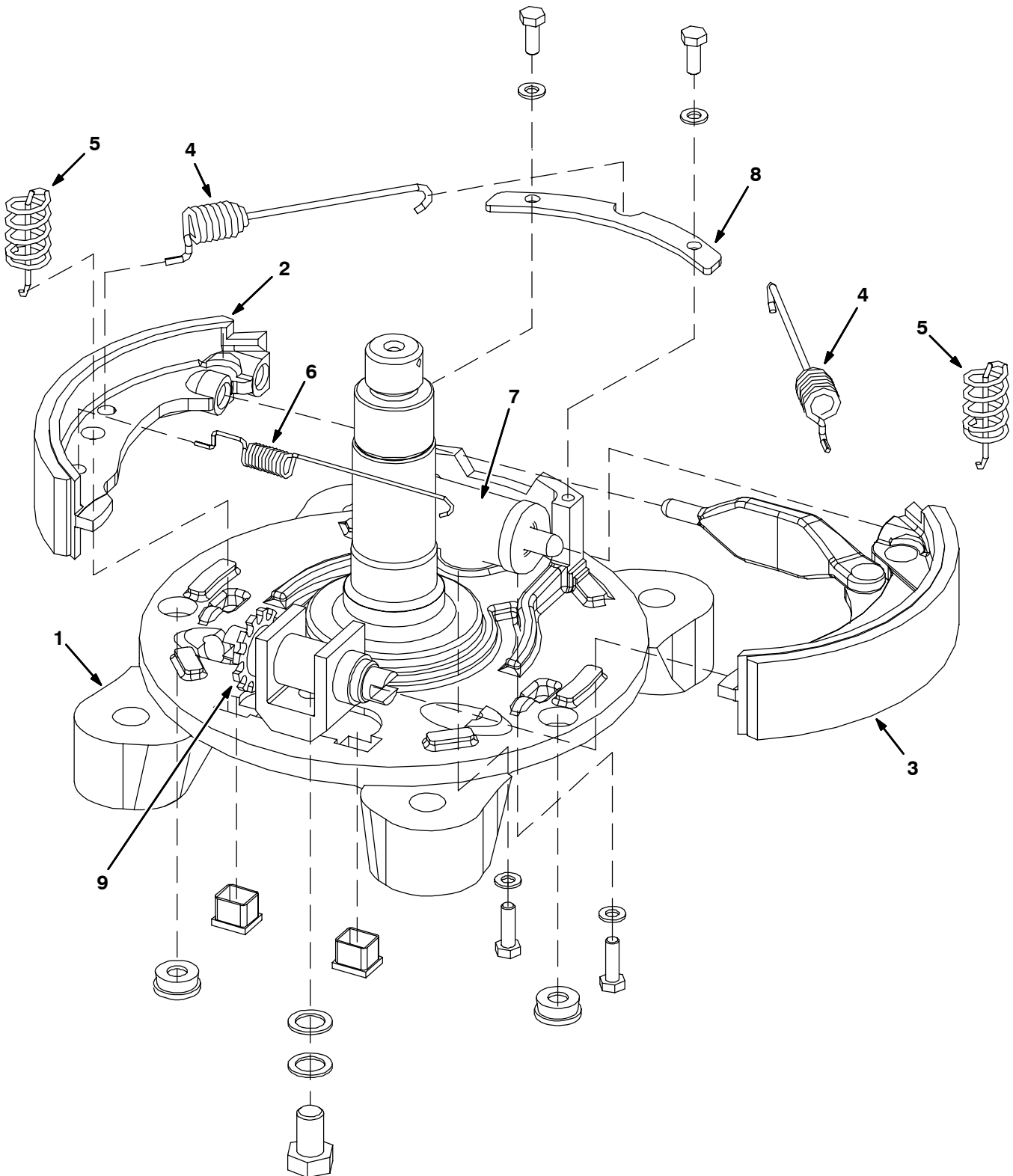


Fig. 23 - Right Hand (Rh) Brake Assy, 77790

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		77790	(000000-	) Brake, Rh	1
▲	1	77768	(000000-	) Backing Plate Rh	1
▲	2	70613	(000000-	) Shoe, Brake	1
▲	3	70612	(000000-	) Shoe, Brake	1
▲	4	21728	(000000-	) Spring	2
▲	5	70617	(000000-	) Spring	2
▲	6	70618	(000000-	) Spring	1
▲	7	70609	(000000-	) Cylinder, Wheel, Brake	1
▲	8	70603	(000000-	) Clamp, Hold Down	1
▲	9	70615	(000000-	) Adjuster, Manual	1

Fig. 24 - Left Hand (L.h.) Brake Assy, 77770

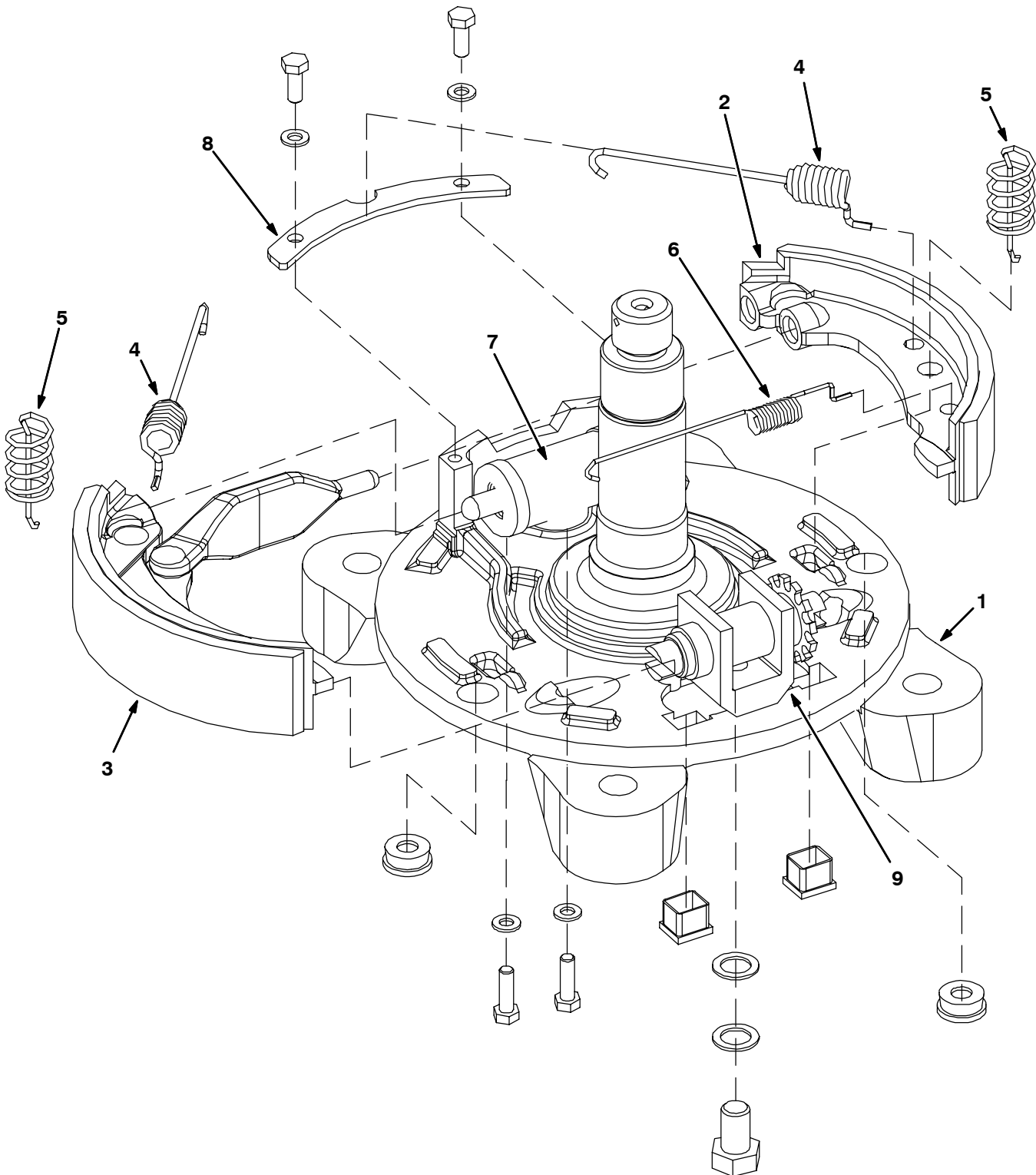


Fig. 24 - Left Hand (L.h.) Brake Assy, 77770

	Ref.	Tennant Part No.	Manufacturer Serial Number	Description	Qty.
▽		77770	(000000-	) Brake, Lh	1
▲	1	77769	(000000-	) Plate, Backing	1
▲	2	70613	(000000-	) Shoe, Brake	1
▲	3	70611	(000000-	) Shoe, Brake	1
▲	4	21728	(000000-	) Spring	2
▲	5	70617	(000000-	) Spring	2
▲	6	70618	(000000-	) Spring	1
▲	7	70609	(000000-	) Cylinder, Wheel, Brake	1
▲	8	70603	(000000-	) Clamp, Hold Down	1
▲	9	70615	(000000-	) Adjuster, Manual	1

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